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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]			
Title: LIGHTING (EXT): HIGH MOUNTED STOP LIGHT ASSEMBLY: INSPECTION; 2023 - 2024 MY Prius Prius Prime					
[12/2022 -]					

INSPECTION

PROCEDURE

1. INSPECT CENTER STOP LIGHT ASSEMBLY

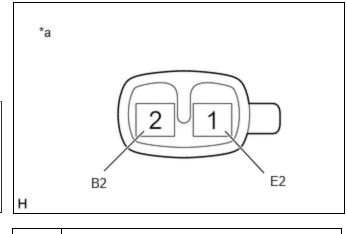
(a) Illumination Inspection

(1) Apply auxiliary battery voltage to the center stop light assembly and check that the light illuminates.

OK:

TESTER CONNECTION	SPECIFIED CONDITION	
Auxiliary battery positive (+) - 2 (B2) Auxiliary battery negative (-) - 1 (E2)	Center stop light illuminates	

If the result is not as specified, replace the center stop light assembly.

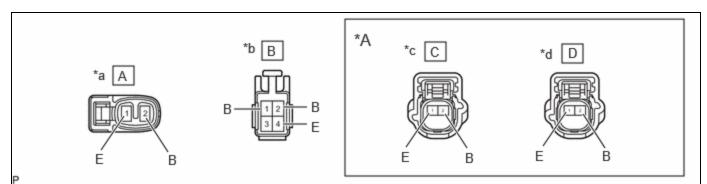


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*a Component without harness connected (Center Stop Light Assembly)

2. INSPECT CENTER STOP LIGHT CORD ASSEMBLY

(a) Measure the resistance according to the value(s) in the table below.



*A	w/ Tail Light LED	-	-
*a	Component without harness connected (to Center Stop Light Assembly)	*b	Component without harness connected (to Wire Harness)
*c	Component without harness connected (to Tail Light LED LH)	*d	Component without harness connected (to Tail Light LED RH)

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(1) Inspect the center stop light circuit.

Standard Resistance:

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION	RESULT
A-1 - B-4	Always	Below 1 Ω	Ω
A-2 - B-2	Always	Below 1 Ω	Ω

If the result is not as specified, replace the center stop light cord.

(2) w/ Tail Light LED:

Inspect the tail light circuit.

Standard Resistance:

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION	RESULT
B-1 - C-2	Always	Below 1 Ω	Ω
B-1 - D-2	Always	Below 1 Ω	Ω
B-4 - C-1	Always	Below 1 Ω	Ω
B-4 - D-1	Always	Below 1 Ω	Ω

If the result is not as specified, replace the center stop light cord.

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