

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM10000000292LH
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> LIGHTING (EXT): HEADLIGHT ASSEMBLY: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## INSTALLATION

### CAUTION / NOTICE / HINT

**HINT:**

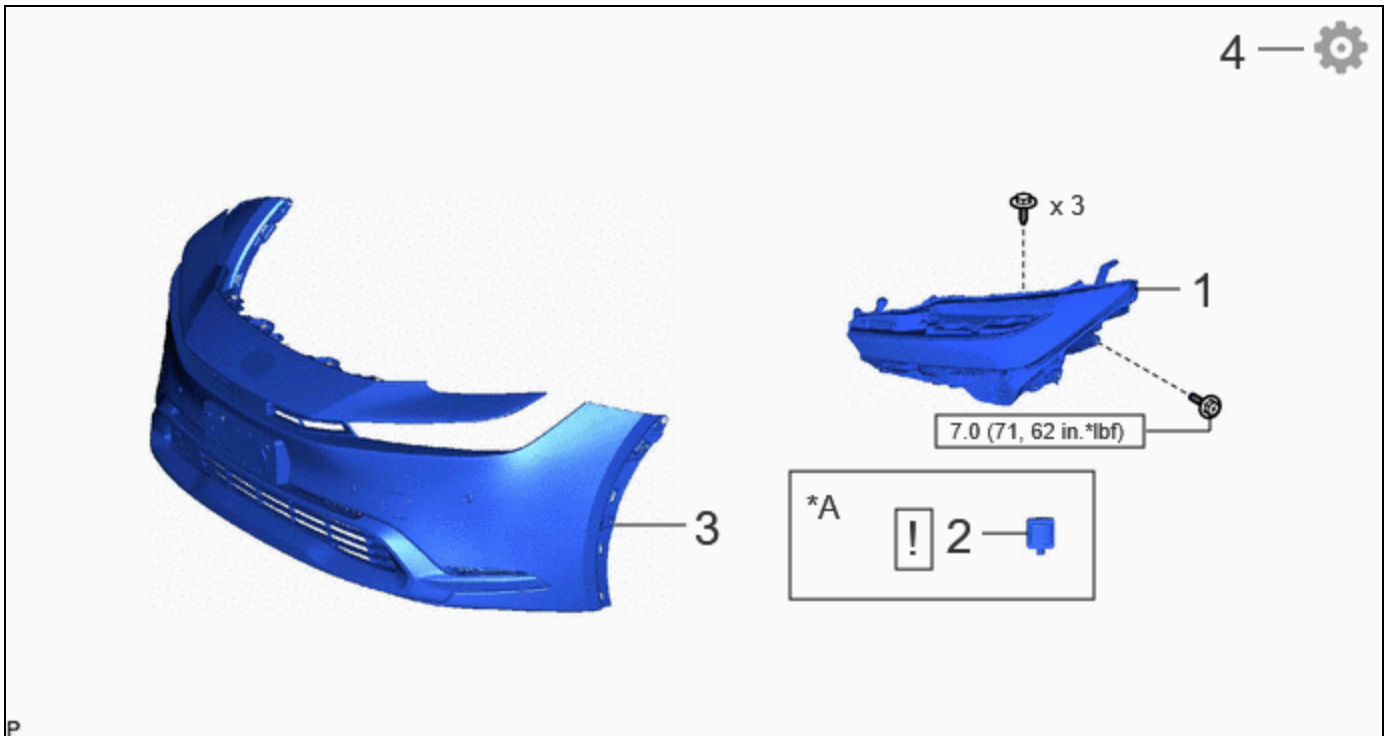
- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.
- If the headlight assembly is damaged or deformed due to an accident, contact, etc., and repairs have been made to the area of the body to which the headlight assembly is installed, it is necessary to perform front side radar sensor adjustment.

for Driving Adjustment: [Click here](#) **INFO**




for Target Adjustment (Triangle Target): [Click here](#) **INFO**


### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE			
1	HEADLIGHT ASSEMBLY	-	-	-	-
2	FRONT SIDE RADAR SENSOR	882B1	<b>INFO</b>	-	-

	PROCEDURE	PART NAME CODE			
3	FRONT BUMPER ASSEMBLY	-	-	-	-
4	ADJUST HEADLIGHT AIMING	-	-	-	<a href="#">INFO</a>

*A	w/ Front Side Radar	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

## PROCEDURE


### 1. INSTALL HEADLIGHT ASSEMBLY

**Torque:**

**Bolt :**

**7.0 N·m {71 kgf·cm, 62 in·lbf}**

### 2. INSTALL FRONT SIDE RADAR SENSOR (w/ Front Side Radar)

	Click here <a href="#">INFO</a>
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### 3. INSTALL FRONT BUMPER ASSEMBLY

Click here [INFO](#)

### 4. ADJUST HEADLIGHT AIMING

Click here [INFO](#)

