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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: EXTERIOR PANELS / TRIM: REAR BUMPER: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

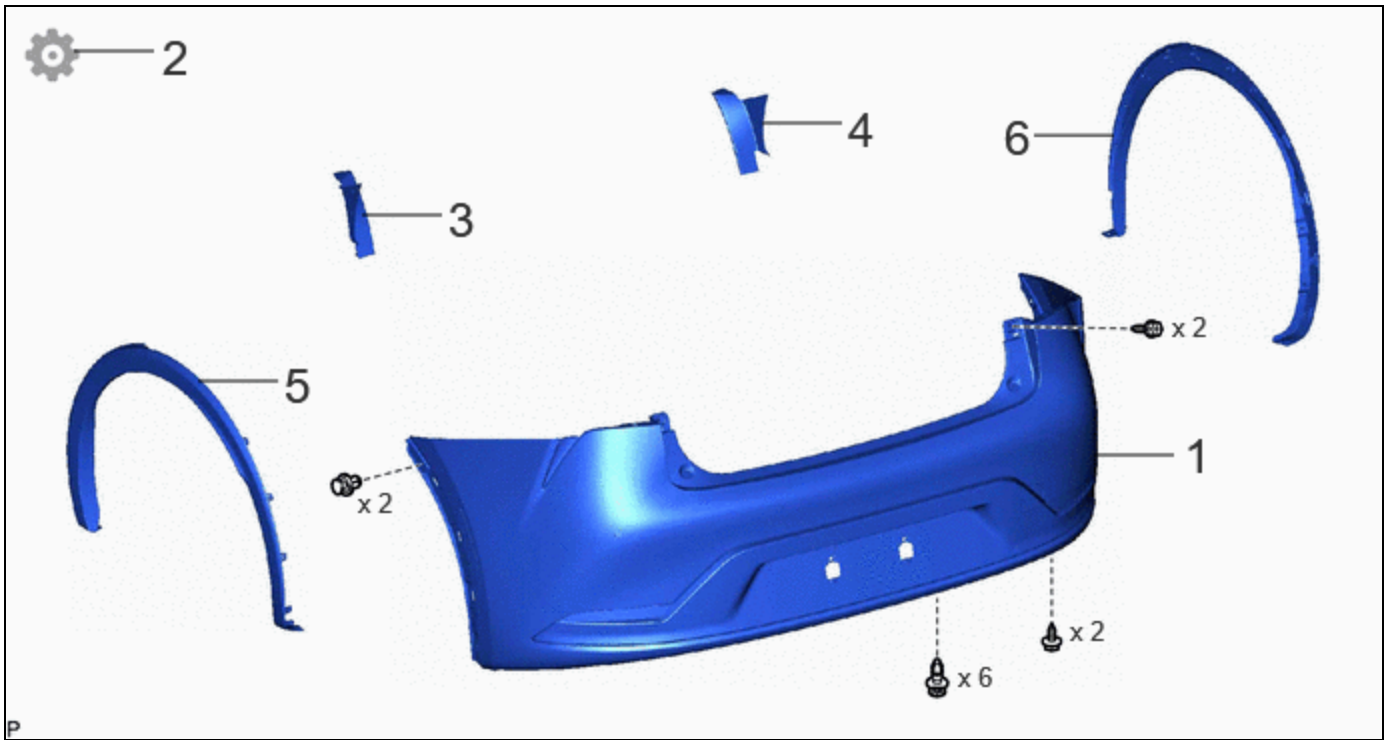
CAUTION / NOTICE / HINT




HINT:

- When the rear bumper is damaged or deformed due to an accident or contact with other objects, etc., or the bumper installation area on the body is repaired, it is necessary to perform ultrasonic sensor detection angle measurement.
 - w/ Parking Support Brake System:
Click here [INFO](#)
 - w/ Advanced Park:
Click here [INFO](#)
- If the bumper is damaged, there is a possibility that the installation area of the blind spot monitor sensor may be deformed and the blind spot monitor system may not operate correctly, so visually inspect the blind spot monitor sensor installation area (frame, stud bolt) to make sure it is not dented or bent.
- If a problem is found during the visual inspection, check the installation condition of the blind spot monitor sensor, and adjust the installation position of the blind spot monitor sensor as necessary.
 - Driving Adjustment:
Click here [INFO](#)
 - Target Adjustment (Triangle Target):
Click here [INFO](#)

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE			
1	REAR BUMPER ASSEMBLY	-	-	-	-
2	BLIND SPOT MONITOR SENSOR REFLECTION POWER	-	-	-	INFO
3	REAR COMBINATION LIGHT COVER LH	81498	-	-	-
4	REAR COMBINATION LIGHT COVER RH	81497	-	-	-
5	QUARTER OUTSIDE MOULDING SUB-ASSEMBLY LH	75606B	-	-	-
6	QUARTER OUTSIDE MOULDING SUB-ASSEMBLY RH	75605B	-	-	-

PROCEDURE

1. INSTALL REAR BUMPER ASSEMBLY

2. CHECK BLIND SPOT MONITOR SENSOR REFLECTION POWER

(a) Make sure to perform "Check Reflection Power" if body repairs have been performed at a radio wave transmission area of the rear bumper cover.

Click here [INFO](#)

3. INSTALL REAR COMBINATION LIGHT COVER LH

4. INSTALL REAR COMBINATION LIGHT COVER RH

5. INSTALL QUARTER OUTSIDE MOULDING SUB-ASSEMBLY LH

Click here [INFO](#)

6. INSTALL QUARTER OUTSIDE MOULDING SUB-ASSEMBLY RH

(a) Use the same procedure as for the LH side.

