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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SEAT: FRONT SEAT ASSEMBLY (for Manual Seat): INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

CAUTION / NOTICE / HINT

CAUTION:

- Be sure to read Precaution thoroughly before servicing.

Click here [INFO](#)



- Wear protective gloves. Sharp areas on the parts may injure your hands.

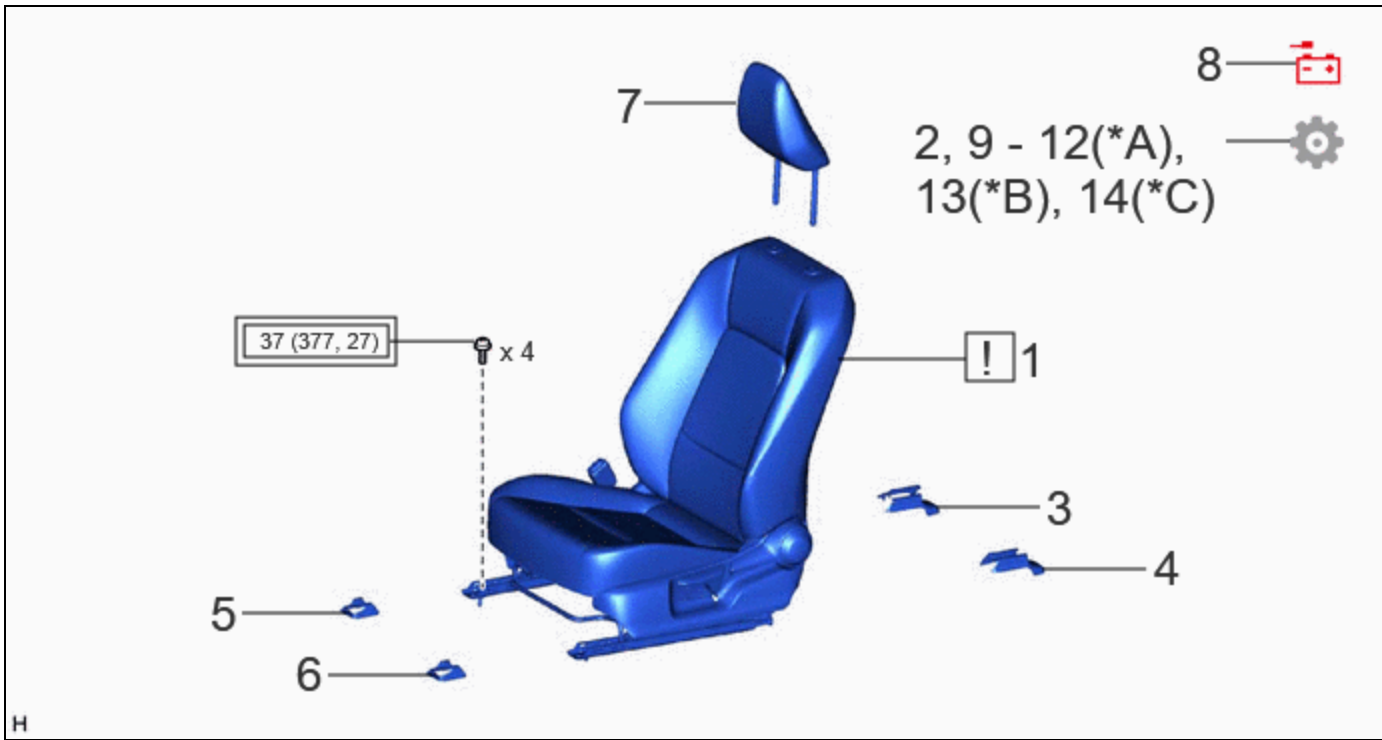


HINT:


- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)

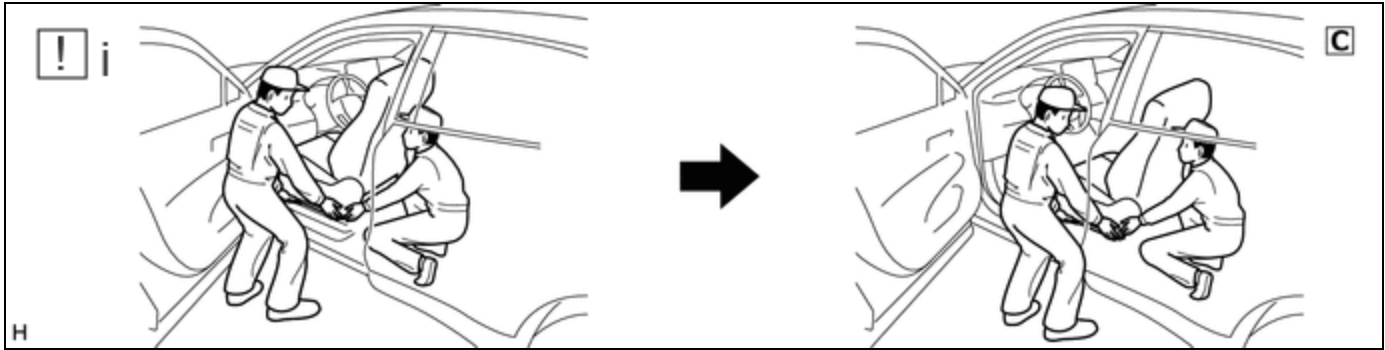


PROCEDURE		PART NAME CODE			
1	FRONT SEAT ASSEMBLY	-	INFO	-	-
2	INSPECT SEAT SLIDE ADJUSTER LOCK	-	-	-	INFO
3	INNER SEAT TRACK BRACKET COVER	72158	-	-	-
4	REAR OUTER SEAT TRACK BRACKET COVER	72138N	-	-	-
5	FRONT INNER SEAT TRACK BRACKET COVER	72128A	-	-	-
6	FRONT OUTER SEAT TRACK BRACKET COVER	72124	-	-	-
7	FRONT SEAT HEADREST ASSEMBLY	71910A	-	-	-
8	CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL	-	INFO	-	-
9	INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	INFO
10	INSPECT SEAT BELT WARNING SYSTEM	-	-	-	INFO
11	INSPECT SRS WARNING LIGHT	-	-	-	INFO
12	CHECK SEAT HEATER	-	-	-	INFO
13	CLIMATE CONTROL SEAT SYSTEM	-	-	-	INFO
14	PERFORM ZERO POINT CALIBRATION AND SENSITIVITY CHECK	-	-	-	INFO

*A	w/ Seat Heater System	*B	w/ Climate Control Seat System
*C	w/ Occupant Classification System	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)		-

PROCEDURE

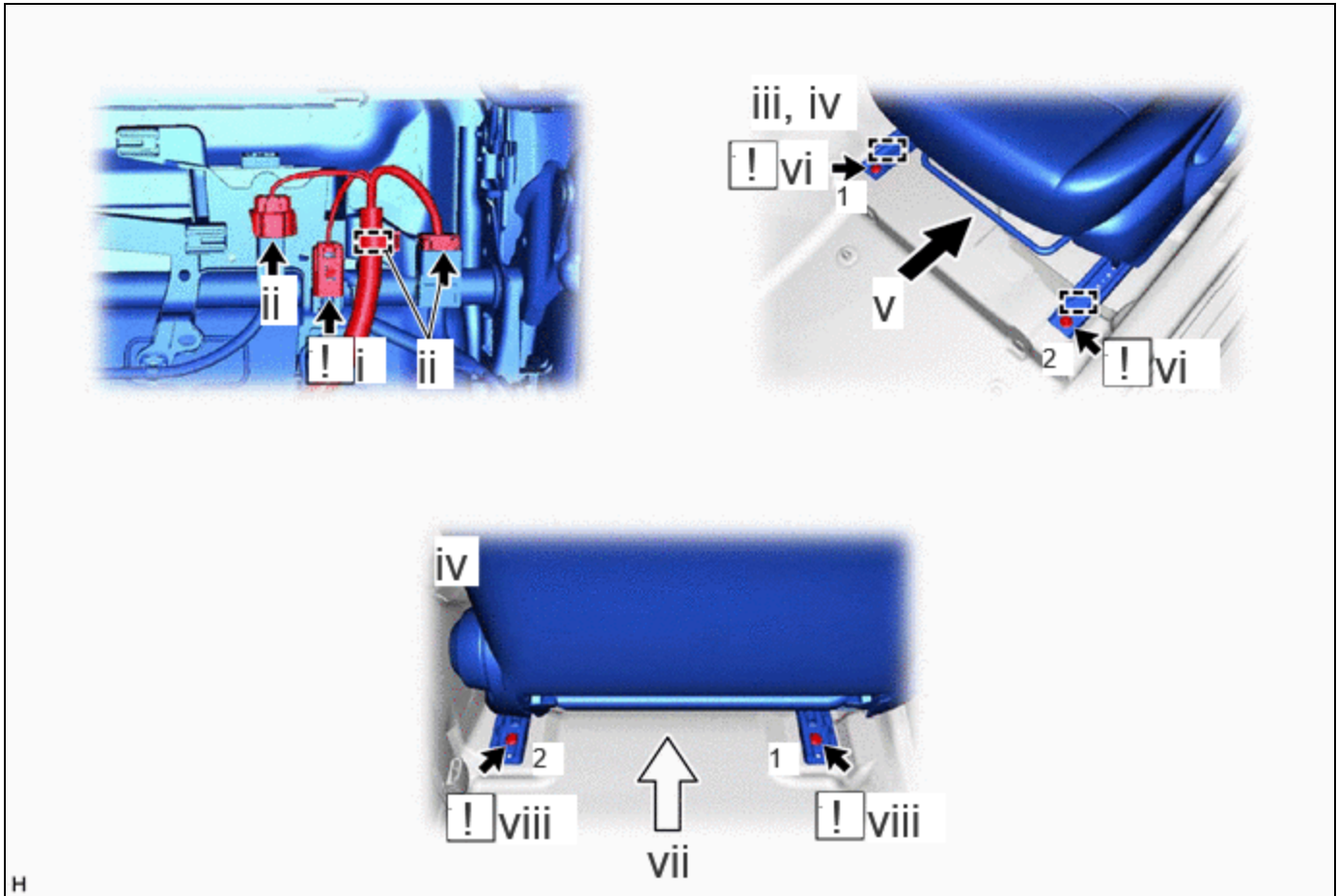
1. INSTALL FRONT SEAT ASSEMBLY



(1) Place the front seat assembly in the cabin.

NOTICE:

Be careful not to damage the vehicle body.



- (1) Connect the front seat airbag assembly connector under the front seat assembly.

NOTICE:

When connecting any airbag connector, take care not to damage the airbag wire harness.

HINT:

Refer to How to Connect or Disconnect Airbag Connector.

Click here [INFO](#)

- (2) Connect each connector and engage each clamp under the front seat assembly.
- (3) Insert the location pin of the front seat assembly on the seat rail front side into the hole on the vehicle side.
- (4) Temporarily install the front seat assembly with the 4 bolts.
- (5) Operate the seat track adjusting handle and move the front seat assembly to the rearmost position.
- (6) Using a T50 "TORX" socket wrench, tighten the 2 bolts on the front side of the front seat assembly.

Torque:

37 N·m {377 kgf·cm, 27 ft·lbf}

NOTICE:

Tighten the bolts in the order shown in the illustration.

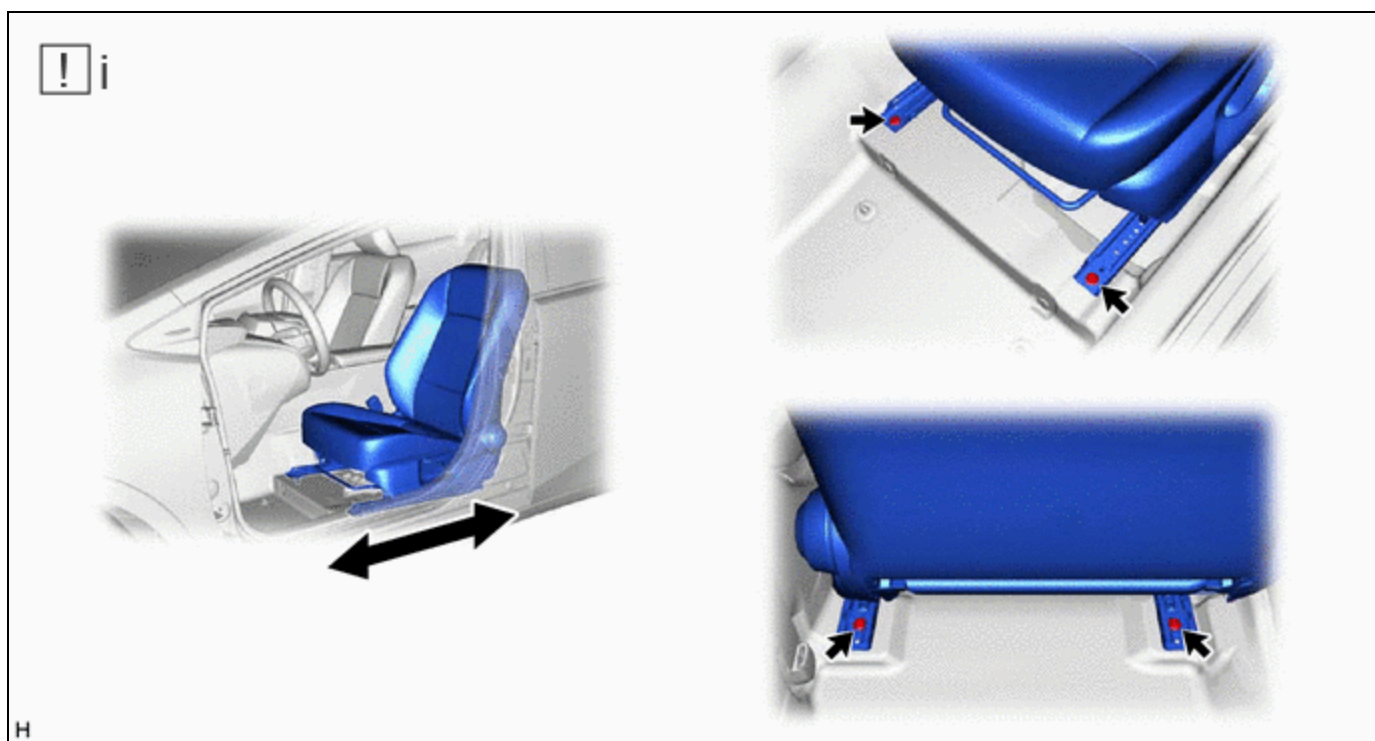
- (7) Operate the seat track adjusting handle and move the front seat assembly to the foremost position.
- (8) Using a T50 "TORX" socket wrench, tighten the 2 bolts on the rear side of the front seat assembly.

Torque:

37 N·m {377 kgf·cm, 27 ft·lbf}

NOTICE:

Tighten the bolts in the order shown in the illustration.

2. INSPECT SEAT SLIDE ADJUSTER LOCK

- (1) While performing a sliding operation of the front seat assembly, check that the left and right adjusters move together smoothly and lock simultaneously. If the seat adjusters do not lock simultaneously, loosen the front seat assembly installation bolts and adjust the adjuster position.

3. INSTALL INNER SEAT TRACK BRACKET COVER

4. INSTALL REAR OUTER SEAT TRACK BRACKET COVER

5. INSTALL FRONT INNER SEAT TRACK BRACKET COVER

6. INSTALL FRONT OUTER SEAT TRACK BRACKET COVER

7. INSTALL FRONT SEAT HEADREST ASSEMBLY

8. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL

for M20A-FXS: Click here [INFO](#)

for 2ZR-FXE: Click here [INFO](#)

9. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL

HINT:

When disconnecting and reconnecting the auxiliary battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

10. INSPECT SEAT BELT WARNING SYSTEM

(a) w/o Occupant Classification System:

Click here [INFO](#)

(b) w/ Occupant Classification System:

Click here [INFO](#)

11. INSPECT SRS WARNING LIGHT

Click here [INFO](#)

12. CHECK SEAT HEATER (w/ Seat Heater System)

Click here [INFO](#)

13. INSPECT CLIMATE CONTROL SEAT SYSTEM (w/ Climate Control Seat System)

Click here [INFO](#)

14. PERFORM ZERO POINT CALIBRATION AND SENSITIVITY CHECK (w/ Occupant Classification System)

Click here [INFO](#)

