

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002BGFT
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT: REAR SEAT ASSEMBLY: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

INSTALLATION

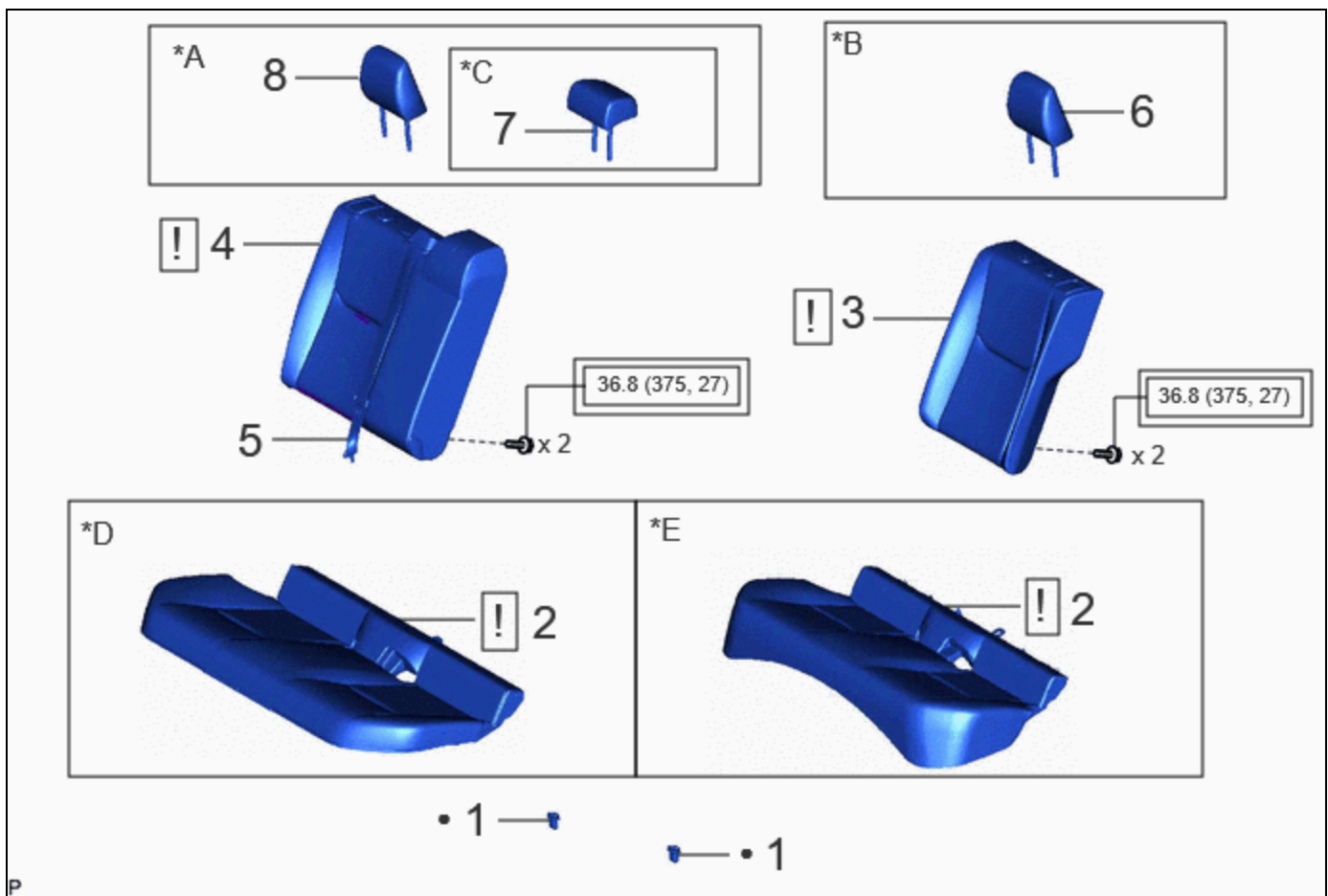
CAUTION / NOTICE / HINT

CAUTION:




Wear protective gloves. Sharp areas on the parts may injure your hands.


CAUTION / NOTICE / HINT

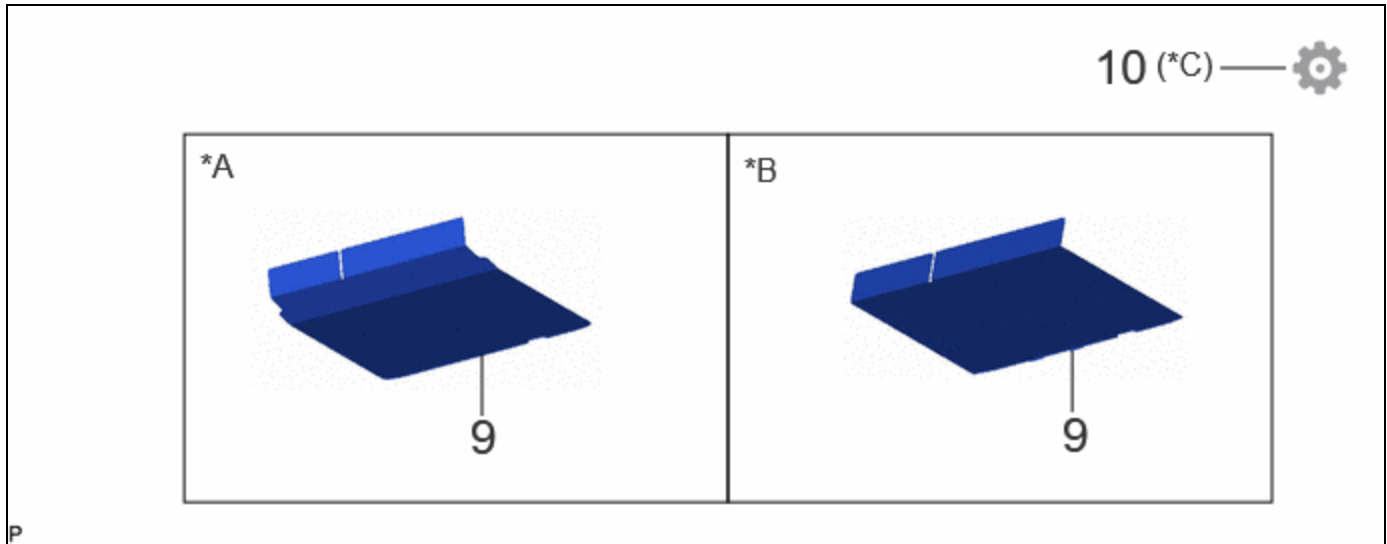
COMPONENTS (INSTALLATION)






	PROCEDURE	PART NAME CODE			
1	REAR SEAT CUSHION LOCK HOOK	72693	-	-	-
2	REAR SEAT CUSHION ASSEMBLY	-	INFO	-	-
3	REAR SEATBACK ASSEMBLY LH	-	INFO	-	-

	PROCEDURE	PART NAME CODE			
4	REAR SEATBACK ASSEMBLY RH	-	INFO	-	-
5	REAR CENTER SEAT OUTER BELT ASSEMBLY	73350C	-	-	-
6	REAR SEAT HEADREST ASSEMBLY	71940A	-	-	-
7	REAR SEAT CENTER HEADREST ASSEMBLY	71960B	-	-	-
8	REAR SEAT HEADREST ASSEMBLY	71940A	-	-	-

*A	for RH Side	*B	for LH Side
*C	w/ Center Headrest	*D	for HEV Model
*E	for PHEV Model	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	•	Non-reusable part



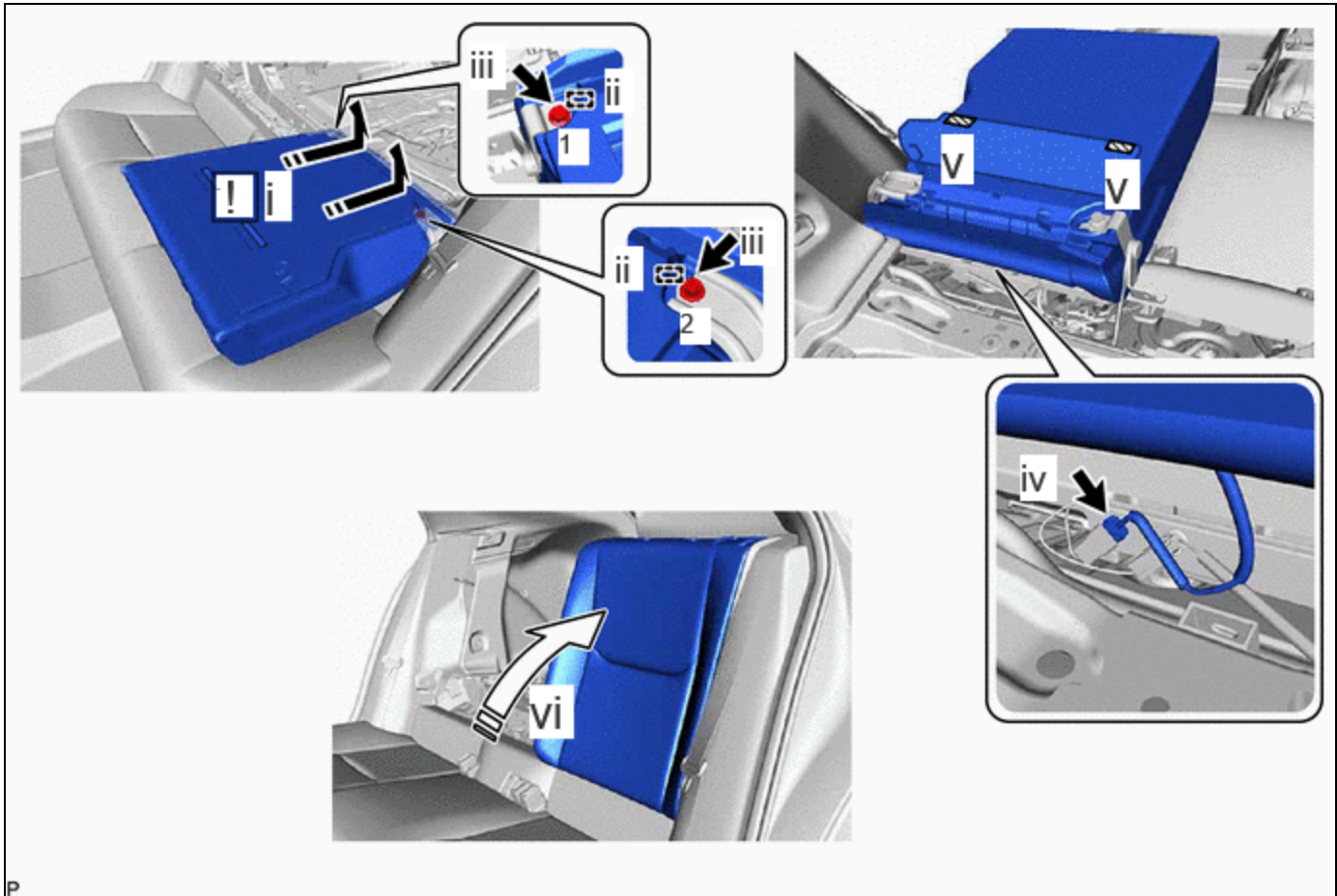
	PROCEDURE	PART NAME CODE			
9	DECK BOARD ASSEMBLY	58410B	-	-	-
10	CHECK SEAT HEATER	-	-	-	INFO

*A	for Type A	*B	for Type B
*C	w/ Seat Heater System	-	-

PROCEDURE

1. INSTALL REAR SEAT CUSHION LOCK HOOK**2. INSTALL REAR SEAT CUSHION ASSEMBLY****NOTICE:**

Confirm that the rear seat cushion assembly is securely installed.

3. INSTALL REAR SEATBACK ASSEMBLY LH

Direction to wake up



Install in this Direction

(1) Place the rear seatback assembly LH in the cabin.

NOTICE:

Be careful not to damage the vehicle body.

(2) ii. Engage the 2 guides to temporarily install the rear seatback assembly RH with the 2 bolts.

(3) Tighten the 2 bolts in the order shown in the illustration.

Torque:

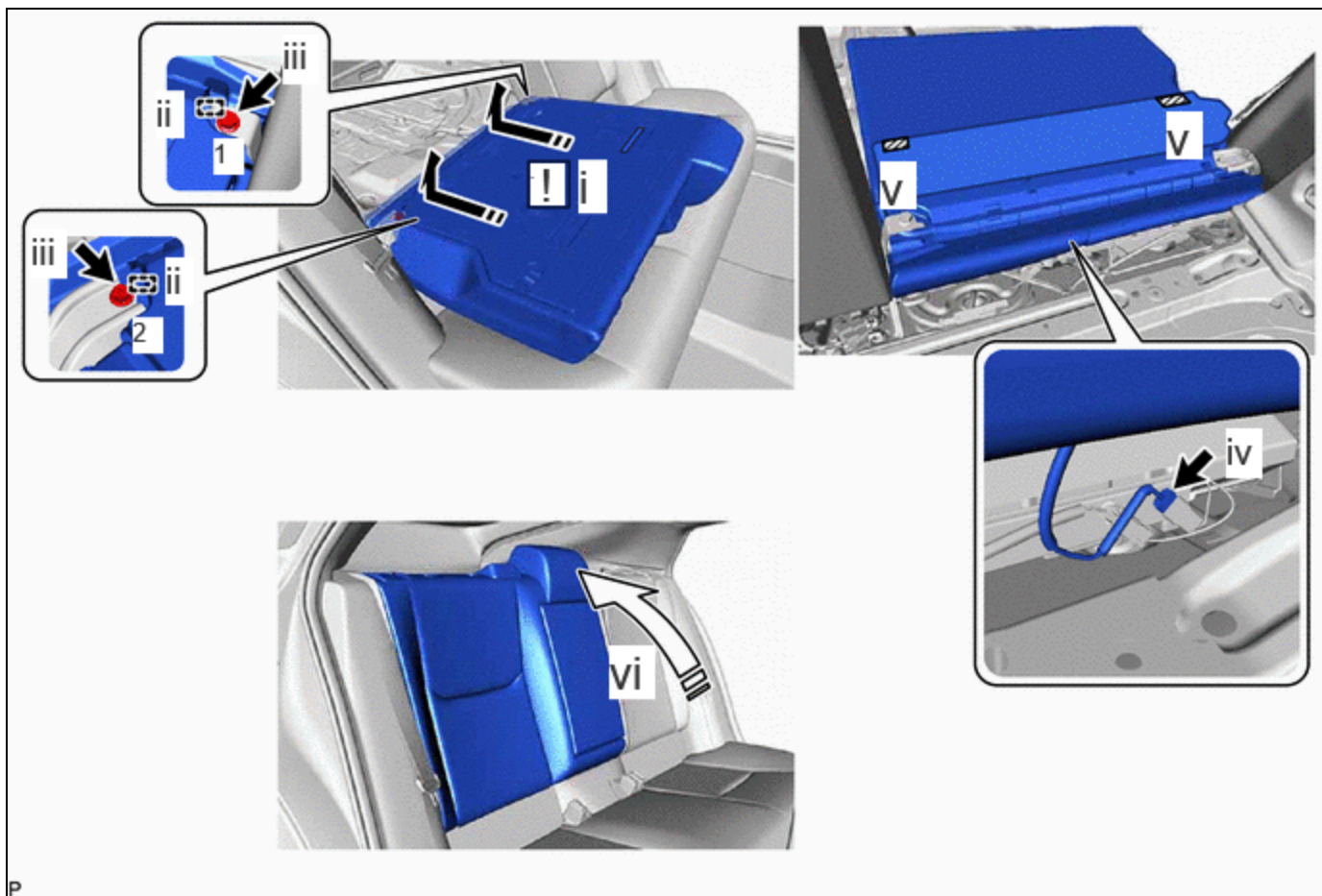
36.8 N·m {375 kgf·cm, 27 ft·lbf}

(4) Connect the connector. (w/ Seat Heater System)

(5) Engage the 2 fasteners.

(6) Return the rear seatback assembly LH to its original position.

4. INSTALL REAR SEATBACK ASSEMBLY RH



	Direction to wake up		Install in this Direction
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(1) Place the rear seatback assembly RH in the cabin.

NOTICE:

Be careful not to damage the vehicle body.

(2) ii. Engage the 2 guides to temporarily install the rear seatback assembly LH with the 2 bolts.

(3) Tighten the 2 bolts in the order shown in the illustration.

Torque:

36.8 N·m {375 kgf·cm, 27 ft·lbf}

(4) Connect the connector. (w/ Seat Heater System)

(5) Engage the 2 fasteners.

(6) Return the rear seatback assembly RH to its original position.

5. CONNECT REAR CENTER SEAT OUTER BELT ASSEMBLY

6. INSTALL REAR SEAT HEADREST ASSEMBLY (for LH Side)

7. INSTALL REAR SEAT CENTER HEADREST ASSEMBLY (for RH Side)

8. INSTALL REAR SEAT HEADREST ASSEMBLY (for RH Side)

9. INSTALL DECK BOARD ASSEMBLY

10. CHECK SEAT HEATER (w/ Seat Heater System)

Click here [INFO](#)

