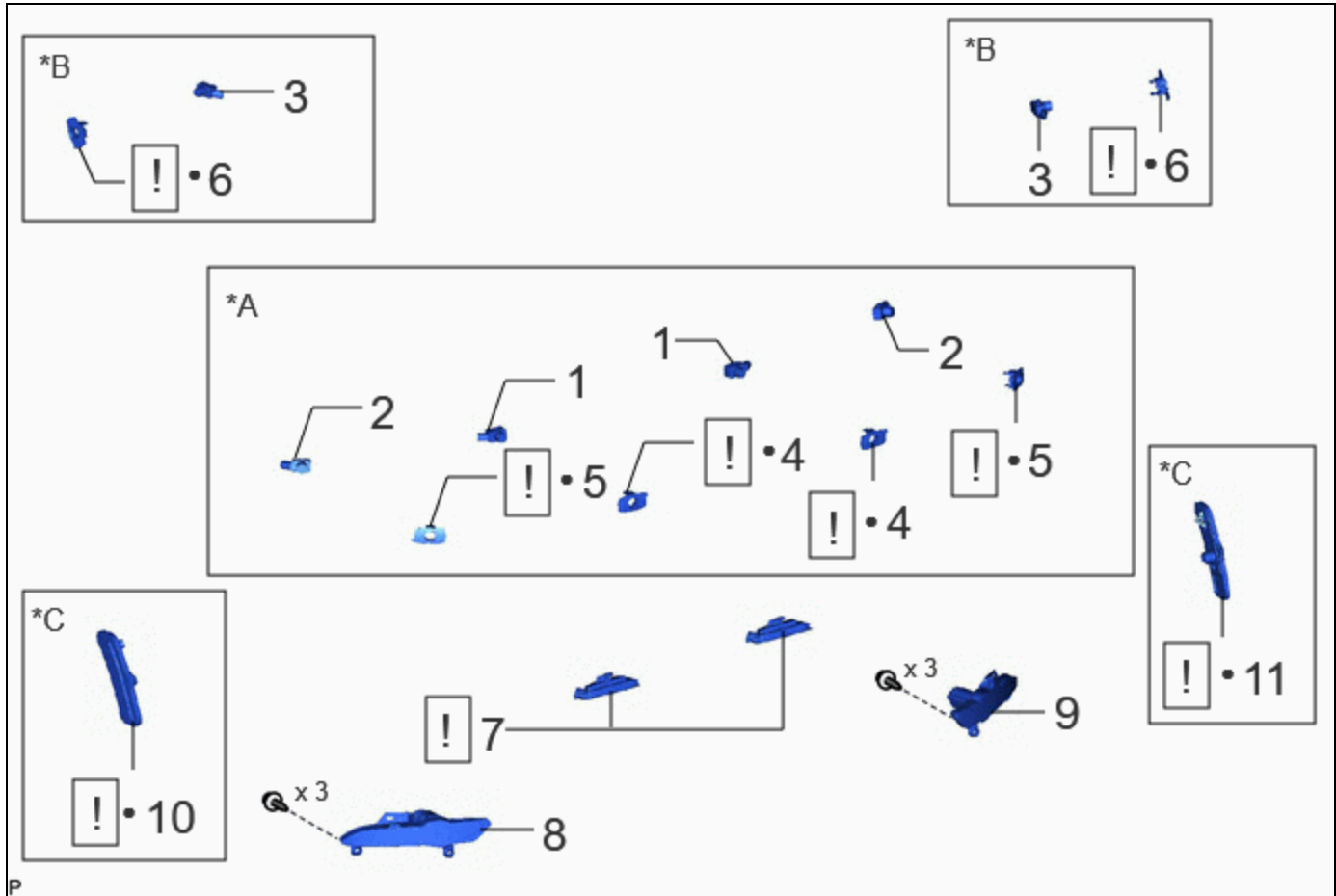


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029LCT
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: EXTERIOR PANELS / TRIM: REAR BUMPER: DISASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		




DISASSEMBLY

CAUTION / NOTICE / HINT

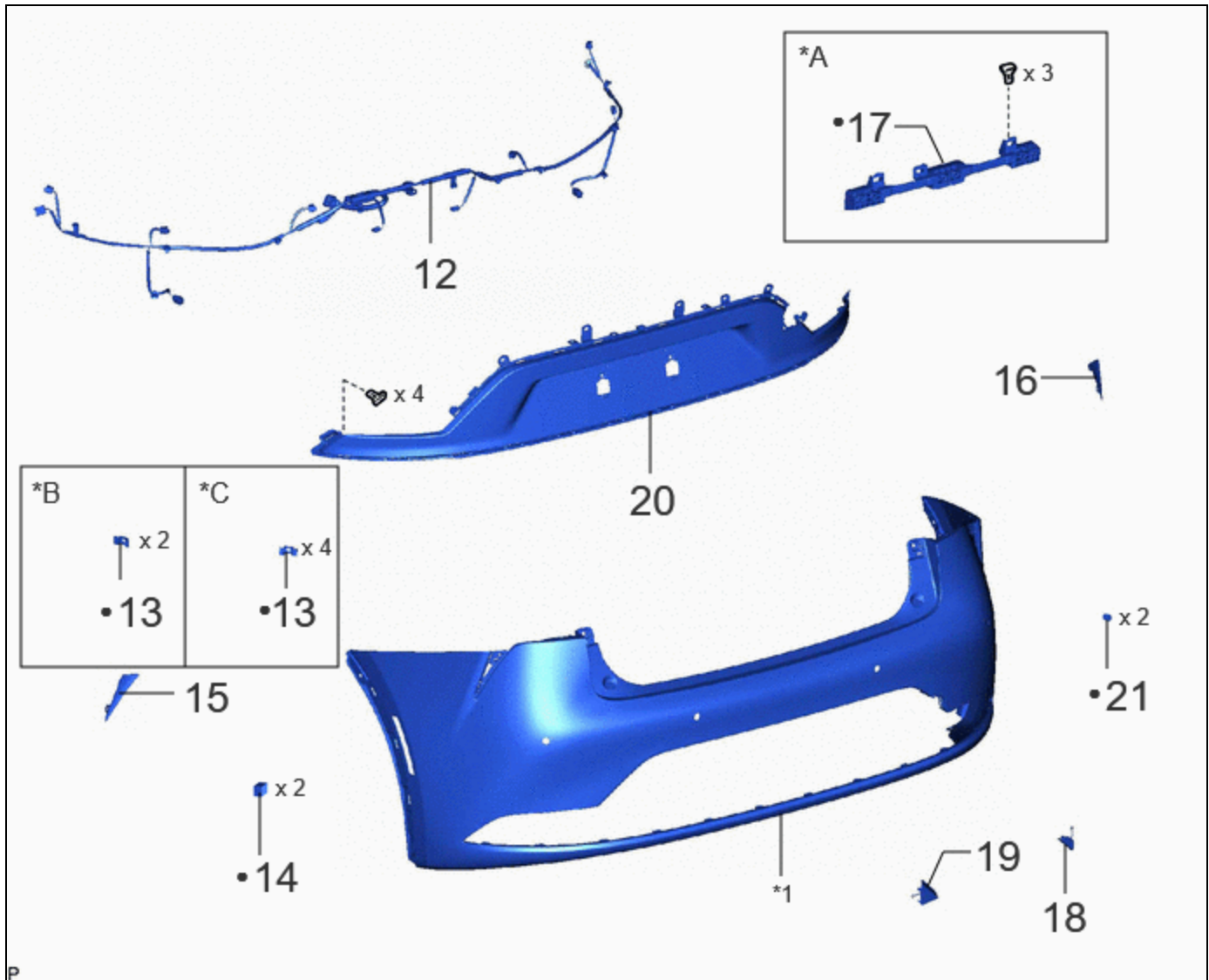
COMPONENTS (DISASSEMBLY)






PROCEDURE		PART NAME CODE			
1	REAR CENTER ULTRASONIC SENSOR	89342A	-	-	-
2	REAR CORNER ULTRASONIC SENSOR	89342	-	-	-
3	REAR SIDE ULTRASONIC SENSOR	89342B	-	-	-
4	REAR CENTER ULTRASONIC SENSOR RETAINER	89C48B	INFO	-	-
5	REAR CORNER ULTRASONIC SENSOR RETAINER	89C48A	INFO	-	-
6	REAR SIDE ULTRASONIC SENSOR RETAINER	89C48C	INFO	-	-

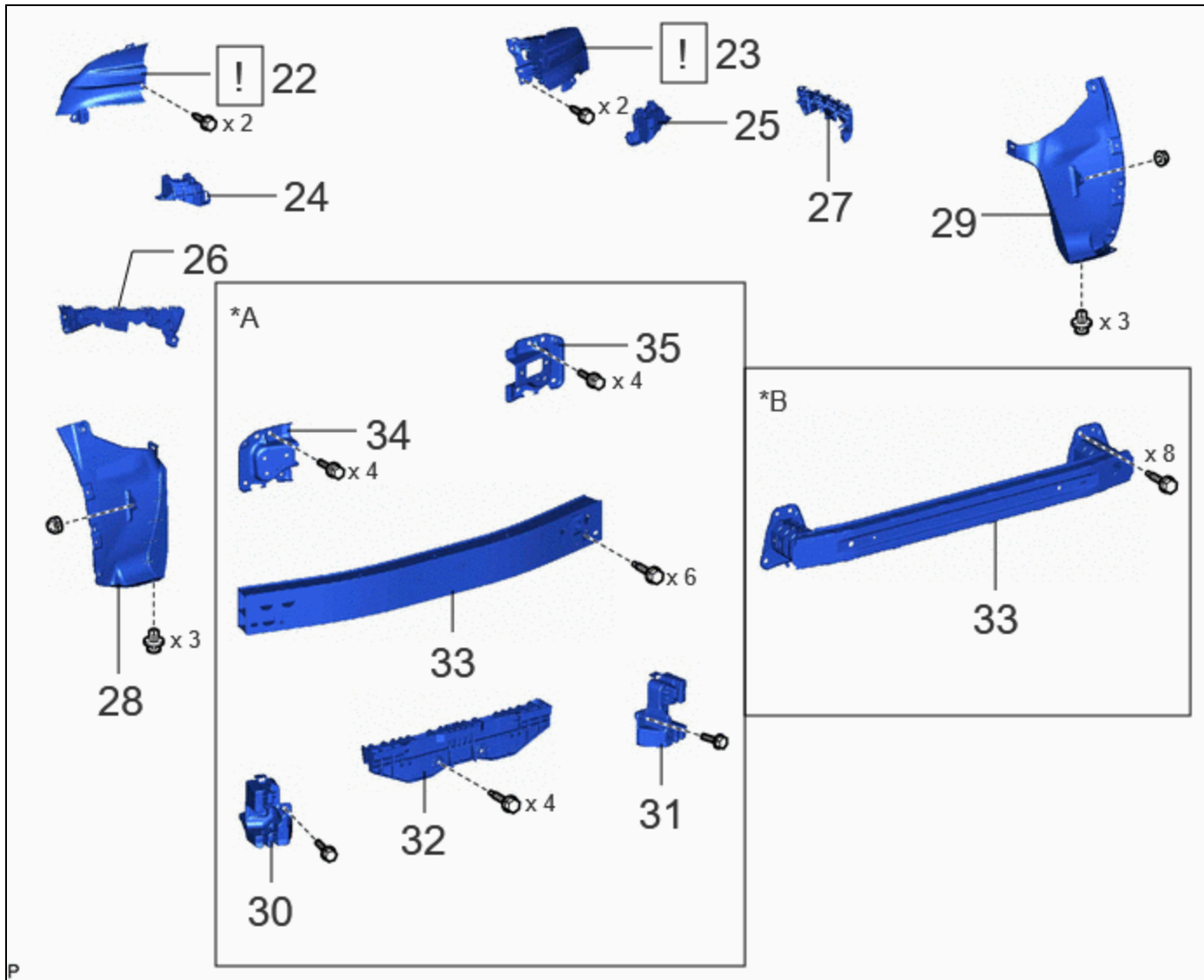
PROCEDURE		PART NAME CODE			
7	LICENSE PLATE LIGHT SUB-ASSEMBLY	81204A	INFO	-	-
8	BACK-UP LIGHT ASSEMBLY LH	81680	-	-	-
9	BACK-UP LIGHT ASSEMBLY RH	81670	-	-	-
10	REAR SIDE MARKER LIGHT ASSEMBLY LH	81760	INFO	-	-
11	REAR SIDE MARKER LIGHT ASSEMBLY RH	81750	INFO	-	-




*A	w/ Parking Support Brake System	*B	w/ Advanced Park
*C	w/ Side Marker Light	-	-
•	Non-reusable part	-	-






PROCEDURE		PART NAME CODE			
12	NO. 3 LUGGAGE ROOM WIRE	82183	-	-	-
13	REAR ULTRASONIC SENSOR CLIP	89348Y	-	-	-
14	REAR BUMPER PAD	52461F	-	-	-
15	REAR BUMPER CORNER EXTENSION LH	52166B	-	-	-
16	REAR BUMPER CORNER EXTENSION RH	52165D	-	-	-
17	NO. 2 REAR BUMPER ENERGY ABSORBER	52614A	-	-	-
18	REAR BUMPER COVER	52151H	-	-	-
19	REAR BUMPER LOWER COVER	52169C	-	-	-
20	REAR BUMPER CENTER GUARD	52453	-	-	-
21	SEAL TAPE	-	-	-	-

*A	w/ No. 2 Rear Bumper Energy Absorber	*B	w/o Side Marker Light
*C	w/ Side Marker Light	-	-
*1	REAR BUMPER COVER	-	-
•	Non-reusable part	-	-



PROCEDURE		PART NAME CODE			
22	REAR COMBINATION LIGHT SUB-ASSEMBLY LH	-	INFO	-	-
23	REAR COMBINATION LIGHT SUB-ASSEMBLY RH	-	INFO	-	-
24	REAR BUMPER UPPER RETAINER LH	52563D	-	-	-
25	REAR BUMPER UPPER RETAINER RH	52562E	-	-	-
26	REAR BUMPER SIDE RETAINER LH	52576	-	-	-
27	REAR BUMPER SIDE RETAINER RH	52575	-	-	-
28	REAR BUMPER SIDE SEAL LH	52592	-	-	-
29	REAR BUMPER SIDE SEAL RH	52591	-	-	-
30	REAR BUMPER ARM REINFORCEMENT LH	52188A	-	-	-
31	REAR BUMPER ARM REINFORCEMENT RH	52187A	-	-	-
32	REAR BUMPER ENERGY ABSORBER	52615	-	-	-

PROCEDURE		PART NAME CODE			
33	REAR BUMPER REINFORCEMENT SUB-ASSEMBLY	52023	-	-	-
34	REAR BUMPER ARM LH	52182	-	-	-
35	REAR BUMPER ARM RH	52181	-	-	-

*A	for Type A	*B	for Type B
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PROCEDURE

1. REMOVE REAR CENTER ULTRASONIC SENSOR (w/ Parking Support Brake System)

Click here [INFO](#)


2. REMOVE REAR CORNER ULTRASONIC SENSOR (w/ Parking Support Brake System)

Click here [INFO](#)


3. REMOVE REAR SIDE ULTRASONIC SENSOR (w/ Advanced Park)

Click here [INFO](#)


4. REMOVE REAR CENTER ULTRASONIC SENSOR RETAINER (w/ Parking Support Brake System)

	Click here INFO
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5. REMOVE REAR CORNER ULTRASONIC SENSOR RETAINER (w/ Parking Support Brake System)

	Click here INFO
---	---------------------------------

6. REMOVE REAR SIDE ULTRASONIC SENSOR RETAINER (w/ Advanced Park)

	Click here INFO
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7. REMOVE LICENSE PLATE LIGHT SUB-ASSEMBLY

	Click here INFO
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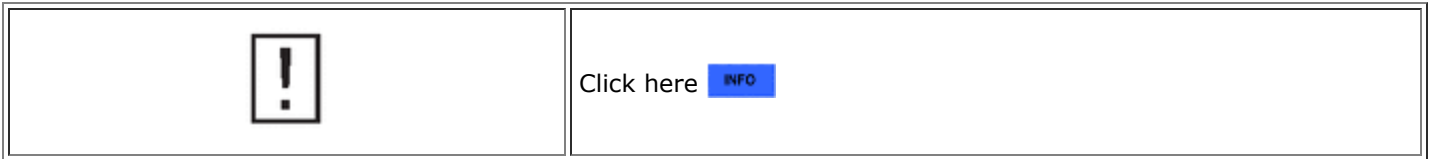
8. REMOVE BACK-UP LIGHT ASSEMBLY LH

Click here [INFO](#)

9. REMOVE BACK-UP LIGHT ASSEMBLY RH

(a) Use the same procedure as for the LH side.

10. REMOVE REAR SIDE MARKER LIGHT ASSEMBLY LH (w/ Side Marker Light)



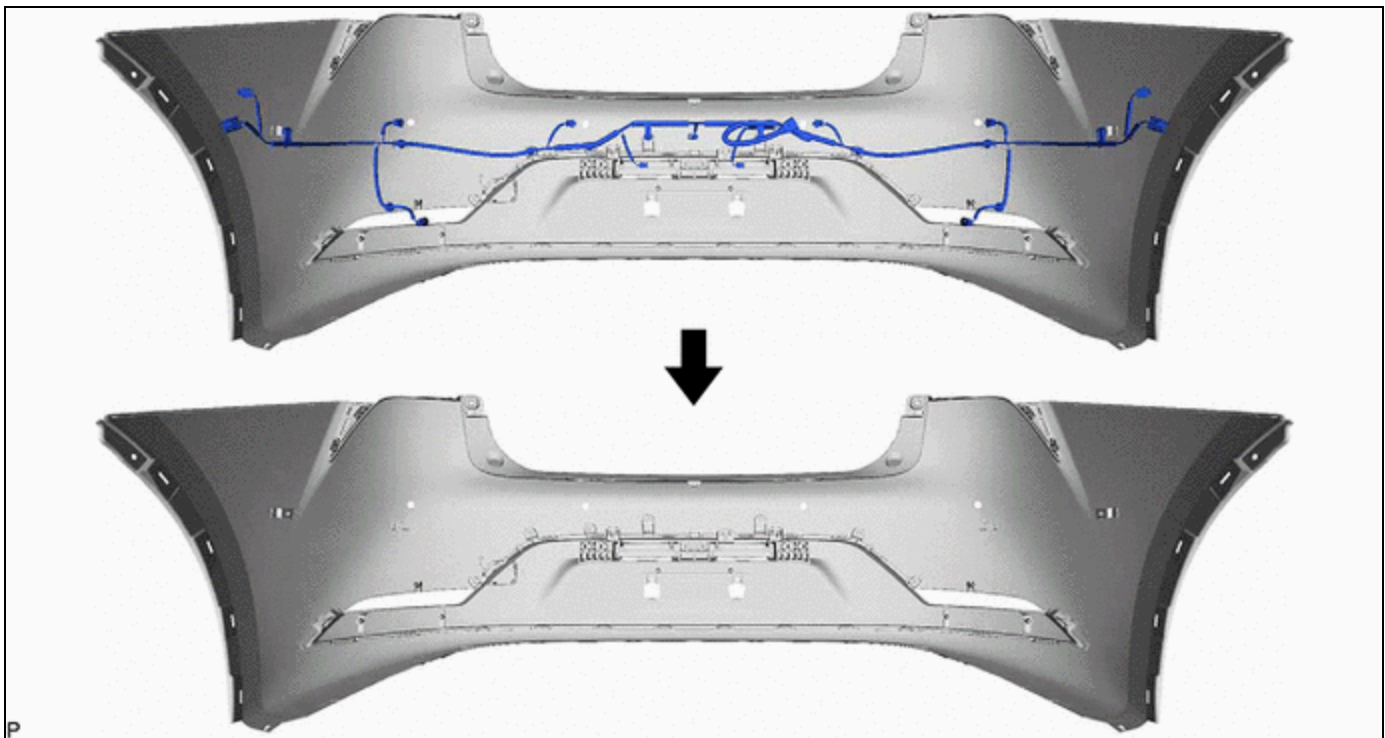
11. REMOVE REAR SIDE MARKER LIGHT ASSEMBLY RH (w/ Side Marker Light)

(a) Use the same procedure as for the LH side.

12. REMOVE NO. 3 LUGGAGE ROOM WIRE

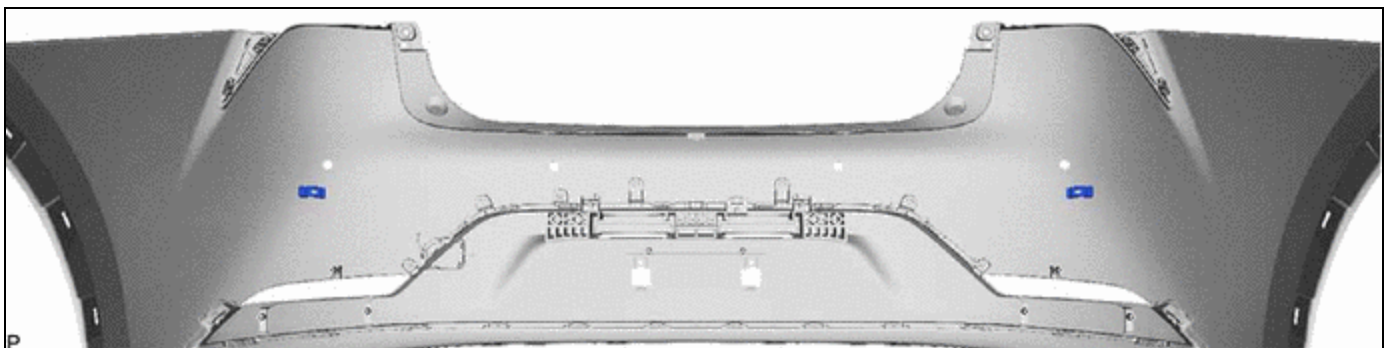
HINT:

The illustrations are representative examples, and details may differ.

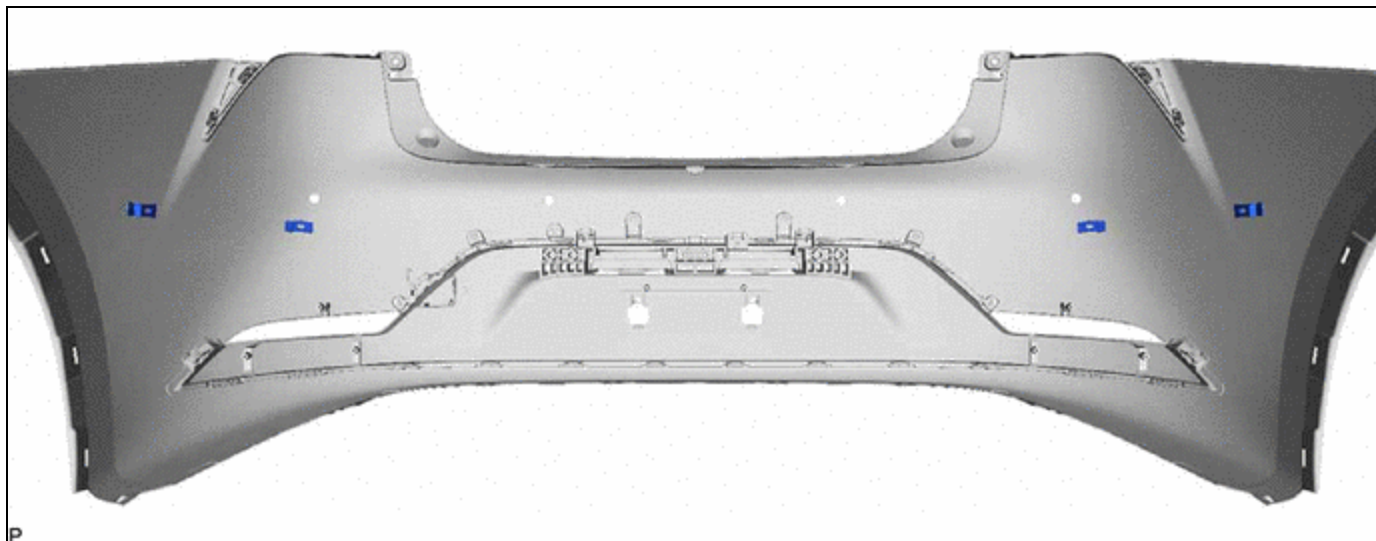


13. REMOVE REAR ULTRASONIC SENSOR CLIP

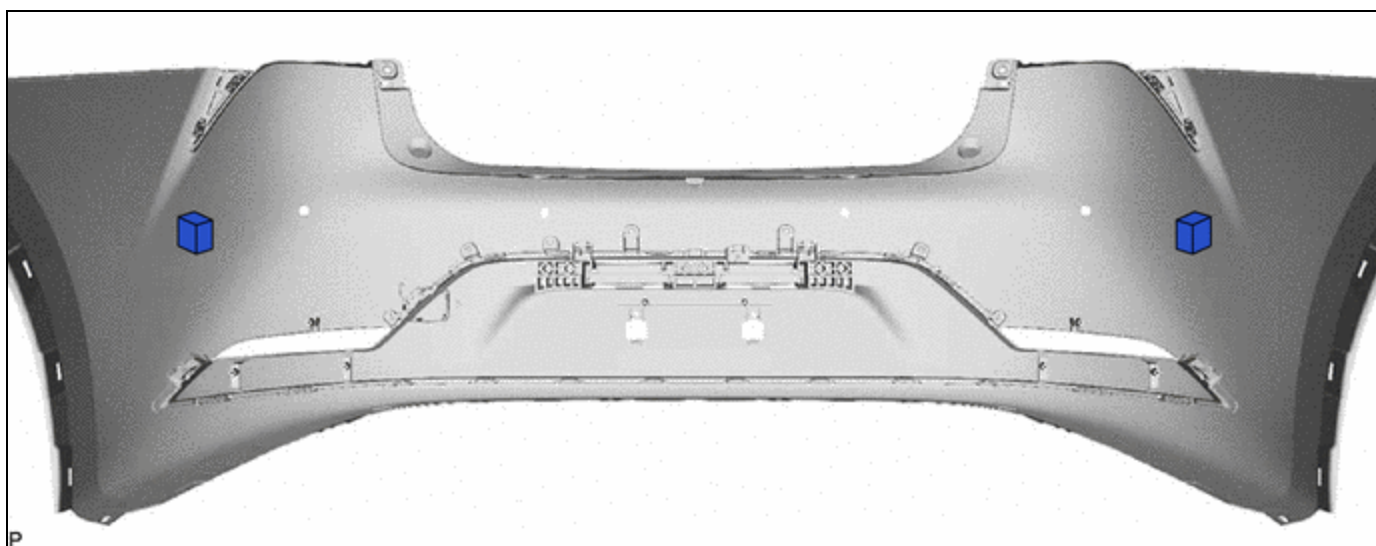
(a) w/o Side Marker Light:



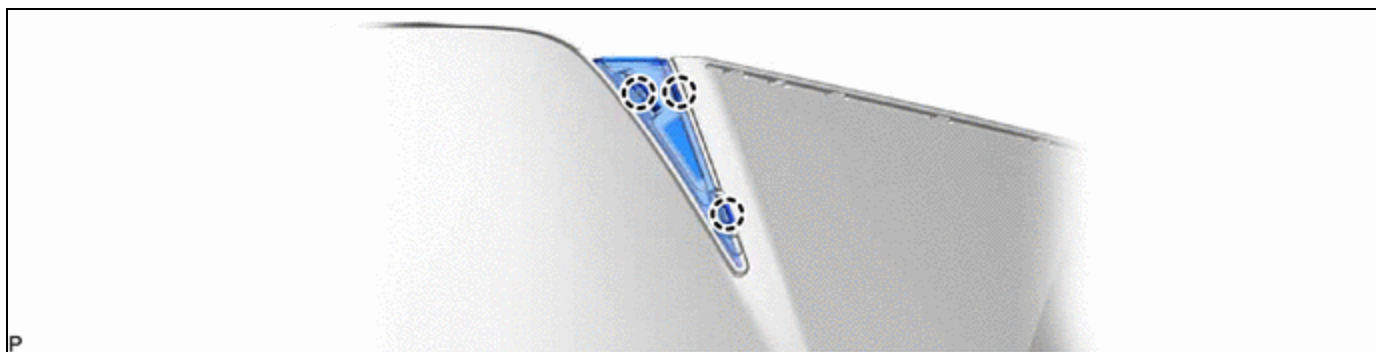
(b) w/ Side Marker Light:



14. REMOVE REAR BUMPER PAD



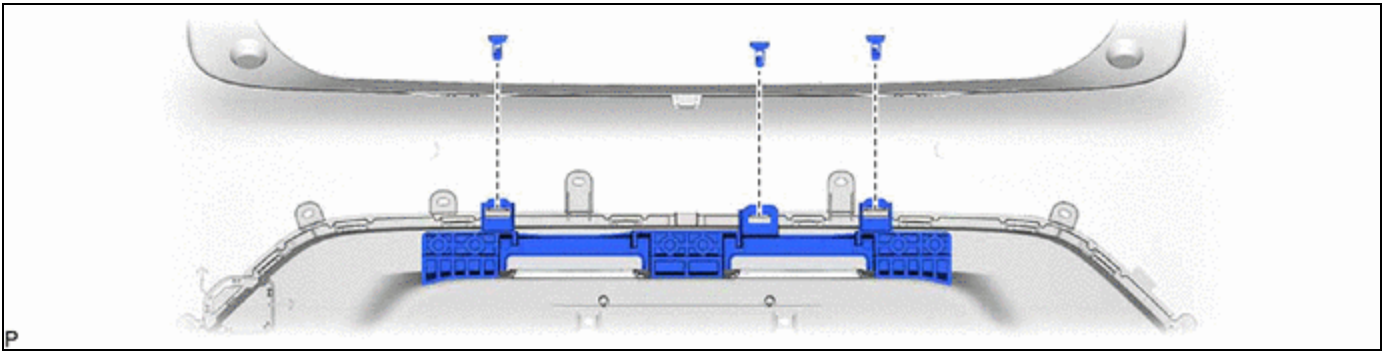
15. REMOVE REAR BUMPER CORNER EXTENSION LH



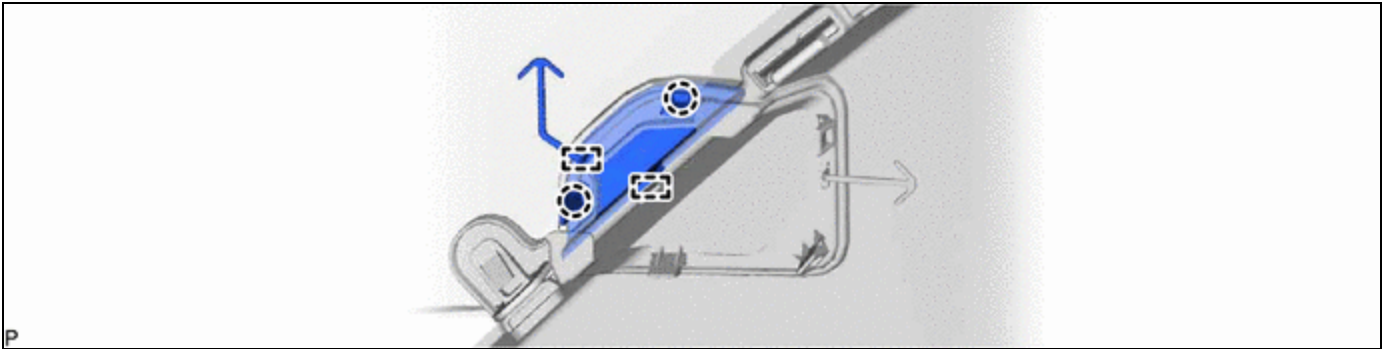
16. REMOVE REAR BUMPER CORNER EXTENSION RH

(a) Use the same procedure as for the LH side.

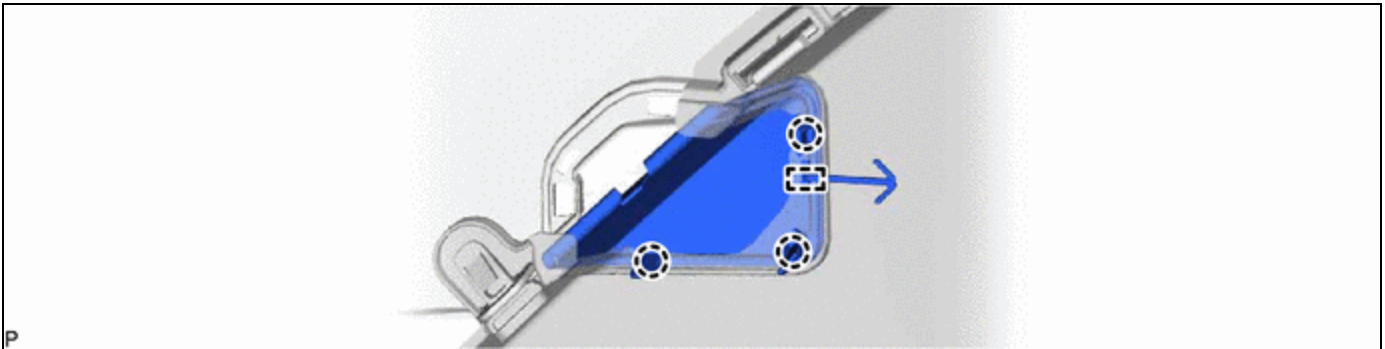
17. REMOVE NO. 2 REAR BUMPER ENERGY ABSORBER (w/ No. 2 Rear Bumper Energy Absorber)



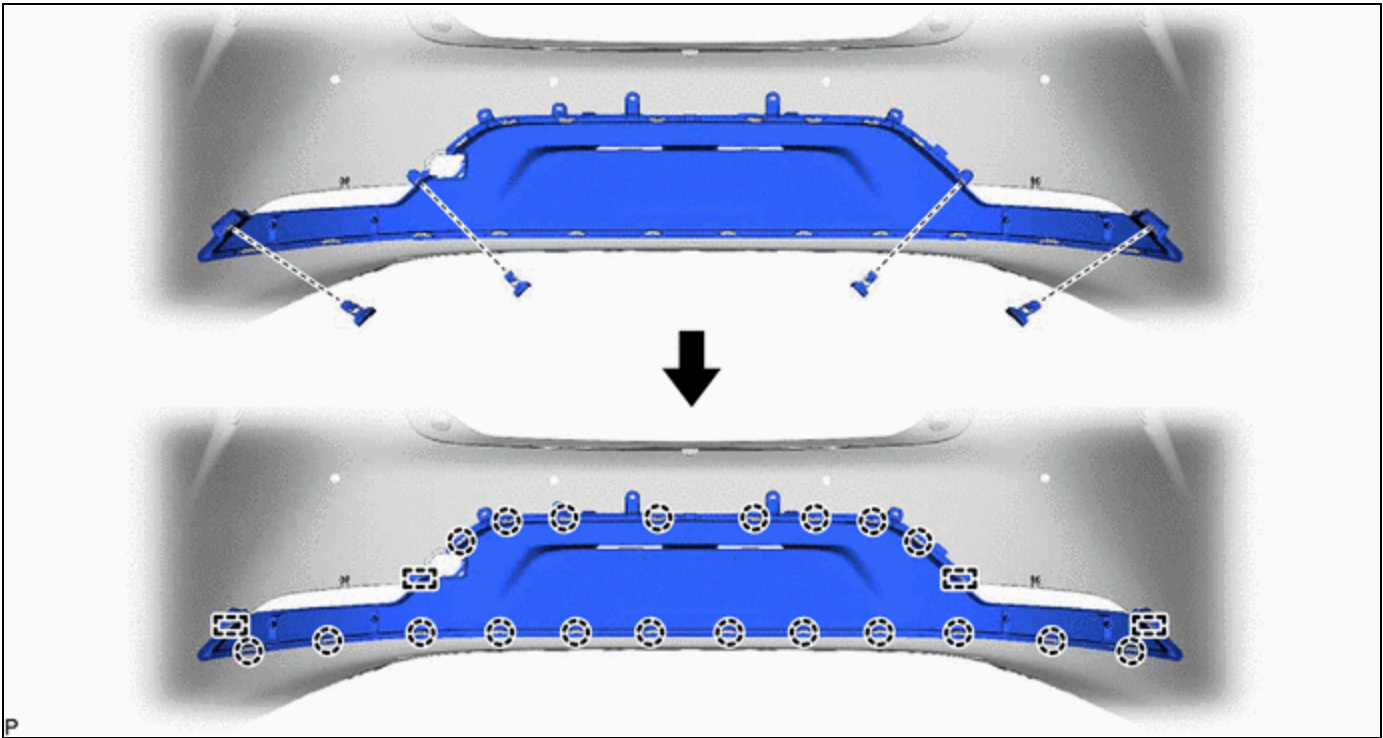
18. REMOVE REAR BUMPER COVER



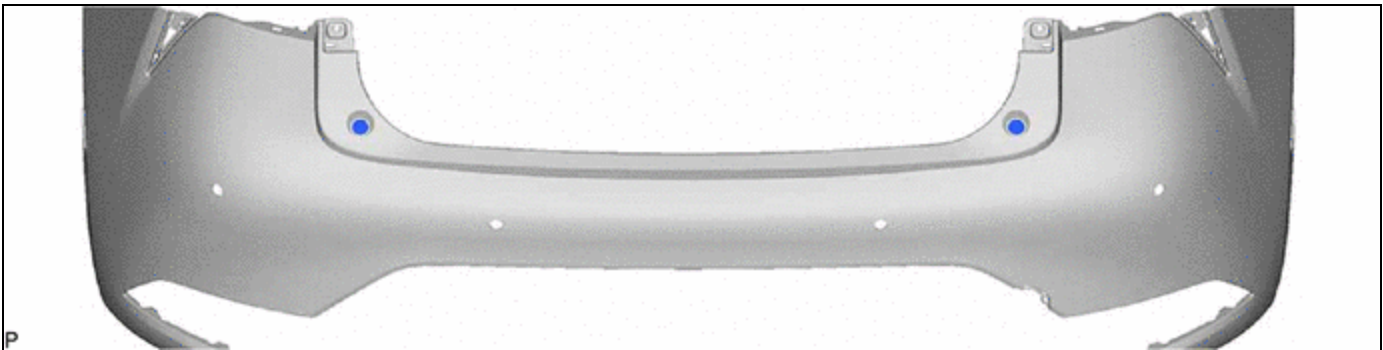
19. REMOVE REAR BUMPER LOWER COVER




20. REMOVE REAR BUMPER CENTER GUARD



21. REMOVE SEAL TAPE



22. REMOVE REAR COMBINATION LIGHT SUB-ASSEMBLY LH

	Click here INFO
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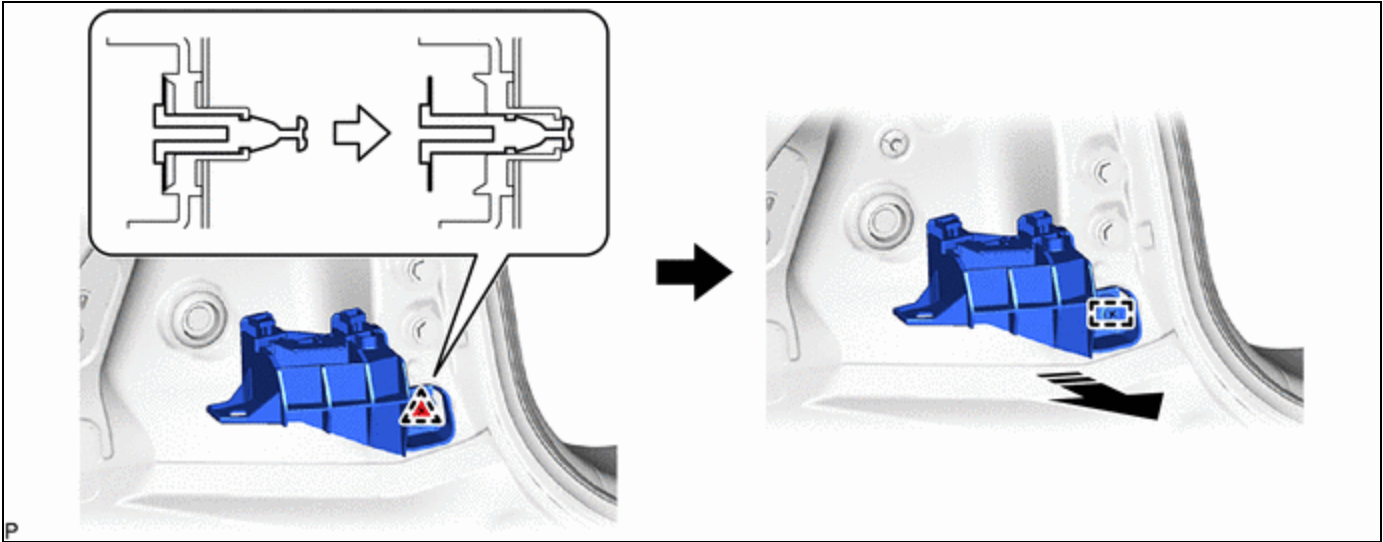
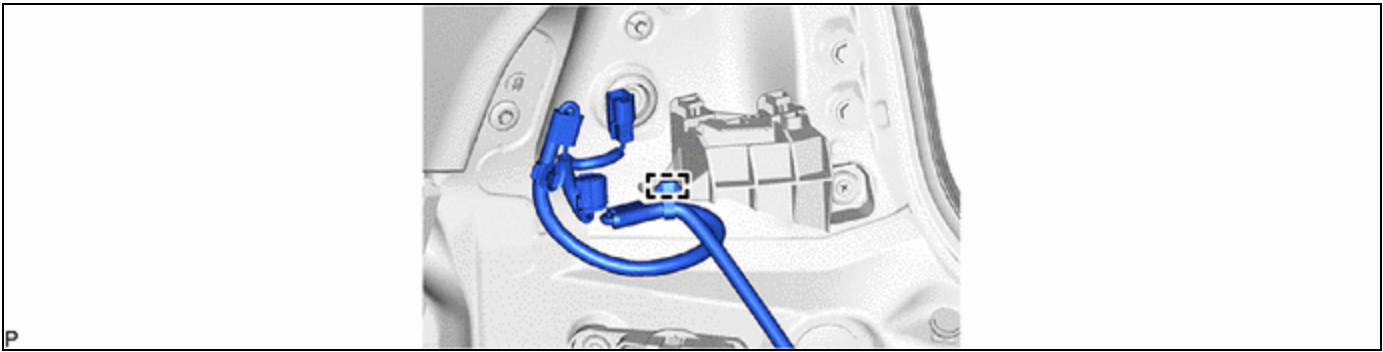
23. REMOVE REAR COMBINATION LIGHT SUB-ASSEMBLY RH

(a) Use the same procedure as for the LH side.

24. REMOVE REAR BUMPER UPPER RETAINER LH

HINT:

Perform this procedure only when replacement of the rear bumper upper retainer is necessary.



	Remove in this Direction	-	-
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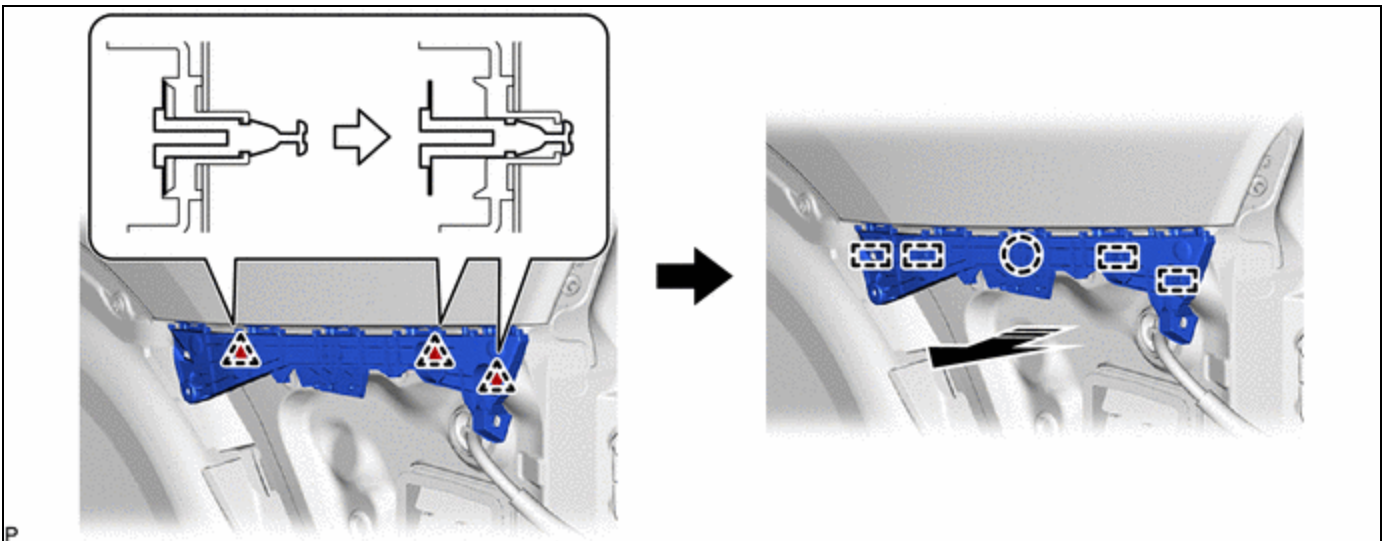
25. REMOVE REAR BUMPER UPPER RETAINER RH

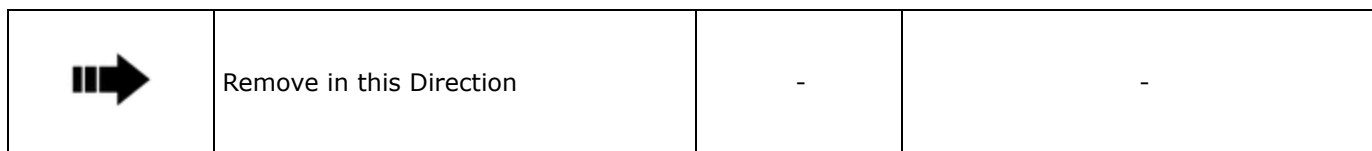
(a) Use the same procedure as for the LH side.

26. REMOVE REAR BUMPER SIDE RETAINER LH

HINT:

Perform this procedure only when replacement of the rear bumper side retainer LH is necessary.





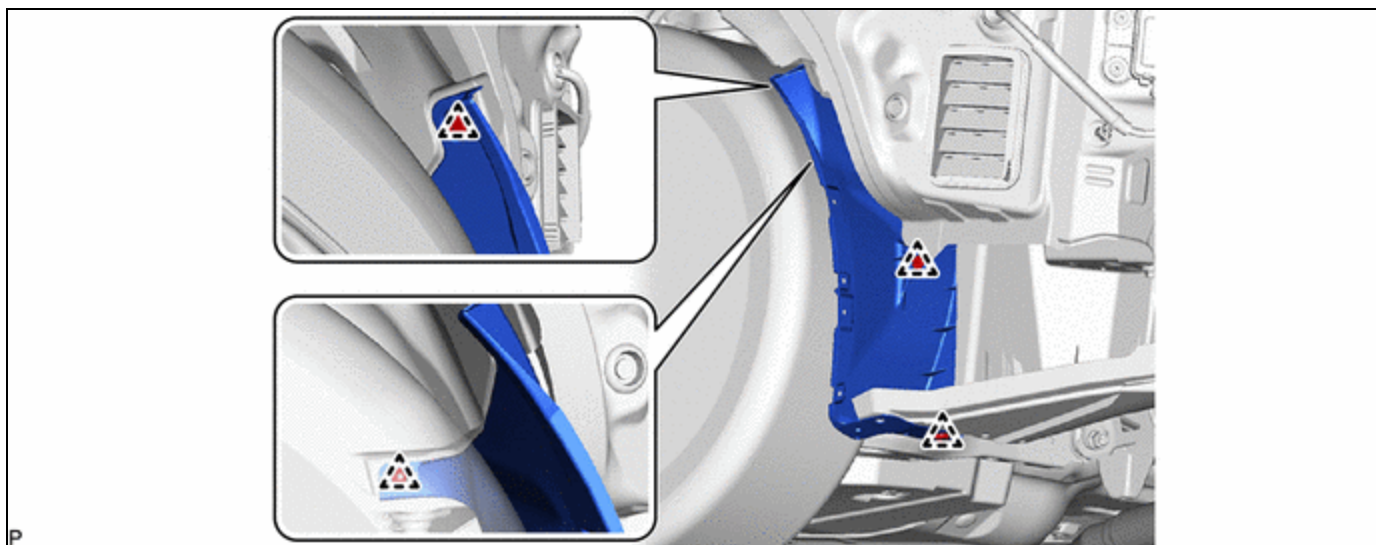
27. REMOVE REAR BUMPER SIDE RETAINER RH

(a) Use the same procedure as for the LH side.

28. REMOVE REAR BUMPER SIDE SEAL LH

HINT:

Perform this procedure only when replacement of the rear bumper side seal LH is necessary.



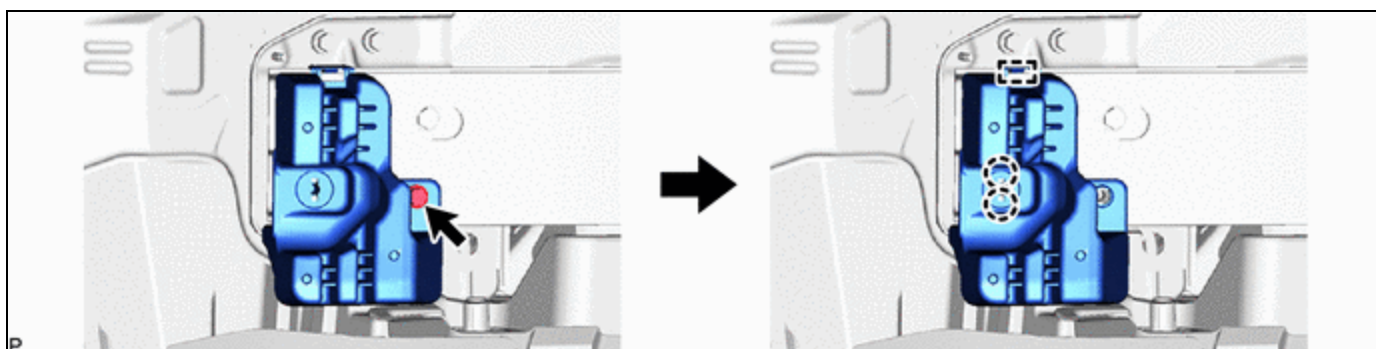
29. REMOVE REAR BUMPER SIDE SEAL RH

(a) Use the same procedure as for the LH side.

30. REMOVE REAR BUMPER ARM REINFORCEMENT LH (for Type A)

HINT:

Perform this procedure only when replacement of the rear bumper arm reinforcement LH is necessary.



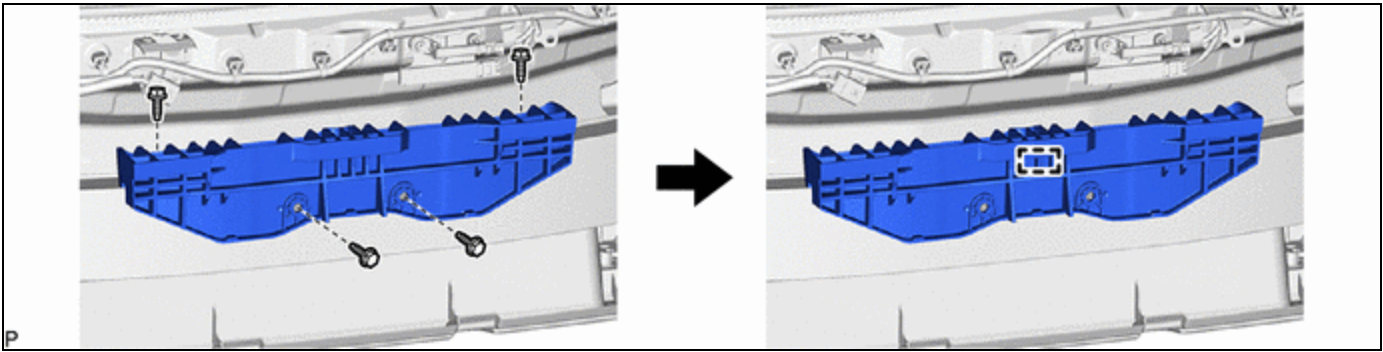
31. REMOVE REAR BUMPER ARM REINFORCEMENT RH (for Type A)

(a) Use the same procedure as for the LH side.

32. REMOVE REAR BUMPER ENERGY ABSORBER (for Type A)

HINT:

Perform this procedure only when replacement of the rear bumper energy absorber is necessary.

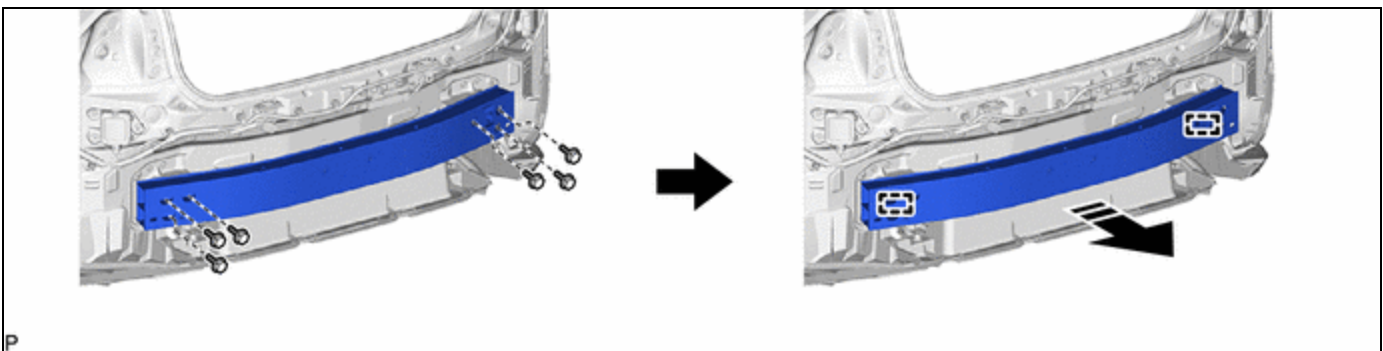


33. REMOVE REAR BUMPER REINFORCEMENT SUB-ASSEMBLY

HINT:

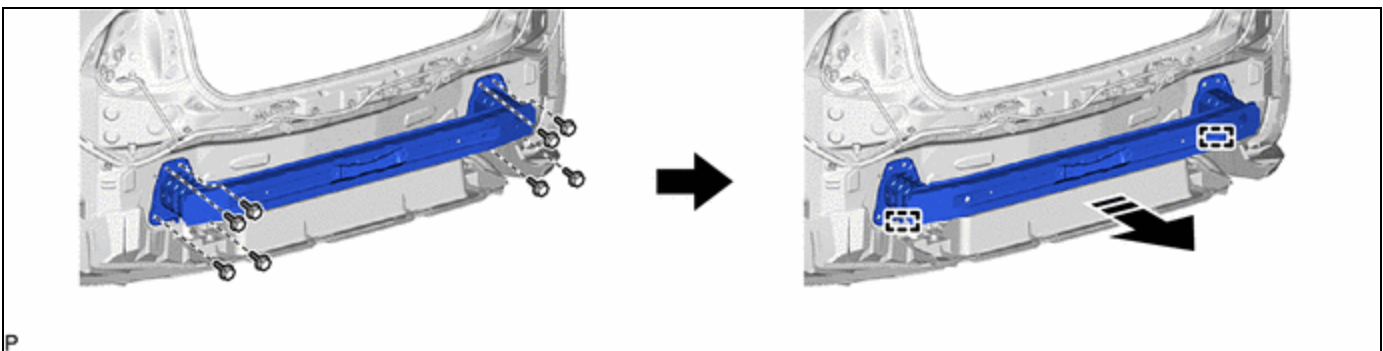
Perform this procedure only when replacement of the rear bumper reinforcement sub-assembly is necessary.

(a) for Type A:



	Remove in this Direction	-	-
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(b) for Type B:

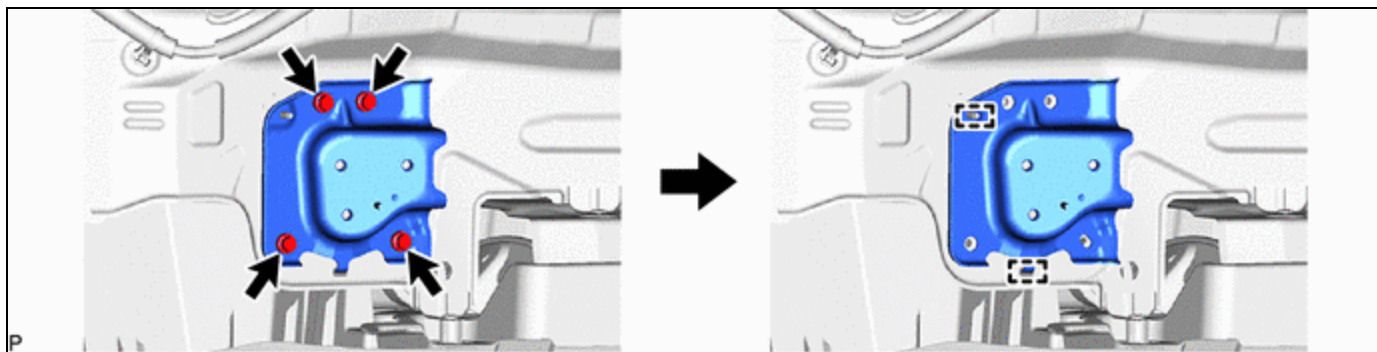


	Remove in this Direction	-	-
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34. REMOVE REAR BUMPER ARM LH (for Type A)

HINT:

Perform this procedure only when replacement of the rear bumper arm LH is necessary.



35. REMOVE REAR BUMPER ARM RH (for Type A)

(a) Use the same procedure as for the LH side.

