

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029TOS
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SEAT: LUMBAR SUPPORT ADJUSTER ASSEMBLY: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

CAUTION / NOTICE / HINT

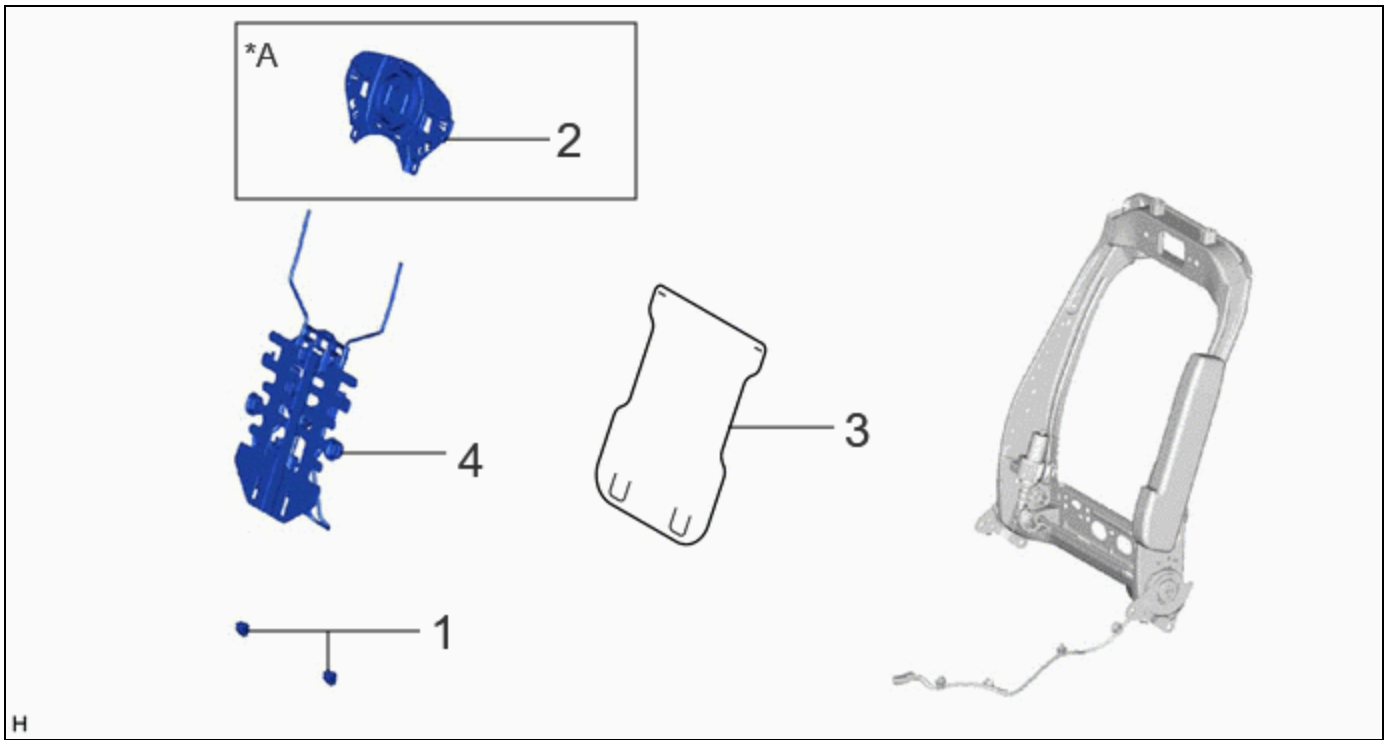
CAUTION:




Wear protective gloves. Sharp areas on the parts may injure your hands.



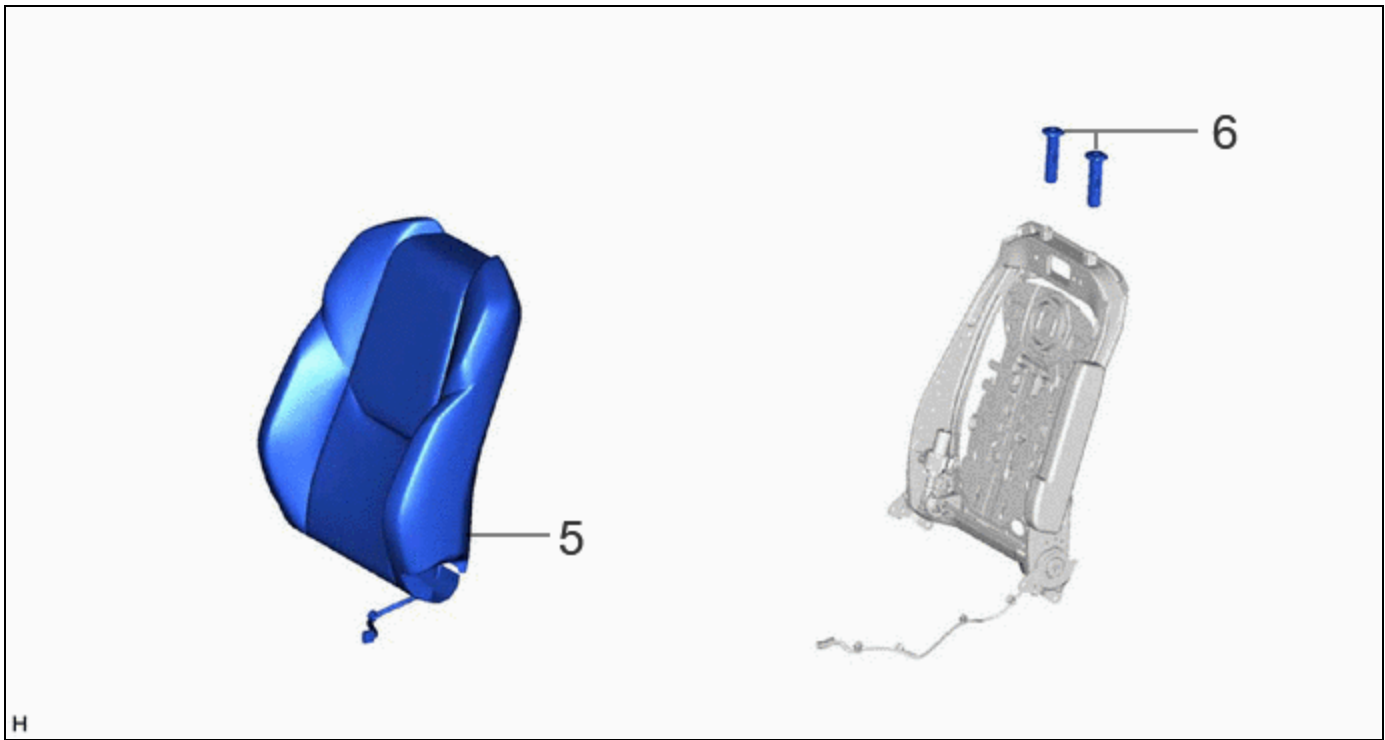
CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



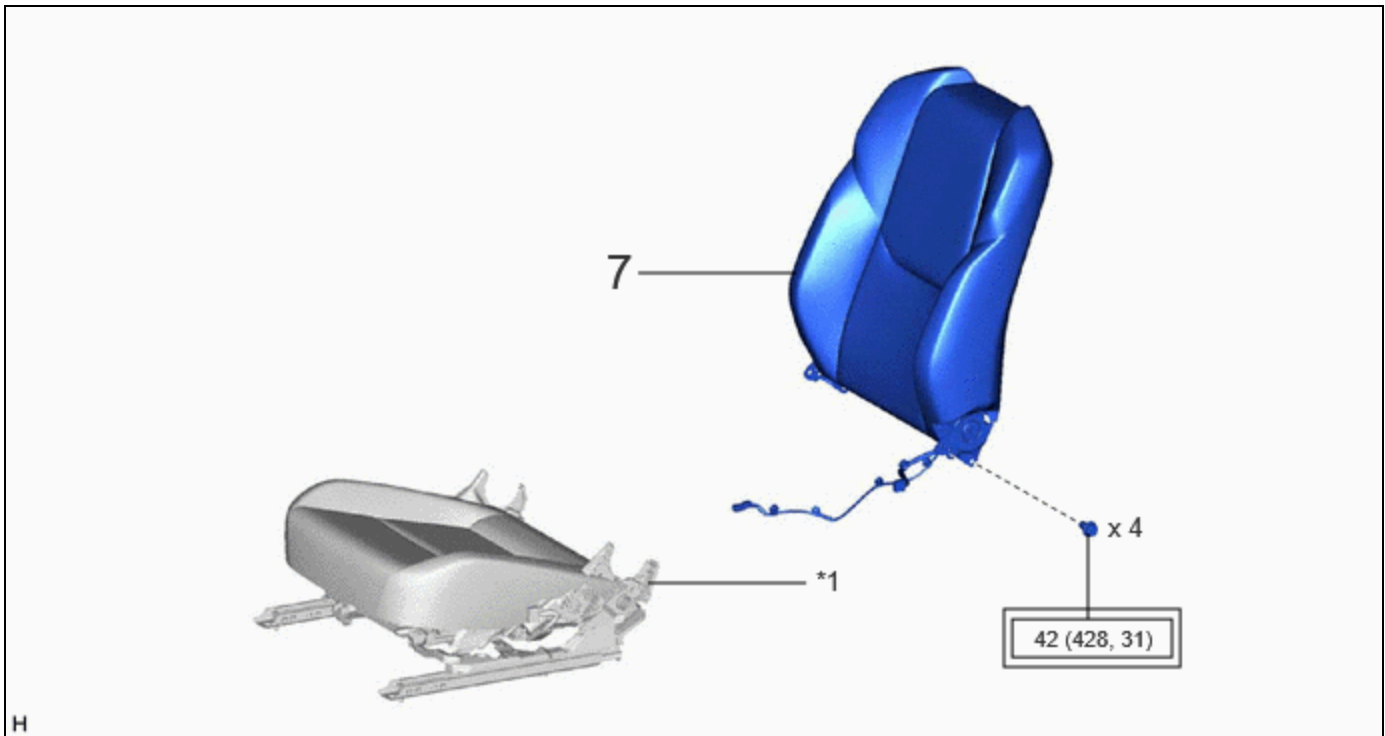
PROCEDURE		PART NAME CODE			
1	FRONT NO. 2 SEATBACK EDGE PROTECTOR	71588	-	-	-
2	SEATBACK CLIMATE CONTROL BLOWER	85867A	-	-	-
3	FRONT SEATBACK FELT	79977H	-	-	-
4	LUMBAR SUPPORT ADJUSTER ASSEMBLY	72760D	-	-	-

*A	w/ Climate Control Seat System	-	-
----	--------------------------------	---	---







H

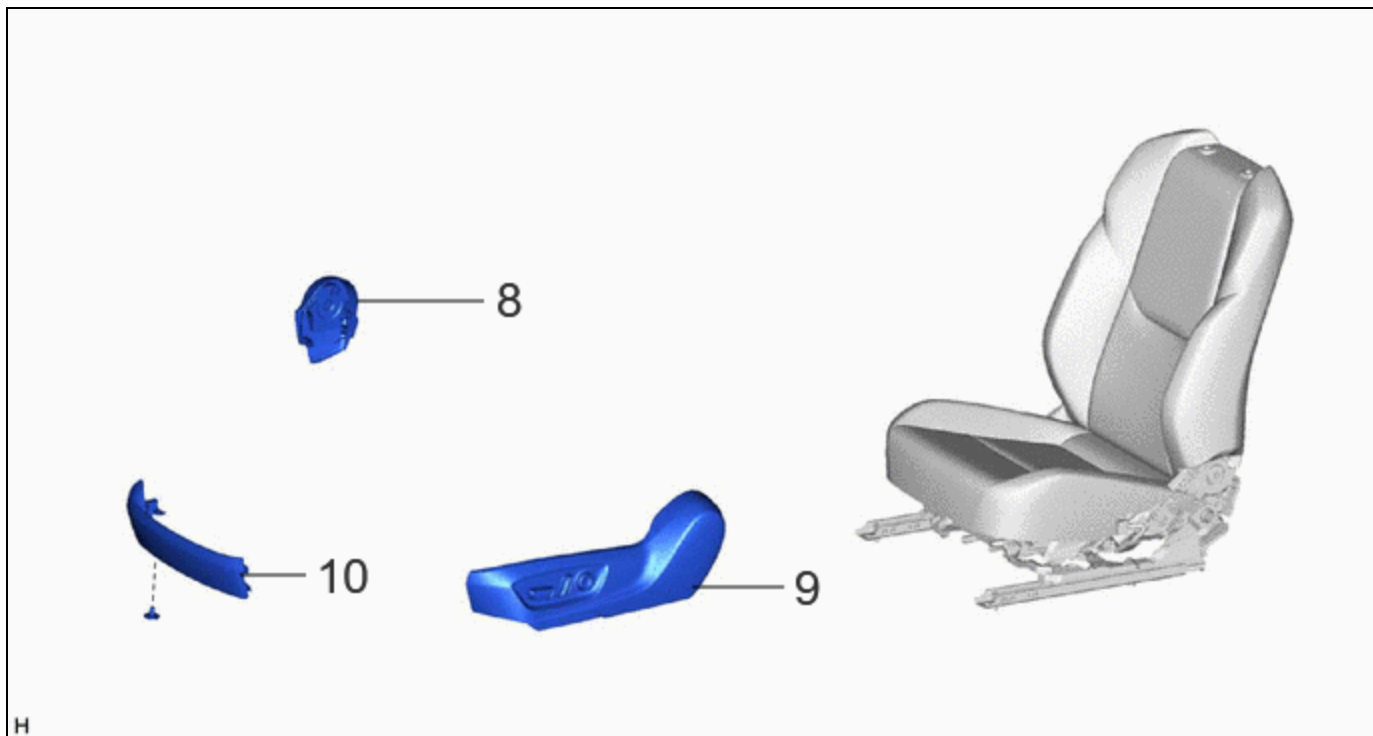
PROCEDURE	PART NAME CODE	!	📄	⚙️
5 SEPARATE TYPE FRONT SEATBACK COVER WITH PAD	-	-	-	-
6 FRONT SEAT HEADREST SUPPORT	71931	-	-	-






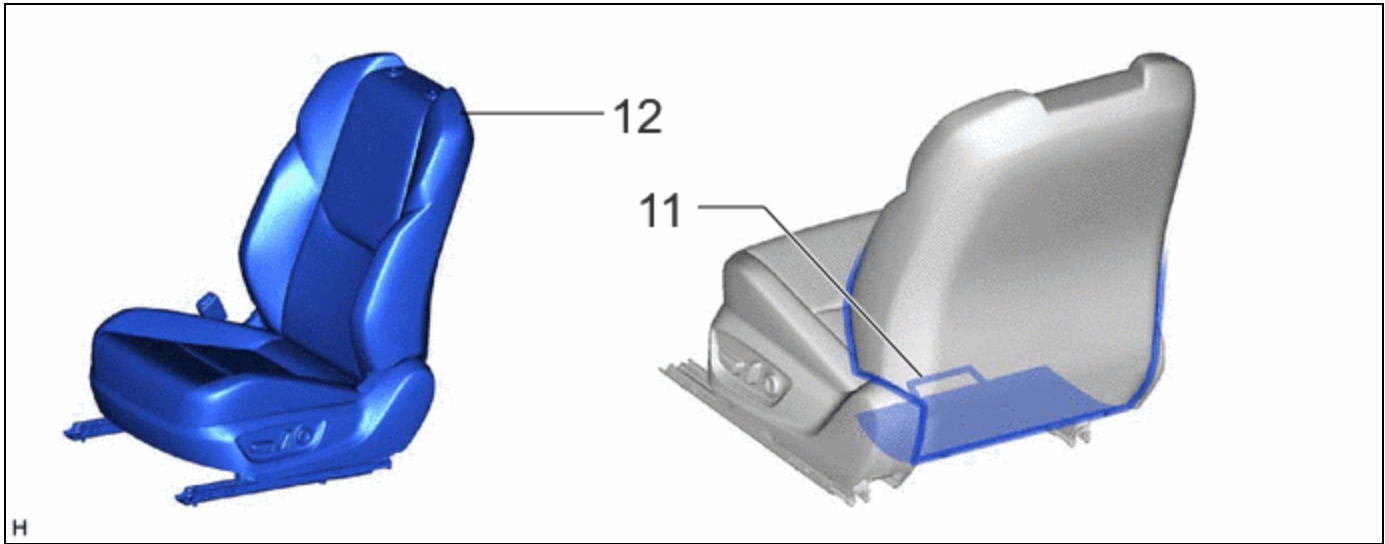
H




PROCEDURE		PART NAME CODE			
7	SEPARATE TYPE FRONT SEATBACK ASSEMBLY	-	-	-	-

*1	SEPARATE TYPE FRONT SEAT CUSHION ASSEMBLY	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-



PROCEDURE		PART NAME CODE			
8	FRONT SEAT INNER CUSHION SHIELD	71862	-	-	-
9	FRONT SEAT CUSHION SHIELD	71812D	-	-	-
10	FRONT SEAT FRONT CUSHION SHIELD	71868N	-	-	-



PROCEDURE		PART NAME CODE			
11	CONNECT SEPARATE TYPE FRONT SEATBACK COVER	71074S	-	-	-
12	FRONT SEAT ASSEMBLY	-	-	-	-

PROCEDURE

1. INSTALL FRONT NO. 2 SEATBACK EDGE PROTECTOR
 2. INSTALL SEATBACK CLIMATE CONTROL BLOWER (w/ Climate Control Seat System)
 3. INSTALL FRONT SEATBACK FELT
 4. INSTALL LUMBAR SUPPORT ADJUSTER ASSEMBLY
 5. INSTALL SEPARATE TYPE FRONT SEATBACK COVER WITH PAD
 6. INSTALL FRONT SEAT HEADREST SUPPORT
 7. INSTALL SEPARATE TYPE FRONT SEATBACK ASSEMBLY
- Click here [INFO](#)
8. INSTALL FRONT SEAT INNER CUSHION SHIELD
 9. INSTALL FRONT SEAT CUSHION SHIELD
 10. INSTALL FRONT SEAT FRONT CUSHION SHIELD
 11. CONNECT SEPARATE TYPE FRONT SEATBACK COVER
 12. INSTALL FRONT SEAT ASSEMBLY

Click here [INFO](#)

