

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000002D96I
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]
<b>Title:</b> SEAT: POWER SEAT TRACK RAIL ASSEMBLY: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 - ]		

## REMOVAL

### CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization, or registration) that must be performed after parts are removed and installed, or replaced during upper seat track rail sub-assembly removal/installation are shown below.

#### Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
<ul style="list-style-type: none"> <li>• Position control ECU assembly LH*</li> <li>• Front seatback frame sub-assembly LH*</li> <li>• Front seat adjuster assembly LH*</li> <li>• Upper seat track rail sub-assembly LH</li> </ul>	Initialize position control ECU	Front Power Seat Control System (w/ Memory)	<a href="#">INFO</a>
*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.			

**CAUTION:**

Wear protective gloves. Sharp areas on the parts may injure your hands.



### CAUTION / NOTICE / HINT

**HINT:**

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

- **Learning completes when vehicle is driven**

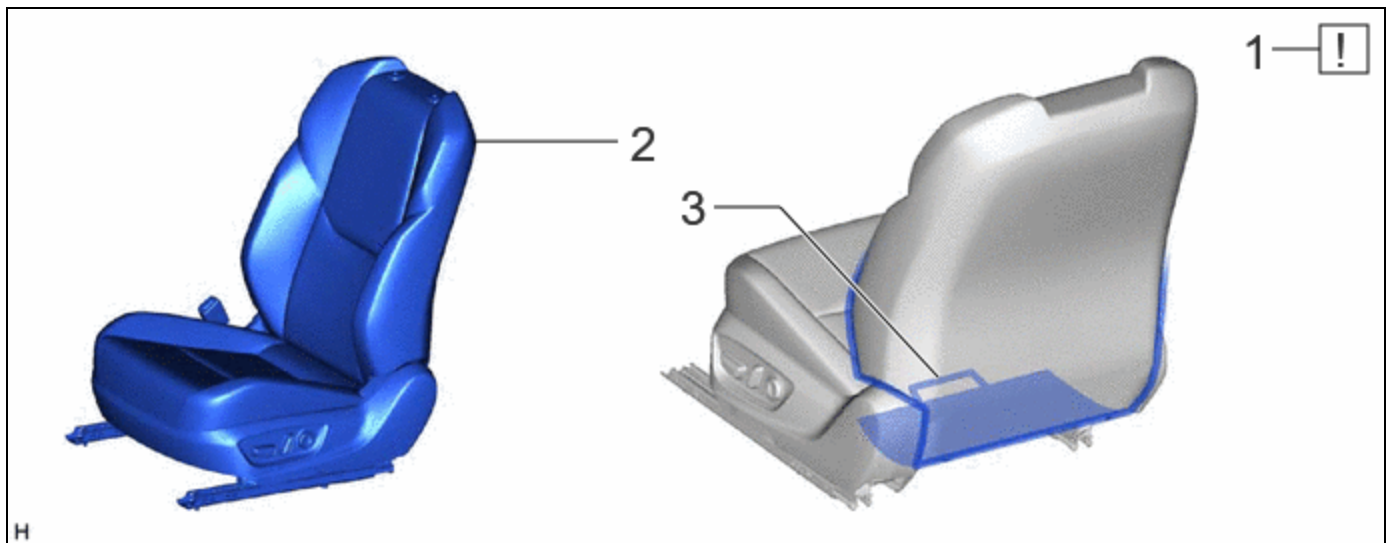
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	<a href="#">INFO</a>




- **Learning completes when vehicle is operated normally**

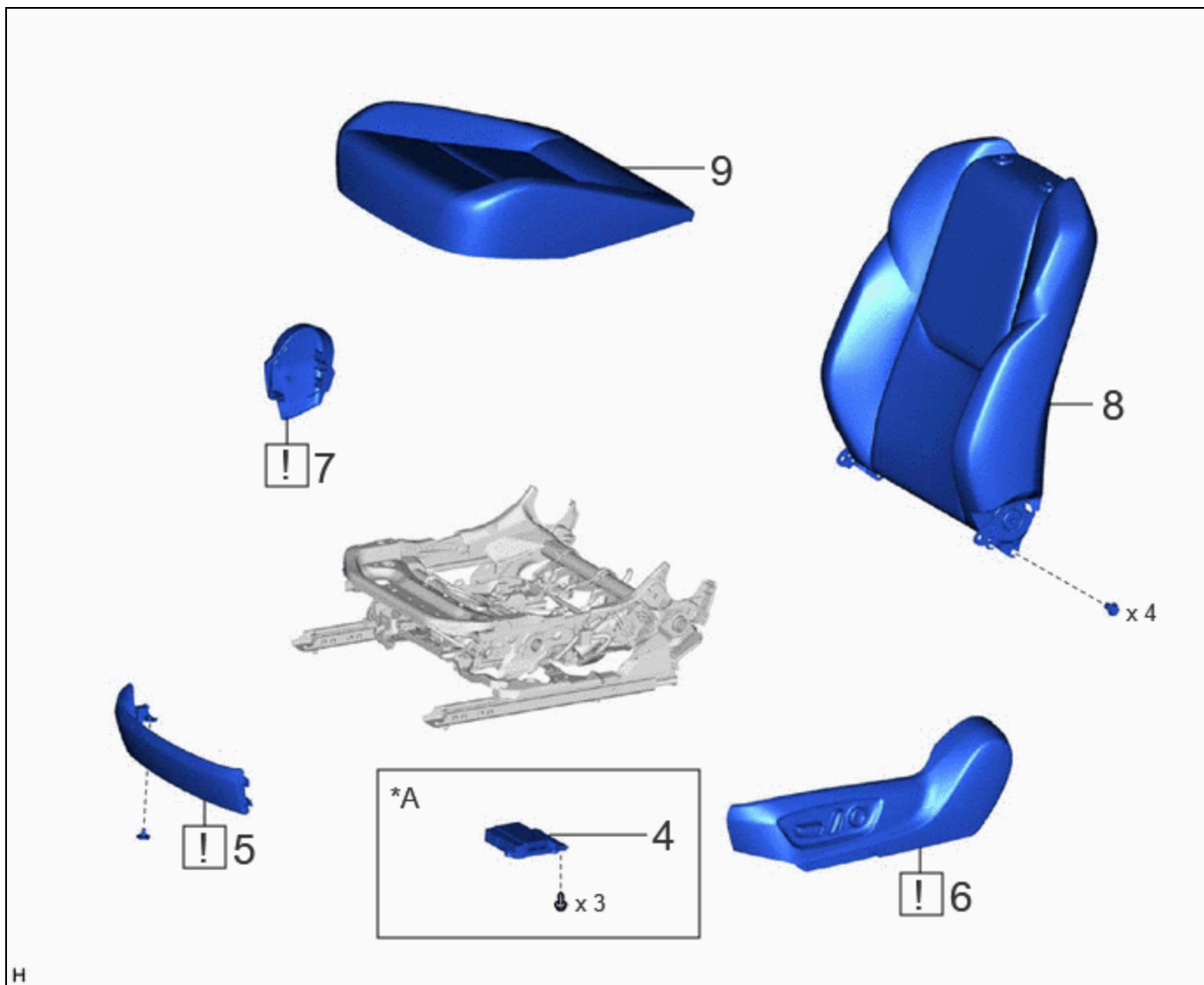
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> <li>◦ Back door opener</li> </ul>	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	<a href="#">INFO</a>
Power Back Door System*2	Reset back door close position	<a href="#">INFO</a>
Air Conditioning System	<b>for HEV Model:</b> After the ignition switch is turned to ON, the servo motor standard position is recognized.  <b>for PHEV Model:</b> After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.	-
*1: w/o Power Back Door System *2: w/ Power Back Door System		




**CAUTION / NOTICE / HINT**




**COMPONENTS (REMOVAL)**



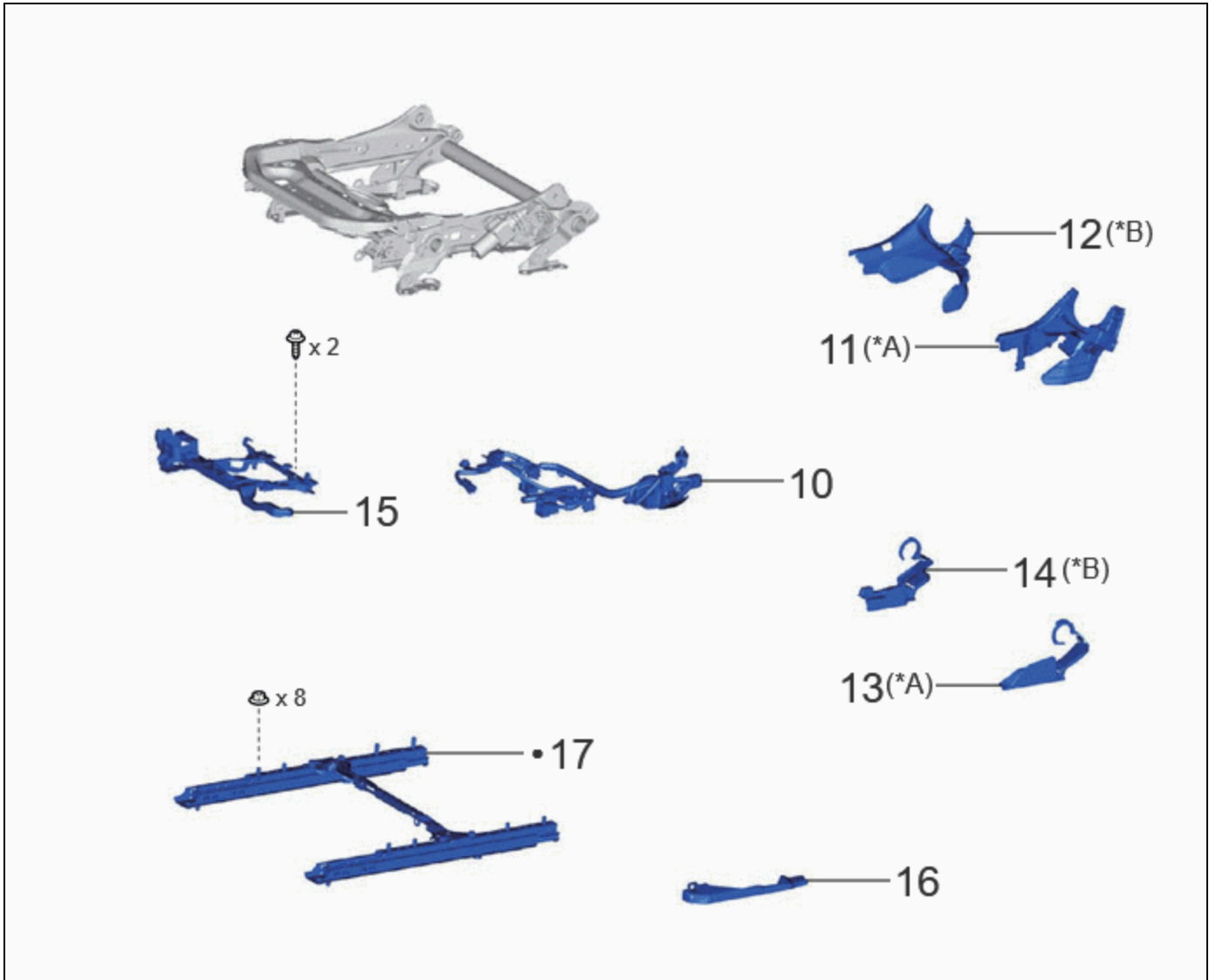
PROCEDURE		PART NAME CODE			
1	PRECAUTION	-	INFO	-	-
2	FRONT SEAT ASSEMBLY	-	-	-	-
3	DISCONNECT SEPARATE TYPE FRONT SEATBACK COVER	71074S	-	-	-









PROCEDURE		PART NAME CODE			
4	POSITION CONTROL ECU ASSEMBLY	89710D	-	-	-
5	FRONT SEAT FRONT CUSHION SHIELD	71868N	INFO	-	-
6	FRONT SEAT CUSHION SHIELD	71812D	INFO	-	-
7	FRONT SEAT INNER CUSHION SHIELD	71862	INFO	-	-

PROCEDURE		PART NAME CODE			
8	SEPARATE TYPE FRONT SEATBACK ASSEMBLY	-	-	-	-
9	SEPARATE TYPE FRONT SEAT CUSHION COVER WITH PAD	-	-	-	-

*A	w/ Seat Position Memory System	-	-
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PROCEDURE		PART NAME CODE			
10	FRONT SEAT WIRE	82192	-	-	-
11	LH SEAT RECLINING ADJUSTER INSIDE COVER	71876G	-	-	-
12	LH SEAT RECLINING ADJUSTER INSIDE COVER	71875G	-	-	-
13	FRONT SEAT LOWER CUSHION SHIELD	71874A	-	-	-

PROCEDURE		PART NAME CODE			
14	FRONT SEAT LOWER CUSHION SHIELD	71873A	-	-	-
15	FRONT SEAT CUSHION WIRE HARNESS HOLDER	7181B	-	-	-
16	FRONT SEAT LOWER CUSHION SHIELD LH	71874U	-	-	-
17	UPPER SEAT TRACK RAIL SUB-ASSEMBLY	-	-	-	-

*A	for LH Side	*B	for RH Side
•	Non-reusable part	-	-

## PROCEDURE

### 1. PRECAUTION

	<p><b>NOTICE:</b></p> <p>After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.</p> <p>Click here <a href="#">INFO</a></p>
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### 2. REMOVE FRONT SEAT ASSEMBLY

Click here [INFO](#)

### 3. DISCONNECT SEPARATE TYPE FRONT SEATBACK COVER

Click here [INFO](#)

### 4. REMOVE POSITION CONTROL ECU ASSEMBLY (w/ Seat Position Memory System)

Click here [INFO](#)

### 5. REMOVE FRONT SEAT FRONT CUSHION SHIELD

	Click here <a href="#">INFO</a>
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### 6. REMOVE FRONT SEAT CUSHION SHIELD

	Click here <a href="#">INFO</a>
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### 7. REMOVE FRONT SEAT INNER CUSHION SHIELD



Click here [INFO](#)

## 8. REMOVE SEPARATE TYPE FRONT SEATBACK ASSEMBLY

Click here [INFO](#)

## 9. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER WITH PAD

Click here [INFO](#)

## 10. REMOVE FRONT SEAT WIRE

Click here [INFO](#)

## 11. REMOVE LH SEAT RECLINING ADJUSTER INSIDE COVER (for LH Side)

Click here [INFO](#)

## 12. REMOVE LH SEAT RECLINING ADJUSTER INSIDE COVER (for RH Side)

Click here [INFO](#)

## 13. REMOVE FRONT SEAT LOWER CUSHION SHIELD (for LH Side)

Click here [INFO](#)

## 14. REMOVE FRONT SEAT LOWER CUSHION SHIELD (for RH Side)

Click here [INFO](#)

## 15. REMOVE FRONT SEAT CUSHION WIRE HARNESS HOLDER

Click here [INFO](#)

## 16. REMOVE FRONT SEAT LOWER CUSHION SHIELD LH

Click here [INFO](#)

## 17. REMOVE UPPER SEAT TRACK RAIL SUB-ASSEMBLY

