

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM1000000029TOX
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> SEAT: FRONT SEATBACK HEATER (for Manual Seat): INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## INSTALLATION

### CAUTION / NOTICE / HINT

**CAUTION:**

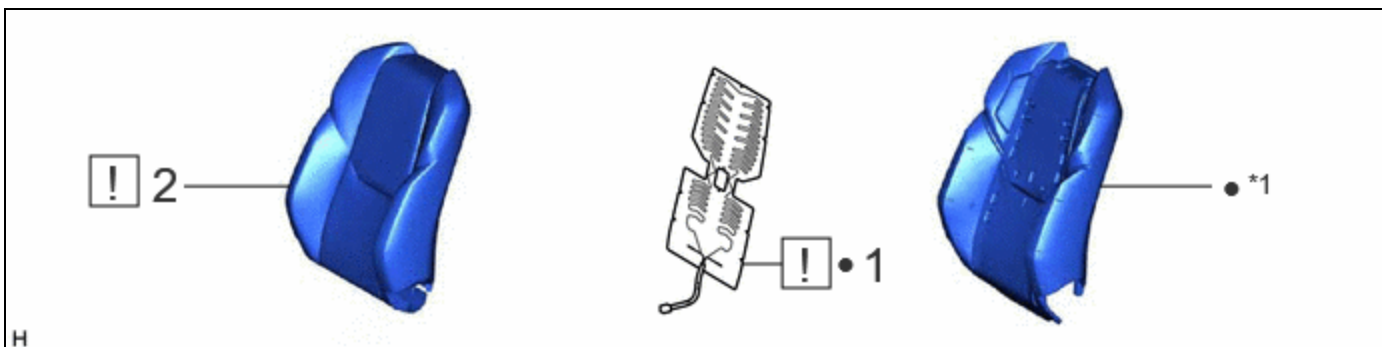
Wear protective gloves. Sharp areas on the parts may injure your hands.




**HINT:**

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

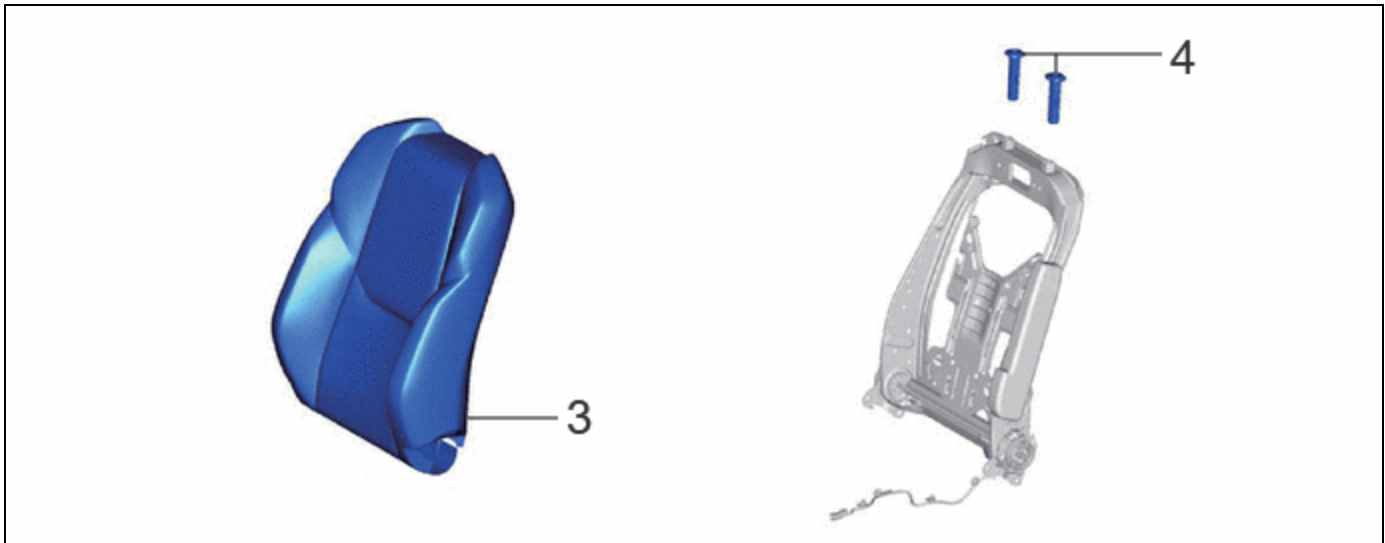
### CAUTION / NOTICE / HINT




#### COMPONENTS (INSTALLATION)

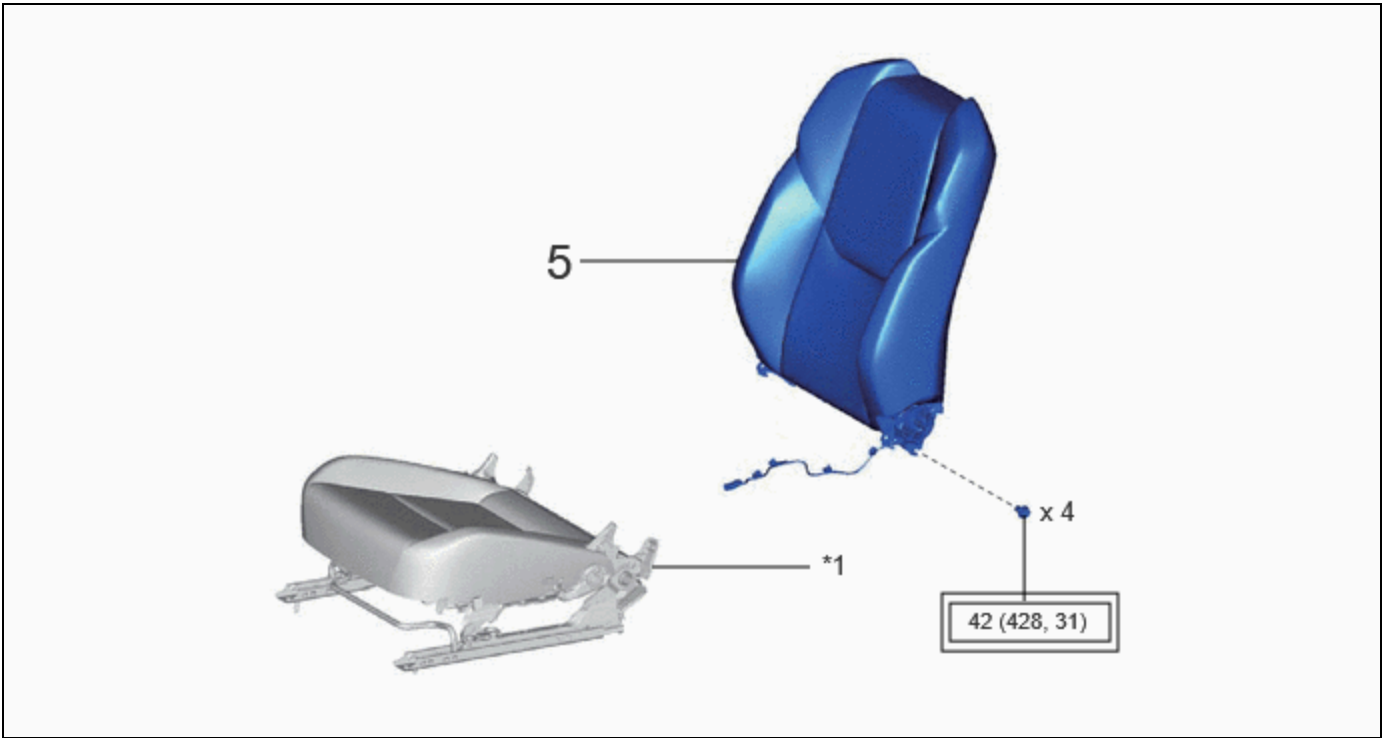


PROCEDURE		PART NAME CODE			
1	FRONT SEATBACK HEATER ASSEMBLY	87510N	INFO	-	-
2	SEPARATE TYPE FRONT SEATBACK COVER	71074S	INFO	-	-

*1	SEPARATE TYPE FRONT SEATBACK PAD	-	-
•	Non-reusable part	-	-

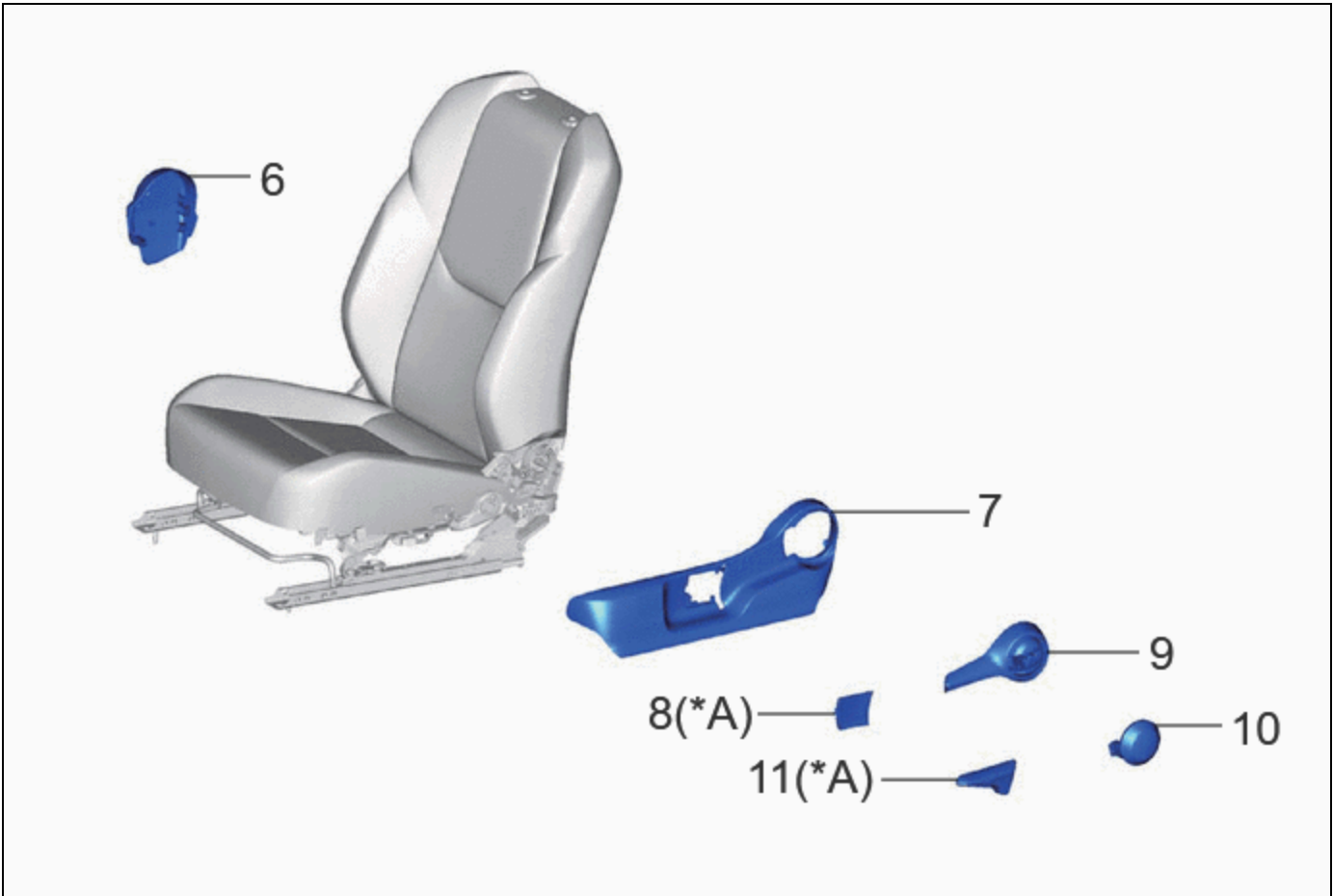





PROCEDURE		PART NAME CODE			
3	SEPARATE TYPE FRONT SEATBACK COVER WITH PAD	-	-	-	-
4	FRONT SEAT HEADREST SUPPORT	71931	-	-	-



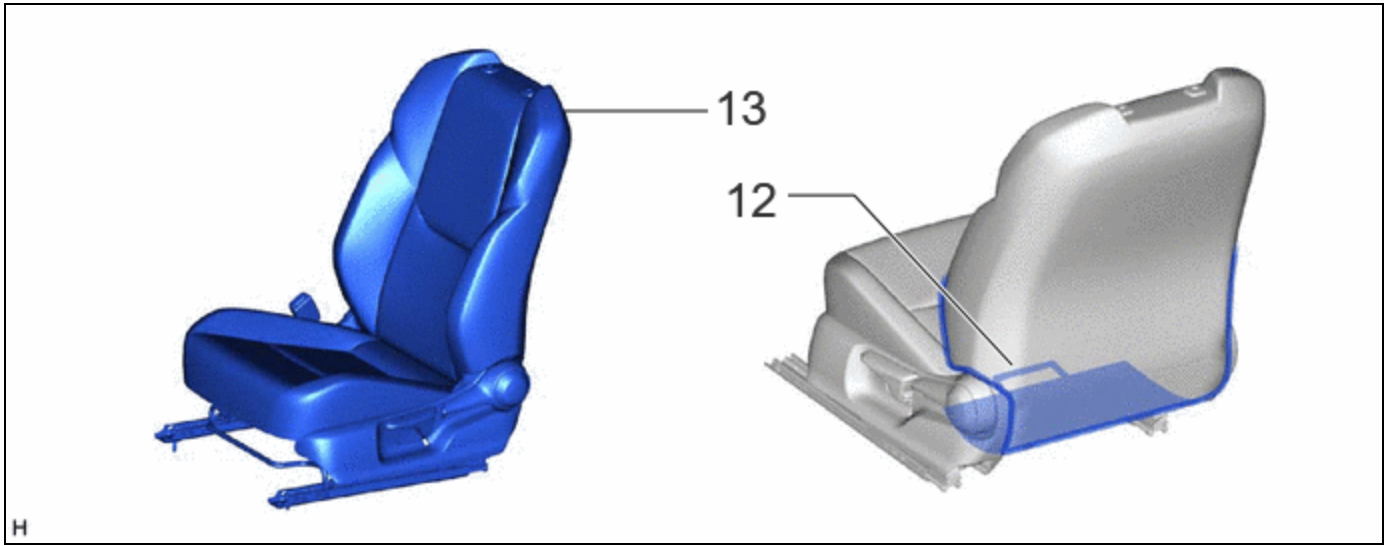
PROCEDURE		PART NAME CODE			
5	SEPARATE TYPE FRONT SEATBACK ASSEMBLY	-	-	-	-

*1	SEPARATE TYPE FRONT SEAT CUSHION ASSEMBLY	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-



PROCEDURE		PART NAME CODE			
6	FRONT SEAT INNER CUSHION SHIELD	71862	-	-	-
7	FRONT SEAT CUSHION SHIELD	71812D	-	-	-
8	SEAT ADJUSTER COVER CAP	71848A	-	-	-
9	RECLINING ADJUSTER RELEASE HANDLE	72526A	-	-	-
10	RECLINING HINGE COVER	72552B	-	-	-
11	VERTICAL ADJUSTING HANDLE	72495	-	-	-

*A	w/ Vertical Adjuster	-	-
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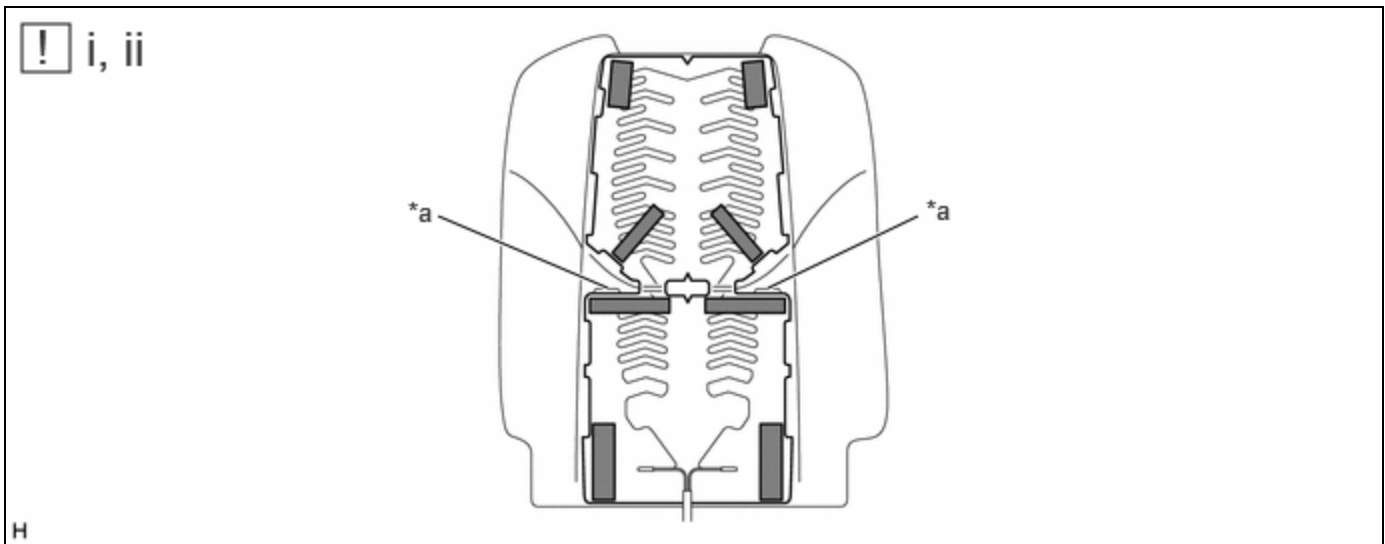


PROCEDURE		PART NAME CODE			
12	CONNECT SEPARATE TYPE FRONT SEATBACK COVER	71074S	-	-	-
13	FRONT SEAT ASSEMBLY	-	-	-	-


## PROCEDURE

### 1. INSTALL FRONT SEATBACK HEATER ASSEMBLY

	<p><b>NOTICE:</b></p> <p>Replace the front seatback heater assembly and separate type front seatback pad as a set.</p>
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*a	Cutout	-	-
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	Double-sided Tape	-	-
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(1) Remove the release paper from a new front seatback heater assembly.

(2) Install the new front seatback heater assembly while aligning with the cutouts as shown in the illustration.

**NOTICE:**

Press the front seatback heater assembly firmly to install it.

**2. INSTALL SEPARATE TYPE FRONT SEATBACK COVER**

	Click here <a href="#">INFO</a>
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**3. INSTALL SEPARATE TYPE FRONT SEATBACK COVER WITH PAD**

**4. INSTALL FRONT SEAT HEADREST SUPPORT**

**5. INSTALL SEPARATE TYPE FRONT SEATBACK ASSEMBLY**

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**6. INSTALL FRONT SEAT INNER CUSHION SHIELD**

**7. INSTALL FRONT SEAT CUSHION SHIELD**

**8. INSTALL SEAT ADJUSTER COVER CAP (w/ Vertical Adjuster)**

**9. INSTALL RECLINING ADJUSTER RELEASE HANDLE**

**10. INSTALL RECLINING HINGE COVER**

**11. INSTALL VERTICAL ADJUSTING HANDLE (w/ Vertical Adjuster)**

**12. CONNECT SEPARATE TYPE FRONT SEATBACK COVER**

**13. INSTALL FRONT SEAT ASSEMBLY**

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