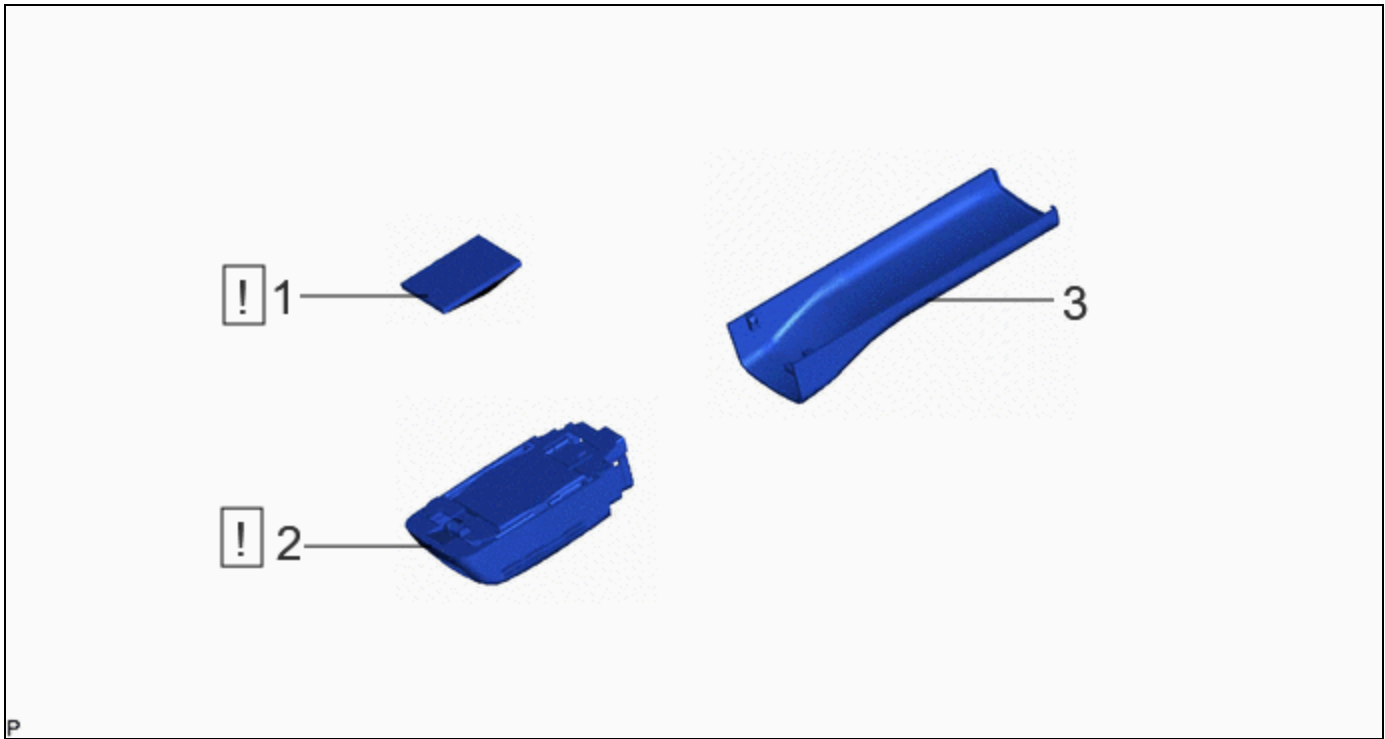


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029OE0
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: WIPER / WASHER: RAIN SENSOR: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



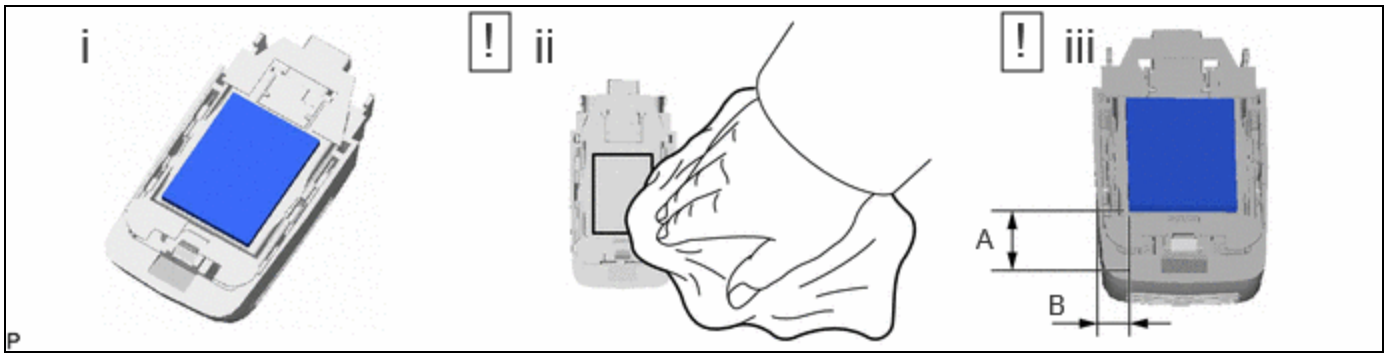
	PROCEDURE	PART NAME CODE			
1	RAIN SENSOR TAPE	89944	INFO	-	-
2	RAIN SENSOR	89941	INFO	-	-
3	RAIN SENSOR COVER	89943	-	-	-

PROCEDURE

1. INSTALL RAIN SENSOR TAPE

HINT:

- Only perform this procedure when replacing the rain sensor tape.
- The rain sensor tape is reusable. Only replace the tape if it is damaged or contaminated with foreign matter.



- (1) Remove the rain sensor tape.
- (2) Clean the rain sensor sensing portion with a piece of cloth.
- (3) Peel off the smaller release sheet, and then attach the new rain sensor tape to the rain sensor sensing portion as shown in the illustration.

HINT:

Use your fingers to push out any air bubbles from under the tape.

Standard Clearance

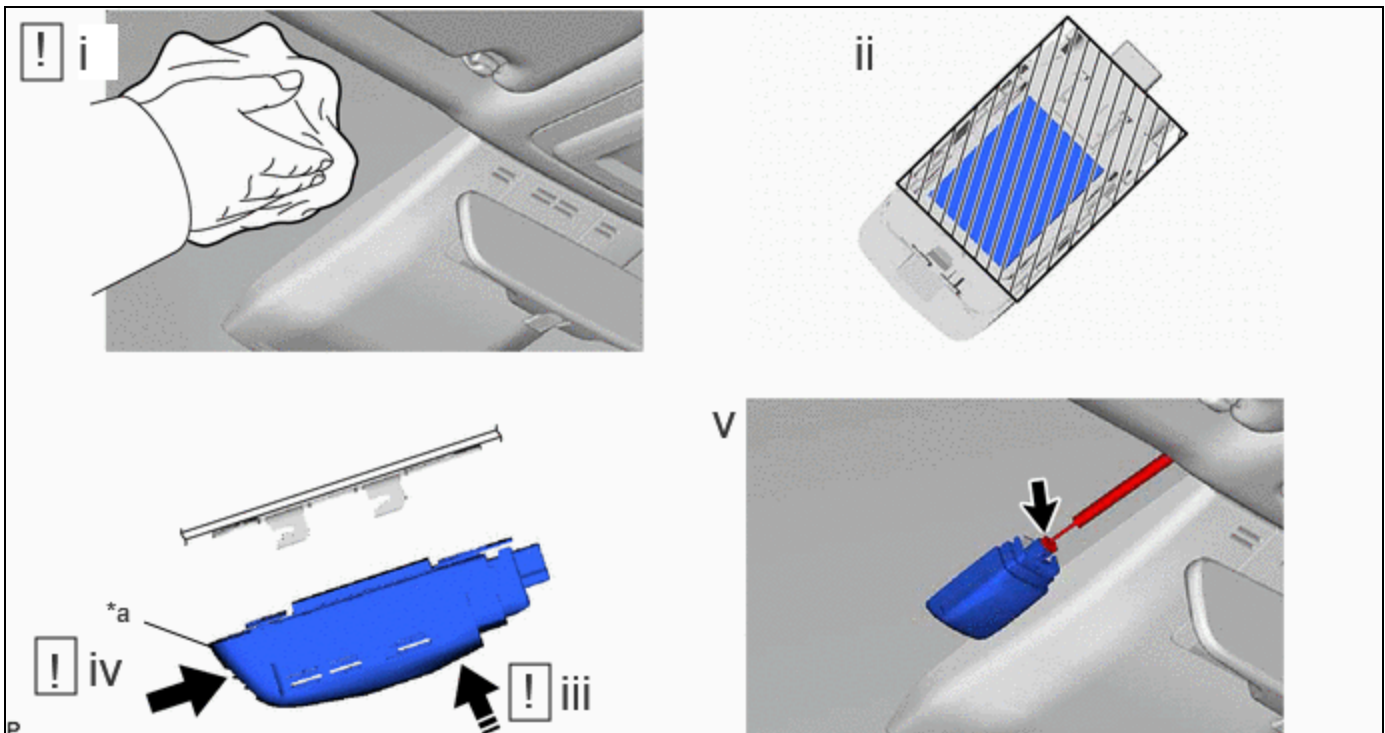
AREA	MEASUREMENT	AREA	MEASUREMENT
A	21.8 mm (0.858 in.)	B	7.25 mm (0.285 in.)



2. INSTALL RAIN SENSOR

!

NOTICE:

- Make sure that there is no rain sensor tape residue remaining on the windshield glass. If there is, remove the residue.
- If there is any rain sensor tape residue remaining on the windshield glass, replace the tape.



*a	Stopper	-	-
	Push		Install in this Direction

- (1) Clean the windshield glass with a piece of cloth.
- (2) When installing a new rain sensor or when the rain sensor tape has been replaced:
 1. Peel off the release sheet.

HINT:

Do not touch the silicone surface.

- (3) Gradually attach the rain sensor to the windshield glass surface in the direction indicated by the arrow shown in the illustration to prevent air bubbles from forming between them.
- (4) Push in the stopper to install the rain sensor as shown in the illustration.
- (5) Connect the connector.

3. INSTALL RAIN SENSOR COVER