

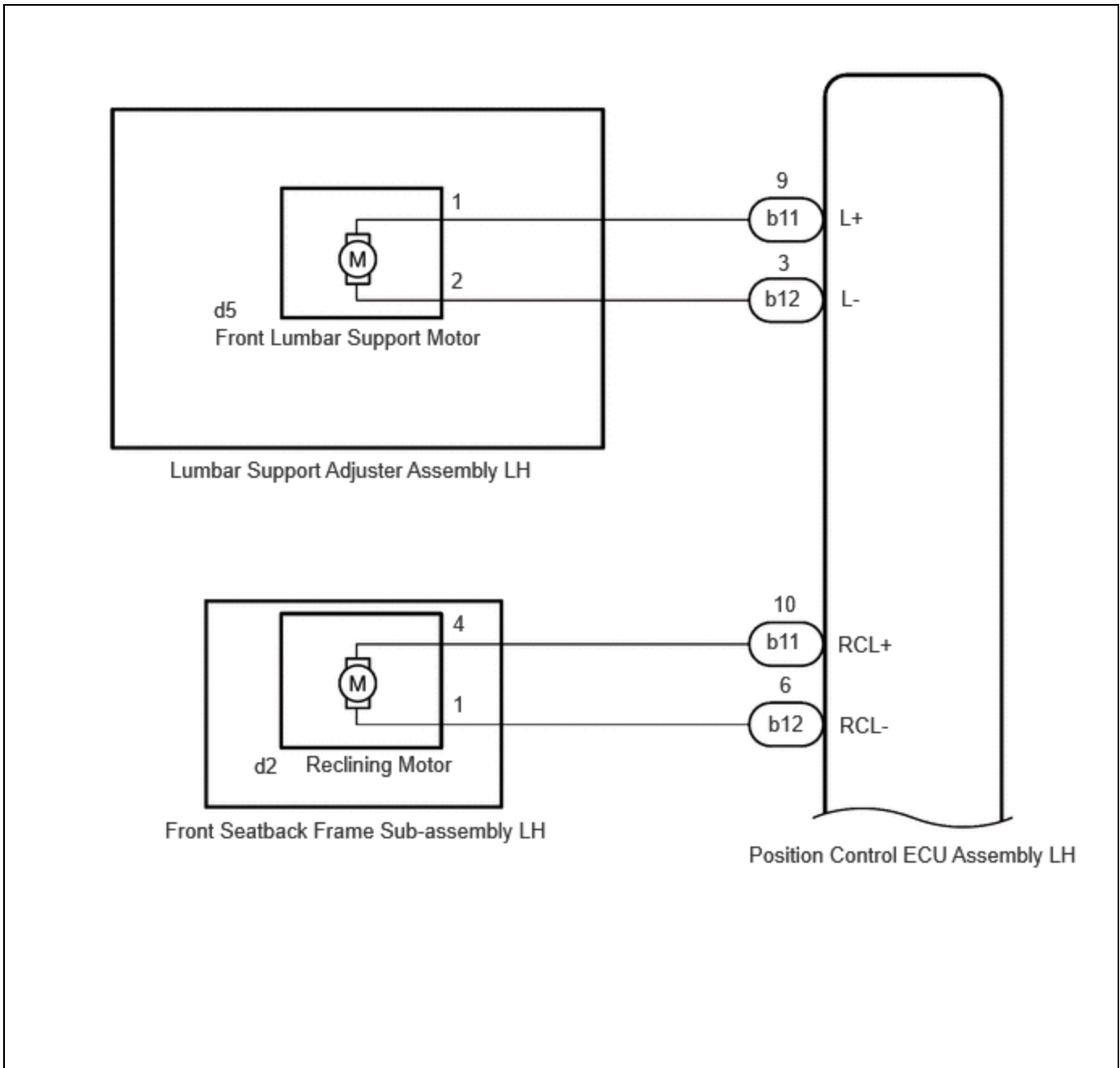
Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000029X3I
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): One or more Power Seat Motors do not Operate; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

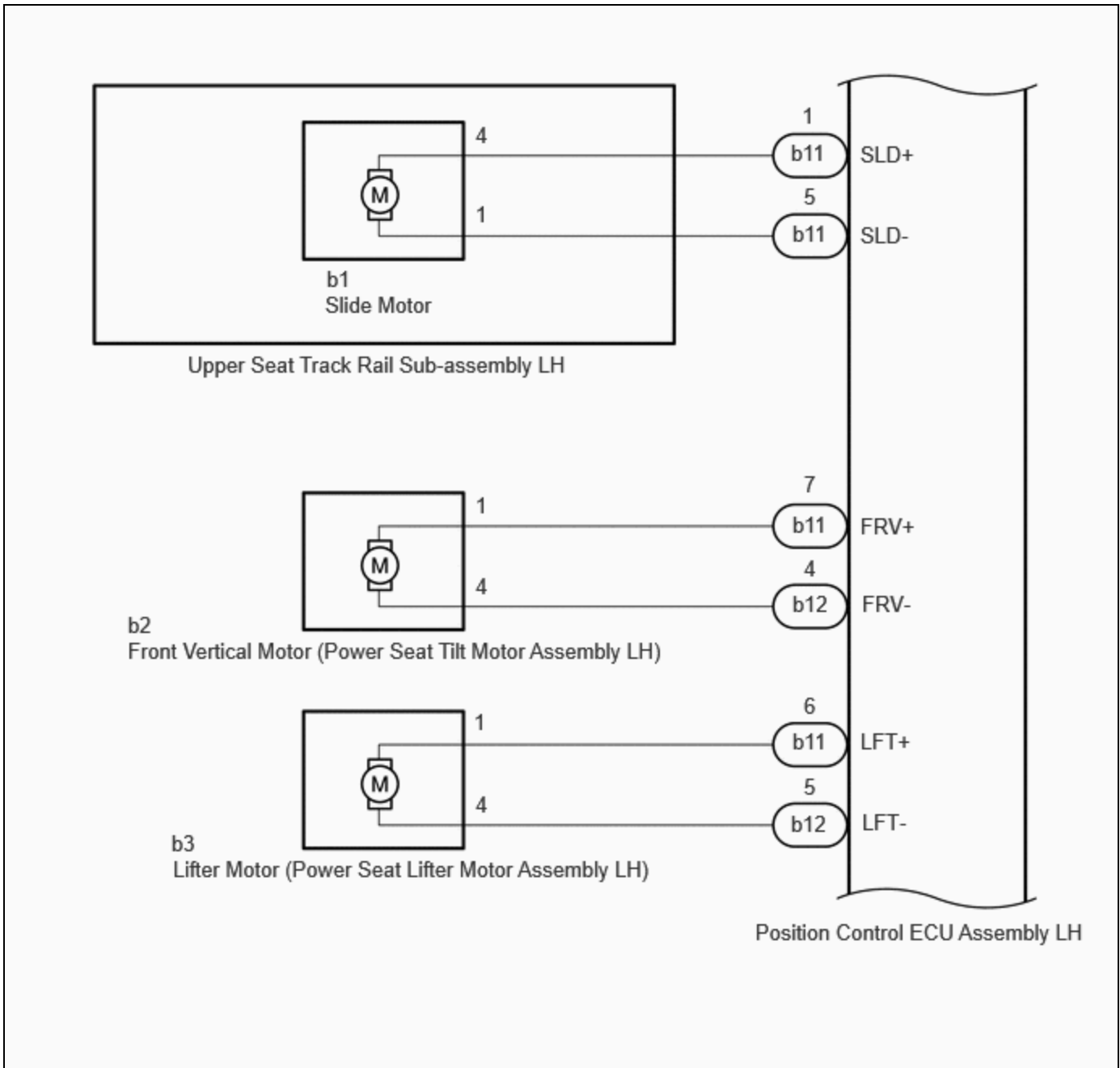
One or more Power Seat Motors do not Operate

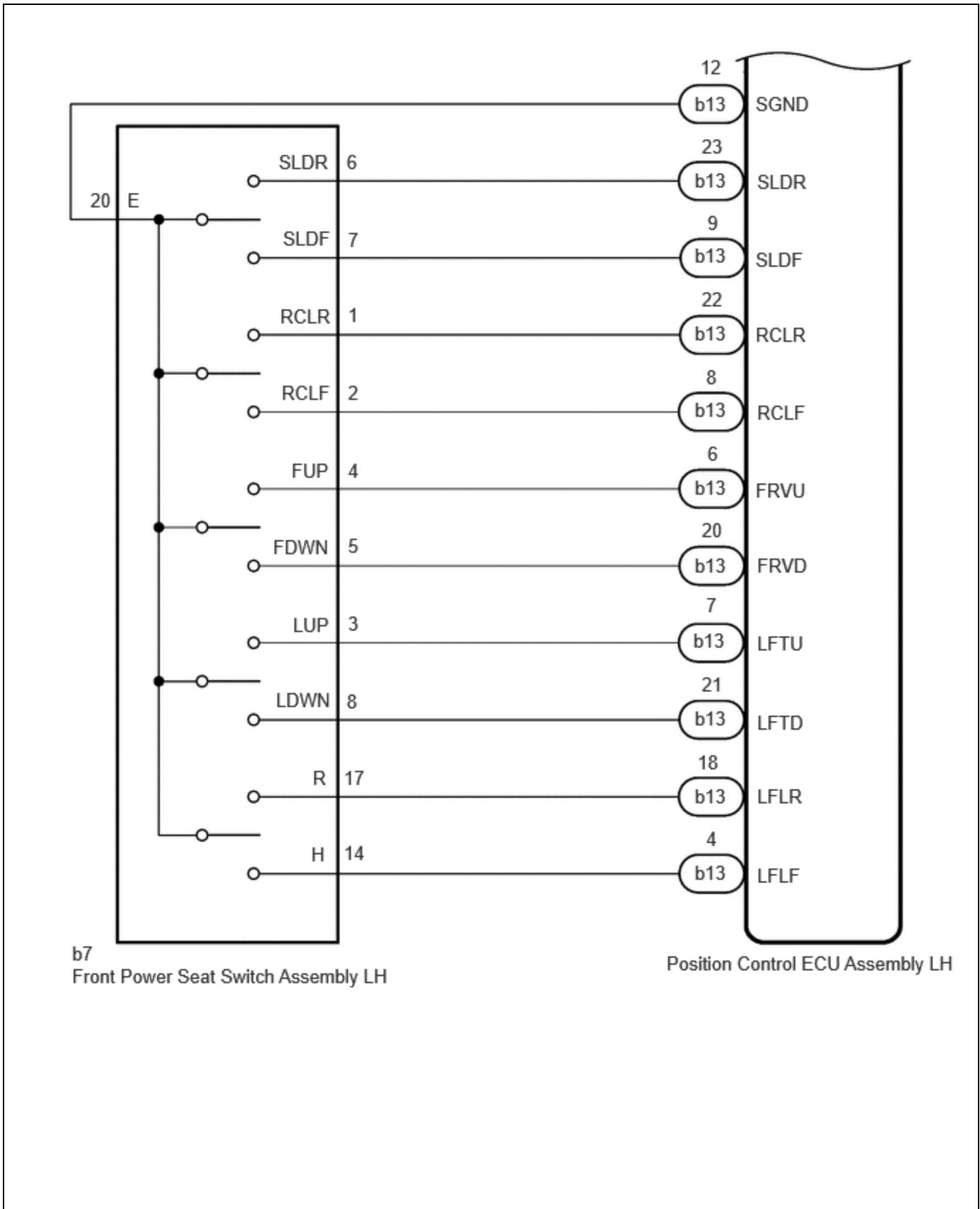
DESCRIPTION

Signals are input into the position control ECU assembly LH. The built-in ECU manages the signals received from the position control ECU assembly LH and operates each motor. If the position control ECU assembly LH receives 2 or more operation signals for the same motor, the motor will be stopped. Manual operation resumes when the position control ECU assembly LH receives only 1 signal.

WIRING DIAGRAM







CAUTION / NOTICE / HINT

NOTICE:

- Make sure to initialize the position control ECU assembly LH after replacing the position control ECU assembly LH, seat assembly or any related parts (including removal and installation).

[Click here](#) **INFO**

- Initializing the position control ECU assembly LH will clear the seat position memory.

PROCEDURE

1. CHECK FRONT POWER SEAT OPERATION

- (a) Check that each function of the power seat operates normally by using the front power seat switch assembly LH.

Click here **INFO**

RESULT	PROCEED TO
One or more power seat functions do not operate	A
All power seat functions do not operate	B

B  **GO TO OTHER DIAGNOSIS PROCEDURE (Front Power Seat does not Operate with Front Power Seat Switch)**

A



2. READ VALUE USING GTS

- (a) Read the Data List according to the display on the GTS.

Body Electrical > Driver Seat > Data List

TESTER DISPLAY	MEASUREMENT ITEM	RANGE	NORMAL CONDITION	DIAGNOSTIC NOTE
Slide Front	Slide switch signal (Forward)	OFF or ON	OFF: Slide switch (Forward) off ON: Slide switch (Forward) on	-
Slide Rear	Slide switch signal (Rearward)	OFF or ON	OFF: Slide switch (Rearward) off ON: Slide switch (Rearward) on	-
Reclining Front	Reclining switch signal (Forward)	OFF or ON	OFF: Reclining switch (Forward) off ON: Reclining switch (Forward) on	-

TESTER DISPLAY	MEASUREMENT ITEM	RANGE	NORMAL CONDITION	DIAGNOSTIC NOTE
Reclining Rear	Reclining switch signal (Rearward)	OFF or ON	OFF: Reclining switch (Rearward) off ON: Reclining switch (Rearward) on	-
Lifter Up	Lifter switch signal (Upward)	OFF or ON	OFF: Lifter switch (Upward) off ON: Lifter switch (Upward) on	-
Lifter Down	Lifter switch signal (Downward)	OFF or ON	OFF: Lifter switch (Downward) off ON: Lifter switch (Downward) on	-
Front Vertical Up	Front vertical switch signal (Upward)	OFF or ON	OFF: Front vertical switch (Upward) off ON: Front vertical switch (Upward) on	-
Front Vertical Down	Front vertical switch signal (Downward)	OFF or ON	OFF: Front vertical switch (Downward) off ON: Front vertical switch (Downward) on	-
Lumbar Front	Lumbar support adjuster switch signal (Forward)	OFF or ON	OFF: Lumbar support adjuster switch (Forward) off ON: Lumbar support adjuster switch (Forward) on	-
Lumbar Rear	Lumbar support adjuster switch signal (Rearward)	OFF or ON	OFF: Lumbar support adjuster switch (Rearward) off ON: Lumbar support adjuster switch (Rearward) on	-

Body Electrical > Driver Seat > Data List

TESTER DISPLAY
Slide Front
Slide Rear
Reclining Front
Reclining Rear

TESTER DISPLAY
Lifter Up
Lifter Down
Front Vertical Up
Front Vertical Down
Lumbar Front
Lumbar Rear

OK:

On the GTS screen, OFF or ON is displayed accordingly

NG  **GO TO STEP 10**

OK



3.	PERFORM ACTIVE TEST USING GTS
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(a) Perform the Active Test according to the display on the GTS.

Body Electrical > Driver Seat > Active Test

TESTER DISPLAY	MEASUREMENT ITEM	CONTROL RANGE	DIAGNOSTIC NOTE
Slide Motor	Seat slide operation	Front/Rear	-
Reclining Motor	Seat reclining operation	Front/Rear	-
Lifter Motor	Seat lifter operation	Up/Down	-
Front Vertical Motor	Seat front vertical operation	Up/Down	-
Lumbar Front/Rear Motor	Lumbar support operation (Forward - Rearward)	Front/Rear	-

Body Electrical > Driver Seat > Active Test

TESTER DISPLAY
Slide Motor

Body Electrical > Driver Seat > Active Test

TESTER DISPLAY
Reclining Motor

Body Electrical > Driver Seat > Active Test

TESTER DISPLAY
Lifter Motor

Body Electrical > Driver Seat > Active Test

TESTER DISPLAY
Front Vertical Motor

Body Electrical > Driver Seat > Active Test

TESTER DISPLAY
Lumbar Front/Rear Motor

RESULT	PROCEED TO
All power seat functions operate normally	A
Slide function does not operate normally	B
Front vertical function does not operate normally	C
Lifter function does not operate normally	D
Reclining function does not operate normally	E
Lumbar support adjustment function does not operate normally	F

A  **REPLACE POSITION CONTROL ECU ASSEMBLY LH**

Click here [INFO](#)

C ► [GO TO STEP 5](#)

D ► [GO TO STEP 6](#)

E ► [GO TO STEP 7](#)

F ► [GO TO STEP 8](#)

B



4. INSPECT SLIDE MOTOR (UPPER SEAT TRACK RAIL SUB-ASSEMBLY LH)

Click here [INFO](#)

OK ► [GO TO STEP 9](#)

NG ► [REPLACE SLIDE MOTOR \(UPPER SEAT TRACK RAIL SUB-ASSEMBLY LH\)](#)

Click here [INFO](#)

5. INSPECT FRONT VERTICAL MOTOR (POWER SEAT TILT MOTOR ASSEMBLY LH)

Click here [INFO](#)

OK ► [GO TO STEP 9](#)

NG ► [REPLACE FRONT VERTICAL MOTOR \(POWER SEAT TILT MOTOR ASSEMBLY LH\)](#)

Click here [INFO](#)

6. INSPECT LIFTER MOTOR (POWER SEAT LIFTER MOTOR ASSEMBLY LH)

Click here [INFO](#)

OK ► [GO TO STEP 9](#)

NG ▶ **REPLACE LIFTER MOTOR (POWER SEAT LIFTER MOTOR ASSEMBLY LH)**

Click here [INFO](#)

7. INSPECT RECLINING MOTOR (FRONT SEATBACK FRAME SUB-ASSEMBLY LH)

Click here [INFO](#)

OK ▶ **GO TO STEP 9**

NG ▶ **REPLACE RECLINING MOTOR (FRONT SEATBACK FRAME SUB-ASSEMBLY LH)**

8. INSPECT LUMBAR SUPPORT ADJUSTER ASSEMBLY LH

Click here [INFO](#)

NG ▶ **REPLACE LUMBAR SUPPORT ADJUSTER ASSEMBLY LH**

Click here [INFO](#)

OK
▼

9. CHECK HARNESS AND CONNECTOR (POSITION CONTROL ECU ASSEMBLY LH - POWER SEAT MOTOR)

- (a) Disconnect the b11 and b12 position control ECU assembly LH connectors.
- (b) Measure the resistance according to the value(s) in the table below.

HINT:

Check the wire harness and connector between the position control ECU assembly LH and applicable motor.

Standard Resistance:

Slide Motor



[Click Location & Routing\(b11,b1\)](#)

[Click Connector\(b11\)](#)

[Click Connector\(b1\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b11-1 (SLD+) - b1-4	Always	Below 1 Ω

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b11-1 (SLD+) or b1-4 - Body ground	Always	10 k Ω or higher
b11-5 (SLD-) - b1-1	Always	Below 1 Ω
b11-5 (SLD-) or b1-1 - Body ground	Always	10 k Ω or higher

Front Vertical Motor



[Click Location & Routing\(b11,b2,b12\)](#)

[Click Connector\(b11\)](#)

[Click Connector\(b2\)](#)

[Click Connector\(b12\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b11-7 (FRV+) - b2-1	Always	Below 1 Ω
b11-7 (FRV+) or b2-1 - Body ground	Always	10 k Ω or higher
b12-4 (FRV-) - b2-4	Always	Below 1 Ω
b12-4 (FRV-) or b2-4 - Body ground	Always	10 k Ω or higher

Lifter Motor



[Click Location & Routing\(b11,b3,b12\)](#)

[Click Connector\(b11\)](#)

[Click Connector\(b3\)](#)

[Click Connector\(b12\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b11-6 (LFT+) - b3-1	Always	Below 1 Ω
b11-6 (LFT+) or b3-1 - Body ground	Always	10 k Ω or higher
b12-5 (LFT-) - b3-4	Always	Below 1 Ω
b12-5 (LFT-) or b3-4 - Body ground	Always	10 k Ω or higher

Reclining Motor



[Click Location & Routing\(b11,d2,b12\)](#)

[Click Connector\(b11\)](#)

[Click Connector\(d2\)](#)

[Click Connector\(b12\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b11-10 (RCL+) - d2-4	Always	Below 1 Ω
b11-10 (RCL+) or d2-4 - Body ground	Always	10 k Ω or higher

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b12-6 (RCL-) - d2-1	Always	Below 1 Ω
b12-6 (RCL-) or d2-1 - Body ground	Always	10 k Ω or higher

Front Lumbar Support Motor (Forward - Back)



[Click Location & Routing\(b11,d5,b12\)](#)

[Click Connector\(b11\)](#)

[Click Connector\(d5\)](#)

[Click Connector\(b12\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b11-9 (L+) - d5-1	Always	Below 1 Ω
b11-9 (L+) or d5-1 - Body ground	Always	10 k Ω or higher
b12-3 (L-) - d5-2	Always	Below 1 Ω
b12-3 (L-) or d5-2 - Body ground	Always	10 k Ω or higher

OK REPLACE POSITION CONTROL ECU ASSEMBLY LH

Click here

NG REPAIR OR REPLACE HARNESS OR CONNECTOR

10.	INSPECT FRONT POWER SEAT SWITCH ASSEMBLY LH
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Click here

NG REPLACE FRONT POWER SEAT SWITCH ASSEMBLY LH

Click here

OK



11.	CHECK HARNESS AND CONNECTOR (FRONT POWER SEAT SWITCH ASSEMBLY LH - POSITION CONTROL ECU ASSEMBLY LH)
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(a) Disconnect the b13 position control ECU assembly LH connector.

(b) Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Ground



[Click Location & Routing\(b7,b13\)](#)

[Click Connector\(b7\)](#)

[Click Connector\(b13\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b7-20 (E) - b13-12 (SGND)	Always	Below 1 Ω

Slide Function



[Click Location & Routing\(b7,b13\)](#)

[Click Connector\(b7\)](#)

[Click Connector\(b13\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b7-6 (SLDR) - b13-23 (SLDR)	Always	Below 1 Ω
b7-6 (SLDR) or b13-23 (SLDR) - Body ground	Always	10 k Ω or higher
b7-7 (SLDF) - b13-9 (SLDF)	Always	Below 1 Ω
b7-7 (SLDF) or b13-9 (SLDF) - Body ground	Always	10 k Ω or higher

Reclining Function



[Click Location & Routing\(b7,b13\)](#)

[Click Connector\(b7\)](#)

[Click Connector\(b13\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b7-1 (RCLR) - b13-22 (RCLR)	Always	Below 1 Ω
b7-1 (RCLR) or b13-22 (RCLR) - Body ground	Always	10 k Ω or higher
b7-2 (RCLF) - b13-8 (RCLF)	Always	Below 1 Ω
b7-2 (RCLF) or b13-8 (RCLF) - Body ground	Always	10 k Ω or higher

Front Vertical Function



[Click Location & Routing\(b7,b13\)](#)

[Click Connector\(b7\)](#)

[Click Connector\(b13\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b7-4 (FUP) - b13-6 (FRVU)	Always	Below 1 Ω

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b7-4 (FUP) or b13-6 (FRVU) - Body ground	Always	10 k Ω or higher
b7-5 (FDWN) - b13-20 (FRVD)	Always	Below 1 Ω
b7-5 (FDWN) or b13-20 (FRVD) - Body ground	Always	10 k Ω or higher

Lifter Function

[Click Location & Routing\(b7,b13\)](#)

[Click Connector\(b7\)](#)

[Click Connector\(b13\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b7-3 (LUP) - b13-7 (LFTU)	Always	Below 1 Ω
b7-3 (LUP) or b13-7 (LFTU) - Body ground	Always	10 k Ω or higher
b7-8 (LDWN) - b13-21 (LFTD)	Always	Below 1 Ω
b7-8 (LDWN) or b13-21 (LFTD) - Body ground	Always	10 k Ω or higher

Lumbar Support Adjustment Function (Forward - Back)

[Click Location & Routing\(b7,b13\)](#)

[Click Connector\(b7\)](#)

[Click Connector\(b13\)](#)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION
b7-17 (R) - b13-18 (LFLR)	Always	Below 1 Ω
b7-17 (R) or b13-18 (LFLR) - Body ground	Always	10 k Ω or higher
b7-14 (H) - b13-4 (LFLF)	Always	Below 1 Ω
b7-14 (H) or b13-4 (LFLF) - Body ground	Always	10 k Ω or higher

OK **REPLACE POSITION CONTROL ECU ASSEMBLY LH**

Click here

NG **REPAIR OR REPLACE HARNESS OR CONNECTOR**

