

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM1000000029ODE
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> WINDOW / GLASS: BACK DOOR GLASS: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## REMOVAL

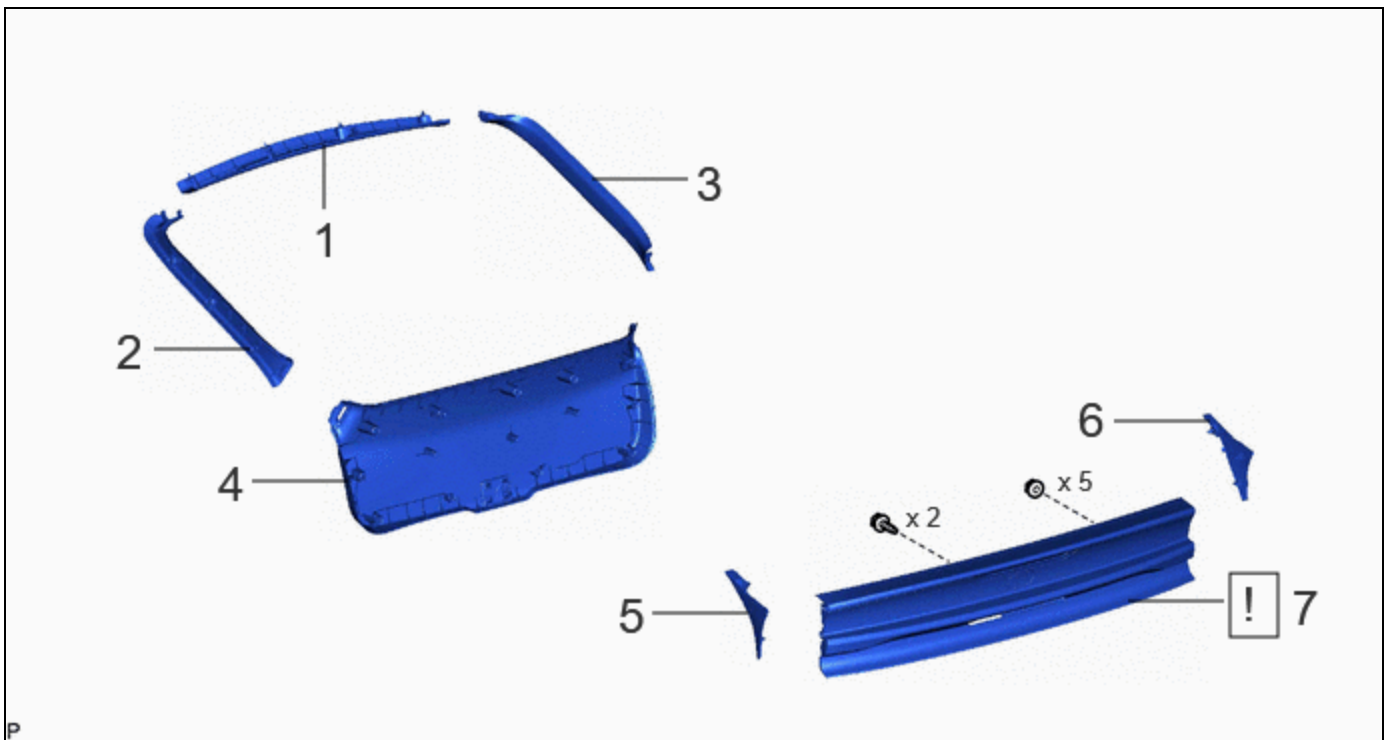
### CAUTION / NOTICE / HINT

**NOTICE:**




- After cutting off the old adhesive remaining on the adhesion surface, apply new adhesive within 2 hours.
- If the cut surface of the old adhesive is left exposed for a long time, the adhesion strength will be reduced, so apply the new adhesive quickly.

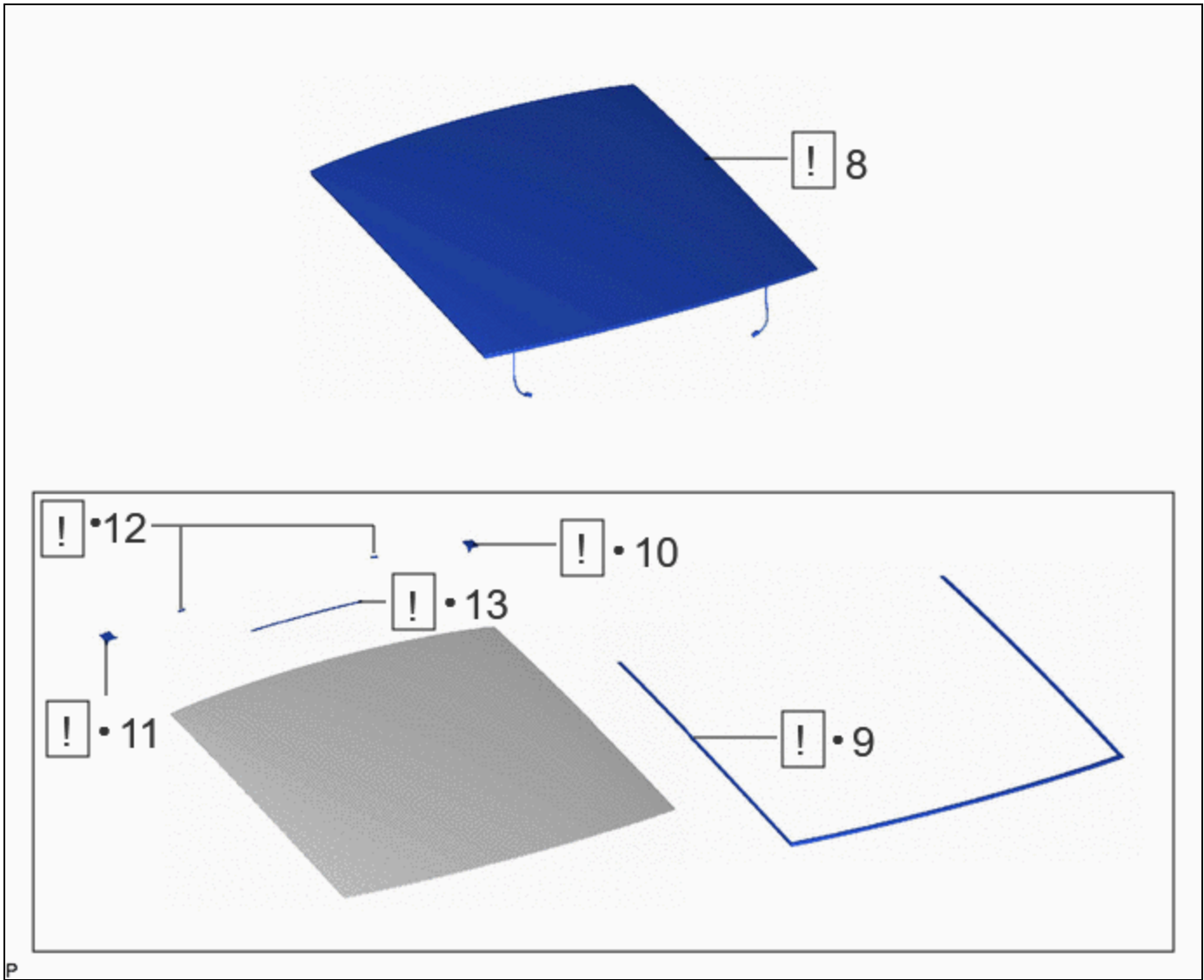
### CAUTION / NOTICE / HINT




#### COMPONENTS (REMOVAL)



	PROCEDURE	PART NAME CODE			
1	BACK DOOR UPPER TRIM PANEL ASSEMBLY	64790B	-	-	-
2	BACK DOOR SIDE GARNISH LH	67938A	-	-	-
3	BACK DOOR SIDE GARNISH RH	67937B	-	-	-
4	BACK DOOR TRIM BOARD ASSEMBLY	67750	-	-	-
5	BACK DOOR OUTSIDE GARNISH LOWER MOULDING LH	76816	-	-	-
6	BACK DOOR OUTSIDE GARNISH LOWER MOULDING RH	76815	-	-	-

PROCEDURE		PART NAME CODE			
7	REAR LIGHT ASSEMBLY	-	<a href="#">INFO</a>	-	-



PROCEDURE		PART NAME CODE			
8	BACK DOOR GLASS	68131	<a href="#">INFO</a>	-	-
9	BACK DOOR WINDOW MOULDING	75571F	<a href="#">INFO</a>	-	-
10	NO. 1 BACK WINDOW GLASS SPACER	64818C	<a href="#">INFO</a>	-	-
11	NO. 2 BACK WINDOW GLASS SPACER	64819B	<a href="#">INFO</a>	-	-
12	BACK DOOR GLASS SPACER	62785F	<a href="#">INFO</a>	-	-
13	BACK DOOR GLASS ADHESIVE DAM	68294A	<a href="#">INFO</a>	-	-

•	Non-reusable part	-	-
---	-------------------	---	---

## PROCEDURE

### 1. REMOVE BACK DOOR UPPER TRIM PANEL ASSEMBLY

Click here [INFO](#)

### 2. REMOVE BACK DOOR SIDE GARNISH LH

Click here [INFO](#)

### 3. REMOVE BACK DOOR SIDE GARNISH RH

(a) Use the same procedure as for the LH side.

### 4. REMOVE BACK DOOR TRIM BOARD ASSEMBLY

Click here [INFO](#)

### 5. REMOVE BACK DOOR OUTSIDE GARNISH LOWER MOULDING LH

Click here [INFO](#)

### 6. REMOVE BACK DOOR OUTSIDE GARNISH LOWER MOULDING RH

(a) Use the same procedure as for the LH side.

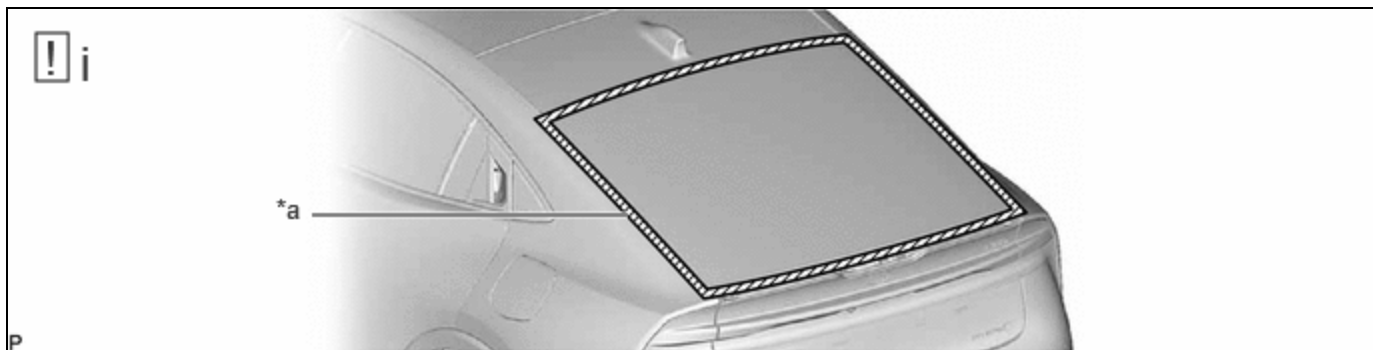
### 7. REMOVE REAR LIGHT ASSEMBLY

	Click here <a href="#">INFO</a>
---	---------------------------------

### 8. REMOVE BACK DOOR GLASS

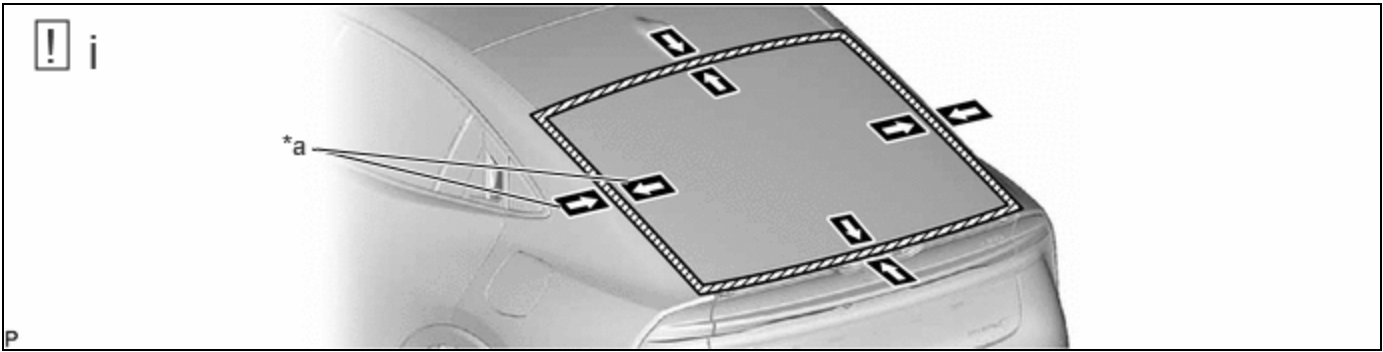
#### NOTICE:

- After cutting off the old adhesive remaining on the adhesion surface, apply new adhesive within 2 hours.
- If the cut surface of the old adhesive is left exposed for a long time, the adhesion strength will be reduced, so apply the new adhesive quickly.



*a	Protective Tape	-	-
----	-----------------	---	---

(1) Apply protective tape to the area around the installation position of the back door glass on the back door panel to prevent it from being scratched.

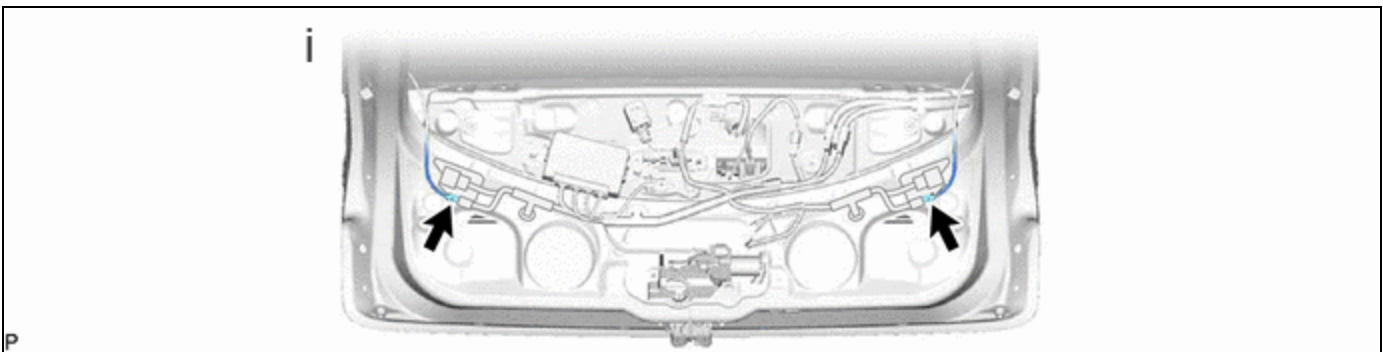


*a	Matchmark	-	-
----	-----------	---	---

(1) Place matchmarks on the back door glass and vehicle body at the locations indicated in the illustration.

**HINT:**

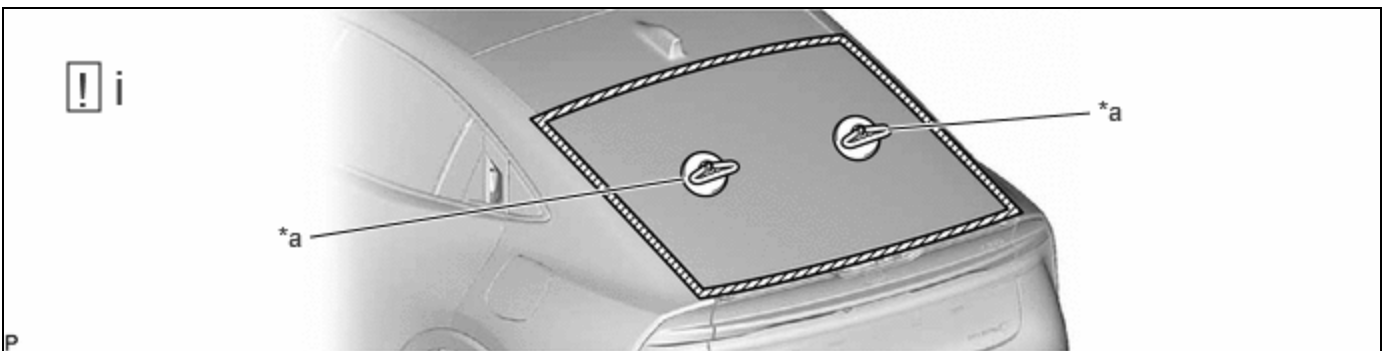
Matchmarks are not necessary if the back door glass is not going to be reused.



(1) Disconnect the 2 connectors.

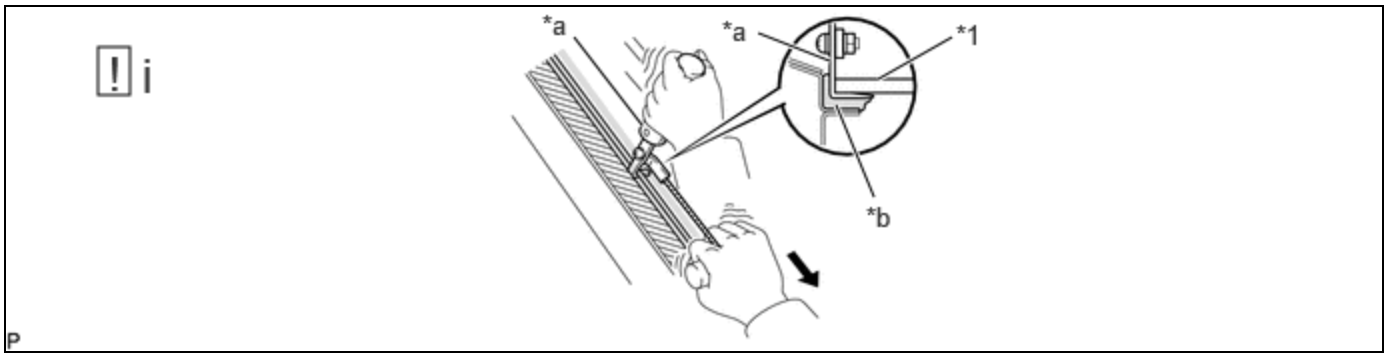


(1) Disconnect the connector.



*a	Suction Cup	-	-
----	-------------	---	---

(1) Install the 2 suction cups to the back door glass.



*1	Back Door Glass	-	-
*a	Windshield Knife	*b	Adhesive
	Pull	-	-

(1) When using a windshield knife:

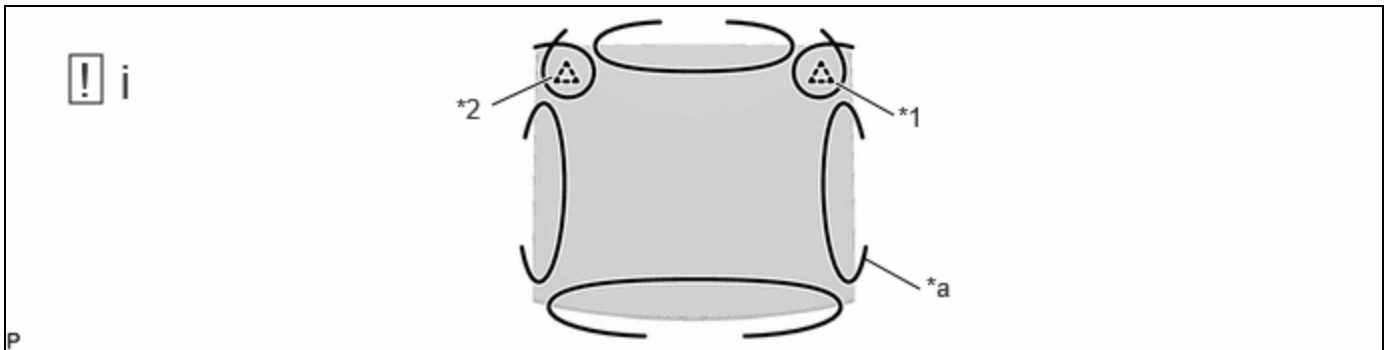
1. Apply soapy water to the area around the adhesive.
2. Insert a windshield knife into the adhesive between the back door glass and vehicle body.
3. While keeping the windshield knife perpendicular to the outer surface of the back door glass, cut the adhesive by pulling the windshield knife around the back door glass.

**NOTICE:**

- Do not pry the back door glass with the windshield knife.
- Do not use a windshield knife to cut the adhesive on the lower side of the back door glass.
- When separating the back door glass, be careful not to damage the paint or interior and exterior ornaments.

**HINT:**

Insert the windshield knife in an area where the gap between back door glass and vehicle body is large.



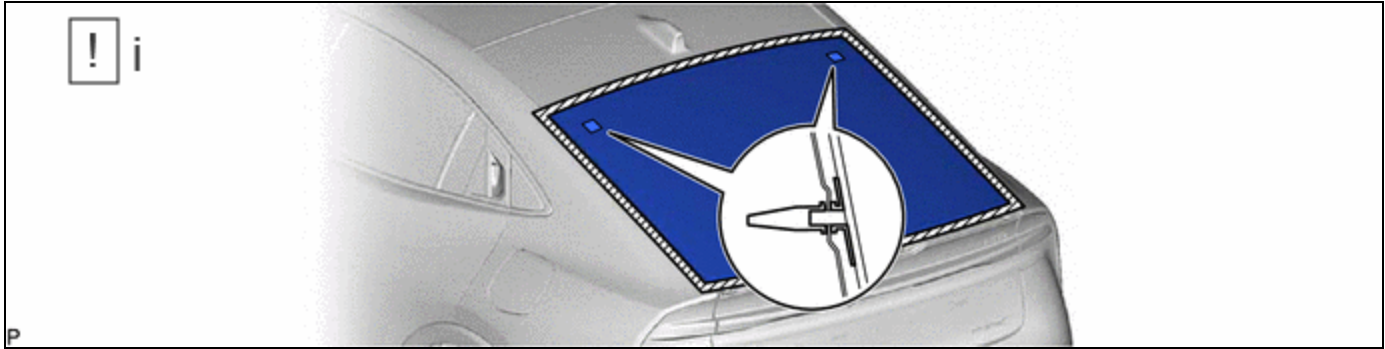
*1	No. 1 Back Window Glass Spacer	*2	No. 2 Back Window Glass Spacer
*a	Piano Wire	-	-

(1) When using piano wire:

1. Pass a piano wire between the vehicle body and glass from the interior, as shown in the illustration.
2. Tie both wire ends to wooden blocks or similar objects that can serve as handles.
3. Cut the adhesive by pulling the piano wire around the back door glass.

**NOTICE:**

- When separating the back door glass, be careful not to damage the paint or interior and exterior ornaments.
- To prevent the safety pad from being scratched when removing the back door glass, place a plastic sheet between the piano wire and safety pad.



(1) Using suction cups, disengage the No. 1 back window glass spacer and No. 2 back window glass spacer and remove the back door glass.

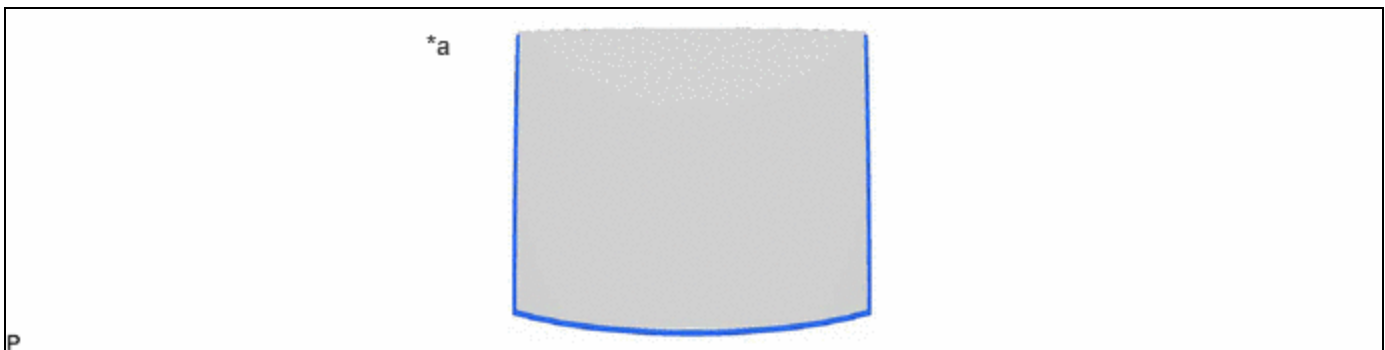
**NOTICE:**

- To prevent the back door glass from falling when performing this operation, be sure to hold the back door glass using suction cups.
- Be careful not to drop the back door glass.
- Leave as much adhesive on the back door panel as possible when removing the back door glass.

**9. REMOVE BACK DOOR WINDOW MOULDING**

(a) When reusing the back door glass:

(1) Using a scraper, remove the back door window moulding.



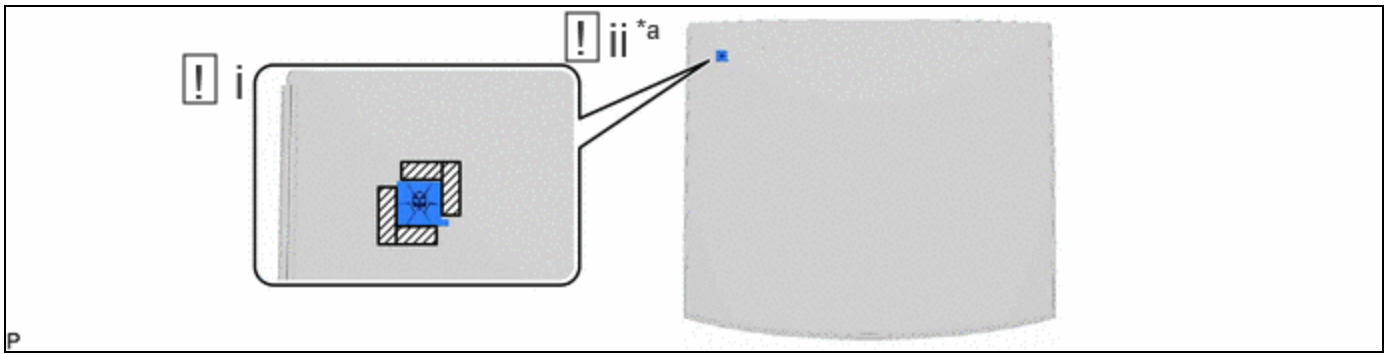
*a	Back Side	-	-
----	-----------	---	---


**NOTICE:**

- Be careful not to damage the back door glass.
- Be sure to replace the back door window moulding with a new one.

**10. REMOVE NO. 1 BACK WINDOW GLASS SPACER**

(a) When reusing the back door glass:



*a	Back Side	-	-
	Adhesive Tape	-	-

(1) Apply adhesive tape to the area around the installation position of the No. 1 back window glass spacer on the back door glass.

(2) Using a scraper, remove the No. 1 back window glass spacer.

**NOTICE:**

- Be careful not to damage the back door glass.
- Be sure to replace the No. 1 back window glass spacer with a new one.

**11. REMOVE NO. 2 BACK WINDOW GLASS SPACER**

(a) Use the same procedure as for the No. 1 back window glass spacer.

**12. REMOVE BACK DOOR GLASS SPACER**

(a) When reusing the back door glass:



*a	Back Side	-	-
----	-----------	---	---

(1) Using a scraper, remove the 2 back door glass spacers.

**NOTICE:**

- Be careful not to damage the back door glass.
- Be sure to replace each back door glass spacer with a new one.

**13. REMOVE BACK DOOR GLASS ADHESIVE DAM**

(a) When reusing the back door glass:



*a	Back Side	-	-
----	-----------	---	---

(1) Using a scraper, remove the back window glass adhesive dam.

**NOTICE:**

- Be careful not to damage the back door glass.
- Be sure to replace the back window glass adhesive dam with a new one.

