

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000029QFB
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> EXTERIOR PANELS / TRIM: WHEEL OPENING MOULDING (for Rear Side): REASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## REASSEMBLY

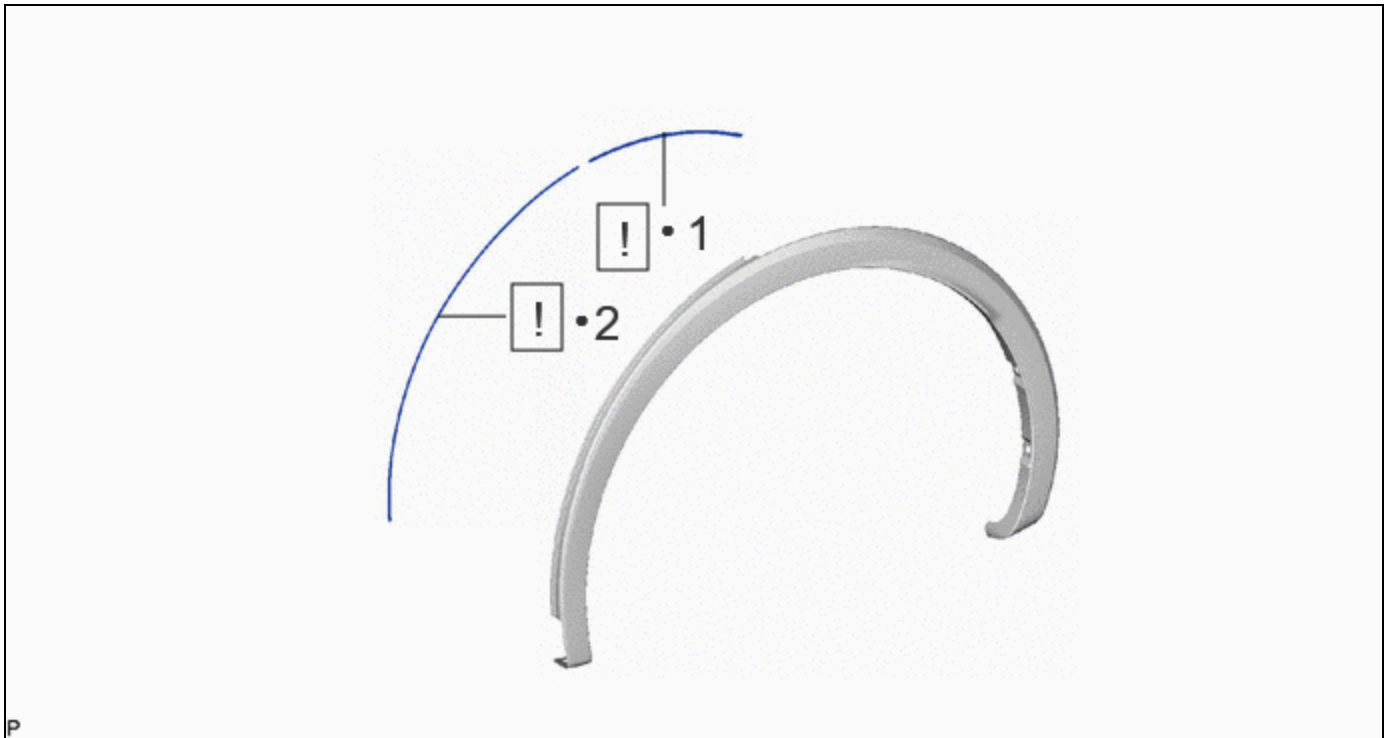
### CAUTION / NOTICE / HINT

**HINT:**

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

### CAUTION / NOTICE / HINT

#### COMPONENTS (REASSEMBLY)





	PROCEDURE	PART NAME CODE			
1	REAR QUARTER MOULDING LOWER PROTECTOR	75687	<a href="#">INFO</a>	-	-
2	NO. 1 BODY OUTSIDE MOULDING PAD	75696	<a href="#">INFO</a>	-	-

•	Non-reusable part	-	-
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## PROCEDURE

**1. INSTALL REAR QUARTER MOULDING LOWER PROTECTOR**



	Cleaning Area		Primer
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(1) Clean the quarter outside moulding sub-assembly surface.

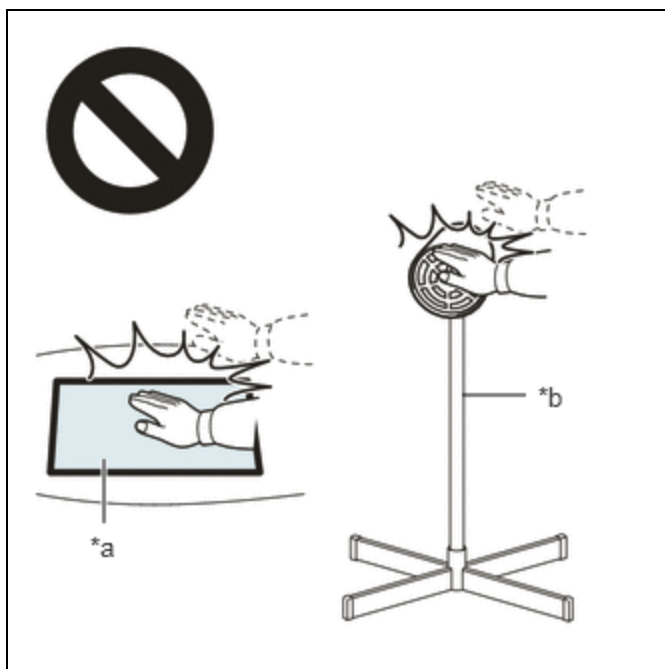
1. Using a heat light, heat the double-sided tape remaining on the quarter outside moulding sub-assembly and rear quarter moulding lower protector.

**Heating Temperature**

AREA	TEMPERATURE	AREA	TEMPERATURE
Quarter Outside Moulding Sub-assembly	20 to 30 °C (68 to 86 °F)	Rear Quarter Moulding Lower Protector	20 to 30 °C (68 to 86 °F)

**CAUTION:**

- Do not touch the heat light and heated parts, touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.



*a	Heated Part
*b	Heat Light

**NOTICE:**

Do not heat the quarter outside moulding sub-assembly excessively.

2. Remove any remaining double-sided tape from the quarter outside moulding sub-assembly.
  3. Wipe off any tape adhesive residue with cleaner.
- (2) Apply primer to the quarter outside moulding sub-assembly on the installation area of the rear quarter moulding lower protector.
1. Using a brush or felt, apply primer or equivalent to the rear quarter moulding lower protector installation area.

**NOTICE:**

- Replace the brush or felt if it is dirty or has become hardened.
- Do not apply primer to the painted side.
- Do not touch the quarter outside moulding sub-assembly until the primer has dried.

2. Let the primer dry sufficiently.

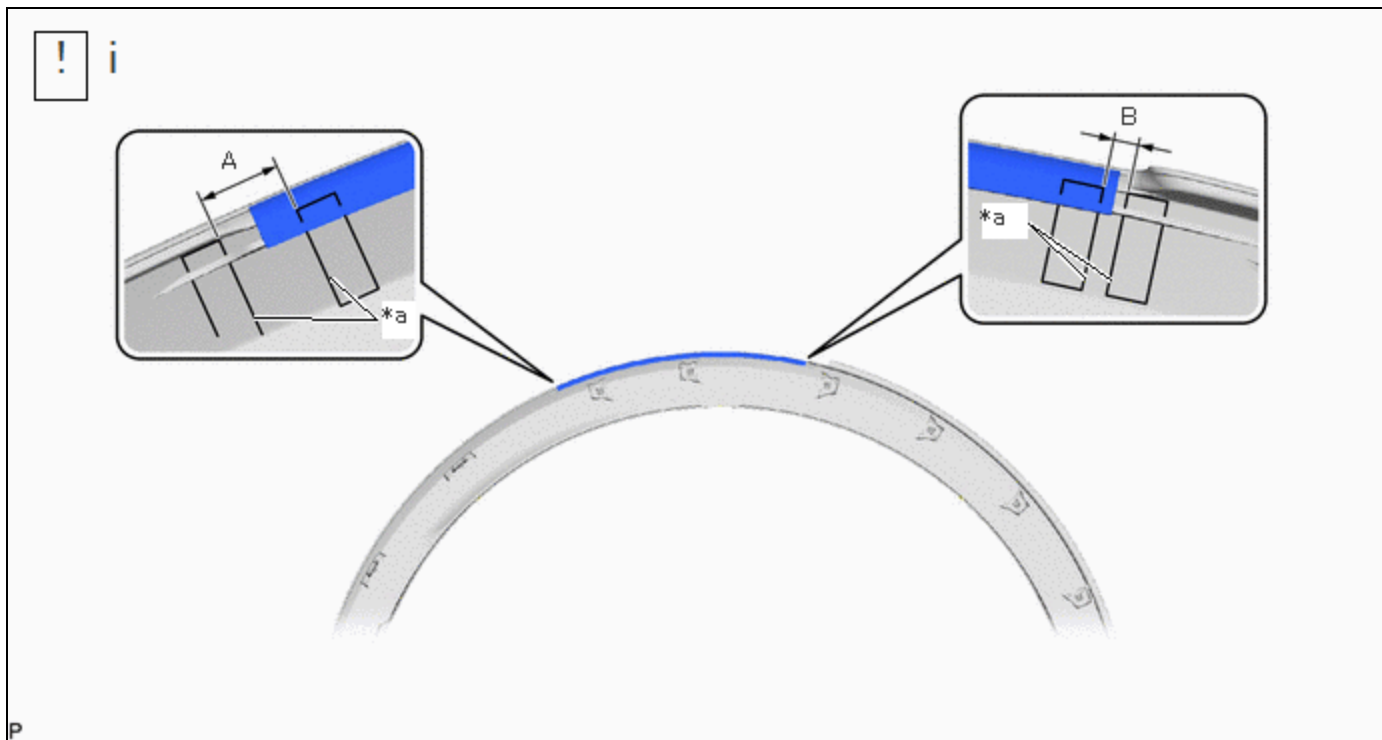
**NOTICE:**

Do not touch applied surfaces until the primer is dry.

Recommended drying time:

10 minutes or more (at 23°C (73°F))

3. Confirm that the primer has completely dried by touching the quarter outside moulding sub-assembly. Then remove the tape.



*a	Scribed Line	-	-
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Standard Measurement:

AREA	MEASUREMENT	AREA	MEASUREMENT
A	10.0 mm (0.394 in.)	B	3.0 mm (0.118 in.)

(1) Install a new rear quarter moulding lower protector.

1. Using a heat light, heat the quarter outside moulding sub-assembly surface.
2. Remove the release paper from the rear quarter moulding lower protector.

**HINT:**

After removing the release paper, keep the exposed adhesive free from foreign matter.



3. Install the rear quarter moulding lower protector as shown in the illustration.

**HINT:**

- Apply the rear quarter moulding lower protector along the scribed line on the quarter outside moulding sub-assembly.
- Press the rear quarter moulding lower protector firmly to install it.

**2. INSTALL NO. 1 BODY OUTSIDE MOULDING PAD**



	Cleaning Area		Primer
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(1) Clean the quarter outside moulding sub-assembly surface.

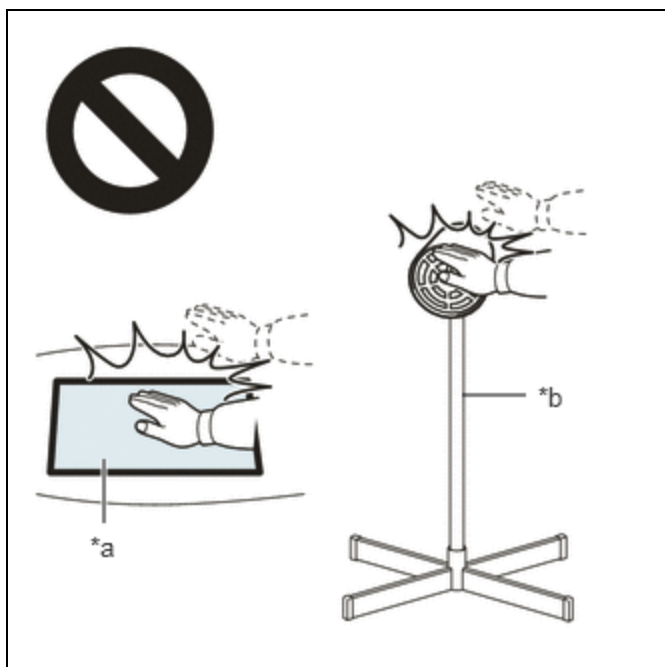
- Using a heat light, heat the double-sided tape remaining on the quarter outside moulding sub-assembly and No. 1 body outside moulding pad.

**Heating Temperature**

AREA	TEMPERATURE	AREA	TEMPERATURE
Quarter Outside Moulding Sub-assembly	20 to 30 °C (68 to 86 °F)	No. 1 Body Outside Moulding Pad	20 to 30 °C (68 to 86 °F)

**CAUTION:**

- Do not touch the heat light and heated parts, touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.



*a	Heated Part
*b	Heat Light

**NOTICE:**

Do not heat the quarter outside moulding sub-assembly excessively.

2. Remove any remaining double-sided tape from the quarter outside moulding sub-assembly.
  3. Wipe off any tape adhesive residue with cleaner.
- (2) Apply primer to the quarter outside moulding sub-assembly on the installation area of the No. 1 body outside moulding pad.
1. Using a brush or felt, apply primer or equivalent to the No. 1 body outside moulding pad installation area.

**NOTICE:**

- Replace the brush or felt if it is dirty or has become hardened.
- Do not apply primer to the painted side.
- Do not touch the quarter outside moulding sub-assembly until the primer has dried.

2. Let the primer dry sufficiently.

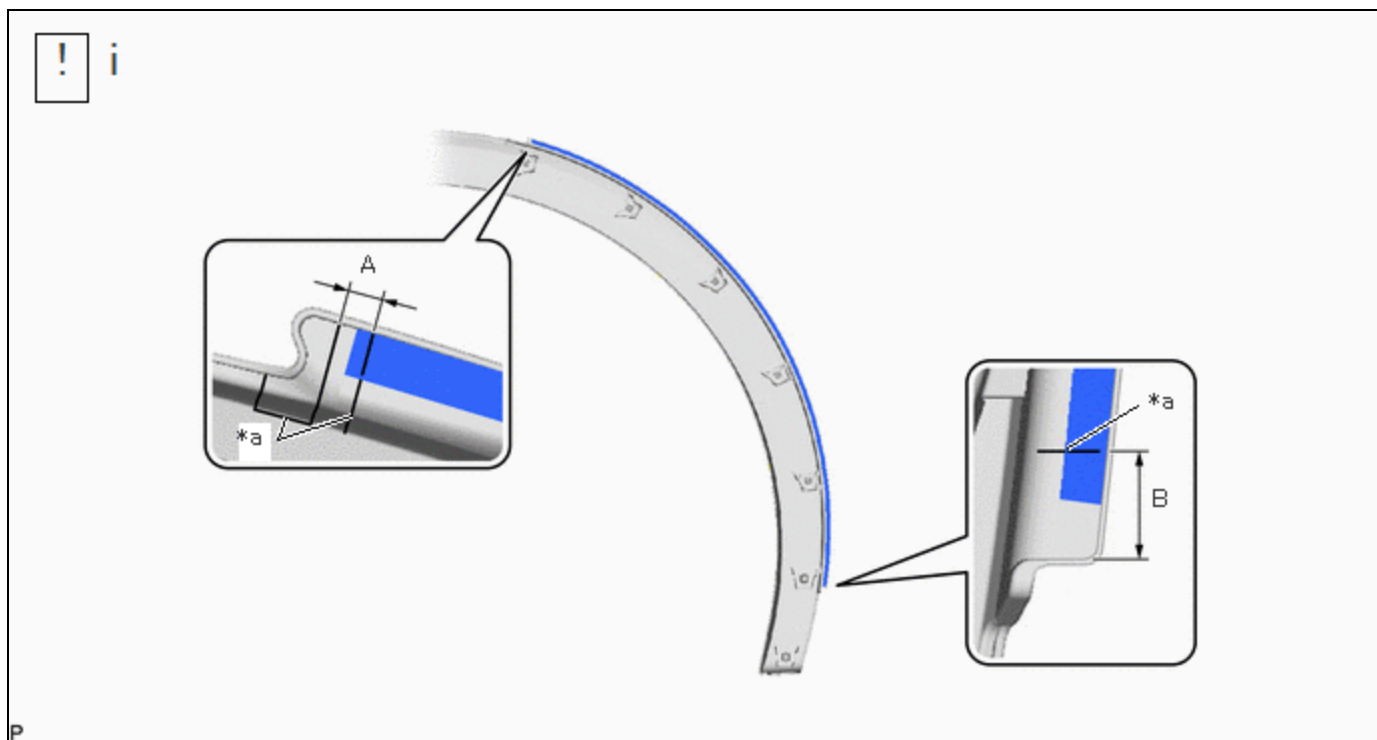
**NOTICE:**

Do not touch applied surfaces until the primer is dry.

Recommended drying time:

10 minutes or more (at 23°C (73°F))

3. Confirm that the primer has completely dried by touching the quarter outside moulding sub-assembly. Then remove the tape.



*a	Scribed Line	-	-
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Standard Measurement:

AREA	MEASUREMENT	AREA	MEASUREMENT
A	3.0 mm (0.118 in.)	B	10.0 mm (0.394 in.)

(1) Install a new No. 1 body outside moulding pad.

1. Using a heat light, heat the quarter outside moulding sub-assembly surface.
2. Remove the release paper from the No. 1 body outside moulding pad.

**HINT:**

After removing the release paper, keep the exposed adhesive free from foreign matter.

3. Install the No. 1 body outside moulding pad as shown in the illustration.

**HINT:**

- Apply the No. 1 body outside moulding pad along the scribed line on the quarter outside moulding sub-assembly.
- Press the No. 1 body outside moulding pad firmly to install it.

