Last Modified: 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM10000000293TV				
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -	]			
Title: HORN: HORN: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]						

# **REMOVAL**

## **CAUTION / NOTICE / HINT**

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during low pitched horn assembly removal/installation are shown below.

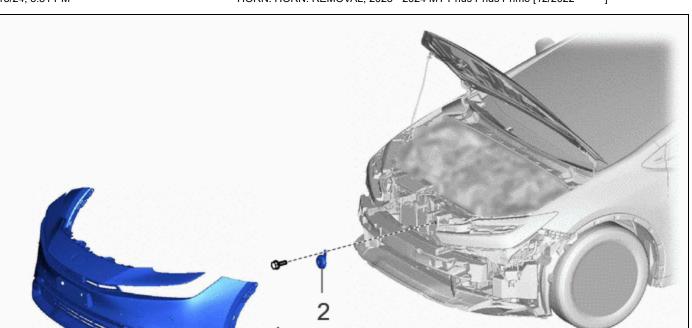
#### Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
• Front bumper assembly*	Front television camera view adjustment	Panoramic View Monitor System  Advanced Park	
Replacement or removal and installation of 2 or more parts:  • Front television camera assembly, Radiator grille or Front bumper assembly • Rear television camera assembly • Side television camera assembly LH, Parking assist light LH or Outer rear view mirror assembly LH • Side television camera assembly LH • Side television camera assembly RH, Parking assist light RH or Outer rear view mirror assembly RH	Television camera view adjustment	Panoramic View Monitor System	INFO

<sup>\*:</sup> Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.

## **CAUTION / NOTICE / HINT**

## **COMPONENTS (REMOVAL)**



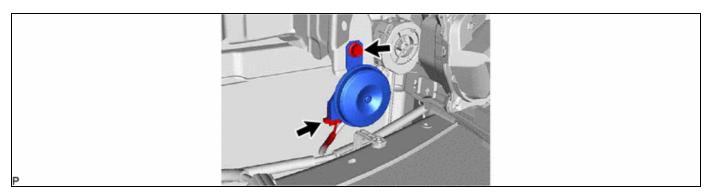
	PROCEDURE	PART NAME CODE	!		
1	FRONT BUMPER ASSEMBLY	-	-	-	-
2	LOW PITCHED HORN ASSEMBLY	86520	-	-	-

# **PROCEDURE**

### 1. REMOVE FRONT BUMPER ASSEMBLY

Click here

#### 2. REMOVE LOW PITCHED HORN ASSEMBLY



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**⊕** TOYOTA