

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000000292K8
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: LIGHTING (EXT): REAR SIDE MARKER LIGHT ASSEMBLY: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

REMOVAL

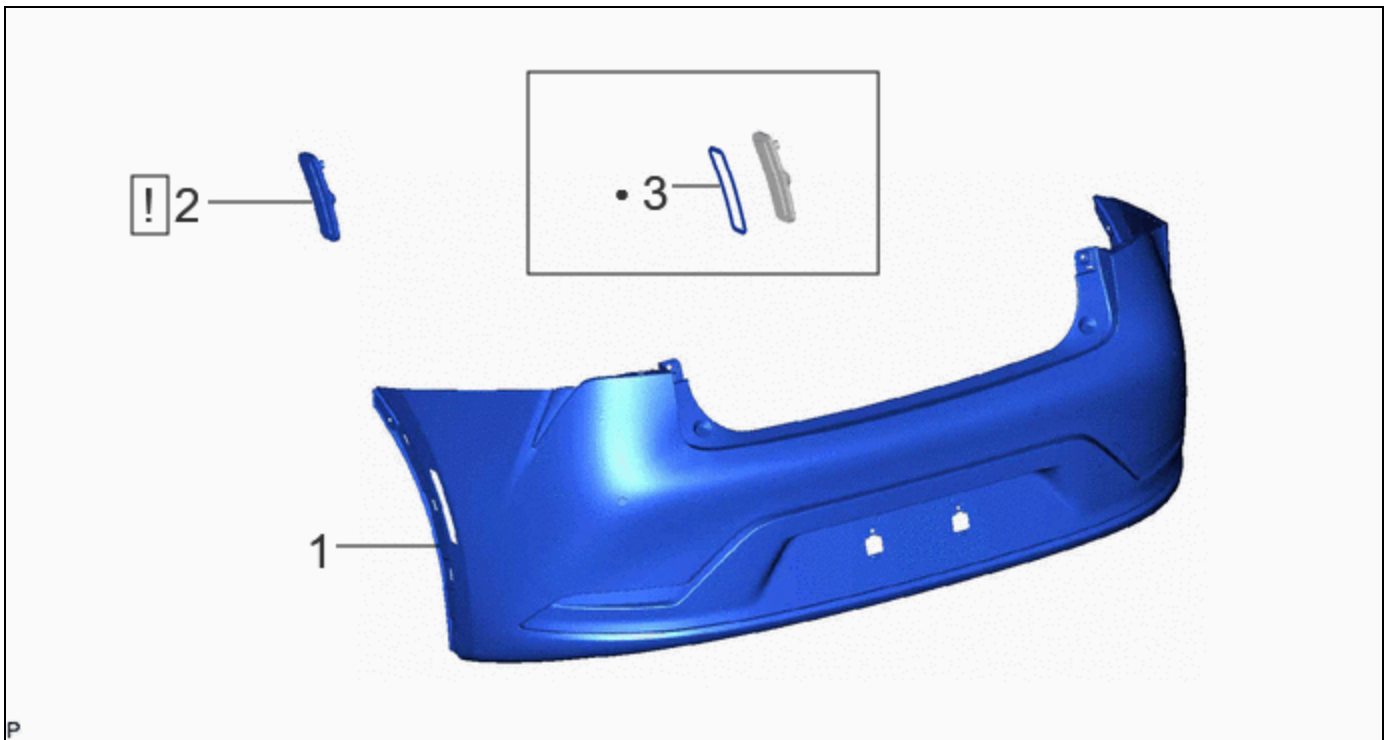
CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



	PROCEDURE	PART NAME CODE			
1	REAR BUMPER ASSEMBLY	-	-	-	-
2	REAR SIDE MARKER LIGHT ASSEMBLY	81760	INFO	-	-
3	NO. 2 MOULDING TAPE	75896P	-	-	-

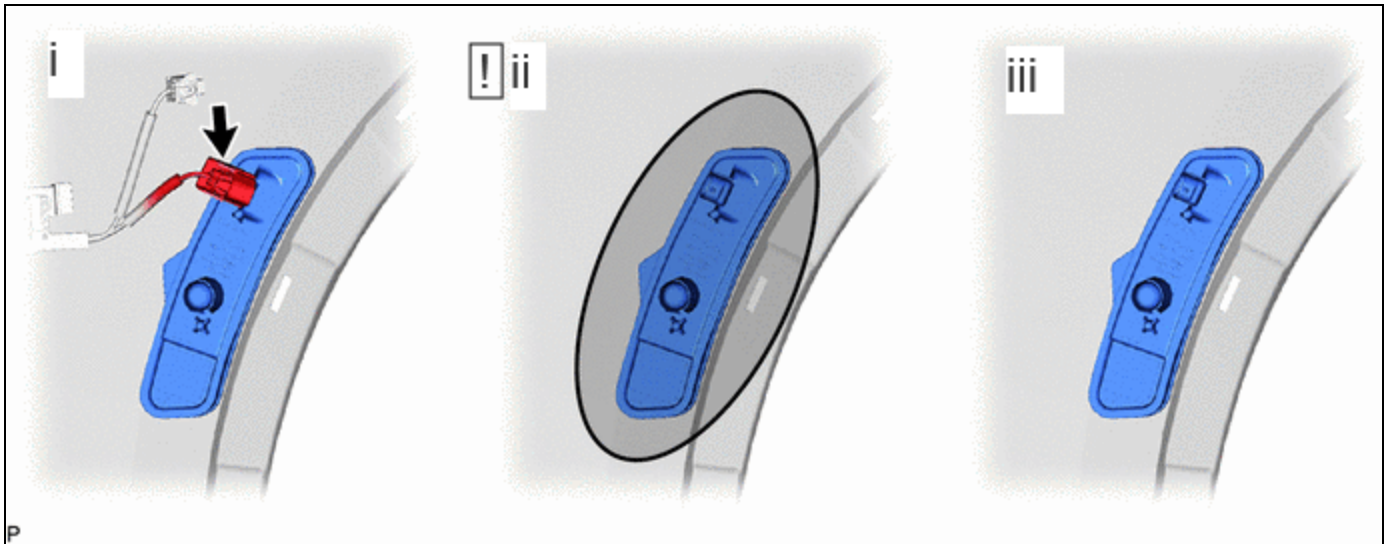
•	Non-reusable part	-	-
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PROCEDURE

1. REMOVE REAR BUMPER ASSEMBLY

Click here [INFO](#)

2. REMOVE REAR SIDE MARKER LIGHT ASSEMBLY



	Heated Area	-	-
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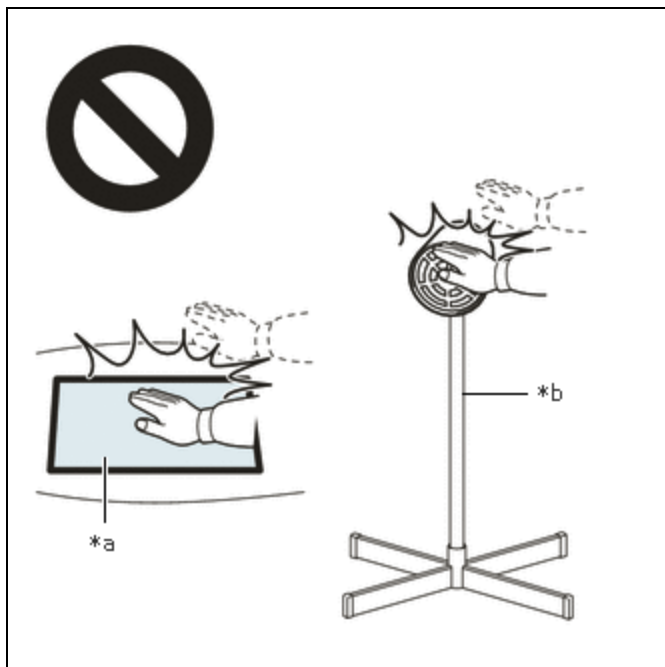
- (1) Disconnect the connector.
- (2) Heat the adhesive of the rear bumper assembly and rear side marker light assembly using a heat light at the specified temperature for 3 to 5 minutes.

Standard Value:

PART	TEMPERATURE
Rear Bumper Assembly	40 to 60°C (104 to 140°F)
Rear Side Marker Light Assembly	

CAUTION:

- Do not touch the heat light and heated parts.
- Touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.



*a	Heated Part
*b	Heat Light

NOTICE:

Do not heat the rear bumper assembly and rear side marker light assembly excessively.

(3) Remove the rear side marker light assembly.

3. REMOVE NO. 2 MOULDING TAPE

(a) When reusing the rear side marker light assembly:

