12/15/24, 4:30 PM

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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 - ]	
Title: WINDOW / GLASS: POWER WINDOW CONTROL SYSTEM: B232096; RL-Door P/W Motor Component Internal			
Failure; 2023 - 2024 MY Prius Prius	Prime [12/2022 - ]		

DTC

B232096 RL-D

RL-Door P/W Motor Component Internal Failure

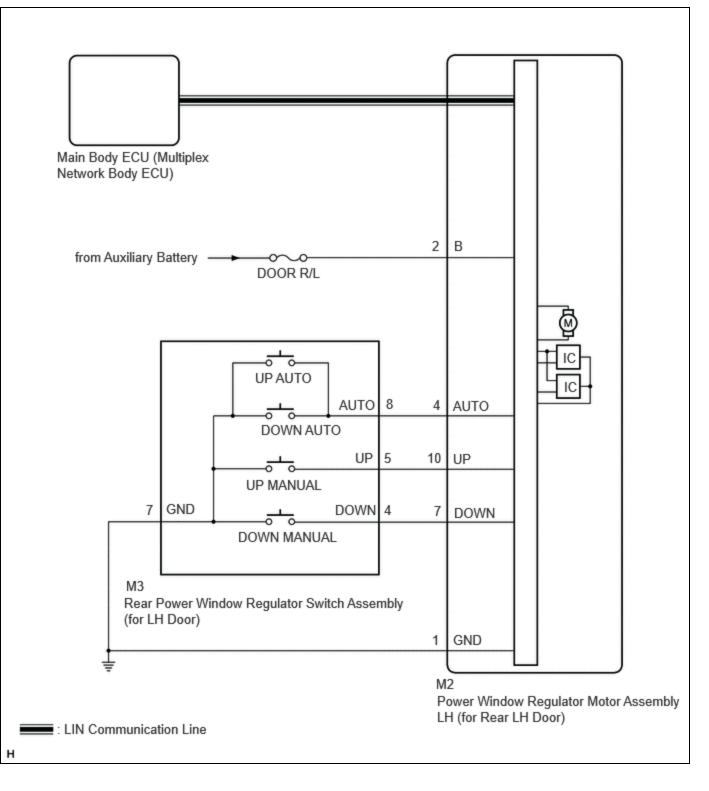
## **DESCRIPTION**

The main body ECU (multiplex network body ECU) communicates with the power window regulator motor assembly LH (for rear LH door) via LIN communication.

This DTC is stored when a power window regulator motor assembly LJH (for rear LH door) is malfunctioning, or the ECU built into the power window regulator motor assembly LH (for rear LH door) determines that the fully closed power window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.

DTC NO.	DETECTION ITEM	DTC DETECTION CONDITION	TROUBLE AREA	DTC OUTPUT FROM	PRIORITY
B232096	RL-Door P/W Motor Component Internal Failure	Either condition is met: a. Power window regulator motor assembly (for rear LH door) is malfunctioning b. ECU in power window regulator motor assembly (for rear LH door) determines that fully closed power window position has deviated approx. 20 mm (0.787 in.) or more from normal position	(for rear LH door) • Power window regulator motor	Main Body	A

# WIRING DIAGRAM



# **CAUTION / NOTICE / HINT**

#### **NOTICE:**

- Inspect the fuses for circuits related to this system before performing the following procedure.
- If a power window regulator motor assembly LH (for rear LH door) has been replaced with a new one, initialize the power window control system.

#### Click here

• If a power window regulator motor assembly LH (for rear LH door) and door window regulator sub-assembly have been removed and installed, or if a power window regulator motor assembly LH (for rear LH door) was reused when a door glass or door glass run was replaced, initialize the power window control system.

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• The power window control system uses the LIN communication system. Inspect the communication function by following How to Proceed with Troubleshooting. Troubleshoot the power window control system after confirming that the communication system is functioning properly.

Click here

## **PROCEDURE**

	1.	CLEAR DTC
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(a) Clear the DTCs.

Body Electrical > Main Body > Clear DTCs



2.	CHECK	FOR	DTC

(a) Check for DTCs.

Body Electrical > Main Body > Trouble Codes

Result	PROCEED TO
B232096 is output	A
B232096 is not output	В

**B** USE SIMULATION METHOD TO CHECK

Α	
▼	

3. CHECK HARNESS AND CONNECTOR (POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (for Rear LH Door) - AUXILIARY BATTERY AND BODY GROUND)

Pre-procedure1

(a) Disconnect the M2 power window regulator motor assembly LH (for rear LH door) connector.

Procedure1

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(b) Measure the voltage and resistance according to the value(s) in the table below.

Standard Voltage:



#### Click Location & Routing(M2) Click Connector(M2)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION	RESULT
M2-2 (B) - Body ground	Ignition switch off	11 to 14 V	V

Standard Resistance:



## Click Location & Routing(M2)

Click Connector(M2)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION	RESULT
M2-1 (GND) - Body ground	Always	Below 1 Ω	Ω

Post-procedure1

(c) None

#### **NG** REPAIR OR REPLACE HARNESS OR CONNECTOR

ОК	

## 4. **PERFORM ACTIVE TEST USING GTS**

(a) Perform the Active Test according to the display on the GTS.

## Body Electrical > Main Body > Active Test

TESTER DISPLAY	MEASUREMENT ITEM	CONTROL RANGE	DIAGNOSTIC NOTE
RL Door Power Window UP	Rear LH door power window up activate	OFF/ON	-
RL Door Power Window DOWN	Rear LH door power window down activate	OFF/ON	-

#### Body Electrical > Main Body > Active Test

## TESTER DISPLAY

RL Door Power Window UP

WINDOW / GLASS: POWER WINDOW CONTROL SYSTEM: B232096; RL-Door P/W Motor Component Internal Failure; 2023 - 2...

#### Body Electrical > Main Body > Active Test

#### TESTER DISPLAY

RL Door Power Window DOWN

#### HINT:

Up and down movement does not occur if the arrow is not pressed and held.

OK:

Rear LH door power window operates normally.



Click here

ок

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(a) Initialize the power window regulator motor assembly LH (for rear LH door).

Click here

## NEXT



6.	CHECK POWER WINDOW CONTROL SYSTEM	
(a) Chec	ck that the rear LH door power window operates normally by opening and closing it.	-

#### HINT:

Click here

OK:

Rear LH door power window operates normally.

**NG** REPLACE POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (for Rear LH Door)

Click here

## 7. CHECK WHETHER PARTS HAVE BEEN INSTALLED CORRECTLY

(a) Check that the rear LH door power window components are installed correctly.

OK:

Rear LH door power window components are installed correctly.

**OK** END (OVERHEATED POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (for Rear LH Door) WAS DEFECTIVE)

NG > INSTALL PARTS CORRECTLY

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