

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000029QF2
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> EXTERIOR PANELS / TRIM: WINDSHIELD OUTSIDE MOULDING: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## INSTALLATION

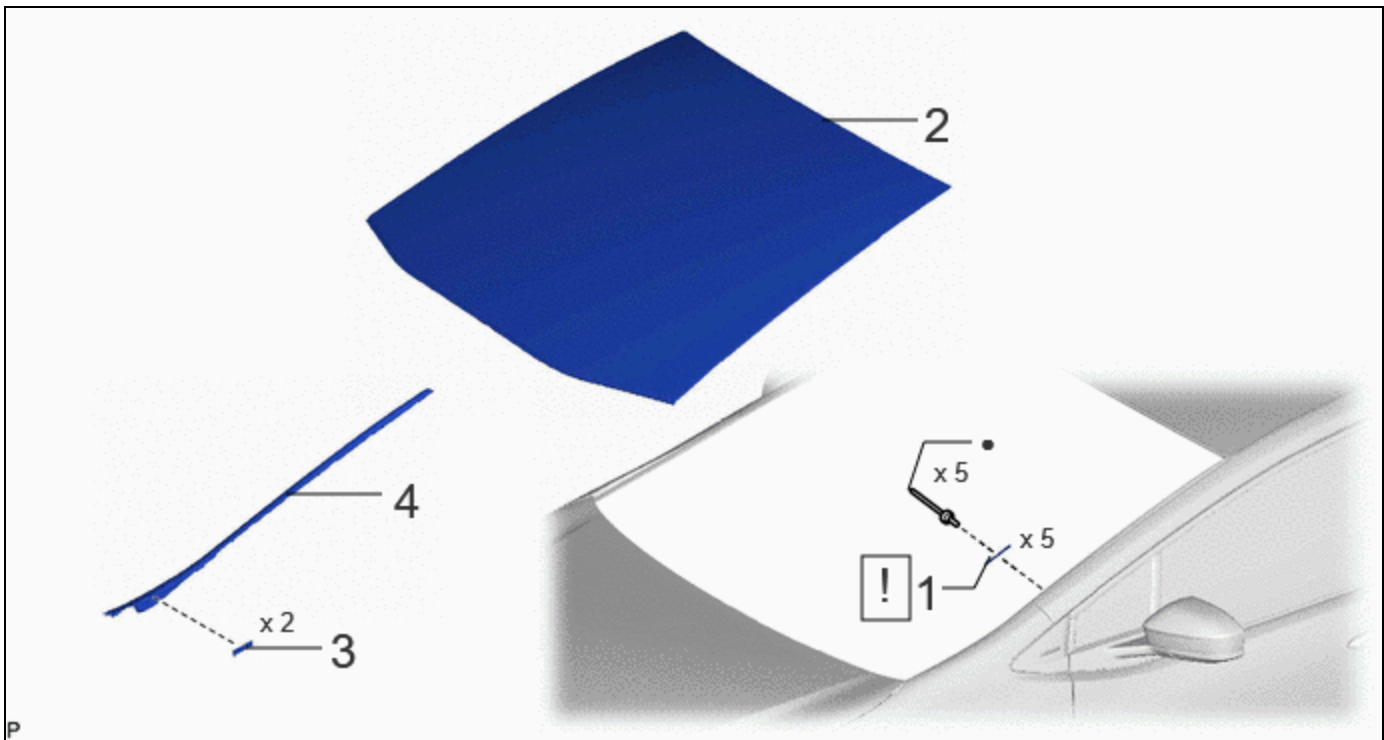
### CAUTION / NOTICE / HINT

**HINT:**

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE	!	📄	⚙️
1	NO. 1 WINDSHIELD OUTSIDE MOULDING CLIP	75545B	INFO	-	-
2	WINDSHIELD GLASS SUB-ASSEMBLY	-	-	-	-
3	NO. 2 WINDSHIELD OUTSIDE MOULDING CLIP	75546B	-	-	-
4	WINDSHIELD LOWER OUTSIDE MOULDING	75536D	-	-	-

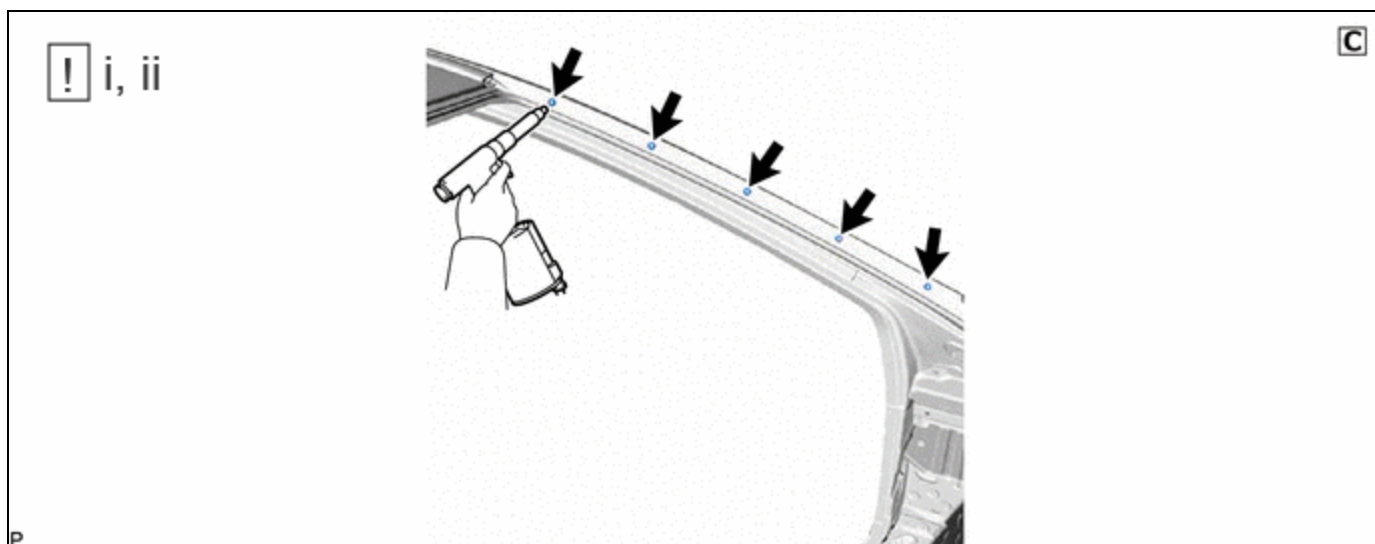
•	Non-reusable part	-	-
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## PROCEDURE

### 1. INSTALL NO. 1 WINDSHIELD OUTSIDE MOULDING CLIP

#### HINT:

Perform the following procedure only when replacement of the No. 1 windshield outside moulding clip is necessary.



- (1) Install a No. 4 nose piece to an air riveter and insert the mandrel section of a new rivet into the nose piece.
- (2) Press the rivets perpendicularly to the installation holes. Using the air riveter, install the 5 rivets with the 5 No. 1 windshield outside moulding clips.

#### NOTICE:

- When installing the rivets to the panel surface, do not tilt the riveter.
- Do not leave a gap between the rivet head portion and the panel.

#### HINT:

Pull the trigger again to cut off the rivet if it is not cut off.

### 2. INSTALL WINDSHIELD GLASS SUB-ASSEMBLY

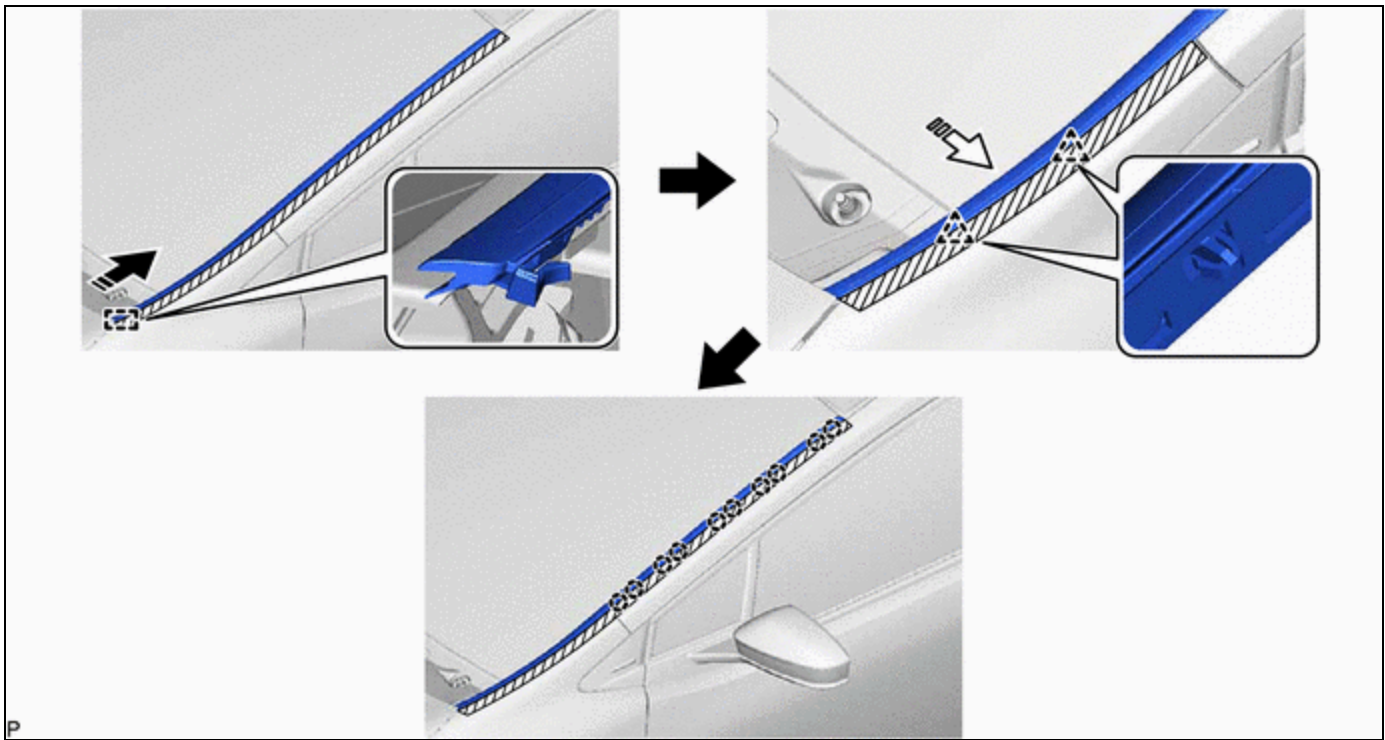
#### HINT:

Perform the following procedure only when replacement of the No. 1 windshield outside moulding clip is necessary.

Click here [INFO](#)

### 3. INSTALL NO. 2 WINDSHIELD OUTSIDE MOULDING CLIP

### 4. INSTALL WINDSHIELD LOWER OUTSIDE MOULDING



	Install in this Direction (1)		Install in this Direction (2)
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