

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000000292LG
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: LIGHTING (EXT): HEADLIGHT ASSEMBLY: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during headlight assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
Front bumper assembly*1	Front television camera view adjustment	Panoramic View Monitor System	INFO
		Advanced Park	INFO
Replacement or removal and installation of 2 or more parts: <ul style="list-style-type: none"> • Front television camera assembly, Radiator grille or Front bumper assembly • Rear television camera assembly • Side television camera assembly LH, Parking assist light LH or Outer rear view mirror assembly LH • Side television camera assembly RH, Parking assist light RH or Outer rear view mirror assembly RH 	Television camera view adjustment	Panoramic View Monitor System	INFO

*1: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.

CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.
- w/ Front Side Radar:

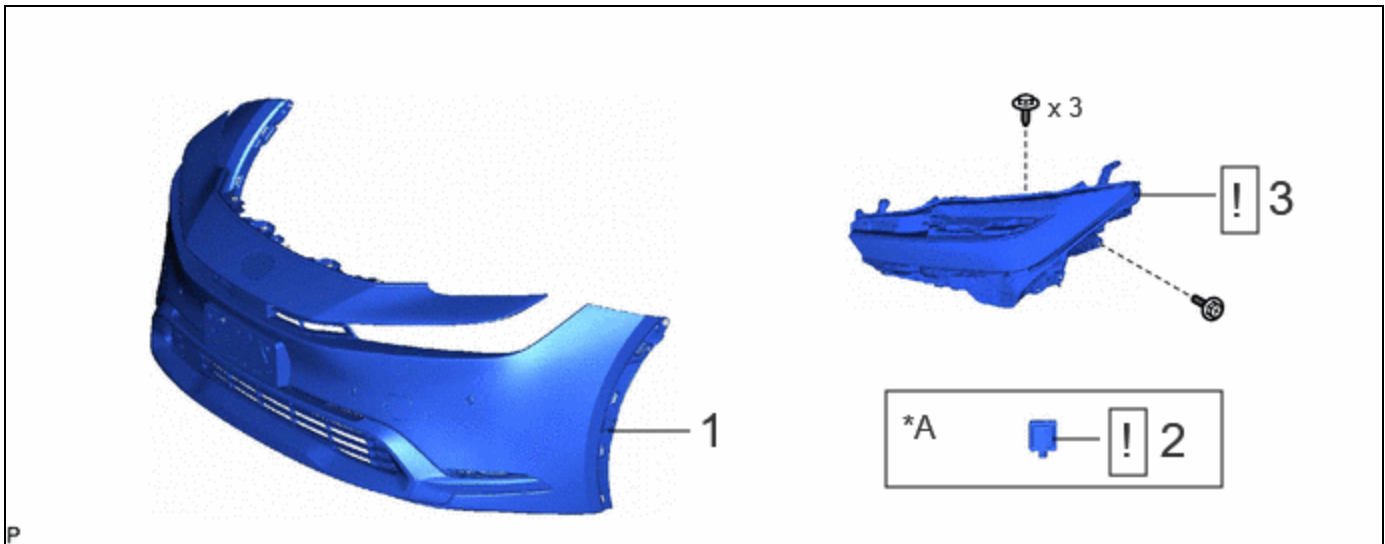
If the headlight assembly is damaged or deformed due to an accident, contact, etc., and repairs have been made to the area of the body to which the headlight assembly is installed, it is necessary to perform front side radar sensor adjustment.

for Driving Adjustment: [Click here](#) [INFO](#)

for Target Adjustment (Triangle Target): [Click here](#) [INFO](#)

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



PROCEDURE	PART NAME CODE			
1 FRONT BUMPER ASSEMBLY	-	-	-	-
2 FRONT SIDE RADAR SENSOR	882B1	INFO	-	-
3 HEADLIGHT ASSEMBLY	-	INFO	-	-

*A	w/ Front Side Radar	-	-
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PROCEDURE

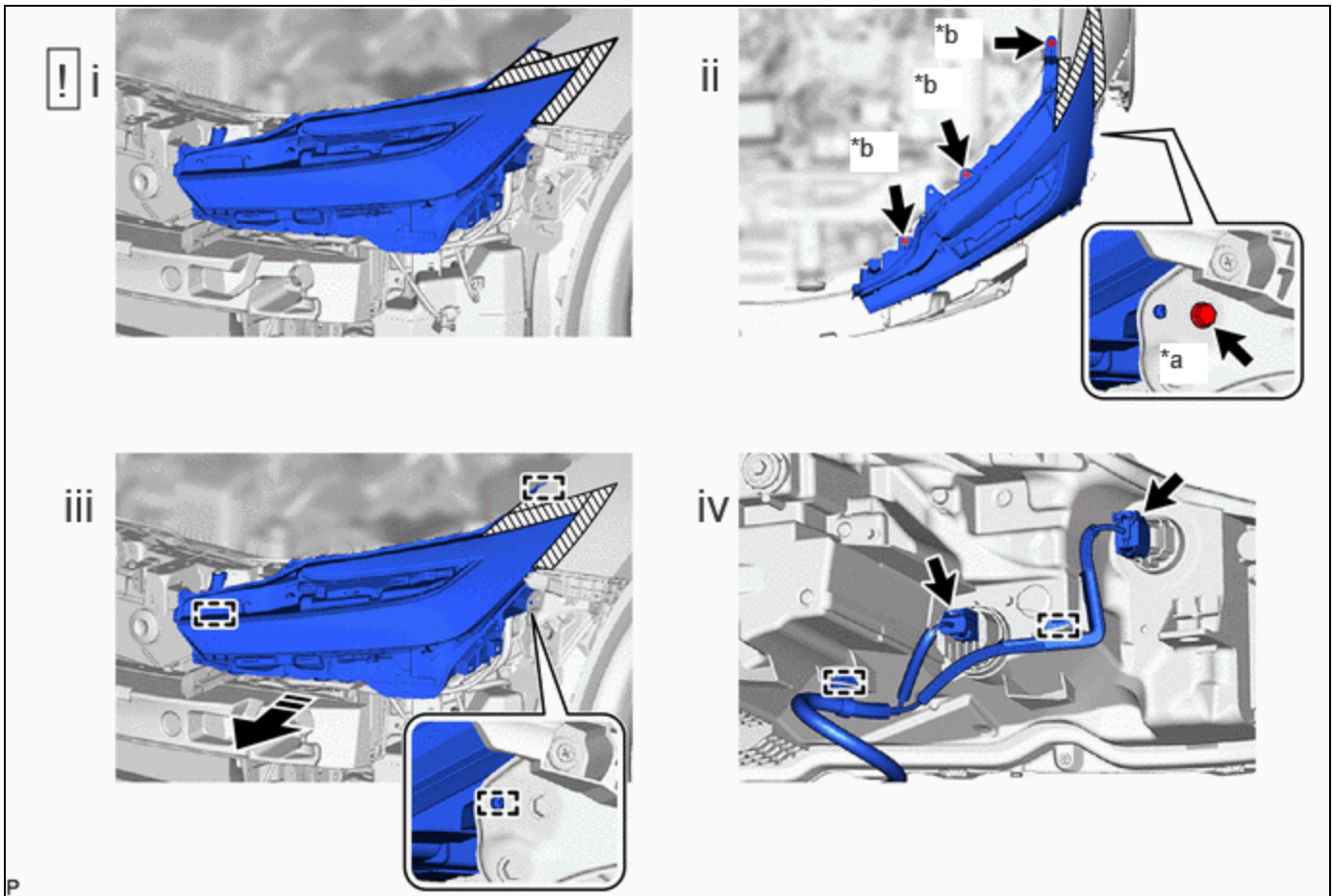
1. REMOVE FRONT BUMPER ASSEMBLY

Click here [INFO](#)

2. REMOVE FRONT SIDE RADAR SENSOR (w/ Front Side Radar)

	Click here INFO
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3. REMOVE HEADLIGHT ASSEMBLY



*a	Bolt	*b	Screw
	Protective Tape		Disengage in this Direction

- (1) Apply protective tape around the headlight assembly as shown in the illustration.
- (2) Remove the bolt and 3 screws.
- (3) Disengage the 3 guides as shown in the illustration.
- (4) Disconnect the 2 connectors and disengage the 2 clamps to remove the headlight assembly.

