

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000000293N1
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SEAT: REAR SEATBACK HEATER: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

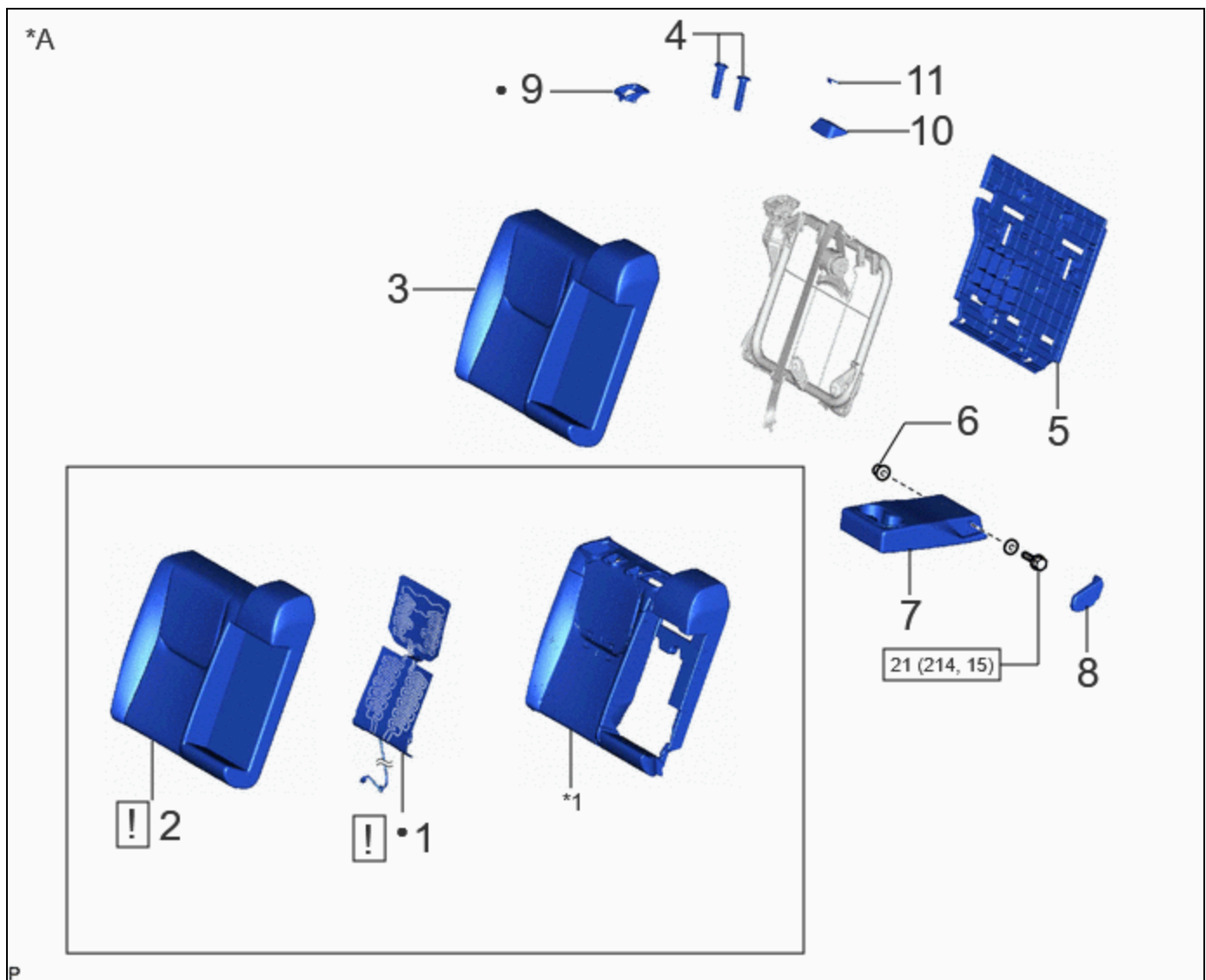
CAUTION / NOTICE / HINT






CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

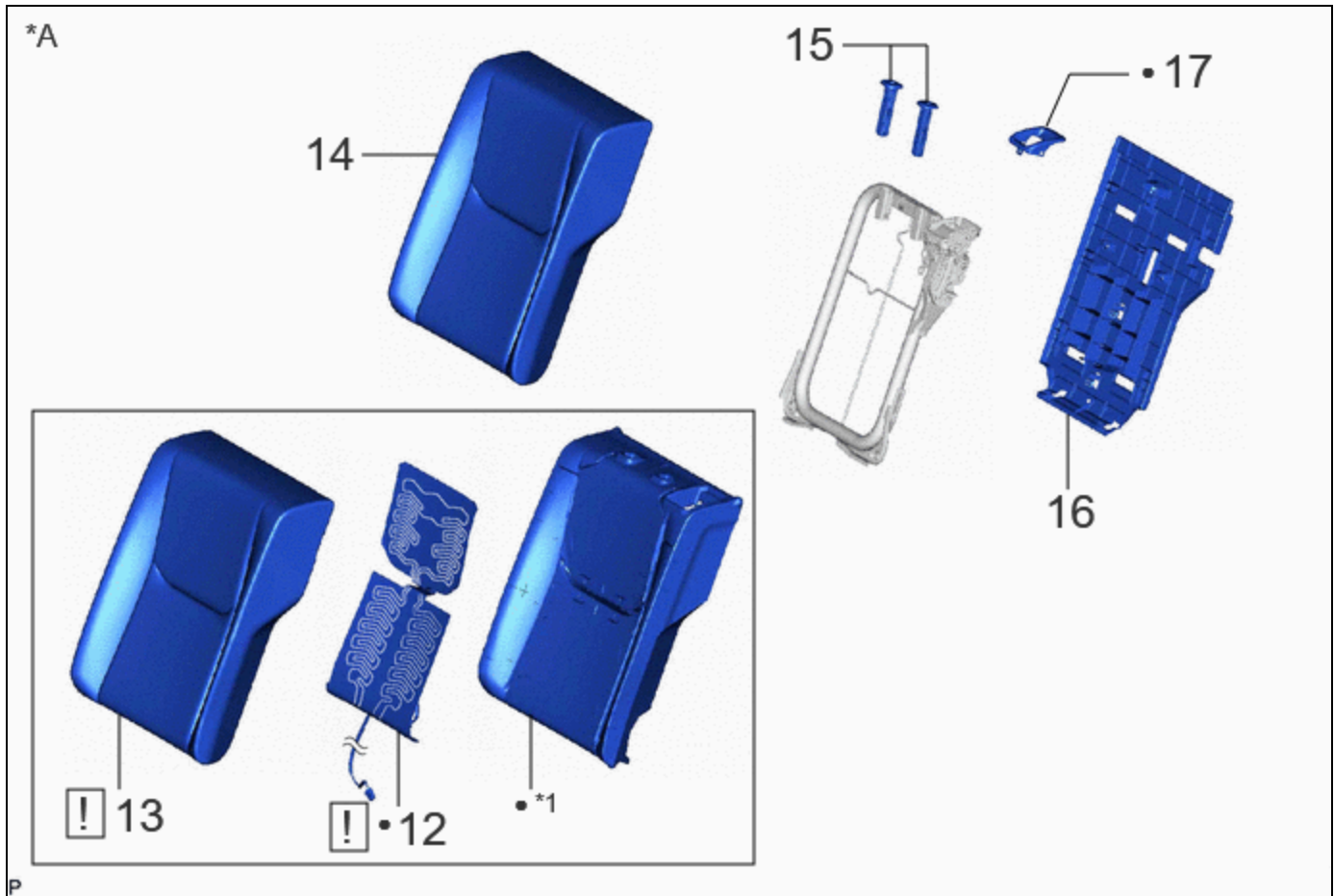
CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



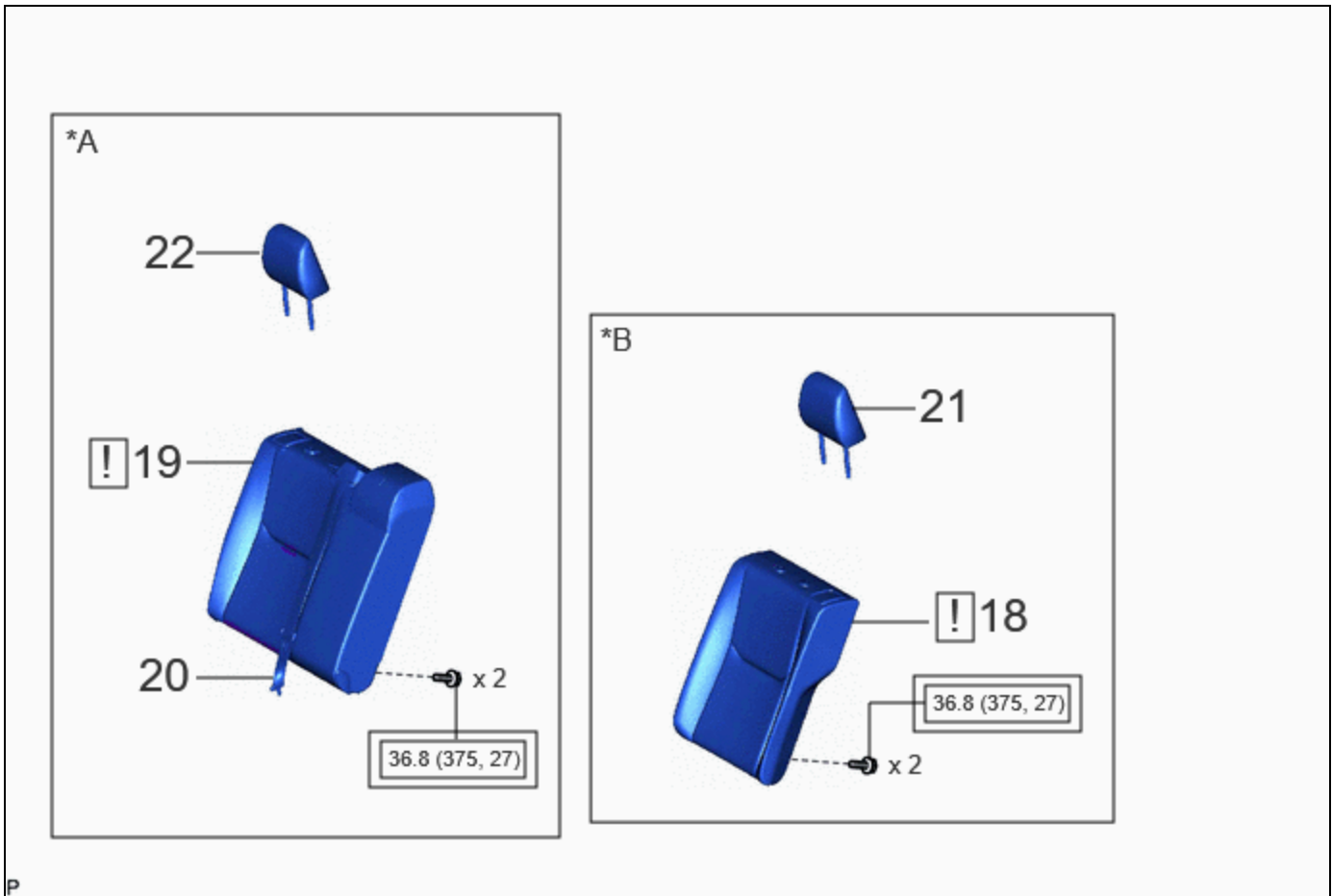
PROCEDURE		PART NAME CODE			
1	REAR NO. 1 SEATBACK HEATER ASSEMBLY RH	87530A		-	-
2	SEPARATE TYPE REAR SEATBACK COVER	71077S		-	-
3	SEPARATE TYPE REAR SEATBACK COVER WITH PAD	-	-	-	-
4	REAR SEAT HEADREST SUPPORT	71931A	-	-	-
5	REAR SEATBACK BOARD SUB-ASSEMBLY RH	71701C	-	-	-
6	REAR SEAT ARMREST HINGE SHIM	72839	-	-	-
7	REAR SEAT CENTER ARMREST ASSEMBLY	72830	-	-	-
8	CENTER ARMREST HINGE COVER	72868B	-	-	-
9	REAR SEATBACK UPPER LOCK BEZEL	72667	-	-	-
10	REAR SEAT SHOULDER BELT COVER	73373	-	-	-
11	SEAT BELT ANCHOR COVER CAP	73178A	-	-	-

*A	for RH Side	-	-
*1	SEPARATE TYPE REAR SEATBACK PAD RH	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part



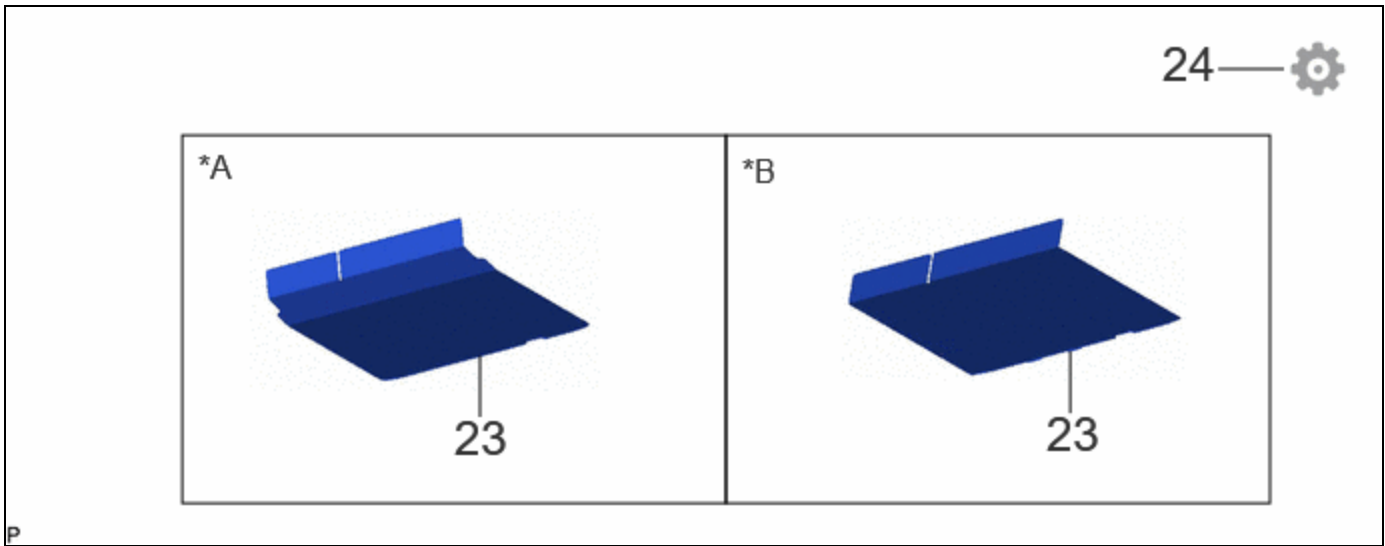
PROCEDURE		PART NAME CODE			
12	REAR NO. 1 SEATBACK HEATER ASSEMBLY LH	87530	INFO	-	-
13	SEPARATE TYPE REAR SEATBACK COVER	71078S	INFO	-	-
14	SEPARATE TYPE REAR SEATBACK COVER WITH PAD	-	-	-	-
15	REAR SEAT HEADREST SUPPORT	71931A	-	-	-
16	REAR SEATBACK BOARD SUB-ASSEMBLY LH	71702C	-	-	-
17	REAR SEATBACK UPPER LOCK BEZEL	72667	-	-	-

*A	for LH Side	-	-
*1	SEPARATE TYPE REAR SEATBACK PAD RH	-	-
•	Non-reusable part	-	-



PROCEDURE		PART NAME CODE			
18	REAR SEATBACK ASSEMBLY LH	-	INFO	-	-
19	REAR SEATBACK ASSEMBLY RH	-	INFO	-	-
20	REAR CENTER SEAT OUTER BELT ASSEMBLY	73350C	-	-	-
21	REAR SEAT HEADREST ASSEMBLY	71940A	-	-	-
22	REAR SEAT HEADREST ASSEMBLY	71940A	-	-	-

*A	for RH Side	*B	for LH Side
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-

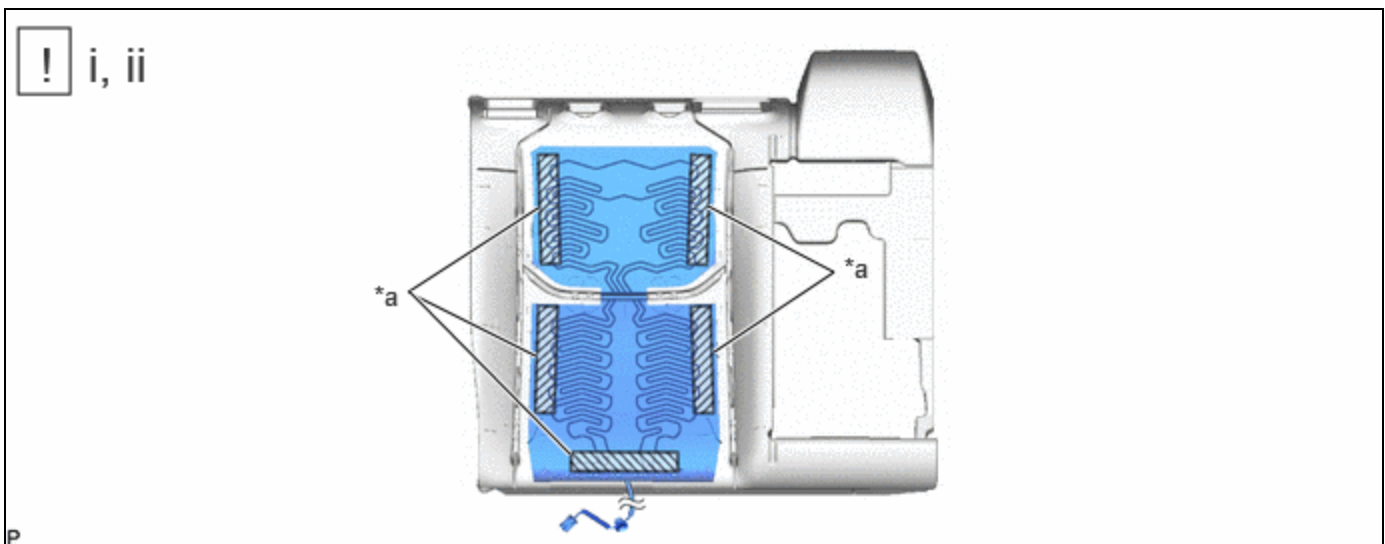


PROCEDURE		PART NAME CODE			
23	DECK BOARD ASSEMBLY	58410B	-	-	-
24	CHECK SEAT HEATER	-	-	-	INFO

*A	for Type A	*B	for Type B
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PROCEDURE

1. INSTALL REAR NO. 1 SEATBACK HEATER ASSEMBLY RH (for RH Side)




*a	Double-Sided Tape	-	-
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- (1) Remove the release paper from the new rear No.1 seatback heater assembly RH.
- (2) Install the new rear No.1 seatback heater assembly RH as shown in the illustration.

NOTICE:

Press the rear No.1 seatback heater assembly RH firmly to install it.

2. INSTALL SEPARATE TYPE REAR SEATBACK COVER (for RH Side)

	<p>NOTICE:</p> <p>When installing a separate type rear seatback cover, refer to Precaution in order to prevent wrinkles from forming.</p> <p>Click here INFO</p>
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3. INSTALL SEPARATE TYPE REAR SEATBACK COVER WITH PAD (for RH Side)

4. INSTALL REAR SEAT HEADREST SUPPORT (for RH Side)

5. INSTALL REAR SEATBACK BOARD SUB-ASSEMBLY RH (for RH Side)

6. INSTALL REAR SEAT ARMREST HINGE SHIM (for RH Side)

7. INSTALL REAR SEAT CENTER ARMREST ASSEMBLY (for RH Side)

Click here [INFO](#)

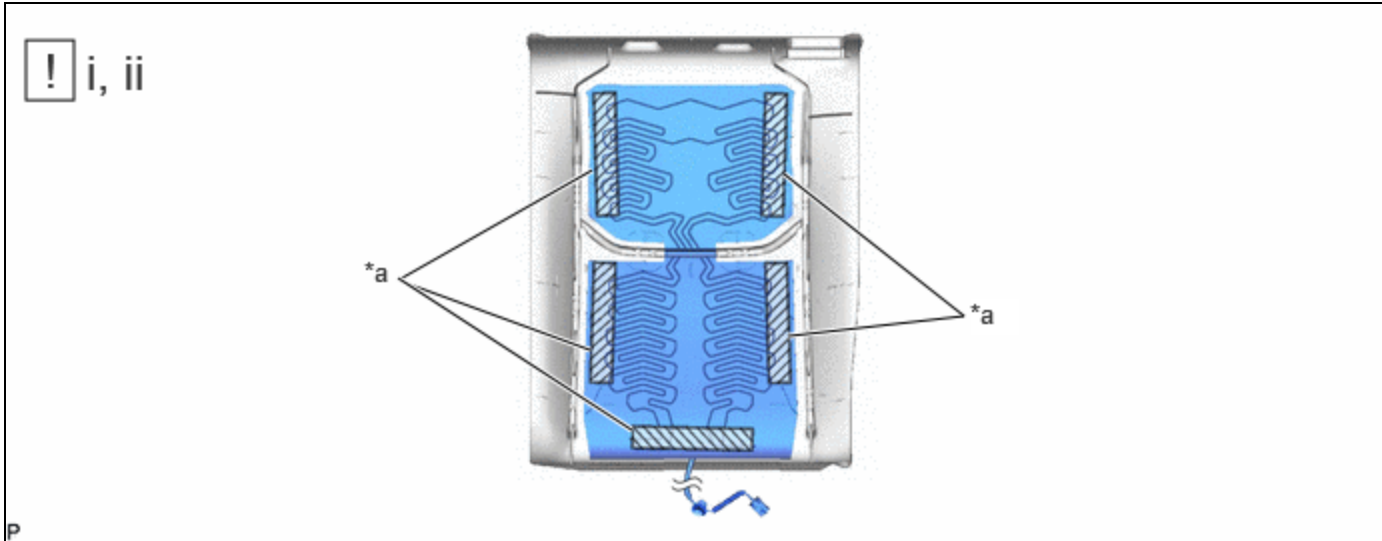
8. INSTALL CENTER ARMREST HINGE COVER (for RH Side)

9. INSTALL REAR SEATBACK UPPER LOCK BEZEL (for RH Side)

10. INSTALL REAR SEAT SHOULDER BELT COVER (for RH Side)

11. INSTALL SEAT BELT ANCHOR COVER CAP (for RH Side)

12. INSTALL REAR NO. 1 SEATBACK HEATER ASSEMBLY LH (for LH Side)




*a	Double-Sided Tape	-	-
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- (1) Remove the release paper from the new rear No.1 seatback heater assembly LH.
- (2) Install the new rear No.1 seatback heater assembly LH as shown in the illustration.

NOTICE:

Press the rear No.1 seatback heater assembly LH firmly to install it.

13. INSTALL SEPARATE TYPE REAR SEATBACK COVER (for LH Side)

	<p>NOTICE:</p> <p>When installing a separate type rear seatback cover, refer to Precaution in order to prevent wrinkles from forming.</p> <p>Click here INFO</p>
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14. INSTALL SEPARATE TYPE REAR SEATBACK COVER WITH PAD (for LH Side)

15. INSTALL REAR SEAT HEADREST SUPPORT (for LH Side)

16. INSTALL REAR SEATBACK BOARD SUB-ASSEMBLY LH (for LH Side)

17. INSTALL REAR SEATBACK UPPER LOCK BEZEL (for LH Side)

18. INSTALL REAR SEATBACK ASSEMBLY LH (for LH Side)

	<p>Click here INFO</p>
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19. INSTALL REAR SEATBACK ASSEMBLY RH (for RH Side)

	<p>Click here INFO</p>
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20. CONNECT REAR CENTER SEAT OUTER BELT ASSEMBLY (for RH Side)

21. INSTALL REAR SEAT HEADREST ASSEMBLY (for LH Side)

22. INSTALL REAR SEAT HEADREST ASSEMBLY (for RH Side)

23. INSTALL DECK BOARD ASSEMBLY

24. CHECK SEAT HEATER

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