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<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> MIRROR (EXT): OUTER REAR VIEW MIRROR: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## INSTALLATION

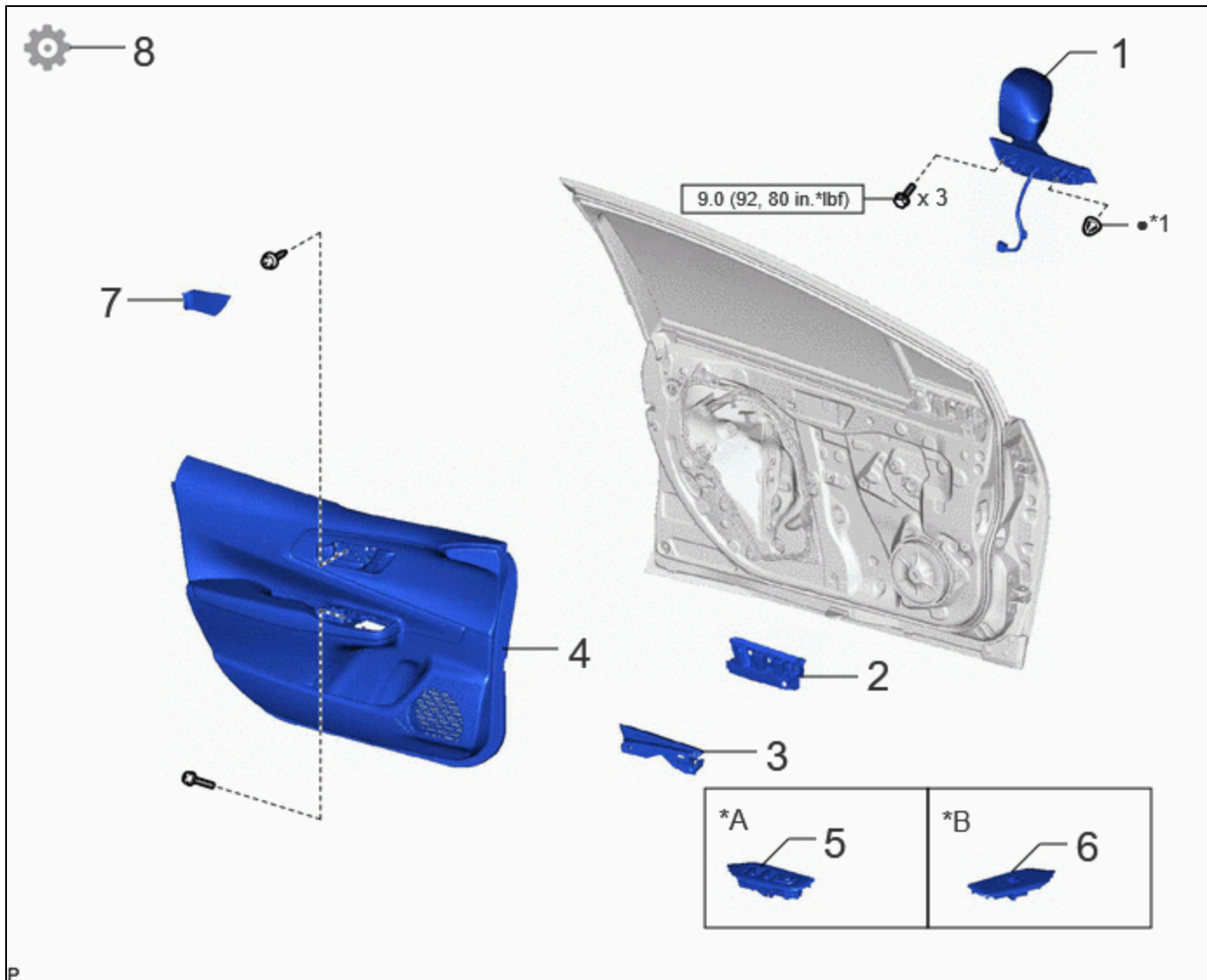
### CAUTION / NOTICE / HINT





**HINT:**


- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE			
1	OUTER REAR VIEW MIRROR ASSEMBLY	87940	-	-	-
2	NO. 3 FRONT DOOR SERVICE HOLE COVER	67836C	-	-	-
3	FRONT DOOR LOWER FRAME BRACKET GARNISH	67492A	-	-	-
4	FRONT DOOR TRIM BOARD SUB-ASSEMBLY	67602	-	-	-
5	MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL	-	-	-	-
6	POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL	-	-	-	-
7	FRONT DOOR TRIM UPPER COVER	67782B	-	-	-
8	PERFORM CALIBRATION (w/ Panoramic View Monitor System)	-	-	-	

*A	for Driver Side	*B	for Passenger Side
*1	HOOK	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

## PROCEDURE

### 1. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY

Torque:

**9.0 N·m {92 kgf·cm, 80 in·lbf}**

### 2. INSTALL NO. 3 FRONT DOOR SERVICE HOLE COVER

### 3. INSTALL FRONT DOOR LOWER FRAME BRACKET GARNISH

### 4. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY

### 5. INSTALL MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL (for Driver Side)

### 6. INSTALL POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL (for Passenger Side)

### 7. INSTALL FRONT DOOR TRIM UPPER COVER

### 8. PERFORM CALIBRATION (w/ Panoramic View Monitor System)

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