

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002BJBA
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT: FRONT SEATBACK HEATER (for Manual Seat): REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization, or registration) that must be performed after parts are removed and installed, or replaced during front seatback heater assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
w/ Occupant Classification System: Front passenger seat*	Zero point calibration (Occupant classification system)	<ul style="list-style-type: none"> • Occupant Classification System • Passenger airbag ON/OFF indicator • Airbag System (Front passenger side) • Seat Belt Warning System (Front passenger) 	WFO
*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.			

CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.



CAUTION / NOTICE / HINT

HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

• **Learning completes when vehicle is driven**

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	INFO

• **Learning completes when vehicle is operated normally**

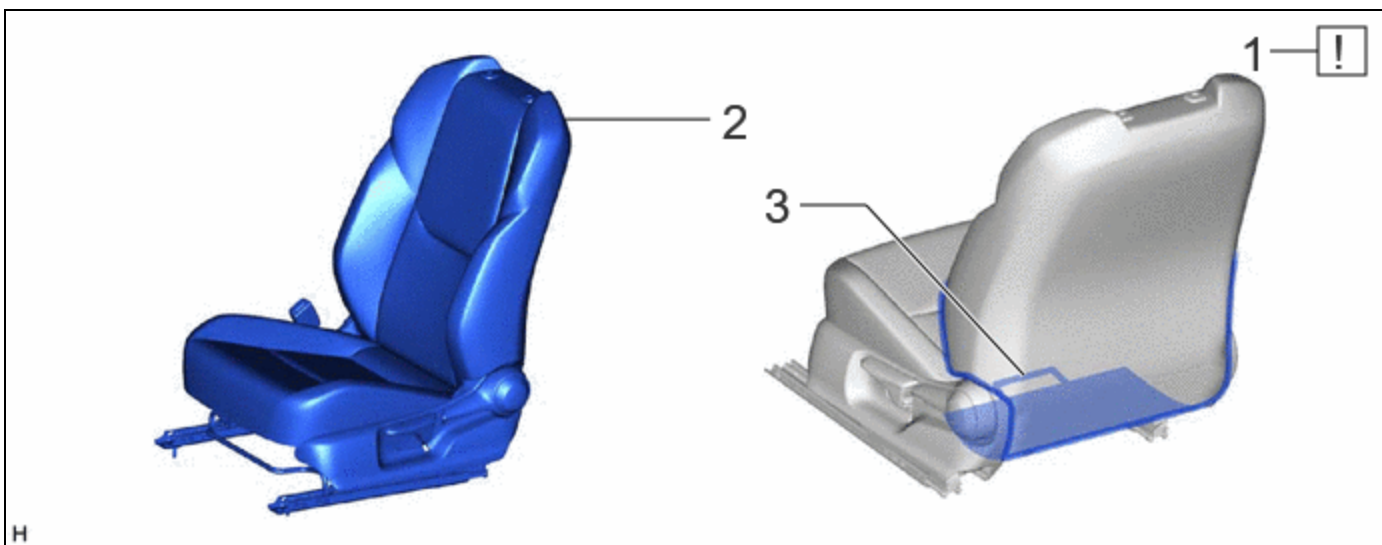
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> Back door opener 	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	INFO
Power Back Door System*2	Reset back door close position	INFO
Air Conditioning System	<p>for HEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor standard position is recognized.</p> <p>for PHEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.</p>	-
<p>*1: w/o Power Back Door System</p> <p>*2: w/ Power Back Door System</p>		




HINT:

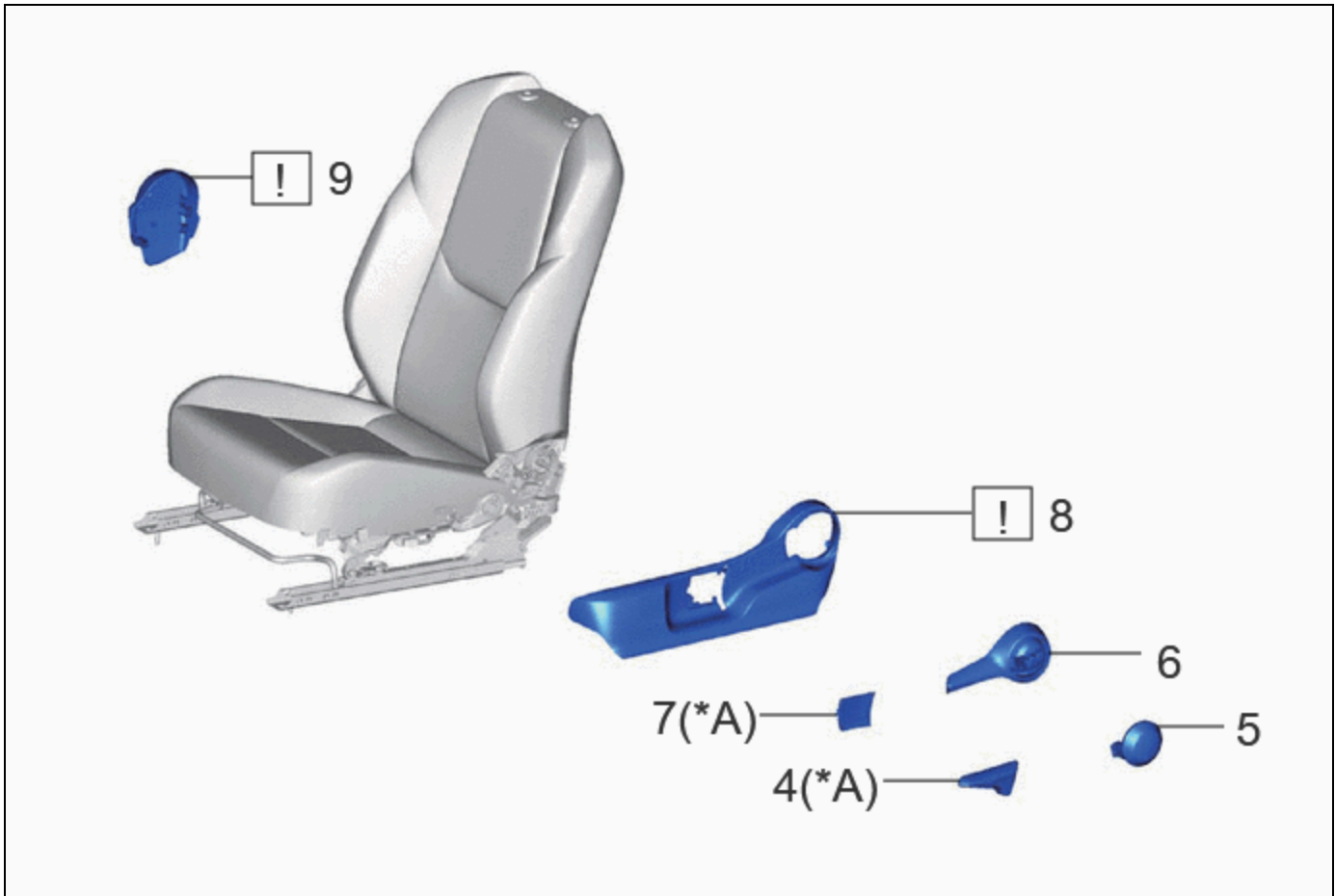
- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.




CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)

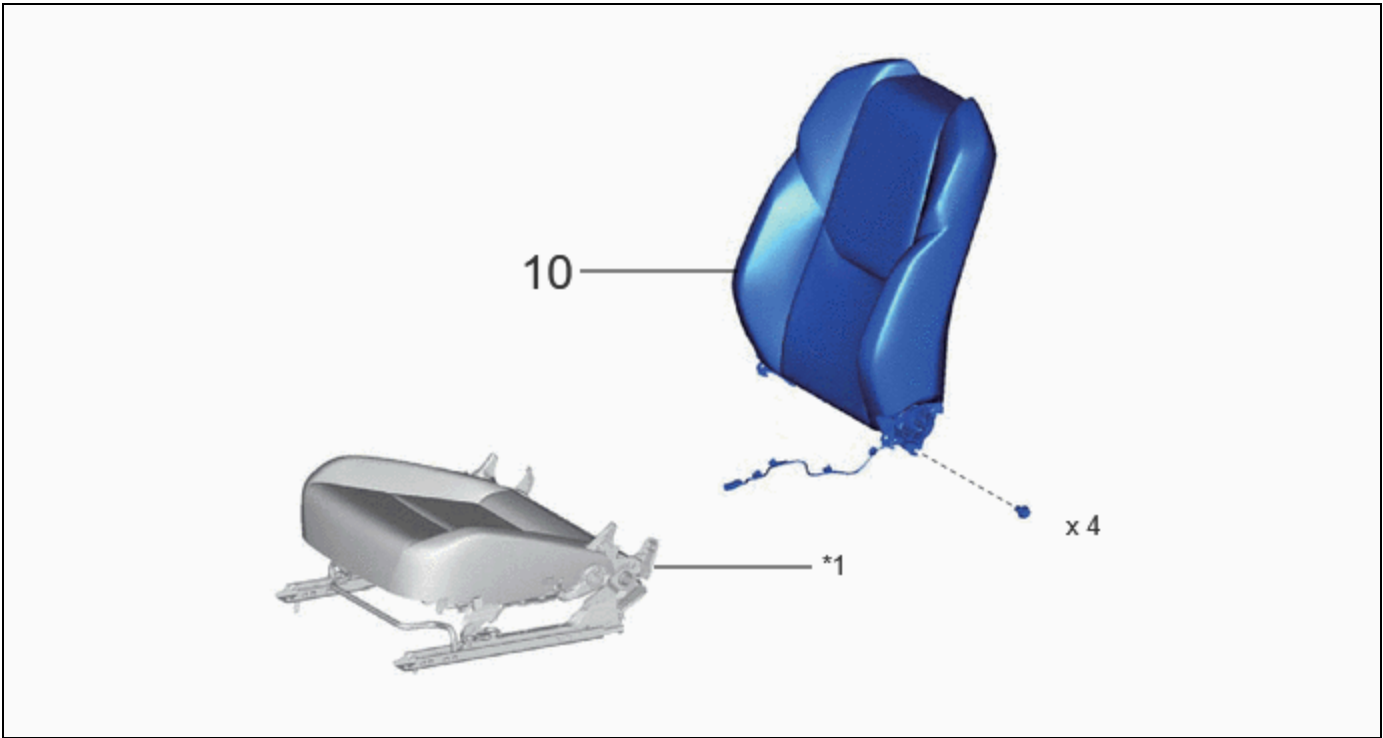


PROCEDURE		PART NAME CODE			
1	PRECAUTION	-	INFO	-	-
2	FRONT SEAT ASSEMBLY	-	-	-	-
3	DISCONNECT SEPARATE TYPE FRONT SEATBACK COVER	71074S	-	-	-



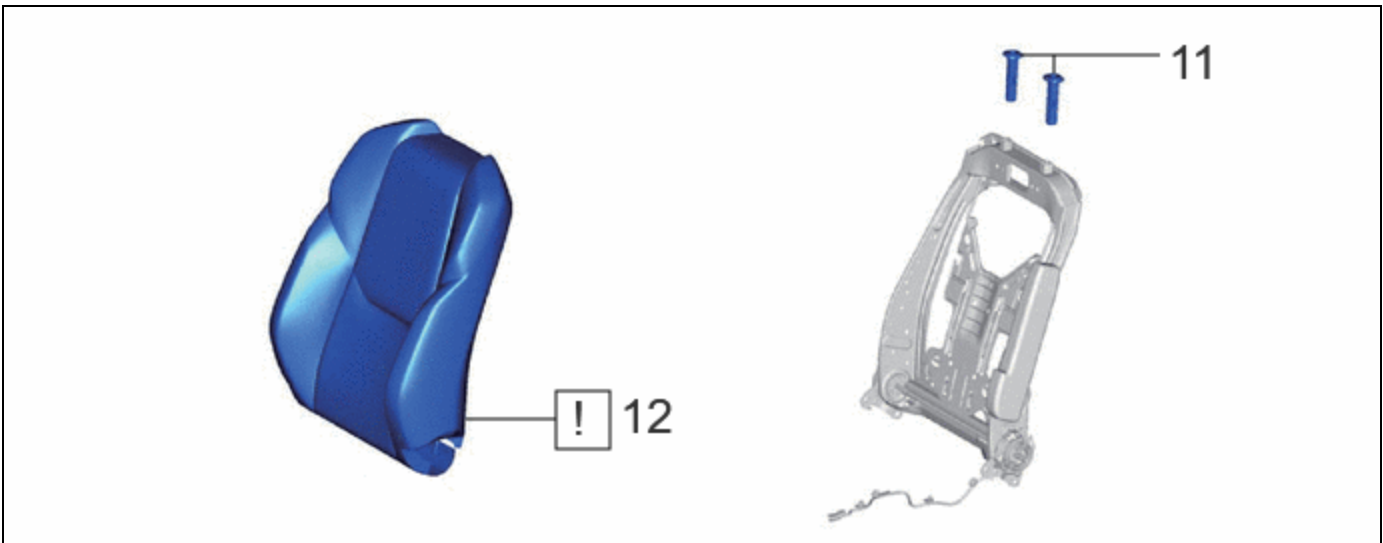
PROCEDURE		PART NAME CODE			
4	VERTICAL ADJUSTING HANDLE	72495	-	-	-
5	RECLINING HINGE COVER	72552B	-	-	-
6	RECLINING ADJUSTER RELEASE HANDLE	72526A	-	-	-
7	SEAT ADJUSTER COVER CAP	71848A	-	-	-
8	FRONT SEAT CUSHION SHIELD	71812D	INFO	-	-
9	FRONT SEAT INNER CUSHION SHIELD	71862	INFO	-	-

*A	w/ Vertical Adjuster	-	-
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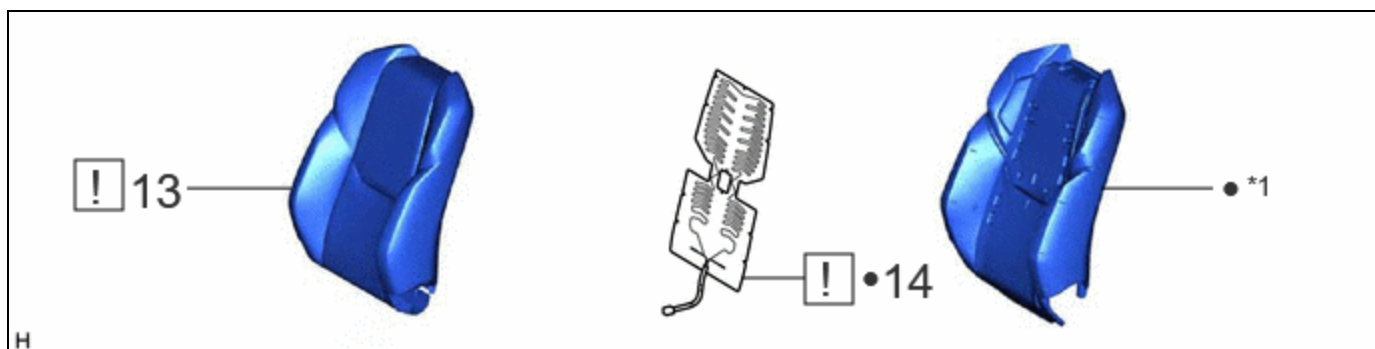
PROCEDURE		PART NAME CODE			
10	SEPARATE TYPE FRONT SEATBACK ASSEMBLY	-	-	-	-




*1	SEPARATE TYPE FRONT SEAT CUSHION ASSEMBLY	-	-
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PROCEDURE		PART NAME CODE			
11	FRONT SEAT HEADREST SUPPORT	71931	-	-	-

PROCEDURE		PART NAME CODE			
12	SEPARATE TYPE FRONT SEATBACK COVER WITH PAD	-	INFO	-	-




PROCEDURE		PART NAME CODE			
13	SEPARATE TYPE FRONT SEATBACK COVER	71074S	INFO	-	-
14	FRONT SEATBACK HEATER ASSEMBLY	87510N	INFO	-	-

*1	SEPARATE TYPE FRONT SEATBACK PAD	-	-
•	Non-reusable part	-	-

PROCEDURE

1. PRECAUTION

	<p>NOTICE:</p> <p>After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.</p> <p>Click here INFO</p>
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2. REMOVE FRONT SEAT ASSEMBLY

Click here [INFO](#)

3. DISCONNECT SEPARATE TYPE FRONT SEATBACK COVER

Click here [INFO](#)

4. REMOVE VERTICAL ADJUSTING HANDLE (w/ Vertical Adjuster)

Click here [INFO](#)

5. REMOVE RECLINING HINGE COVER

Click here [INFO](#)


6. REMOVE RECLINING ADJUSTER RELEASE HANDLE

Click here [INFO](#)


7. REMOVE SEAT ADJUSTER COVER CAP (w/ Vertical Adjuster)

Click here [INFO](#)

8. REMOVE FRONT SEAT CUSHION SHIELD

	<p>w/ Vertical Adjuster: Click here INFO</p> <p>w/o Vertical Adjuster: Click here INFO</p>
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9. REMOVE FRONT SEAT INNER CUSHION SHIELD

	<p>w/ Vertical Adjuster: Click here INFO</p> <p>w/o Vertical Adjuster: Click here INFO</p>
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10. REMOVE SEPARATE TYPE FRONT SEATBACK ASSEMBLY

Click here [INFO](#)


11. REMOVE FRONT SEAT HEADREST SUPPORT

Click here [INFO](#)


12. REMOVE SEPARATE TYPE FRONT SEATBACK COVER WITH PAD

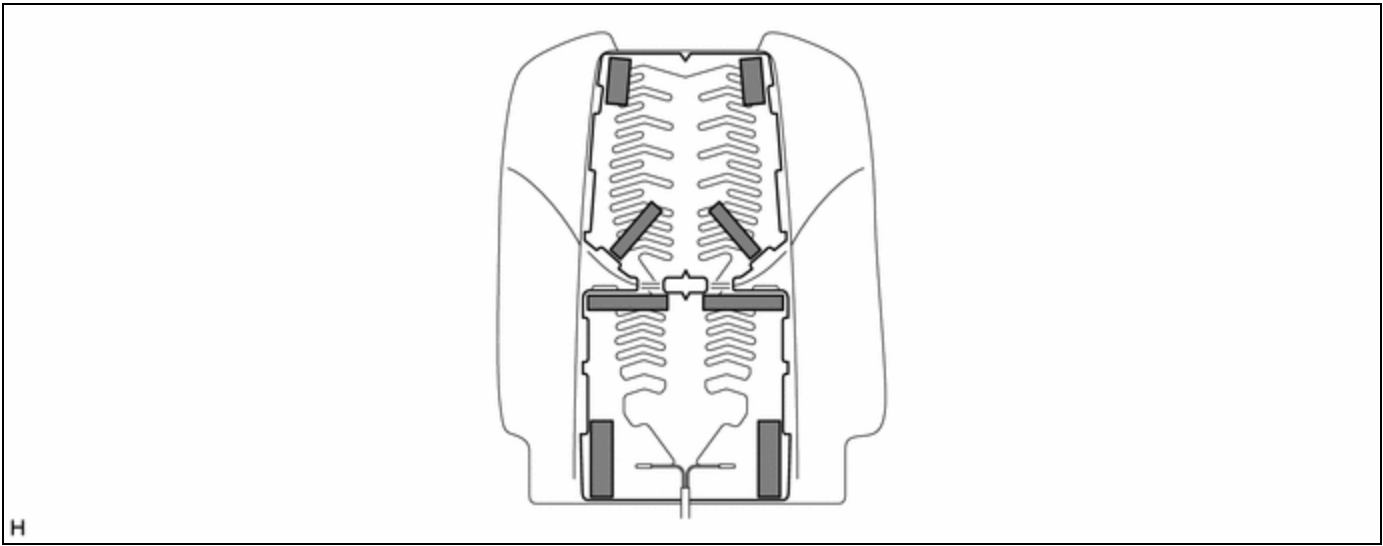
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13. REMOVE SEPARATE TYPE FRONT SEATBACK COVER

	Click here INFO
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14. REMOVE FRONT SEATBACK HEATER ASSEMBLY

	<p>NOTICE:</p> <p>Replace the front seatback heater assembly and separate type front seatback pad as a set.</p>
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