

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000000292KU
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: LIGHTING (EXT): FRONT MARKER LIGHT: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during front marker light assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
Front bumper assembly*1	Front television camera view adjustment	Panoramic View Monitor System	INFO
		Advanced Park	INFO
Replacement or removal and installation of 2 or more parts: <ul style="list-style-type: none"> • Front television camera assembly, Radiator grille or Front bumper assembly • Rear television camera assembly • Side television camera assembly LH, Parking assist light LH or Outer rear view mirror assembly LH • Side television camera assembly RH, Parking assist light RH or Outer rear view mirror assembly RH 	Television camera view adjustment	Panoramic View Monitor System	INFO
*1: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.			

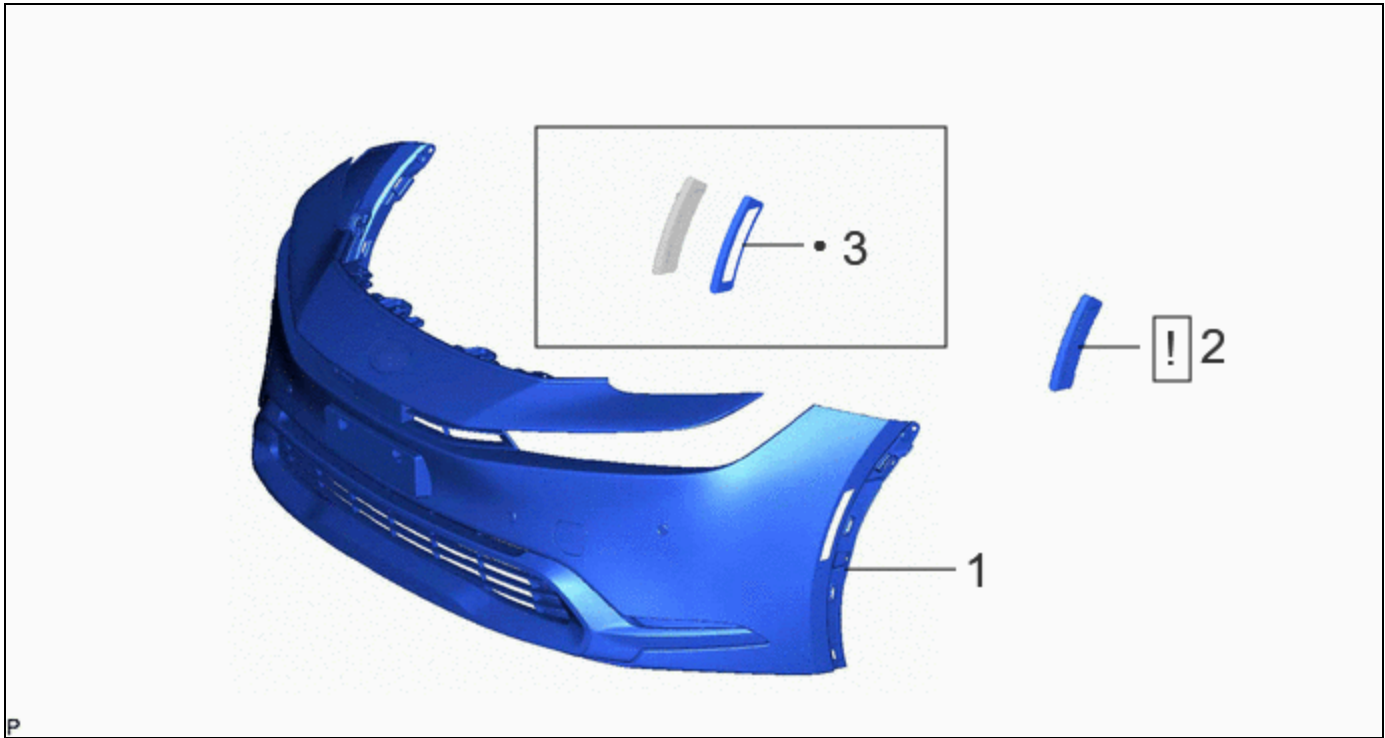
CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



PROCEDURE		PART NAME CODE			
1	FRONT BUMPER ASSEMBLY	-	-	-	-
2	FRONT MARKER LIGHT ASSEMBLY	81720	INFO	-	-
3	NO. 2 MOULDING TAPE	75896P	-	-	-

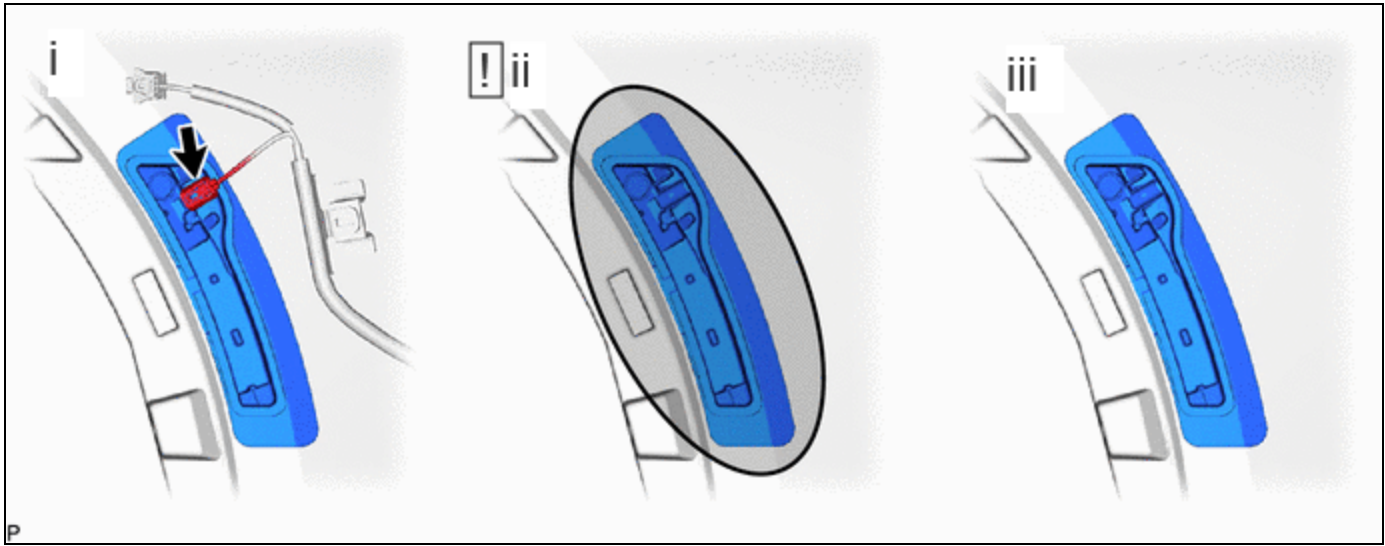
•	Non-reusable part	-	-
---	-------------------	---	---


PROCEDURE

1. REMOVE FRONT BUMPER ASSEMBLY

Click here [INFO](#)

2. REMOVE FRONT MARKER LIGHT ASSEMBLY



	Heated Area	-	-
---	-------------	---	---

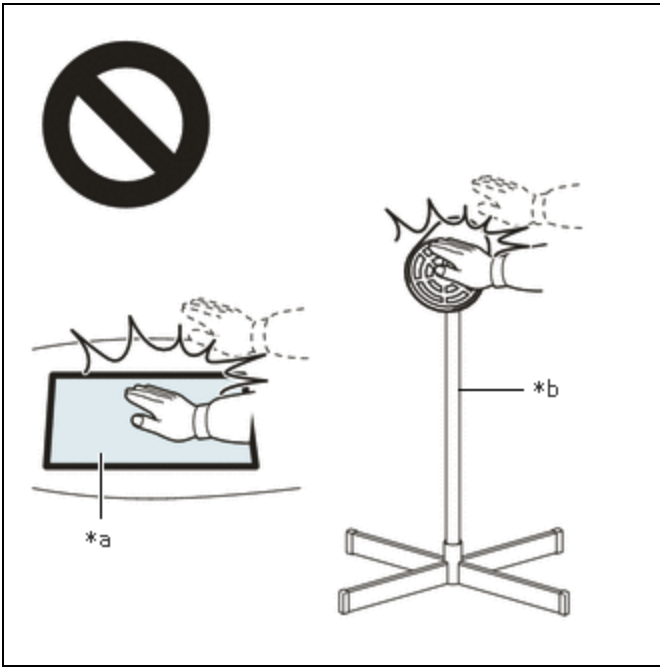
- (1) Disconnect the connector.
- (2) Heat the adhesive of the front bumper assembly and front marker light assembly using a heat light at the specified temperature for 3 to 5 minutes.

Standard Value:

PART	TEMPERATURE
Front Bumper Assembly	40 to 60°C (104 to 140°F)
Front Marker Light Assembly	

CAUTION:

- Do not touch the heat light and heated parts.
- Touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.



*a	Heated Part
*b	Heat Light

NOTICE:

Do not heat the front bumper assembly and front marker light assembly excessively.

(3) Remove the front marker light assembly.

3. REMOVE NO. 2 MOULDING TAPE

(a) When reusing the front marker light assembly:

