

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002BG8C
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT: REAR SEAT ASSEMBLY: REASSEMBLY; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REASSEMBLY

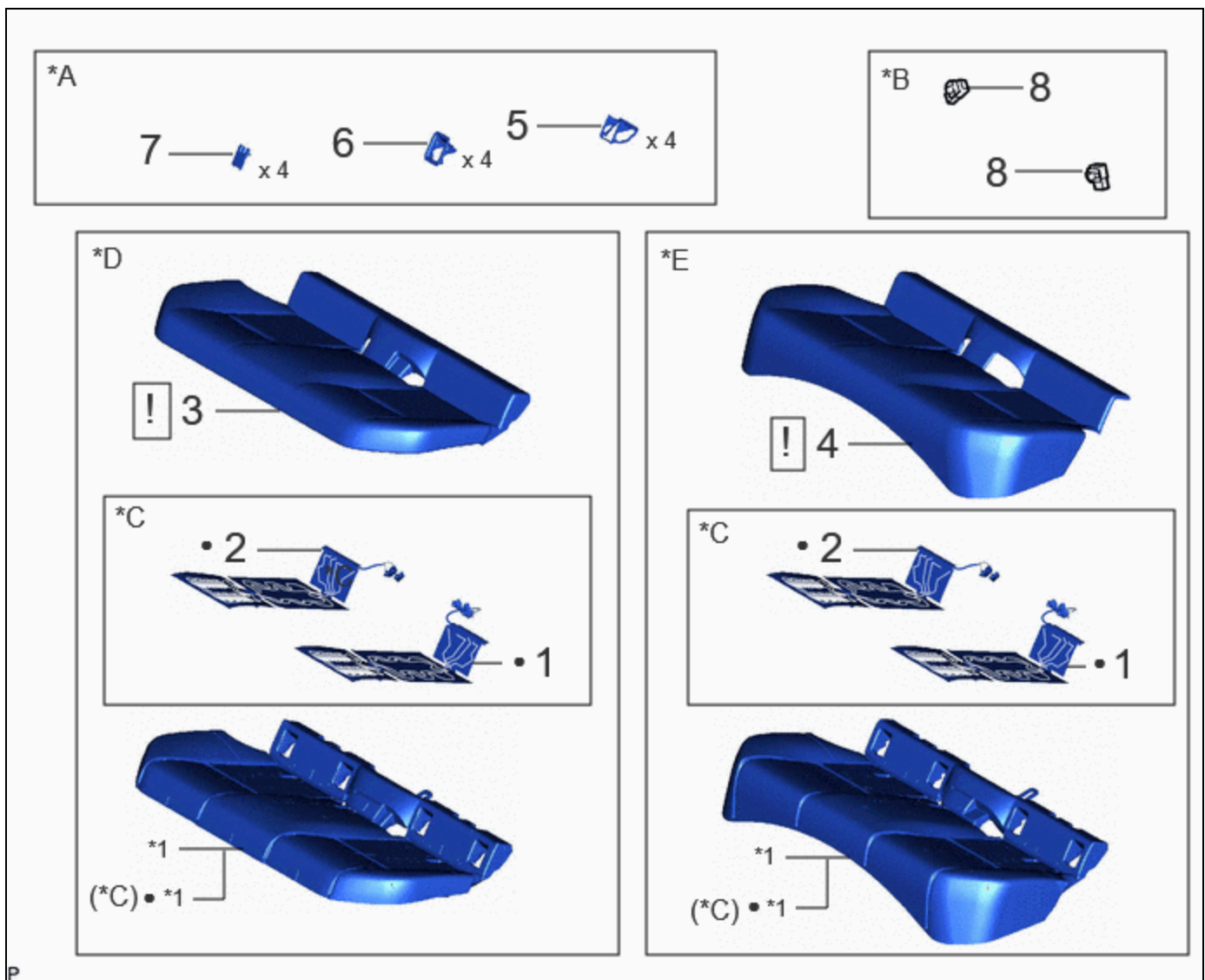
CAUTION / NOTICE / HINT




CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

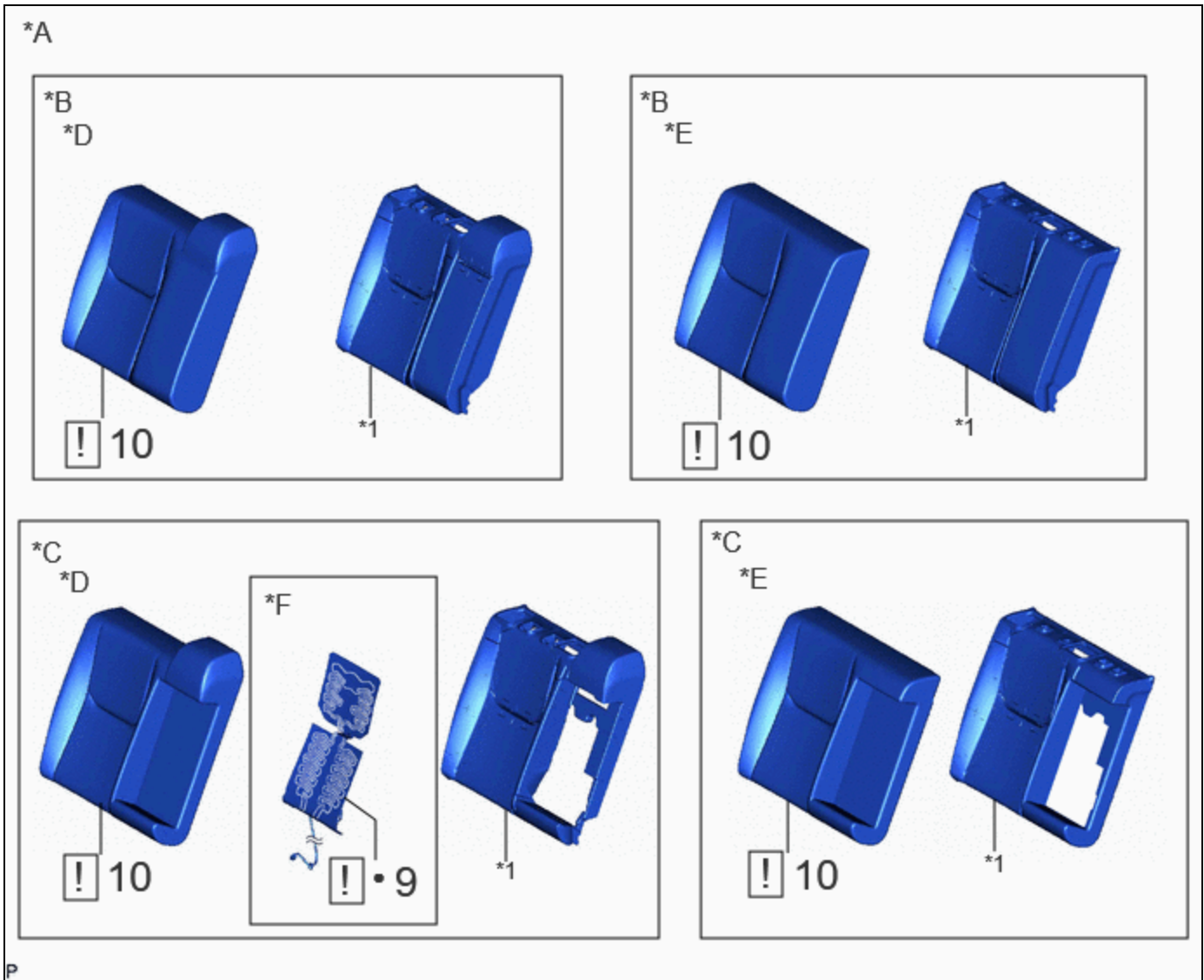
CAUTION / NOTICE / HINT

COMPONENTS (REASSEMBLY)



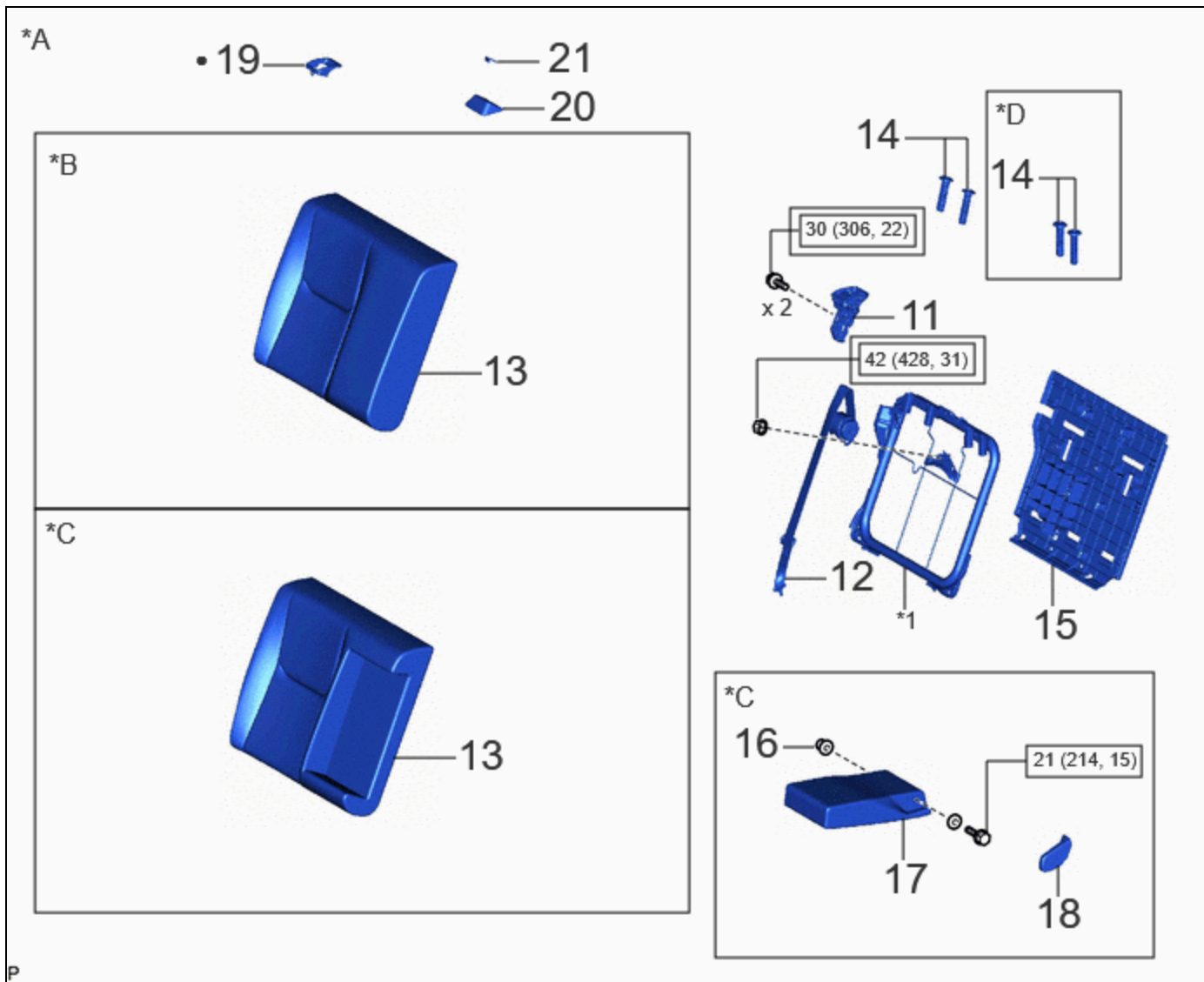
	PROCEDURE	PART NAME CODE			
1	REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY LH	87510Y	INFO	-	-
2	REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY RH	87510Z	INFO	-	-
3	BENCH TYPE REAR SEAT CUSHION COVER	71075B	INFO	-	-
4	BENCH TYPE REAR SEAT CUSHION COVER	71075B	INFO	-	-
5	CHILD RESTRAINT SEAT GUIDE CUP	73735A	-	-	-
6	CHILD RESTRAINT SEAT BASE COVER	73733	-	-	-
7	CHILD RESTRAINT SEAT COVER	73731	-	-	-
8	CONNECTOR BRACKET	-	-	-	-




*A	w/ Cover	*B	w/ Bracket
*C	w/ Seat Heater System	*D	for HEV Model
*E	PHEV Model	-	-
*1	REAR SEAT CUSHION PAD SUB-ASSEMBLY	-	-
•	Non-reusable part	-	-





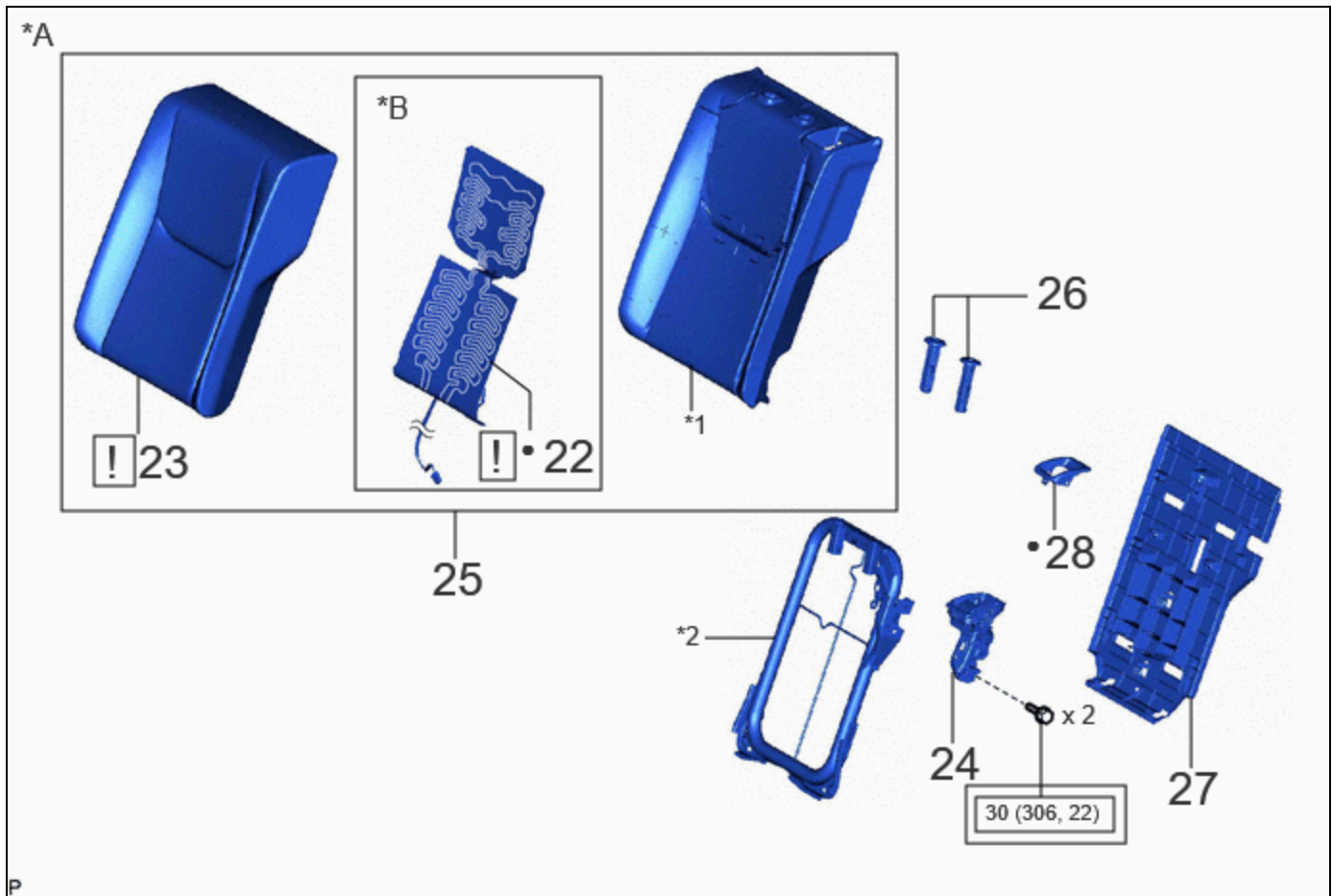
PROCEDURE		PART NAME CODE			
9	REAR NO. 1 SEATBACK HEATER ASSEMBLY RH	87530A	-	-	-
10	SEPARATE TYPE REAR SEATBACK COVER	71077S	INFO	-	-




*A	for RH Side	*B	w/o Armrest
*C	w/ Armrest	*D	w/o Center Headrest
*E	w/ Center Headrest	*F	w/ Seat Heater System
*1	SEPARATE TYPE REAR SEATBACK PAD RH	-	-
•	Non-reusable part	-	-




PROCEDURE		PART NAME CODE			
11	REAR SEATBACK LOCK ASSEMBLY RH	72630C	-	-	-
12	REAR CENTER SEAT OUTER BELT ASSEMBLY	73350C	-	-	-
13	SEPARATE TYPE REAR SEATBACK COVER WITH PAD	-	-	-	-
14	REAR SEAT HEADREST SUPPORT	71931A	-	-	-
15	REAR SEATBACK BOARD SUB-ASSEMBLY RH	71701C	-	-	-
16	REAR SEAT ARMREST HINGE SHIM	72839	-	-	-
17	REAR SEAT CENTER ARMREST ASSEMBLY	72830	-	-	-
18	CENTER ARMREST HINGE COVER	72868B	-	-	-
19	REAR SEATBACK UPPER LOCK BEZEL	72667	-	-	-
20	REAR SEAT SHOULDER BELT COVER	73373	-	-	-
21	SEAT BELT ANCHOR COVER CAP	73178A	-	-	-

*A	for RH Side	*B	w/o Armrest
*C	w/ Armrest	*D	w/ Center Headrest
*1	REAR SEATBACK FRAME SUB-ASSEMBLY RH	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)		N*m (kgf*cm, ft.*lbf): Specified torque
•	Non-reusable part	-	-



PROCEDURE		PART NAME CODE			
22	REAR NO. 1 SEATBACK HEATER ASSEMBLY LH	87530	-	-	-
23	SEPARATE TYPE REAR SEATBACK COVER	71078S	INFO	-	-
24	REAR SEATBACK LOCK ASSEMBLY LH	72640A	-	-	-
25	SEPARATE TYPE REAR SEATBACK COVER WITH PAD	-	-	-	-
26	REAR SEAT HEADREST SUPPORT	71931A	-	-	-
27	REAR SEATBACK BOARD SUB-ASSEMBLY LH	71702C	-	-	-
28	REAR SEATBACK UPPER LOCK BEZEL	72667	-	-	-

*A	for LH Side	*B	w/ Seat Heater System
*1	SEPARATE TYPE REAR SEATBACK PAD LH	*2	REAR SEATBACK FRAME SUB-ASSEMBLY LH
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)		<ul style="list-style-type: none"> Non-reusable part

PROCEDURE


1. INSTALL REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY LH (w/ Seat Heater System)

	Click here INFO
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2. INSTALL REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY RH (w/ Seat Heater System)

	Click here INFO
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3. INSTALL BENCH TYPE REAR SEAT CUSHION COVER (for HEV Model)

	<p>NOTICE:</p> <p>When installing a bench type rear seat cushion cover, refer to Precaution in order to prevent wrinkles from forming.</p>
	Click here INFO

4. INSTALL BENCH TYPE REAR SEAT CUSHION COVER (for PHEV Model)

	<p>NOTICE:</p> <p>When installing a bench type rear seat cushion cover, refer to Precaution in order to prevent wrinkles from forming.</p>
	Click here INFO

5. INSTALL CHILD RESTRAINT SEAT GUIDE CUP (w/ Cover)

6. INSTALL CHILD RESTRAINT SEAT BASE COVER (w/ Cover)

7. INSTALL CHILD RESTRAINT SEAT COVER (w/ Cover)

8. INSTALL CONNECTOR BRACKET (w/ Bracket)

9. INSTALL REAR NO. 1 SEATBACK HEATER ASSEMBLY RH (for RH Side)



Click here [INFO](#)

10. INSTALL SEPARATE TYPE REAR SEATBACK COVER (for RH Side)



NOTICE:

When installing a separate type rear seatback cover, refer to Precaution in order to prevent wrinkles from forming.

Click here [INFO](#)

11. INSTALL REAR SEATBACK LOCK ASSEMBLY RH (for RH Side)

Torque:

30 N·m {306 kgf·cm, 22 ft·lbf}

12. INSTALL REAR CENTER SEAT OUTER BELT ASSEMBLY (for RH Side)

Click here [INFO](#)

13. INSTALL SEPARATE TYPE REAR SEATBACK COVER WITH PAD (for RH Side)

14. INSTALL REAR SEAT HEADREST SUPPORT (for RH Side)

15. INSTALL REAR SEATBACK BOARD SUB-ASSEMBLY RH (for RH Side)

16. INSTALL REAR SEAT ARMREST HINGE SHIM (for RH Side)

17. INSTALL REAR SEAT CENTER ARMREST ASSEMBLY (for RH Side)

Torque:

21 N·m {214 kgf·cm, 15 ft·lbf}

18. INSTALL CENTER ARMREST HINGE COVER (for RH Side)

19. INSTALL REAR SEATBACK UPPER LOCK BEZEL (for RH Side)

20. INSTALL REAR SEAT SHOULDER BELT COVER (for RH Side)

21. INSTALL SEAT BELT ANCHOR COVER CAP (for RH Side)

22. INSTALL REAR NO. 1 SEATBACK HEATER ASSEMBLY LH (for LH Side)



Click here [INFO](#)

23. INSTALL SEPARATE TYPE REAR SEATBACK COVER (for LH Side)



NOTICE:

When installing a separate type rear seatback cover, refer to Precaution in order to prevent wrinkles from forming.

Click here [INFO](#)

24. INSTALL REAR SEATBACK LOCK ASSEMBLY LH (for LH Side)

(a) Use the same procedure as for the RH side.

25. INSTALL SEPARATE TYPE REAR SEATBACK COVER WITH PAD (for LH Side)**26. INSTALL REAR SEAT HEADREST SUPPORT (for LH Side)****27. INSTALL REAR SEATBACK BOARD SUB-ASSEMBLY LH (for LH Side)****28. INSTALL REAR SEATBACK UPPER LOCK BEZEL (for LH Side)**