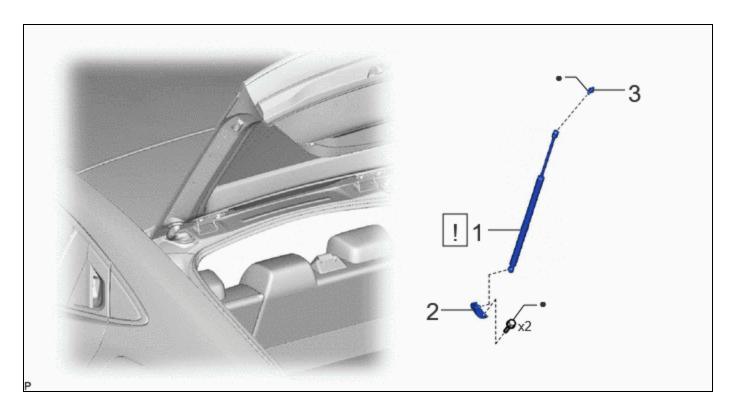
Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000296MT		
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]		
Title: DOOR / HATCH: BACK DOOR SUPPORT: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 -				

REMOVAL

CAUTION / NOTICE / HINT CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



PROCEDURE		PART NAME CODE	!		
1 BACK DOOR STAY ASSEMBLY		68960	INFO	-	-
2 BACK DOOR DAMPER STAY UPPER BRACKET		68946	-	-	-
3	BACK DOOR STAY BOLT	68961	-	-	-

		•	Non-reusable part	-	-
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PROCEDURE

1. REMOVE BACK DOOR STAY ASSEMBLY

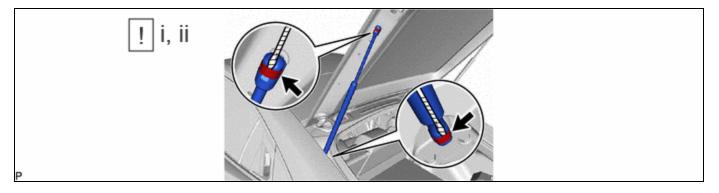




- Do not perform work if the back door is not securely supported.
- The back door could fall, resulting in injury.

NOTICE:

- Avoid touching the piston rod as much as possible to prevent foreign matter from attaching to it. Be sure to hold the cylinder while servicing.
- Do not wear cotton gloves or other similar materials when handling the piston rod. Fibers may attach to the rod and result in gas leaks.
- Do not apply any horizontal load to the door stay in order to prevent the piston rod from deforming.



(1) Using a screwdriver with its tip wrapped with protective tape, slightly raise the 2 stop rings as shown in the illustration.

NOTICE:

Do not remove the stop ring. When removed the stop ring, make sure to replace with a new one.

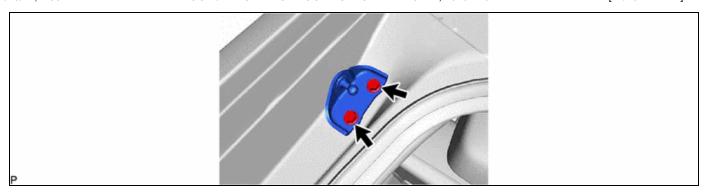
(2) Disengage the 2 ball joints to remove the back door stay assembly.

NOTICE:

Remove the back door stay assembly while supporting the back door by hand.

2. REMOVE BACK DOOR DAMPER STAY UPPER BRACKET





3. REMOVE BACK DOOR STAY BOLT

