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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: EXTERIOR PANELS / TRIM: FRONT FENDER: DISASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

DISASSEMBLY

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during front fender sub-assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
<ul style="list-style-type: none"> Front bumper assembly* 	Front television camera view adjustment	Panoramic View Monitor System	INFO
		Advanced Park	INFO

*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.

*1: Also necessary after performing a tire rotation.

*2: It is not necessary to perform this procedure if the tire pressure warning valve and transmitters are installed to the same location.

*3: The vehicle height changes because of tire replacement.

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
<p>Replacement or removal and installation of 2 or more parts:</p> <ul style="list-style-type: none"> • Front television camera assembly, Radiator grille or Front bumper assembly • Rear television camera assembly • Side television camera assembly LH, Parking assist light LH or Outer rear view mirror assembly LH • Side television camera assembly RH, Parking assist light RH or Outer rear view mirror assembly RH 	Television camera view adjustment	Panoramic View Monitor System	<p style="text-align: center;">INFO</p>
Tires	<ul style="list-style-type: none"> • Initialization*1*2 • Tire Position Identification*1*2 	Tire Pressure Warning System	<p>Refer to Procedures Necessary When Replacing Parts (for Tire Pressure Warning System)</p> <p style="text-align: center;">INFO</p>
	Rear television camera assembly optical axis (Back camera position setting)*3	Parking Assist Monitor System	<p style="text-align: center;">INFO</p>
	Parking assist ECU initialization*3	Panoramic View Monitor System	<p style="text-align: center;">INFO</p>
		Advanced Park	<p style="text-align: center;">INFO</p>
<p>*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.</p> <p>*1: Also necessary after performing a tire rotation.</p> <p>*2: It is not necessary to perform this procedure if the tire pressure warning valve and transmitters are installed to the same location.</p> <p>*3: The vehicle height changes because of tire replacement.</p>			

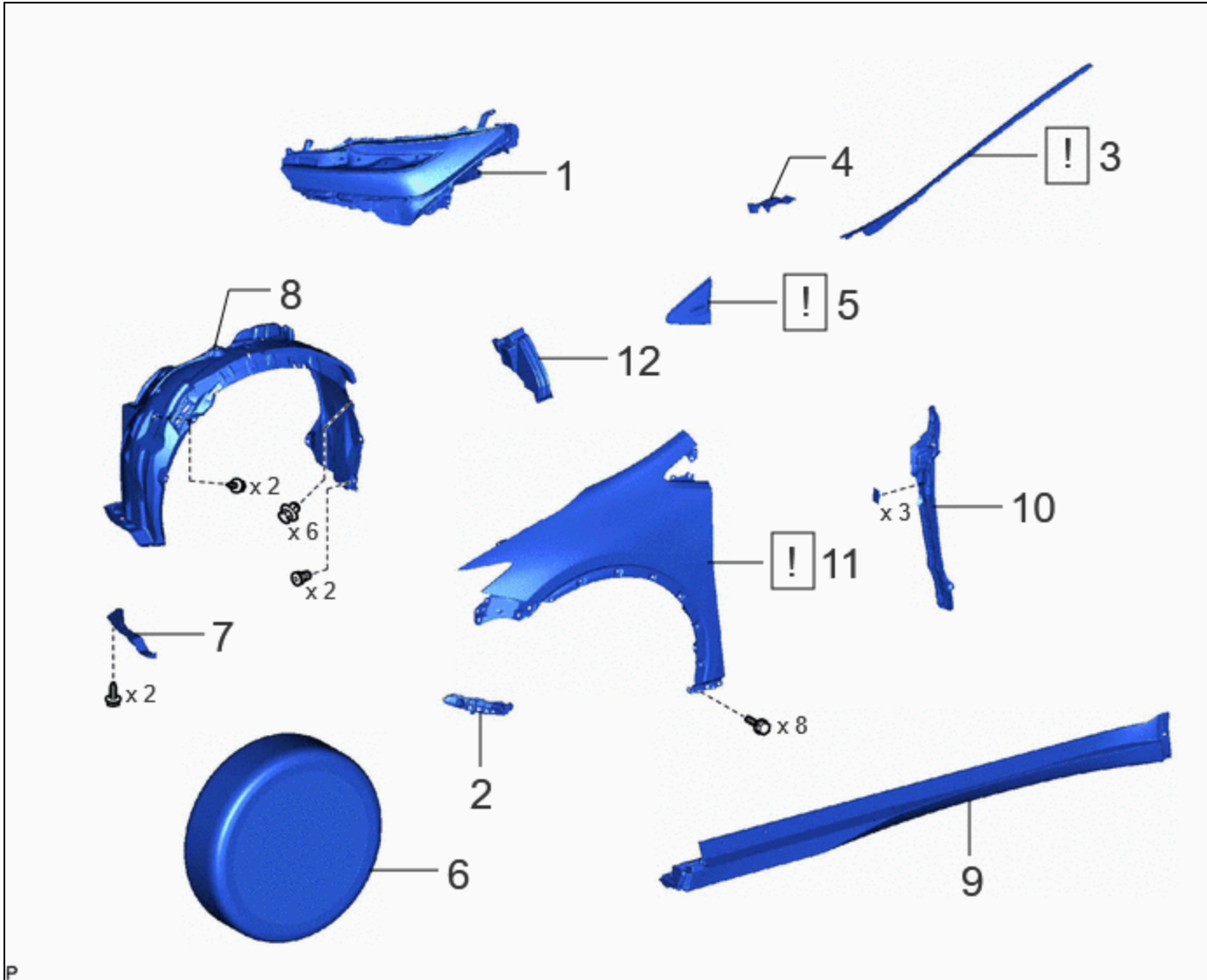
CAUTION / NOTICE / HINT

HINT:




- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT

COMPONENTS (DISASSEMBLY)



PROCEDURE		PART NAME CODE			
1	HEADLIGHT ASSEMBLY	-	-	-	-
2	FRONT BUMPER SIDE SUPPORT	52116A	-	-	-
3	WINDSHIELD LOWER OUTSIDE MOULDING	75536D	INFO	-	-
4	COWL WATER EXTRACT SHIELD	55754F	-	-	-
5	FRONT PILLAR UPPER COVER SUB-ASSEMBLY	60118	INFO	-	-

PROCEDURE		PART NAME CODE			
6	WHEEL ASSEMBLY	-	-	-	-
7	FRONT WHEEL OPENING EXTENSION PAD	53852B	-	-	-
8	FRONT FENDER LINER	53876A	-	-	-
9	BODY ROCKER PANEL MOULDING ASSEMBLY	75860A	-	-	-
10	FRONT FENDER SIDE PANEL PROTECTOR	53828B	-	-	-
11	FRONT FENDER SUB-ASSEMBLY	53802	INFO	-	-
12	NO. 2 FRONT SIDE AIR GUIDE	53154E	-	-	-

PROCEDURE

1. REMOVE HEADLIGHT ASSEMBLY

Click here [INFO](#)

2. REMOVE FRONT BUMPER SIDE SUPPORT

Click here [INFO](#)

3. REMOVE WINDSHIELD LOWER OUTSIDE MOULDING

	Click here INFO
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4. REMOVE COWL WATER EXTRACT SHIELD

Click here [INFO](#)

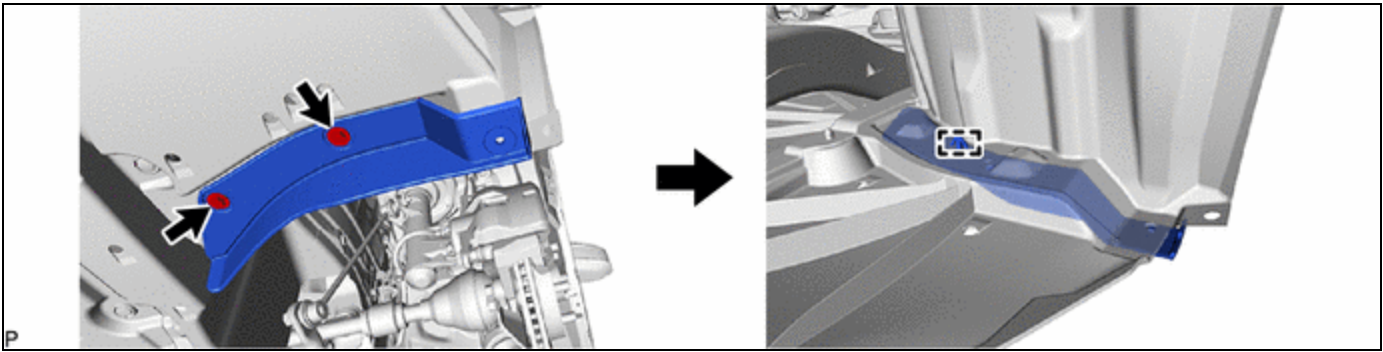
5. REMOVE FRONT PILLAR UPPER COVER SUB-ASSEMBLY

	Click here INFO
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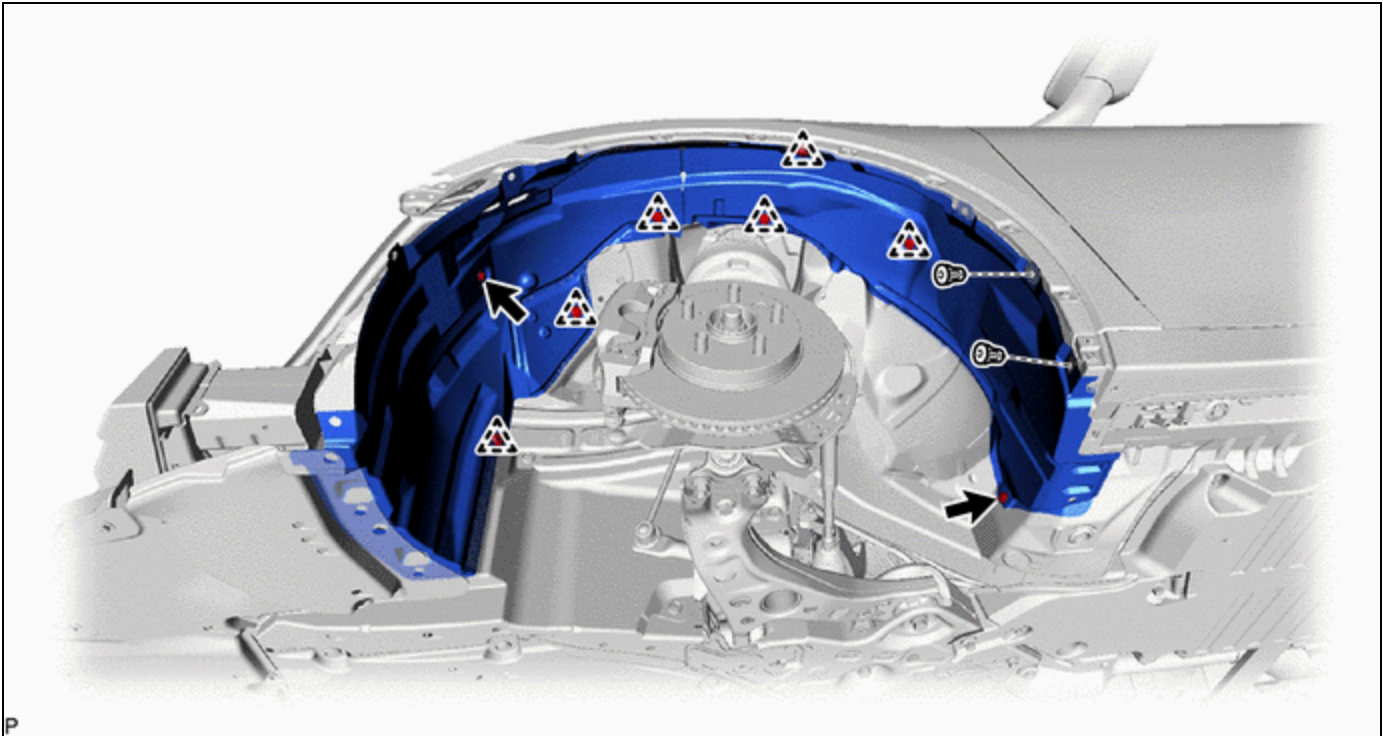
6. REMOVE WHEEL ASSEMBLY

Click here [INFO](#)

7. REMOVE FRONT WHEEL OPENING EXTENSION PAD



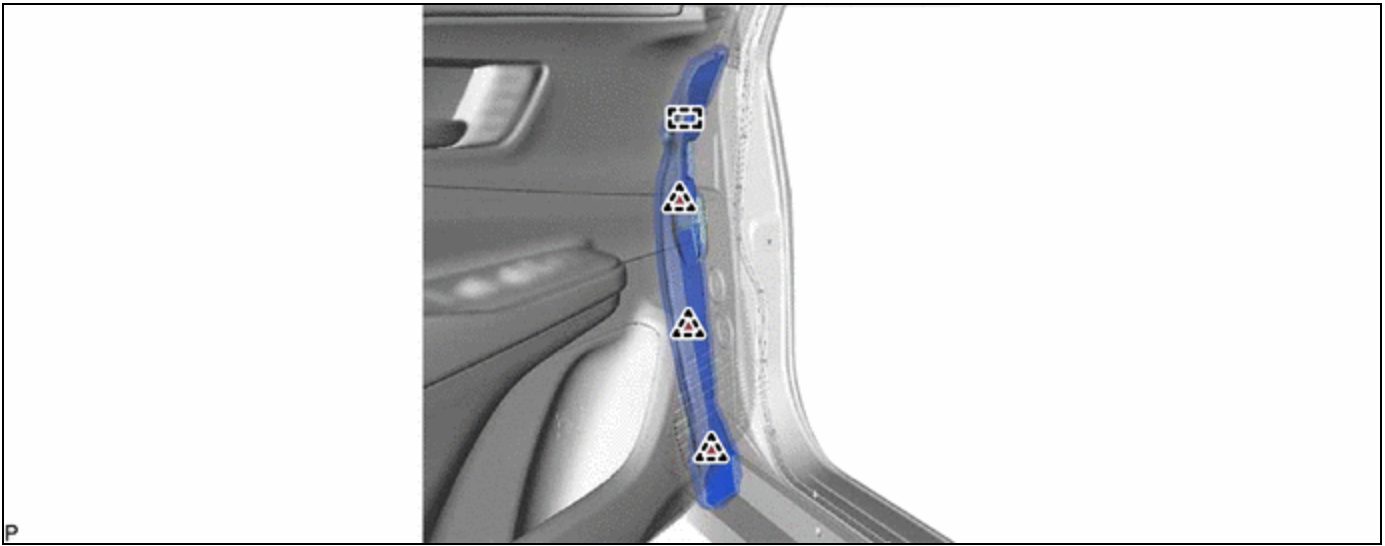
8. REMOVE FRONT FENDER LINER



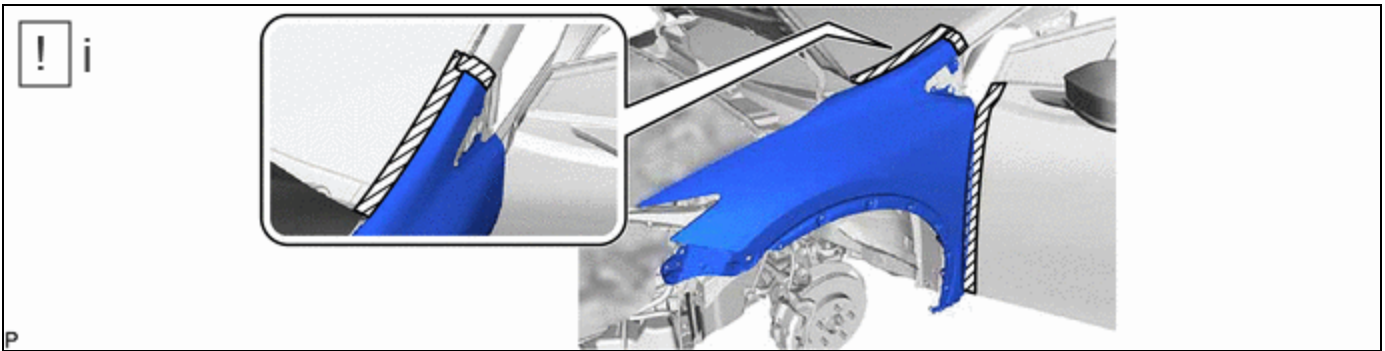
9. REMOVE BODY ROCKER PANEL MOULDING ASSEMBLY

Click here [INFO](#)

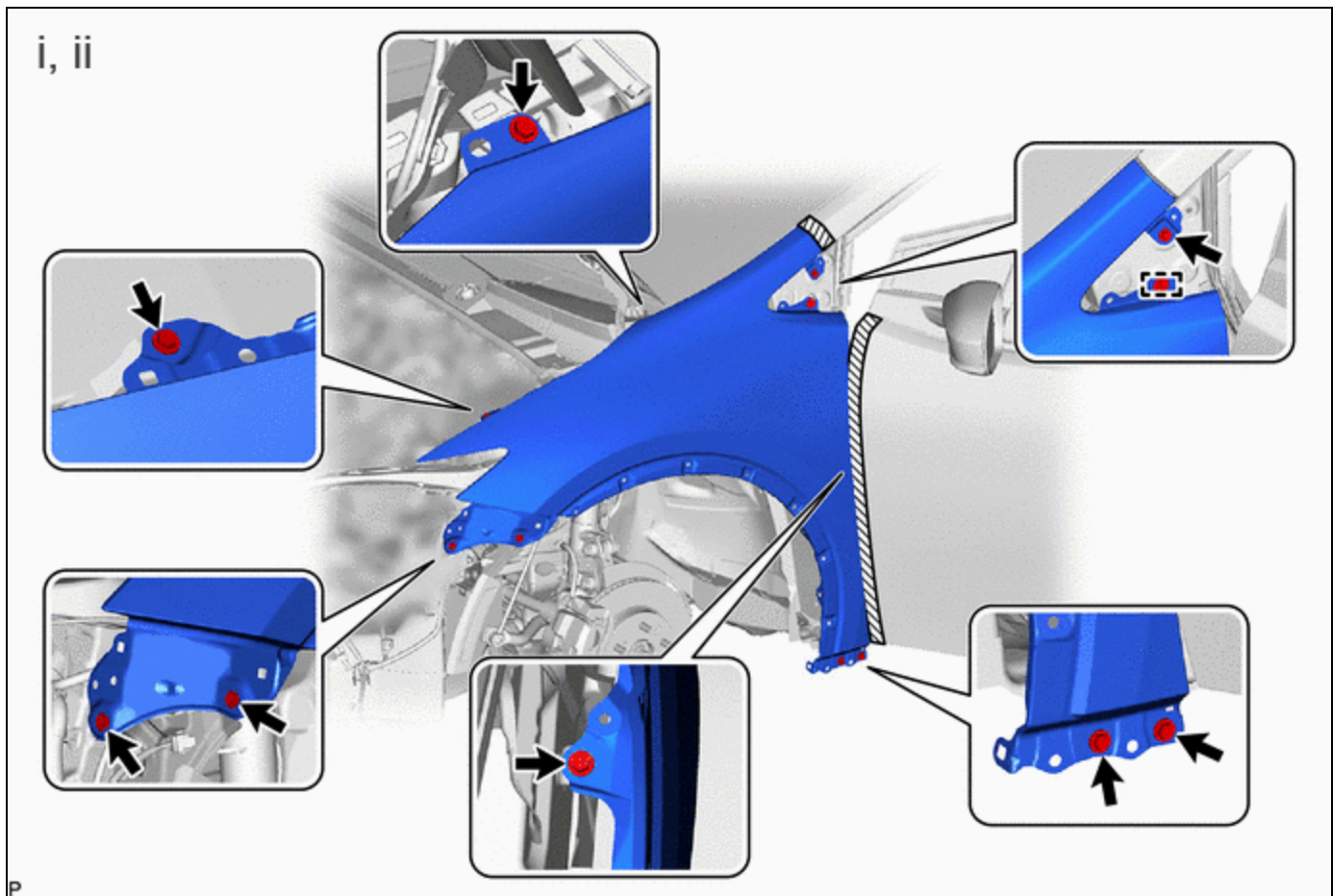
10. REMOVE FRONT FENDER SIDE PANEL PROTECTOR



11. REMOVE FRONT FENDER SUB-ASSEMBLY



(1) Apply protective tape around the front fender sub-assembly as shown in the illustration.



(1) Remove the 8 bolts.

(2) Disengage the guide to remove the front fender sub-assembly.

12. REMOVE NO. 2 FRONT SIDE AIR GUIDE

