

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000002BJBB
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]
<b>Title:</b> SEAT: FRONT SEATBACK HEATER (for Power Seat): REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 - ]		

## REMOVAL

### CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization, or registration) that must be performed after parts are removed and installed, or replaced during front seatback heater assembly removal/installation are shown below.

#### Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
<ul style="list-style-type: none"> <li>• Front seatback frame sub-assembly LH*</li> <li>• Front seat adjuster assembly LH*</li> </ul>	Initialize position control ECU	Front Power Seat Control System (w/ Memory)	<a href="#">INFO</a>

\*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.

#### CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.



### CAUTION / NOTICE / HINT

#### HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

- Learning completes when vehicle is driven

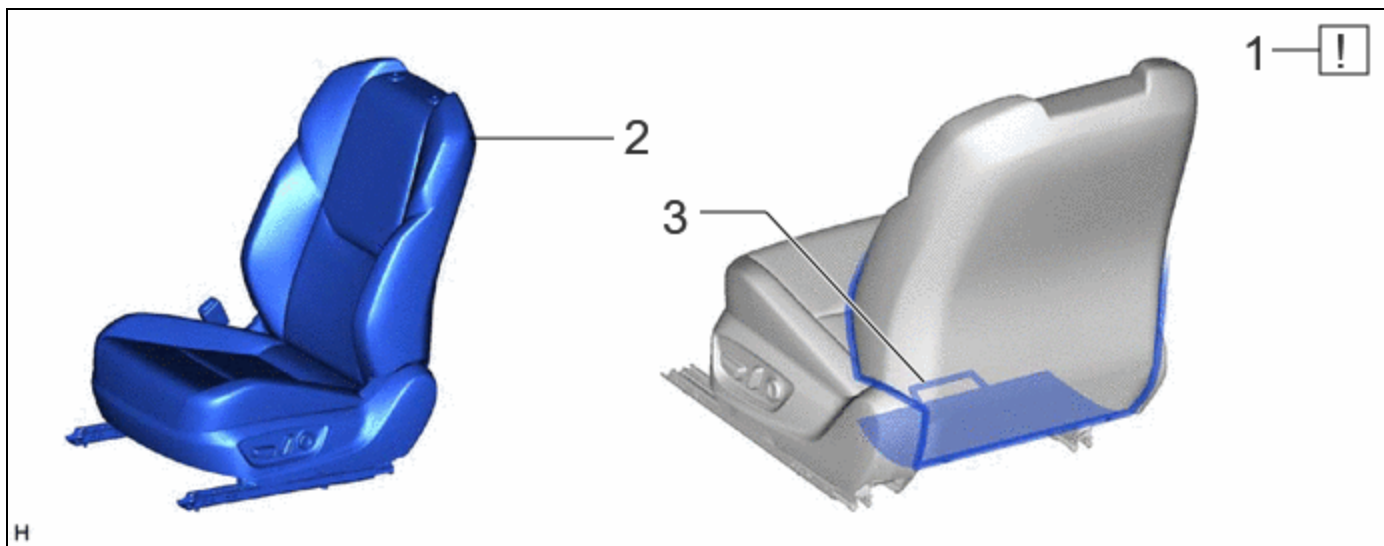
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	<a href="#">INFO</a>

- Learning completes when vehicle is operated normally

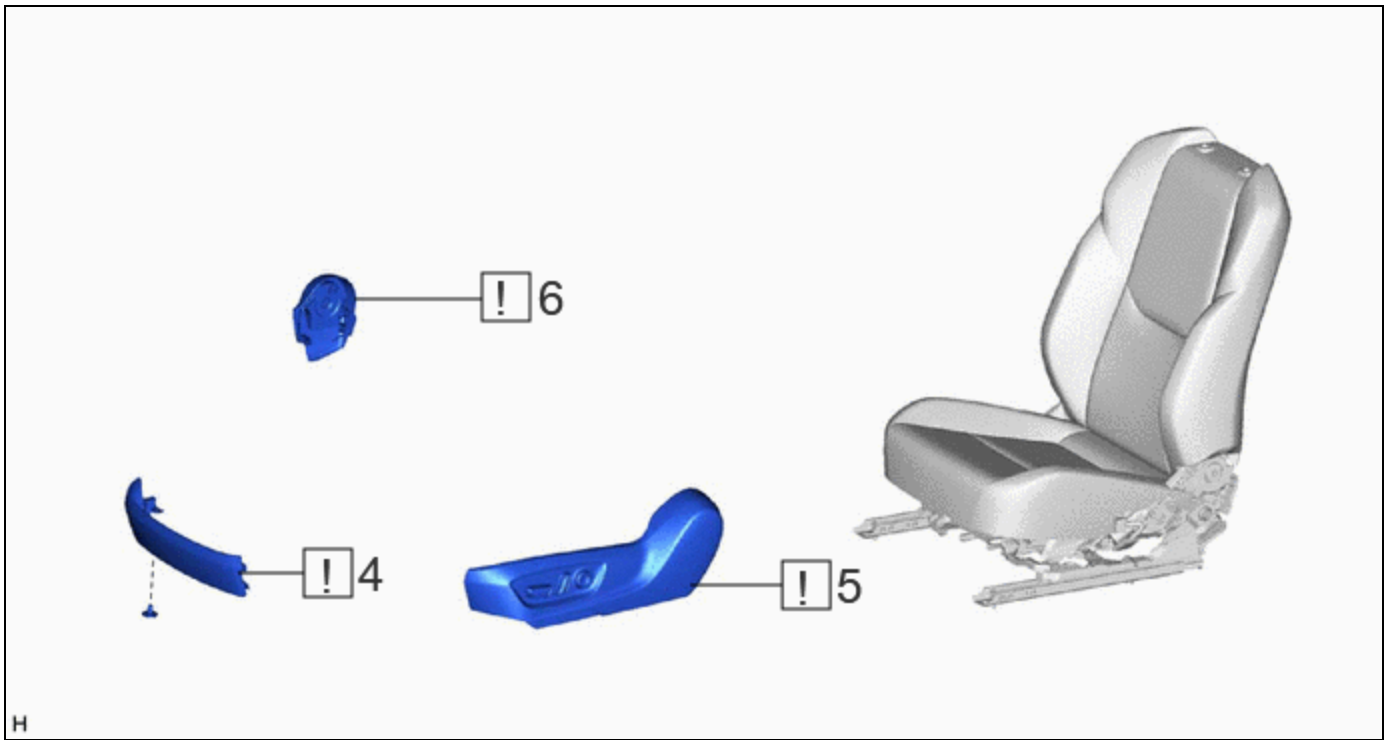
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> <li>◦ Back door opener</li> </ul>	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	<a href="#">INFO</a>
Power Back Door System*2	Reset back door close position	<a href="#">INFO</a>
Air Conditioning System	<b>for HEV Model:</b> After the ignition switch is turned to ON, the servo motor standard position is recognized. <b>for PHEV Model:</b> After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.	-
*1: w/o Power Back Door System *2: w/ Power Back Door System		

## CAUTION / NOTICE / HINT

### COMPONENTS (REMOVAL)

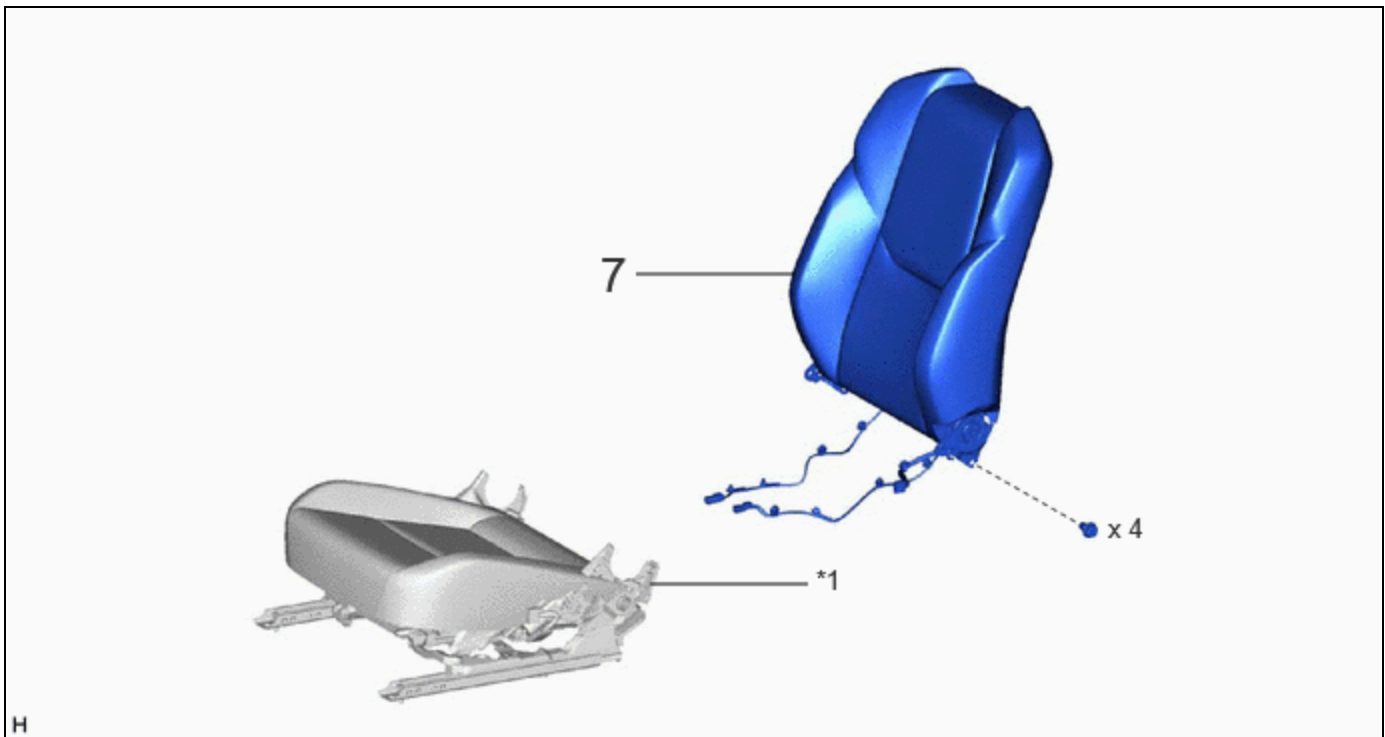


PROCEDURE	PART NAME CODE			
1 PRECAUTION	-	<a href="#">INFO</a>	-	-
2 FRONT SEAT ASSEMBLY	-	-	-	-
3 DISCONNECT SEPARATE TYPE FRONT SEATBACK COVER	71074S	-	-	-



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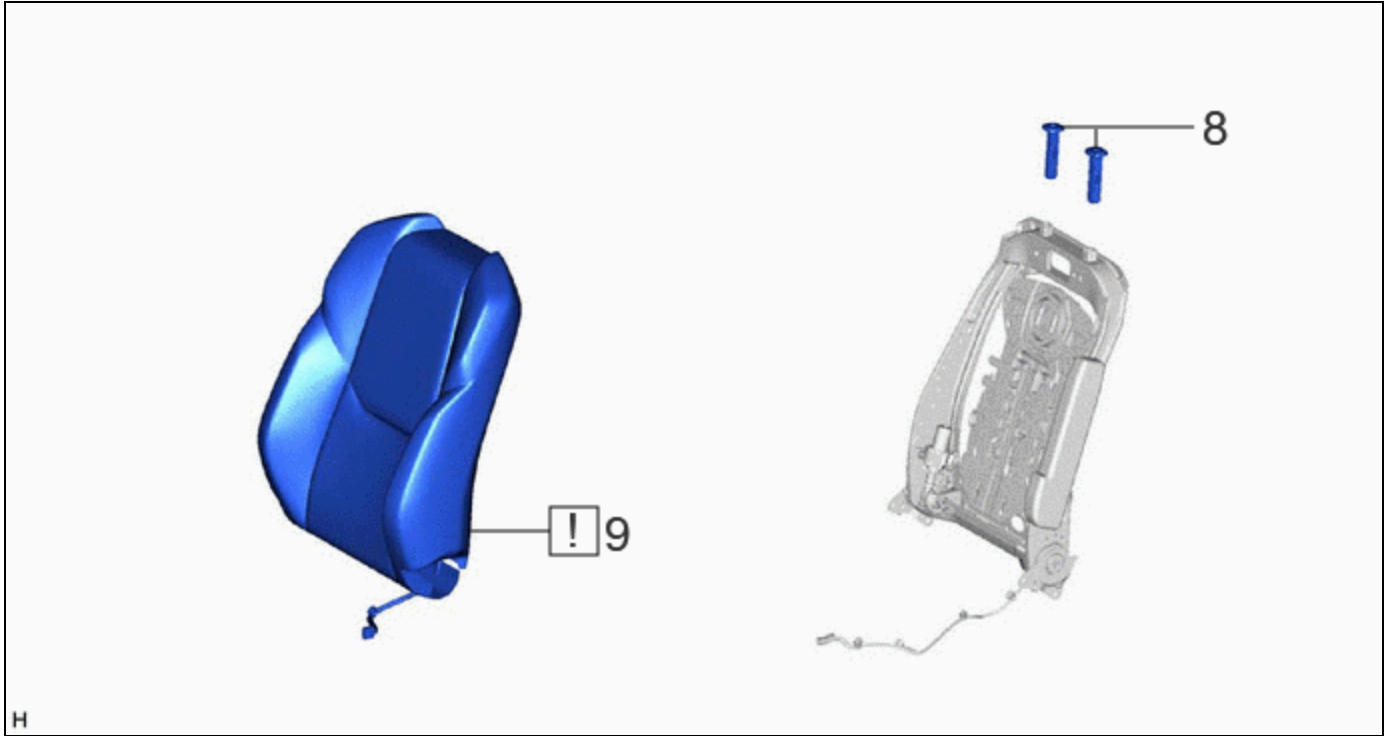
PROCEDURE		PART NAME CODE			
4	FRONT SEAT FRONT CUSHION SHIELD	71868N	<a href="#">INFO</a>	-	-
5	FRONT SEAT CUSHION SHIELD	71812D	<a href="#">INFO</a>	-	-
6	FRONT SEAT INNER CUSHION SHIELD	71862	<a href="#">INFO</a>	-	-



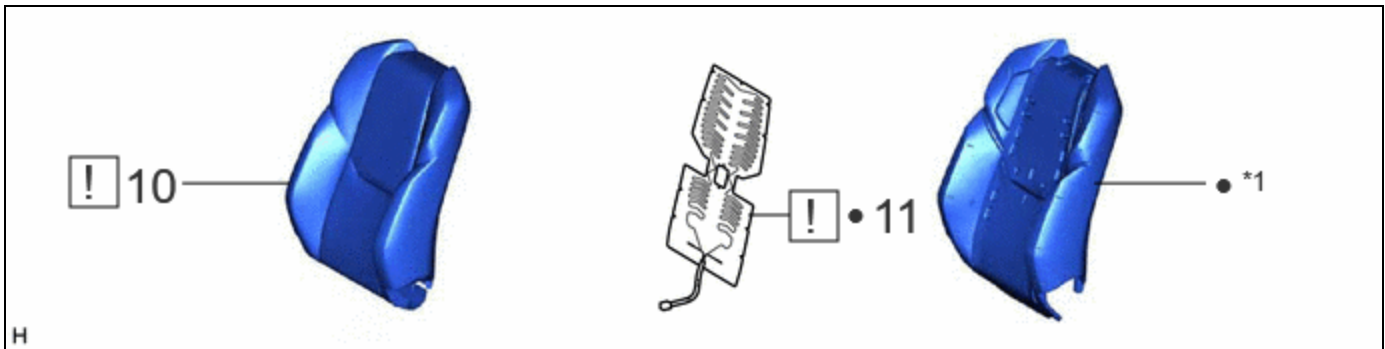
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	PROCEDURE	PART NAME CODE	!	📄	⚙️
7	SEPARATE TYPE FRONT SEATBACK ASSEMBLY	-	-	-	-

*1	SEPARATE TYPE FRONT SEAT CUSHION ASSEMBLY	-	-
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	PROCEDURE	PART NAME CODE	!	📄	⚙️
8	FRONT SEAT HEADREST SUPPORT	71931	-	-	-
9	SEPARATE TYPE FRONT SEATBACK COVER WITH PAD	-	INFO	-	-




PROCEDURE		PART NAME CODE			
10	SEPARATE TYPE FRONT SEATBACK COVER	71074S	<a href="#">INFO</a>	-	-
11	FRONT SEATBACK HEATER ASSEMBLY	87510N	<a href="#">INFO</a>	-	-

*1	SEPARATE TYPE FRONT SEATBACK PAD	-	-
•	Non-reusable part	-	-

## PROCEDURE

### 1. PRECAUTION

	<p><b>NOTICE:</b></p> <p>After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.</p> <p>Click here <a href="#">INFO</a></p>
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### 2. REMOVE FRONT SEAT ASSEMBLY

Click here [INFO](#)

### 3. DISCONNECT SEPARATE TYPE FRONT SEATBACK COVER

Click here [INFO](#)

### 4. REMOVE FRONT SEAT FRONT CUSHION SHIELD

	Click here <a href="#">INFO</a>
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### 5. REMOVE FRONT SEAT CUSHION SHIELD

	Click here <a href="#">INFO</a>
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### 6. REMOVE FRONT SEAT INNER CUSHION SHIELD

	Click here <a href="#">INFO</a>
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### 7. REMOVE SEPARATE TYPE FRONT SEATBACK ASSEMBLY

Click here [INFO](#)

### 8. REMOVE FRONT SEAT HEADREST SUPPORT

Click here [INFO](#)


### 9. REMOVE SEPARATE TYPE FRONT SEATBACK COVER WITH PAD

	Click here <a href="#">INFO</a>
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### 10. REMOVE SEPARATE TYPE FRONT SEATBACK COVER

	Click here <a href="#">INFO</a>
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### 11. REMOVE FRONT SEATBACK HEATER ASSEMBLY

	<p><b>NOTICE:</b> Replace the front seatback heater assembly and separate type front seatback pad as a set.</p>
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