

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000000289RN
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: DOOR LOCK: REAR DOOR LOCK: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

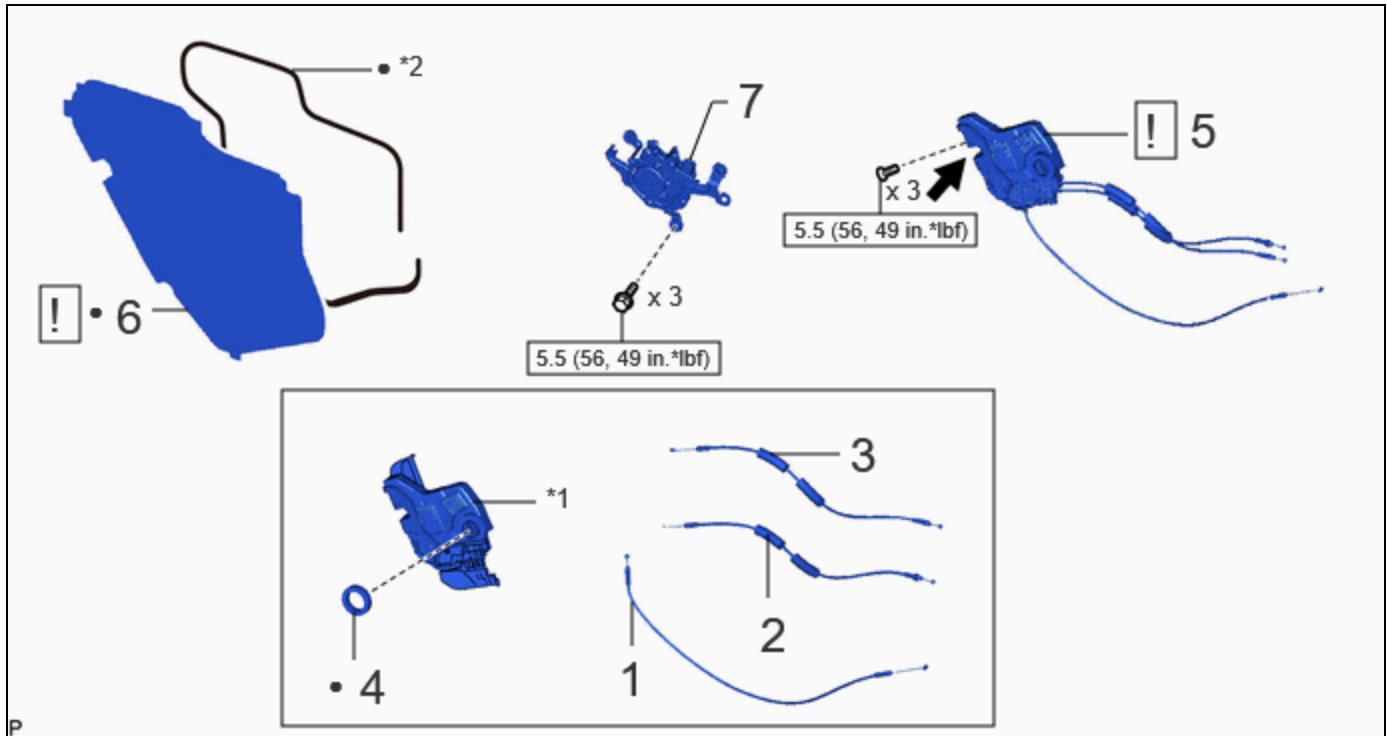
CAUTION / NOTICE / HINT

HINT:




- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.




CAUTION / NOTICE / HINT

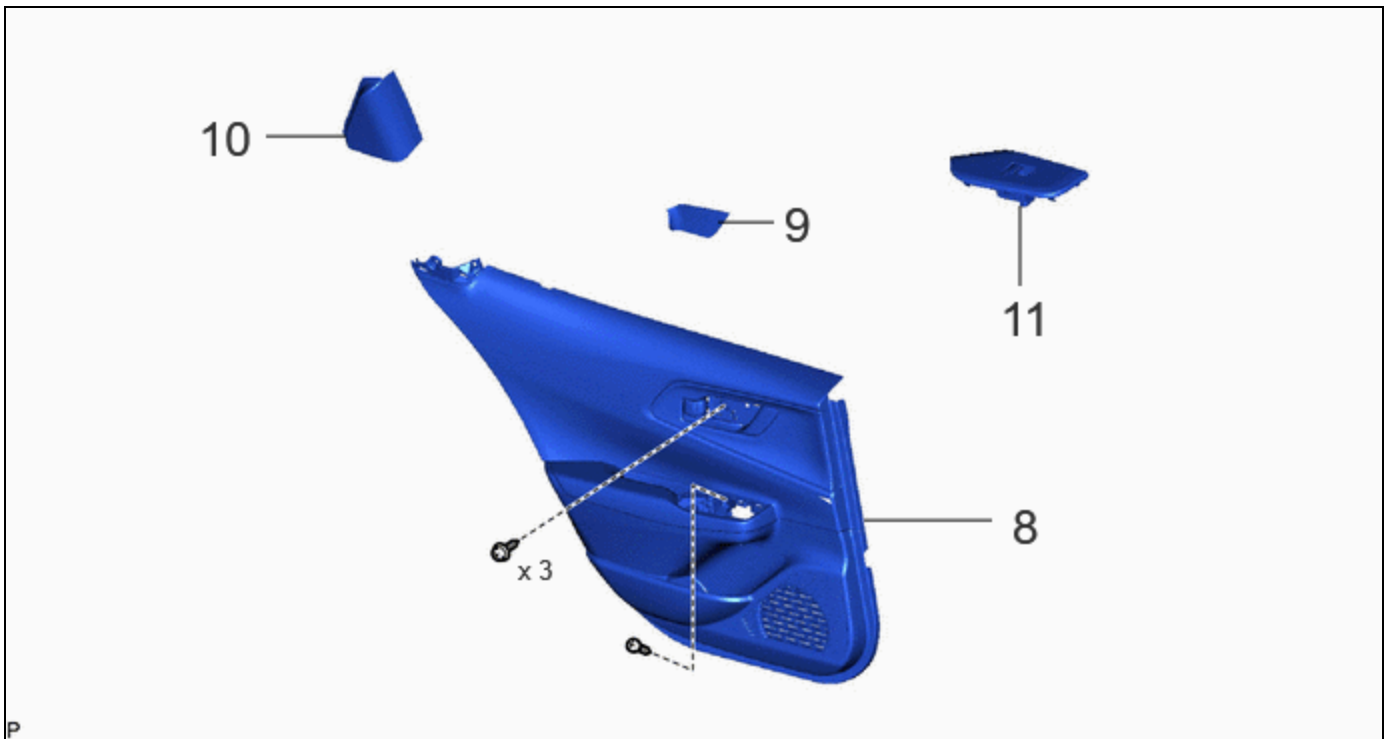
COMPONENTS (INSTALLATION)









PROCEDURE		PART NAME CODE	!	📄	⚙️
1	NO. 1 REAR DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY	69730E	-	-	-
2	OPEN LEVER REAR DOOR LOCK REMOTE CONTROL CABLE	69740E	-	-	-
3	LOCK / UNLOCK KNOB REAR DOOR INSIDE LOCKING CABLE	69780E	-	-	-
4	DOOR LOCK WIRING HARNESS SEAL	69318D	-	-	-

PROCEDURE		PART NAME CODE			
5	REAR DOOR LOCK WITH MOTOR ASSEMBLY WITH CABLE	-	INFO	-	-
6	REAR DOOR SERVICE HOLE COVER	67842E	INFO	-	-
7	DOOR LOCK RELEASE MOTOR ASSEMBLY	85620J	-	-	-




*1	REAR DOOR LOCK WITH MOTOR ASSEMBLY	*2	BUTYL TAPE
	N*m (kgf*cm, ft.*lbf): Specified torque		Non-reusable part
	MP grease	-	-



PROCEDURE		PART NAME CODE			
8	REAR DOOR TRIM BOARD SUB-ASSEMBLY	67604	-	-	-
9	REAR DOOR TRIM UPPER COVER	67782D	-	-	-
10	REAR DOOR REAR FRAME BRACKET	67498	-	-	-

	PROCEDURE	PART NAME CODE			
11	REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH REAR DOOR ARMREST BASE PANEL	-	-	-	-



	PROCEDURE	PART NAME CODE			
12	CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
13	BATTERY SERVICE HOLE COVER ASSEMBLY	58440	INFO	-	-
14	INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	INFO
15	CHECK DOOR LOCK OPERATION	-	-	-	INFO

*A	for M20A-FXS	-	-
*a	<p>HINT: As the illustration shown is an example, the actual details may differ.</p>	-	-

PROCEDURE

1. INSTALL NO. 1 REAR DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY

2. INSTALL OPEN LEVER REAR DOOR LOCK REMOTE CONTROL CABLE

3. INSTALL LOCK / UNLOCK KNOB REAR DOOR INSIDE LOCKING CABLE

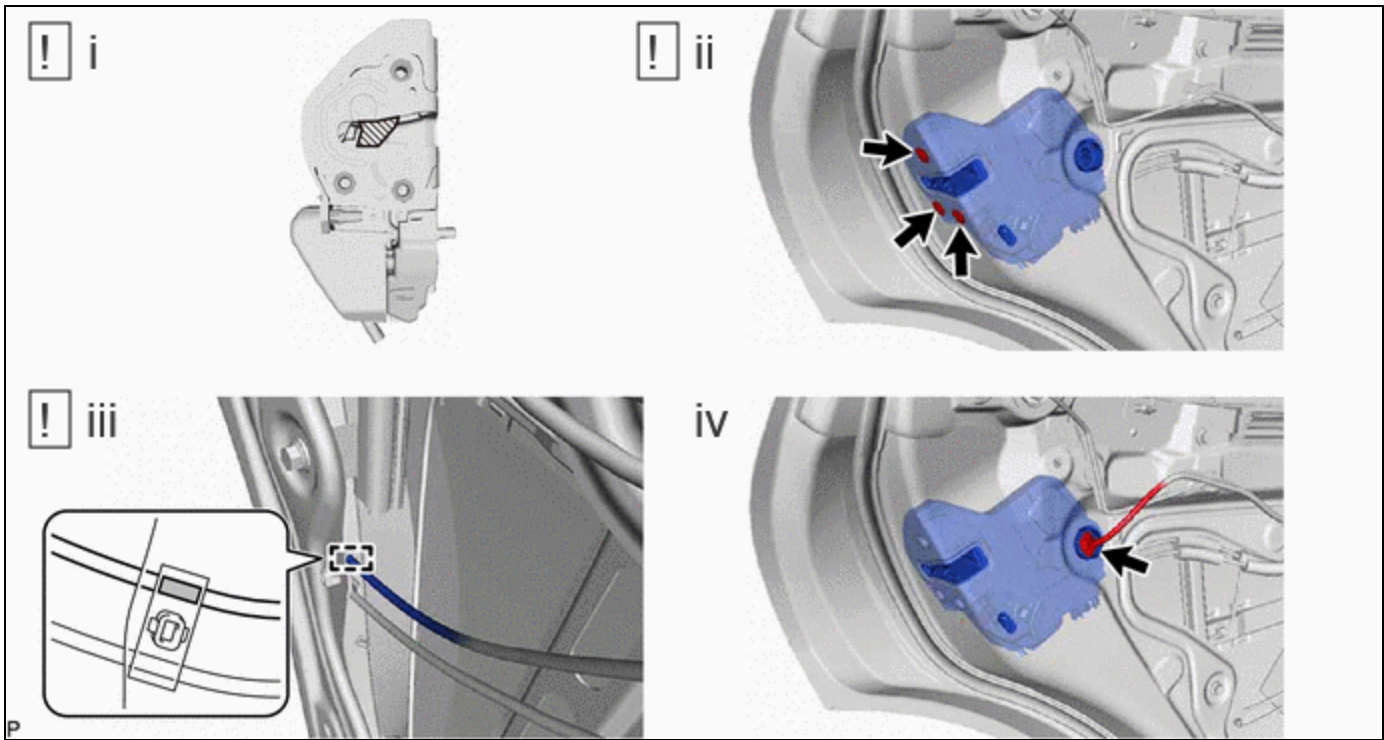
4. INSTALL DOOR LOCK WIRING HARNESS SEAL



HINT:

When reusing the rear door lock with motor assembly.

5. INSTALL REAR DOOR LOCK WITH MOTOR ASSEMBLY WITH CABLE

	<p>NOTICE:</p> <ul style="list-style-type: none"> When reusing a removed rear door lock with motor assembly, replace the door lock wiring harness seal with a new one. Do not allow grease or dust to adhere to the door lock wiring harness seal installation surface. Reusing a door lock wiring harness seal or using a damaged door lock wiring harness seal may cause water ingress. This may result in a malfunction of the rear door lock with motor assembly.
---	---



	MP grease		Marking
---	-----------	---	---------

- (1) Apply MP grease to the sliding parts of the rear door lock with motor assembly with cable.
- (2) Using a T30 "TORX" socket wrench, install the rear door lock with motor assembly with cable with the 3 TORX screws.

Torque:

5.5 N·m {56 kgf·cm, 49 in·lbf}

- (3) Engage the clamp as shown in the illustration.
- (4) Connect the connector.

6. INSTALL REAR DOOR SERVICE HOLE COVER



Click here [INFO](#)

7. INSTALL DOOR LOCK RELEASE MOTOR ASSEMBLY

Click here [INFO](#)

8. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY

9. INSTALL REAR DOOR TRIM UPPER COVER

10. INSTALL REAR DOOR REAR FRAME BRACKET

11. INSTALL REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH REAR DOOR ARMREST BASE PANEL

12. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL

(a) for M20A-FXS:

Click here [INFO](#)

(b) for 2ZR-FXE:

Click here [INFO](#)

13. INSTALL BATTERY SERVICE HOLE COVER ASSEMBLY (for M20A-FXS)



Click here [INFO](#)

14. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL

Click here [INFO](#)

HINT:

When disconnecting and reconnecting the battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

15. CHECK DOOR LOCK OPERATION

Click here [INFO](#)

