

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM1000000029TOF
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> SEAT: FRONT SEAT ASSEMBLY (for Power Seat): REASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## REASSEMBLY

### CAUTION / NOTICE / HINT

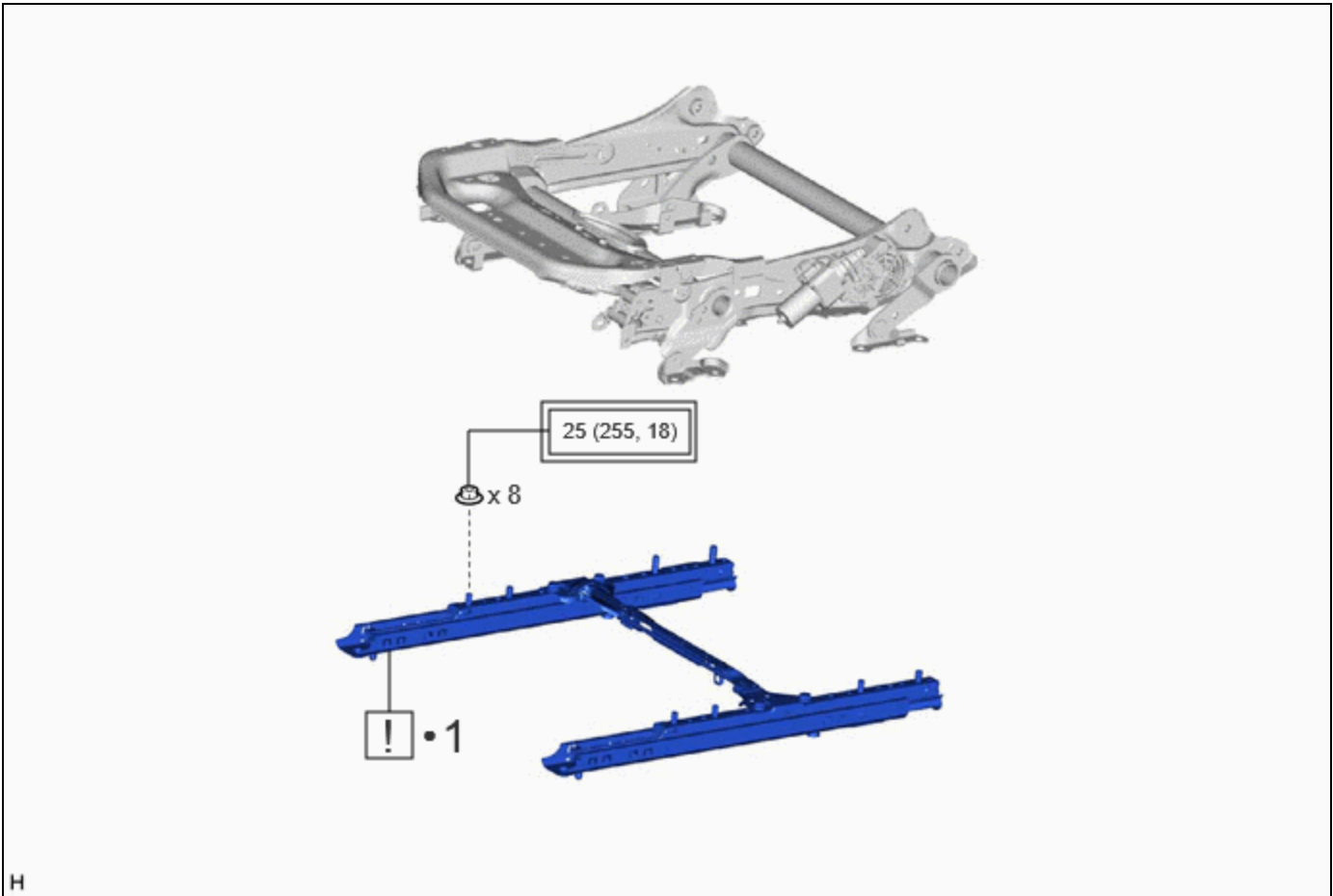
**CAUTION:**

Wear protective gloves. Sharp areas on the parts may injure your hands.







### CAUTION / NOTICE / HINT

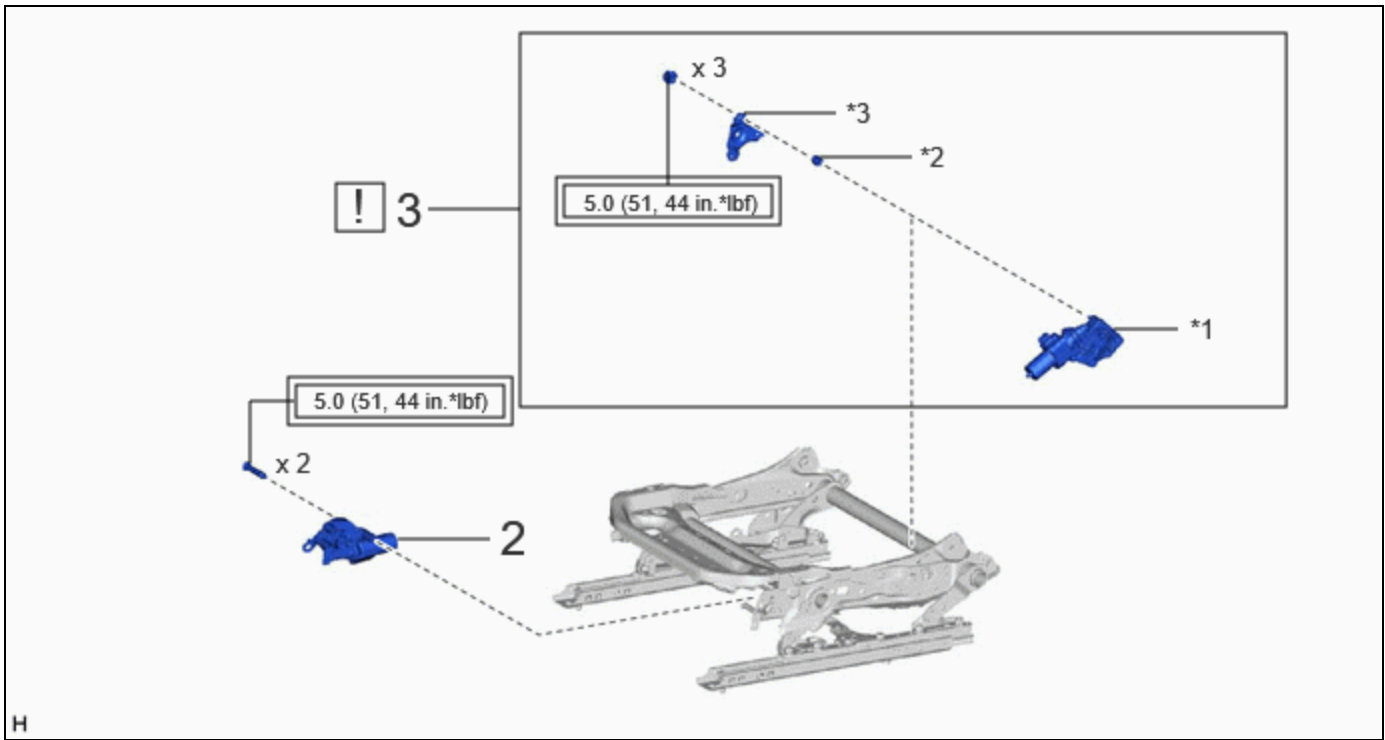
#### **COMPONENTS (REASSEMBLY)**



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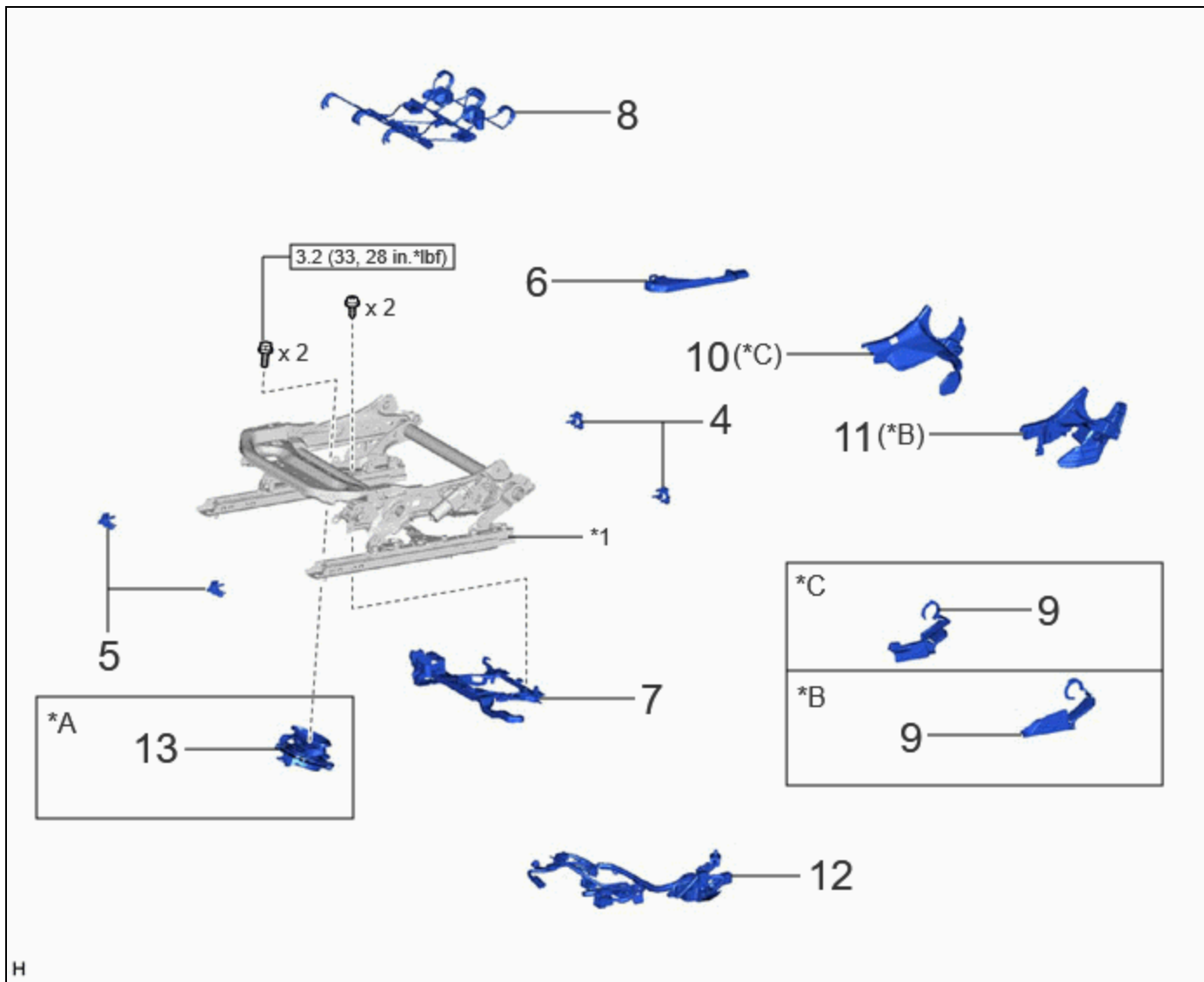
PROCEDURE	PART NAME CODE			
1 UPPER SEAT TRACK RAIL SUB-ASSEMBLY	-	<a href="#">INFO</a>	-	-




	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	• Non-reusable part
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PROCEDURE		PART NAME CODE			
2	POWER SEAT TILT MOTOR ASSEMBLY	-	-	-	-
3	POWER SEAT LIFTER MOTOR ASSEMBLY	-	<a href="#">INFO</a>	-	-

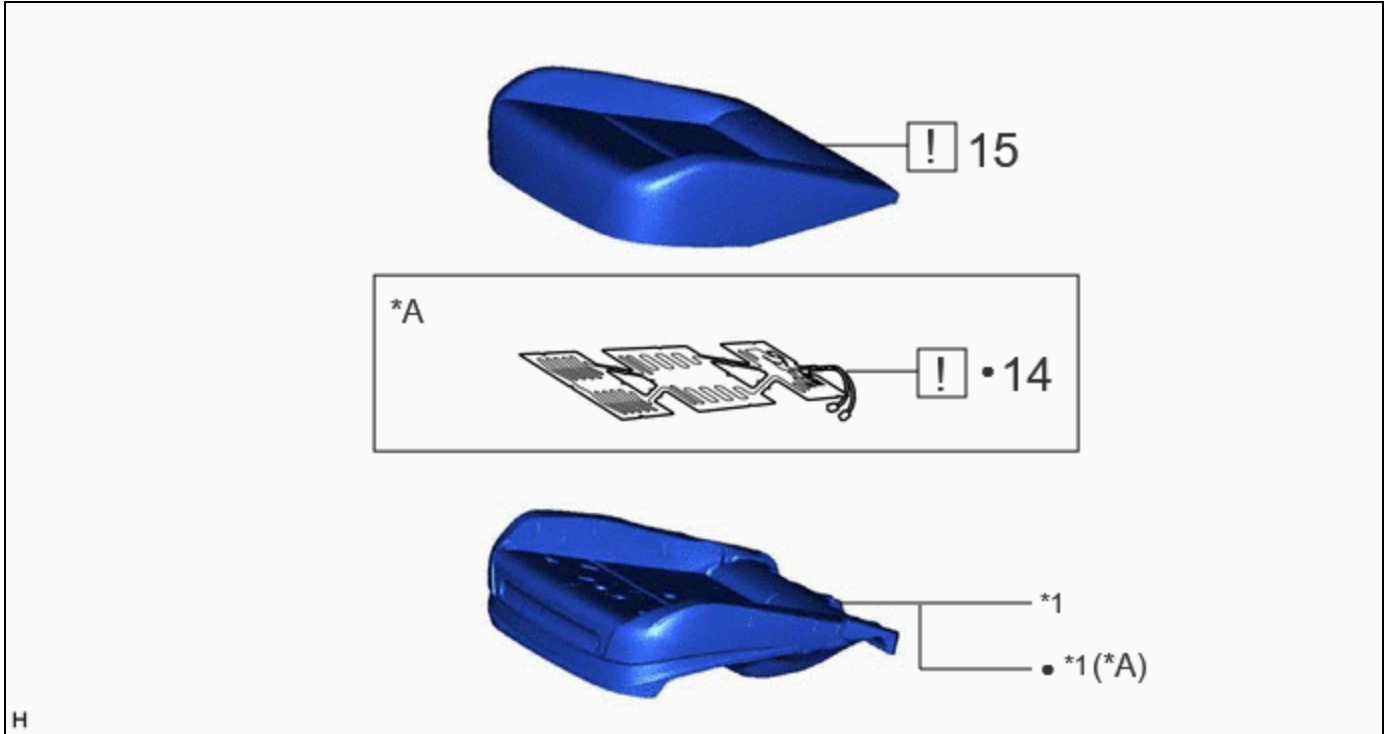
*1	FRONT SEAT VERTICAL HOUSING SUB-ASSEMBLY	*2	VERTICAL ADJUSTER SPACER
*3	FRONT SEAT ADJUSTER PLATE	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-






PROCEDURE		PART NAME CODE			
4	UPPER NO. 3 SEAT TRACK COVER	72125M	-	-	-
5	SEAT TRACK UPPER RAIL COVER	72266	-	-	-
6	FRONT SEAT LOWER CUSHION SHIELD LH	71874U	-	-	-
7	FRONT SEAT CUSHION WIRE HARNESS HOLDER	7181B	-	-	-
8	FRONT SEAT CUSHION SPRING SUB-ASSEMBLY	71052A	-	-	-
9	FRONT SEAT LOWER CUSHION SHIELD	71874A	-	-	-
10	LH SEAT RECLINING ADJUSTER INSIDE COVER	71875G	-	-	-
11	LH SEAT RECLINING ADJUSTER INSIDE COVER	71876G	-	-	-
12	FRONT SEAT WIRE	82192	-	-	-
13	SEAT CUSHION CLIMATE CONTROL BLOWER ASSEMBLY	85860A	-	-	-

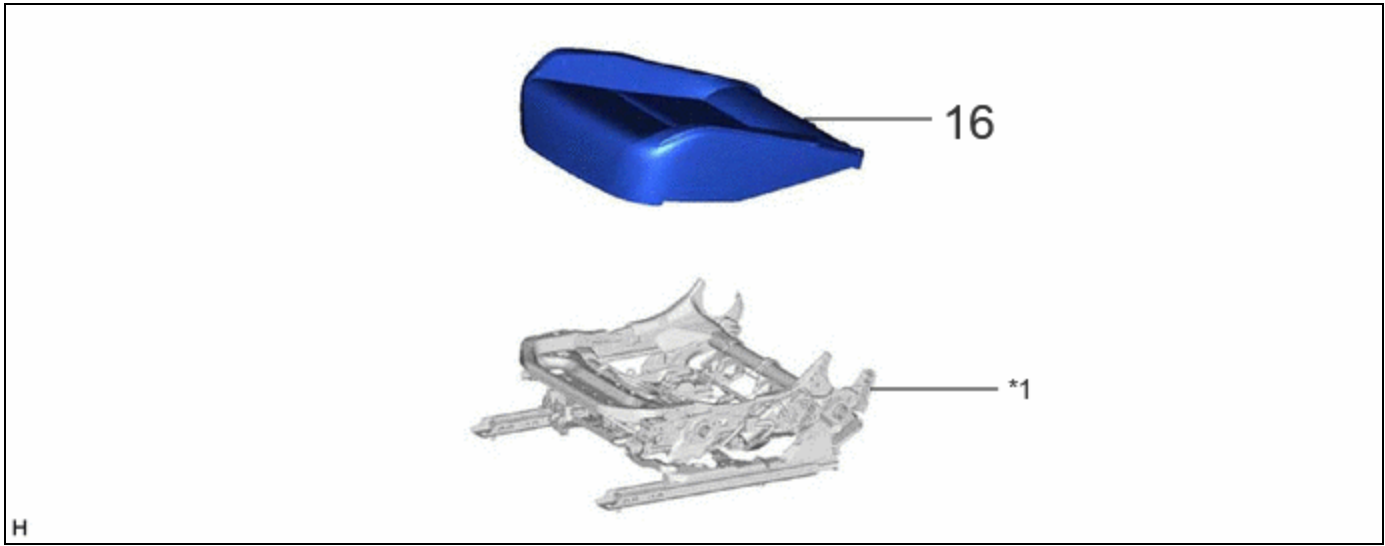
*A	w/ Climate Control Seat System	*B	for LH Side
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*C	for RH Side	-	-
*1	FRONT SEAT ADJUSTER ASSEMBLY	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-



PROCEDURE		PART NAME CODE			
14	FRONT SEAT CUSHION HEATER ASSEMBLY	87510L	<a href="#">INFO</a>	-	-
15	SEPARATE TYPE FRONT SEAT CUSHION COVER	71072S	<a href="#">INFO</a>	-	-

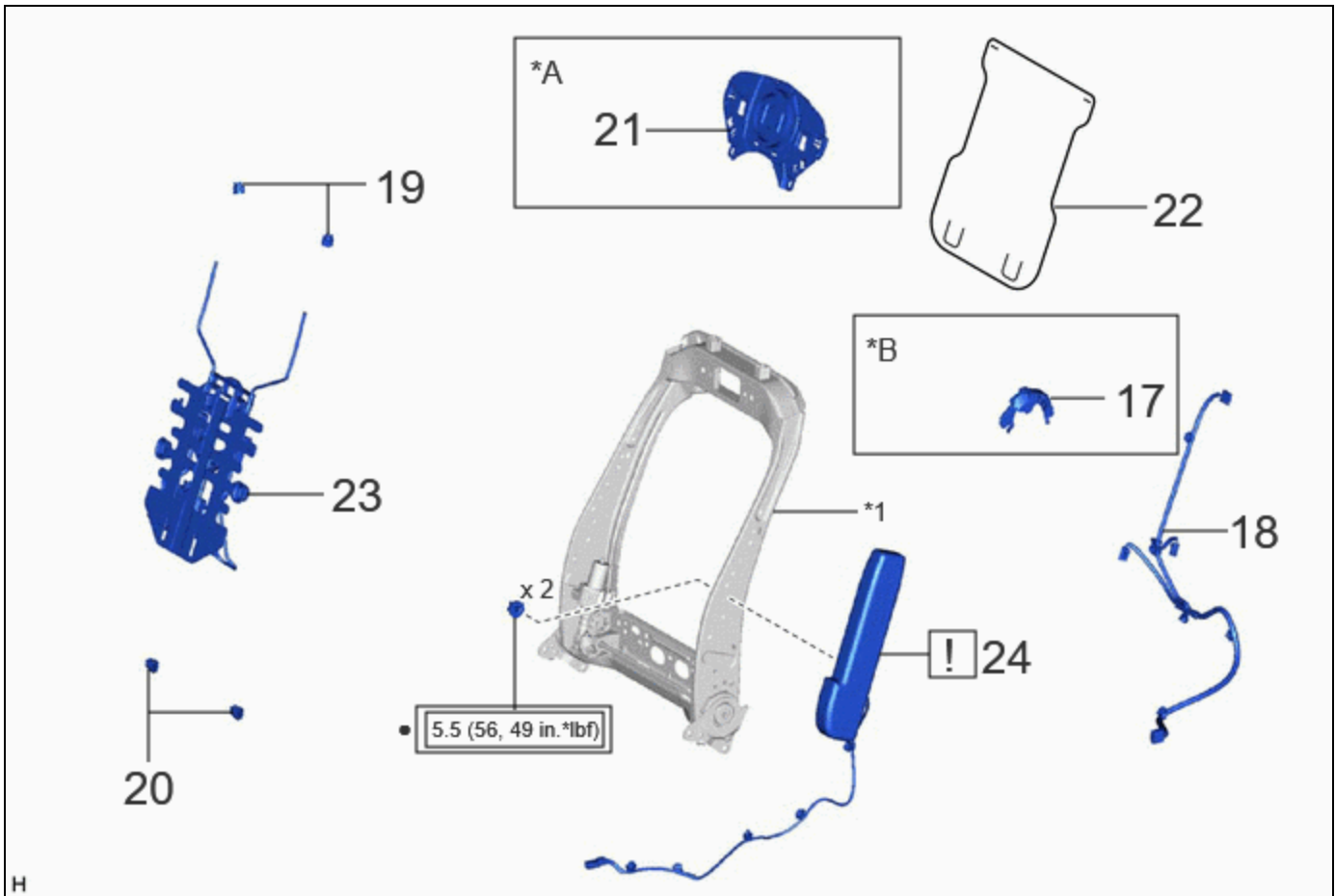
*A	w/ Seat Heater System	-	-
*1	SEPARATE TYPE FRONT SEAT CUSHION PAD	-	-
•	Non-reusable part	-	-







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PROCEDURE		PART NAME CODE			
16	SEPARATE TYPE FRONT SEAT CUSHION COVER WITH PAD	-	-	-	-

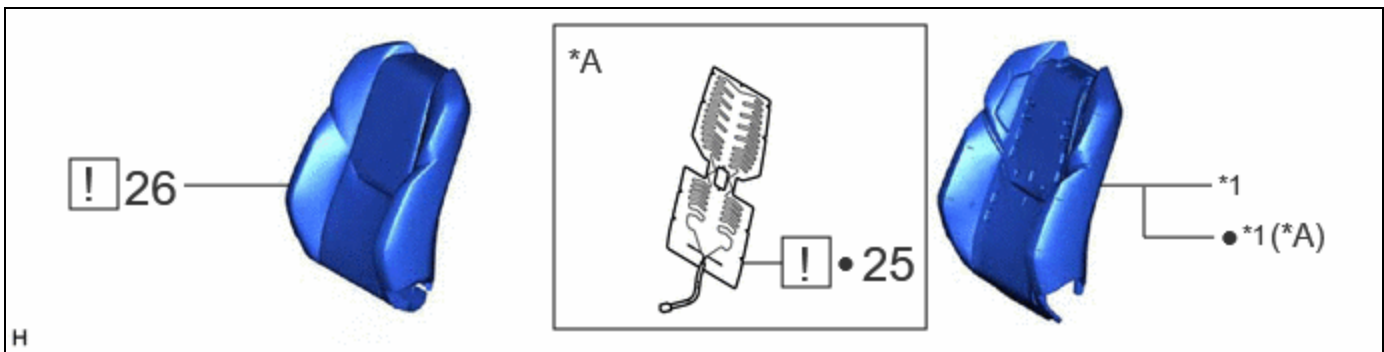
*1	SEPARATE TYPE FRONT SEAT CUSHION SPRING ASSEMBLY	-	-
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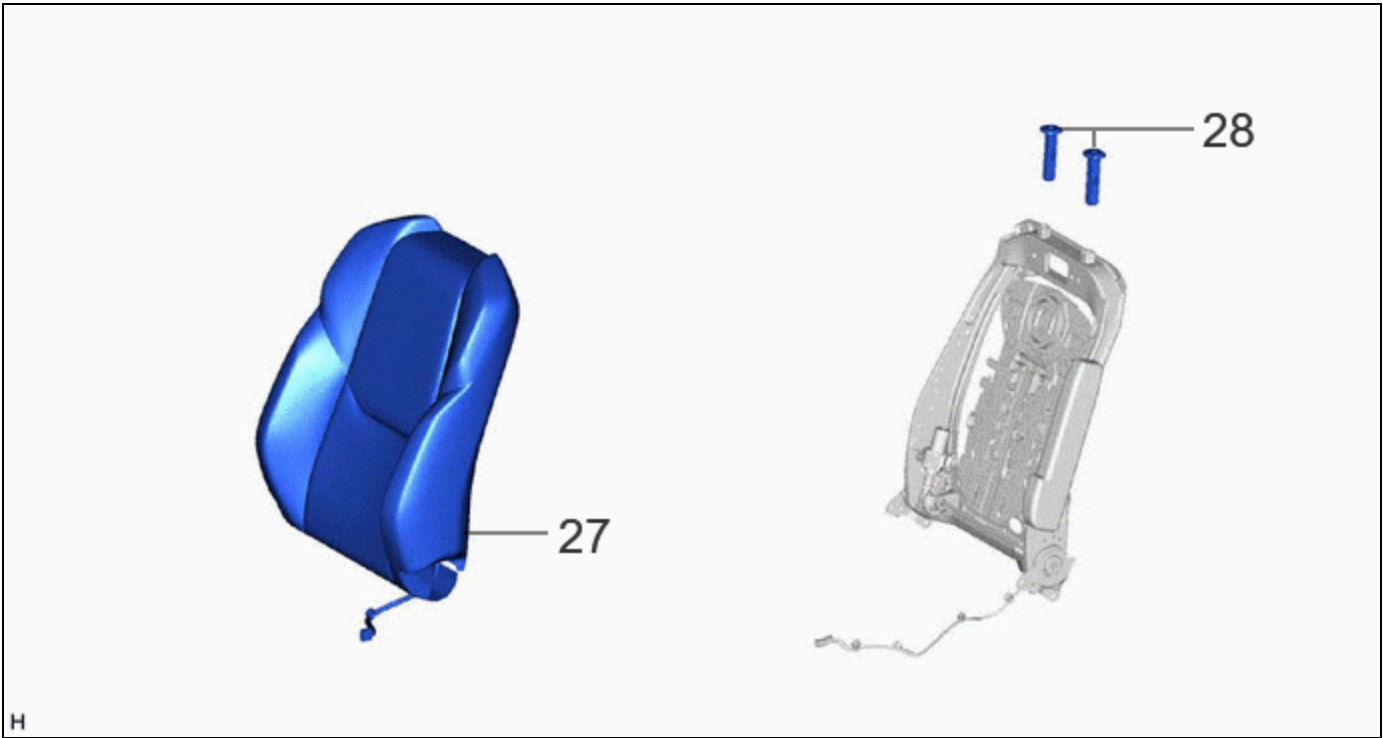
PROCEDURE		PART NAME CODE			
17	NO. 2 RECLINING COVER PROTECTOR	72554M	-	-	-
18	FRONT SEAT NO. 2 WIRE	8219B	-	-	-
19	FRONT NO. 2 SEATBACK HOOK	71759D	-	-	-
20	FRONT NO. 2 SEATBACK EDGE PROTECTOR	71588	-	-	-
21	SEATBACK CLIMATE CONTROL BLOWER	85867A	-	-	-
22	FRONT SEATBACK FELT	79977H	-	-	-
23	LUMBAR SUPPORT ADJUSTER ASSEMBLY	72760D	-	-	-
24	FRONT SEAT AIRBAG ASSEMBLY	73920A		-	-

*A	w/ Climate Control Seat System	*B	w/ Occupant Classification System
*1	FRONT SEATBACK FRAME SUB-ASSEMBLY	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	•	Non-reusable part






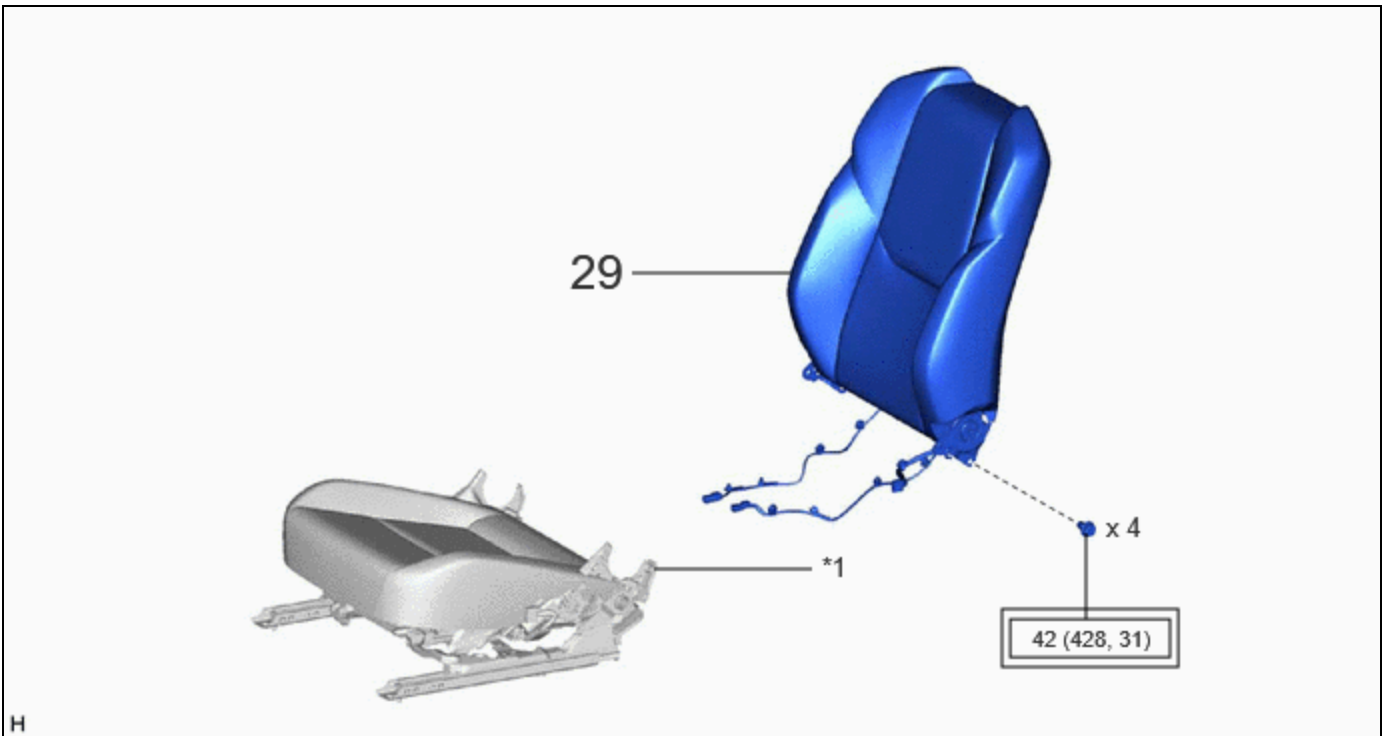
PROCEDURE		PART NAME CODE			
25	FRONT SEATBACK HEATER ASSEMBLY	87510N		-	-
26	SEPARATE TYPE FRONT SEATBACK COVER	71074S		-	-

*A	w/ Seat Heater System	-	-
*1	SEPARATE TYPE FRONT SEATBACK PAD	-	-
•	Non-reusable part	-	-






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PROCEDURE		PART NAME CODE			
27	SEPARATE TYPE FRONT SEATBACK COVER WITH PAD	-	-	-	-
28	FRONT SEAT HEADREST SUPPORT	71931	-	-	-

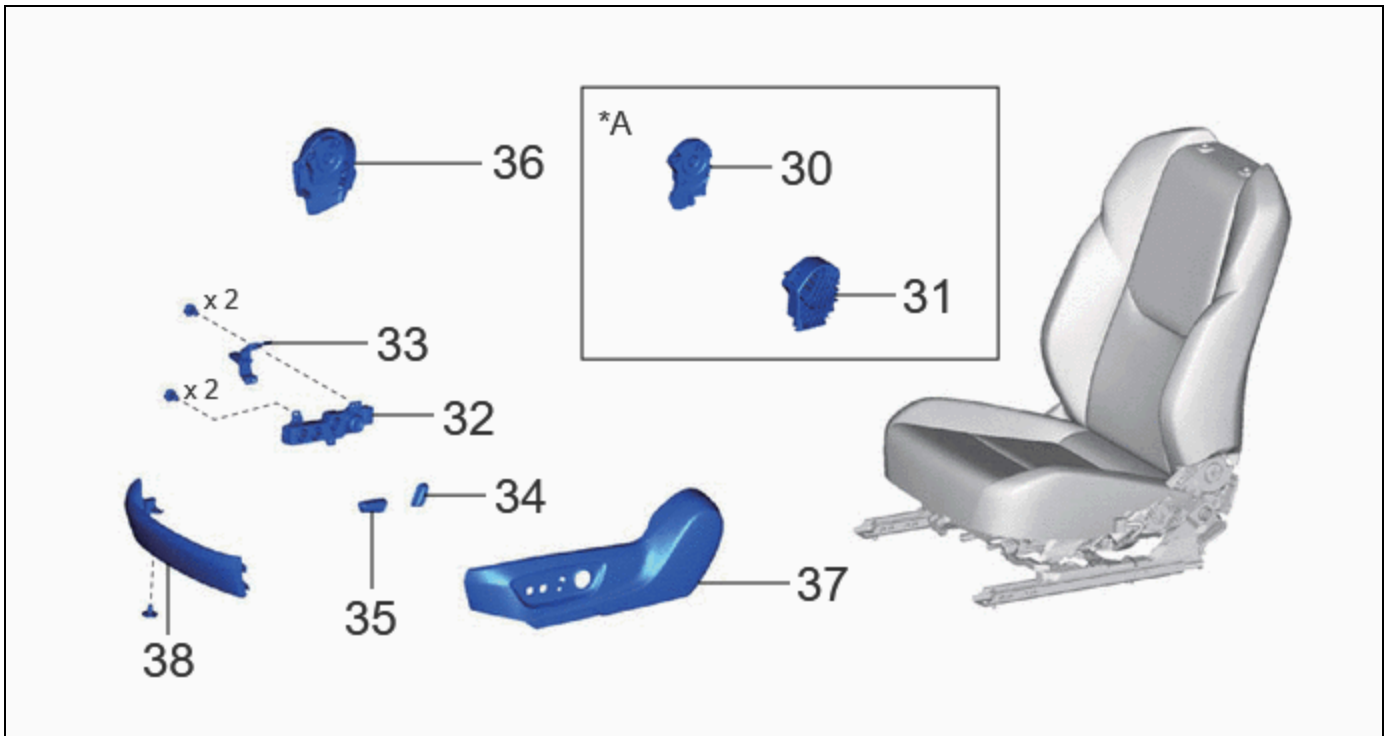





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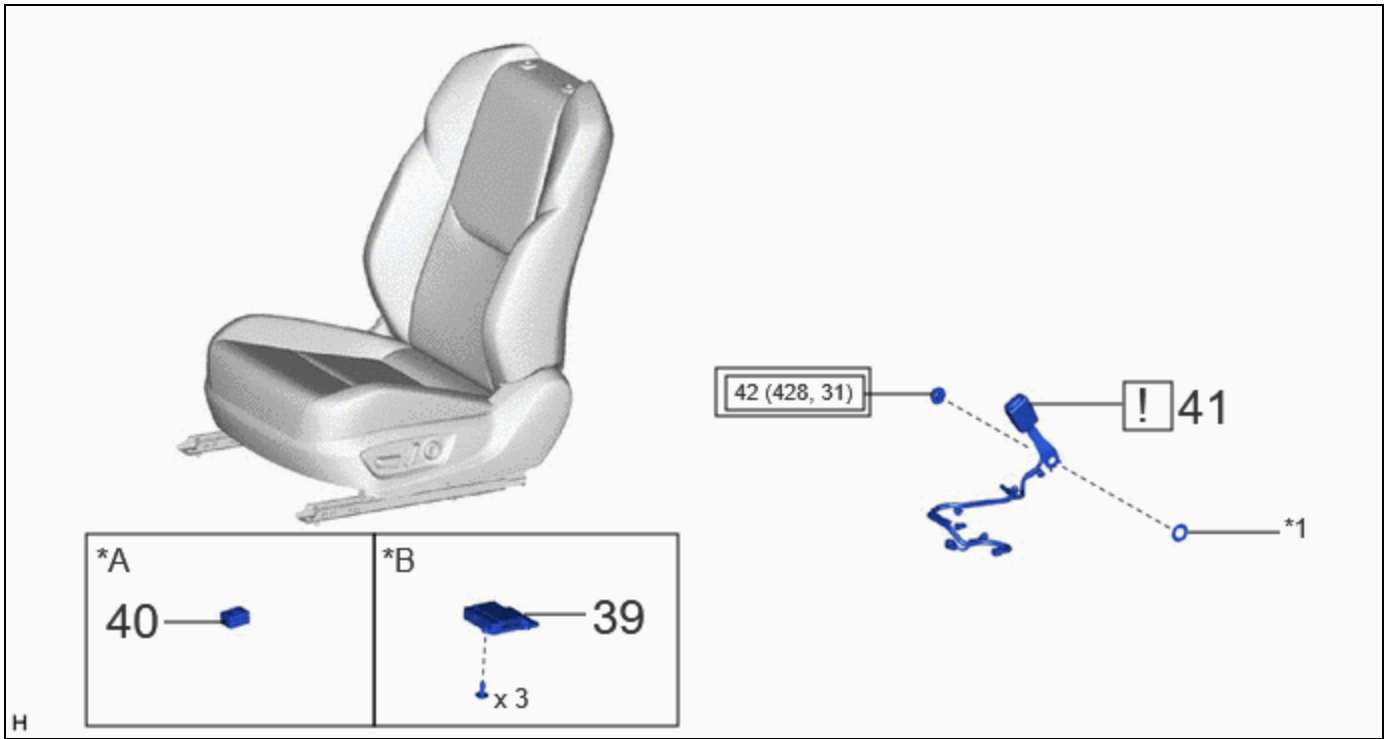
PROCEDURE		PART NAME CODE			
29	SEPARATE TYPE FRONT SEATBACK ASSEMBLY	-	-	-	-

*1	SEPARATE TYPE FRONT SEAT CUSHION ASSEMBLY	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-



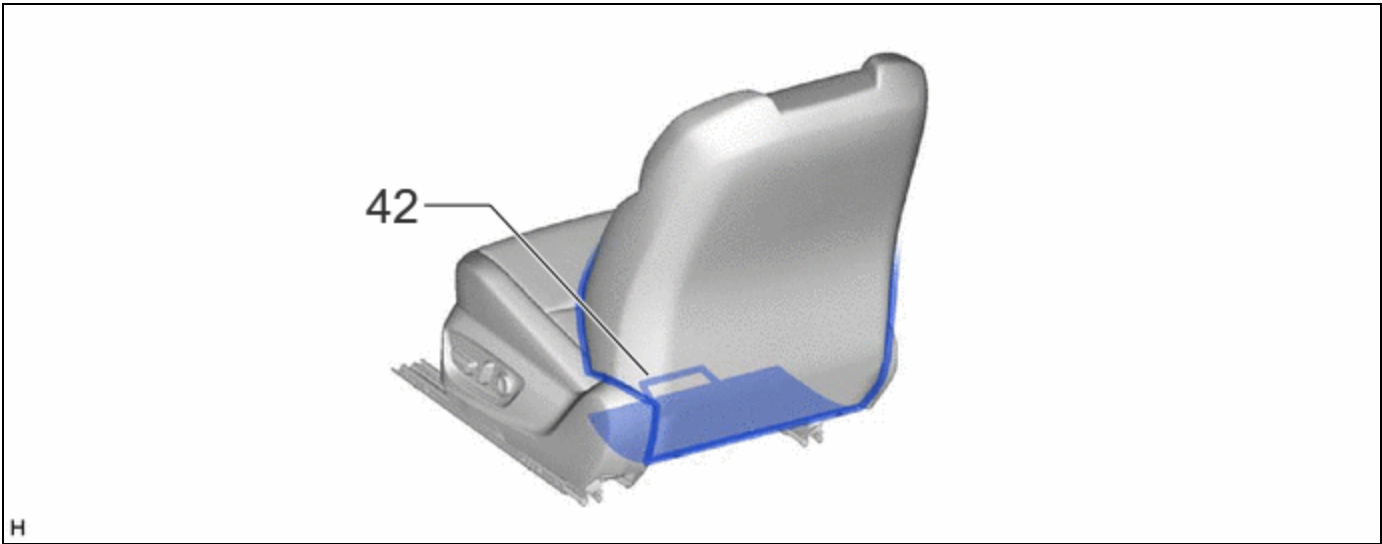
PROCEDURE		PART NAME CODE			
30	NO. 4 LOWER SEAT TRACK SPACER	72136C	-	-	-
31	NO. 3 LOWER SEAT TRACK SPACER	72136B	-	-	-
32	FRONT POWER SEAT SWITCH	84922C	-	-	-
33	SEAT ADJUSTER SHIELD CLAMP BRACKET	72714	-	-	-
34	RECLINING POWER SEAT SWITCH KNOB	-	-	-	-
35	SLIDE AND VERTICAL POWER SEAT SWITCH KNOB	-	-	-	-
36	FRONT SEAT INNER CUSHION SHIELD	71862	-	-	-
37	FRONT SEAT CUSHION SHIELD	71812D	-	-	-
38	FRONT SEAT FRONT CUSHION SHIELD	71868N	-	-	-

*A	w/ Occupant Classification System	-	-
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PROCEDURE		PART NAME CODE	!		
39	POSITION CONTROL ECU ASSEMBLY	89710D	-	-	-
40	SEAT HEATER CONTROL SUB-ASSEMBLY	87501B	-	-	-
41	FRONT SEAT INNER BELT ASSEMBLY	73240	<a href="#">INFO</a>	-	-

*A	w/ Seat Heater System	*B	w/ Seat Position Memory System
*1	FRONT SEAT BELT ANCHOR PLATE	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-



PROCEDURE		PART NAME CODE			
42	CONNECT SEPARATE TYPE FRONT SEATBACK COVER	71074S	-	-	-

## PROCEDURE

### 1. INSTALL UPPER SEAT TRACK RAIL SUB-ASSEMBLY

	Click here <a href="#">INFO</a>
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### 2. INSTALL POWER SEAT TILT MOTOR ASSEMBLY

Click here [INFO](#)

### 3. INSTALL POWER SEAT LIFTER MOTOR ASSEMBLY

	Click here <a href="#">INFO</a>
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### 4. INSTALL UPPER NO. 3 SEAT TRACK COVER

### 5. INSTALL SEAT TRACK UPPER RAIL COVER

### 6. INSTALL FRONT SEAT LOWER CUSHION SHIELD LH

### 7. INSTALL FRONT SEAT CUSHION WIRE HARNESS HOLDER

### 8. INSTALL FRONT SEAT CUSHION SPRING SUB-ASSEMBLY

### 9. INSTALL FRONT SEAT LOWER CUSHION SHIELD

### 10. INSTALL LH SEAT RECLINING ADJUSTER INSIDE COVER (for RH Side)

**11. INSTALL LH SEAT RECLINING ADJUSTER INSIDE COVER (for LH Side)****12. INSTALL FRONT SEAT WIRE****13. INSTALL SEAT CUSHION CLIMATE CONTROL BLOWER ASSEMBLY (w/ Climate Control Seat System)**

Torque:

3.2 N·m {33 kgf·cm, 28 in·lbf}

**14. INSTALL FRONT SEAT CUSHION HEATER ASSEMBLY (w/ Seat Heater System)**Click here [INFO](#)**15. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER****NOTICE:**

- Be careful not to damage the separate type front seat cushion cover.
- When installing a separate type front seat cushion cover, refer to Precaution in order to prevent wrinkles from forming.

Click here [INFO](#)**16. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER WITH PAD****17. INSTALL NO. 2 RECLINING COVER PROTECTOR (w/ Occupant Classification System)****18. INSTALL FRONT SEAT NO. 2 WIRE****19. INSTALL FRONT NO. 2 SEATBACK HOOK****20. INSTALL FRONT NO. 2 SEATBACK EDGE PROTECTOR****21. INSTALL SEATBACK CLIMATE CONTROL BLOWER (w/ Climate Control Seat System)****22. INSTALL FRONT SEATBACK FELT****23. INSTALL LUMBAR SUPPORT ADJUSTER ASSEMBLY****24. INSTALL FRONT SEAT AIRBAG ASSEMBLY**Click here [INFO](#)**25. INSTALL FRONT SEATBACK HEATER ASSEMBLY (w/ Seat Heater System)**Click here [INFO](#)**26. INSTALL SEPARATE TYPE FRONT SEATBACK COVER**

**NOTICE:**

- Be careful not to damage the separate type front seatback cover.
- When installing a separate type front seatback cover, refer to Precaution in order to prevent wrinkles from forming.

[INFO](#)**27. INSTALL SEPARATE TYPE FRONT SEATBACK COVER WITH PAD****28. INSTALL FRONT SEAT HEADREST SUPPORT****29. INSTALL SEPARATE TYPE FRONT SEATBACK ASSEMBLY****Torque:****42 N·m {428 kgf·cm, 31 ft·lbf}****30. INSTALL NO. 4 LOWER SEAT TRACK SPACER (w/ Occupant Classification System)****31. INSTALL NO. 3 LOWER SEAT TRACK SPACER (w/ Occupant Classification System)****32. INSTALL FRONT POWER SEAT SWITCH****33. INSTALL SEAT ADJUSTER SHIELD CLAMP BRACKET****34. INSTALL RECLINING POWER SEAT SWITCH KNOB****35. INSTALL SLIDE AND VERTICAL POWER SEAT SWITCH KNOB****36. INSTALL FRONT SEAT INNER CUSHION SHIELD****37. INSTALL FRONT SEAT CUSHION SHIELD****38. INSTALL FRONT SEAT FRONT CUSHION SHIELD****39. INSTALL POSITION CONTROL ECU ASSEMBLY (w/ Seat Position Memory System)****40. INSTALL SEAT HEATER CONTROL SUB-ASSEMBLY (w/ Seat Heater System)****41. INSTALL FRONT SEAT INNER BELT ASSEMBLY**Click here [INFO](#)**42. CONNECT SEPARATE TYPE FRONT SEATBACK COVER**