

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029255
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: DOOR / HATCH: BACK DOOR: DISASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

DISASSEMBLY

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during back door disassembly/reassembly are shown below.

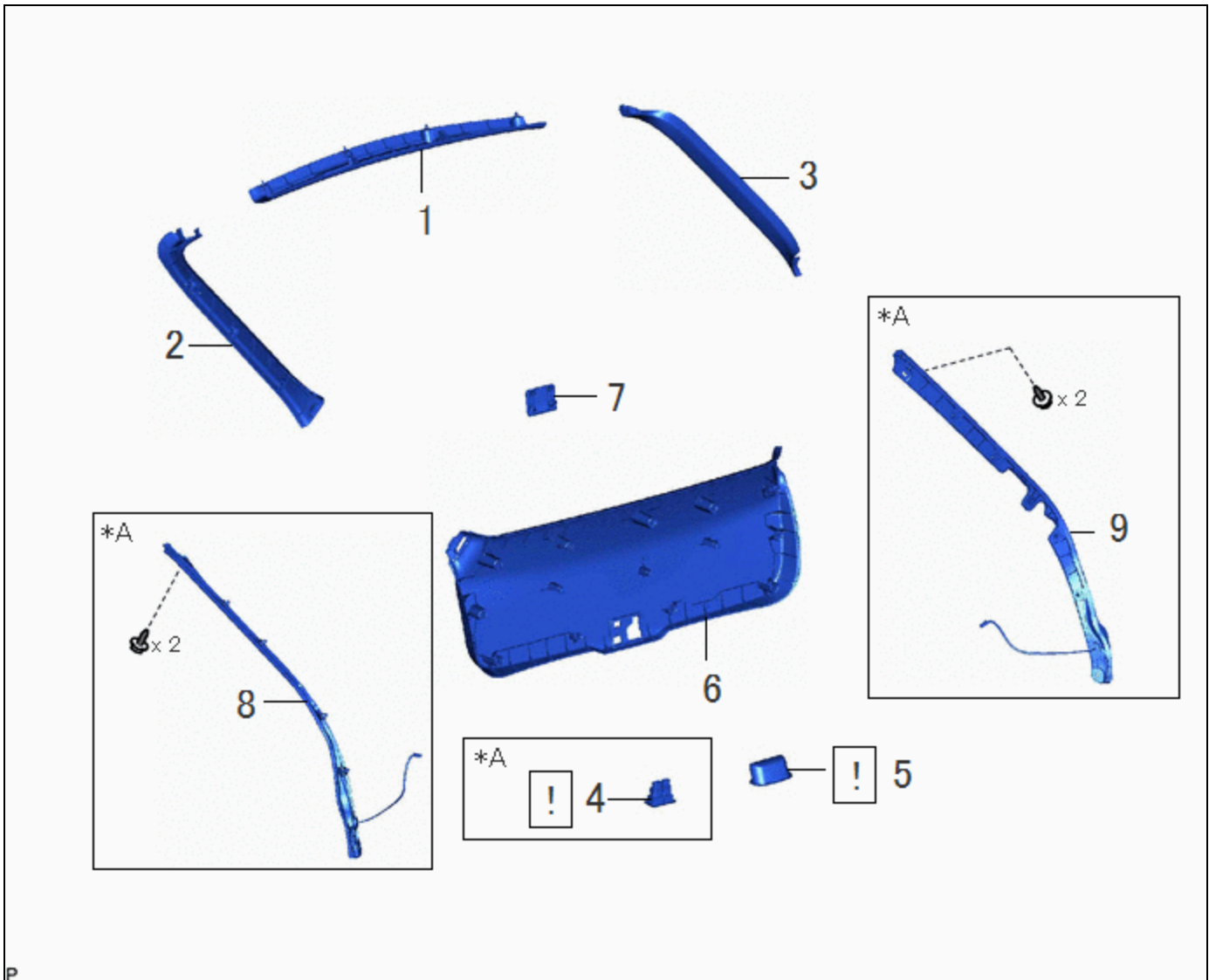
Necessary Procedures After Parts Removed/Installed/Replaced




REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
Rear television camera assembly*	<ul style="list-style-type: none"> Parking assist monitor system initialization Rear television camera assembly optical axis (Back camera position setting) 	Parking Assist Monitor System	INFO
	Rear television camera view adjustment	Parking Support Brake System	INFO
		Panoramic View Monitor System	INFO
		Advanced Park	INFO
<ul style="list-style-type: none"> Multiplex network door ECU*1 Power back door unit assembly set LH* Power back door unit assembly set RH* 	Reset back door close position	Power Back Door System	INFO
Replacement or removal and installation of 2 or more parts: <ul style="list-style-type: none"> Front television camera assembly, Radiator grille or Front bumper assembly Rear television camera assembly Side television camera assembly LH, Parking assist light LH or Outer 	Television camera view adjustment	Panoramic View Monitor System	INFO
<p>*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.</p> <p>*1: w/ Power Back Door System</p>			

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
rear view mirror assembly LH • Side television camera assembly RH, Parking assist light RH or Outer rear view mirror assembly RH			
*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation. *1: w/ Power Back Door System			

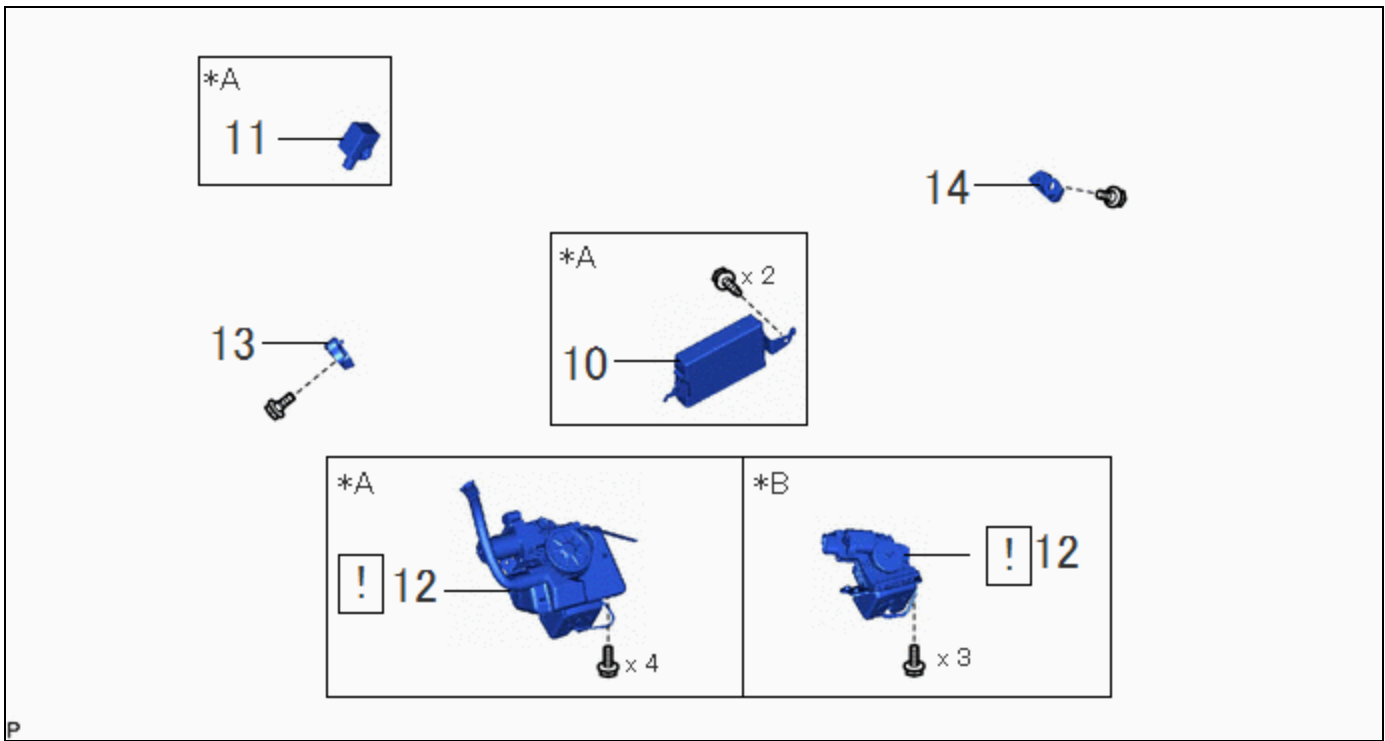
CAUTION / NOTICE / HINT




COMPONENTS (DISASSEMBLY)






	PROCEDURE	PART NAME CODE			
1	BACK DOOR UPPER TRIM PANEL ASSEMBLY	64790B	-	-	-
2	BACK DOOR SIDE GARNISH LH	67938A	-	-	-
3	BACK DOOR SIDE GARNISH RH	67937B	-	-	-
4	GLIDE DOOR INSIDE HANDLE BASE ASSEMBLY	69290G	INFO	-	-
5	DOOR PULL HANDLE	74811D	INFO	-	-
6	BACK DOOR TRIM BOARD ASSEMBLY	67750	-	-	-
7	LUGGAGE COMPARTMENT TRIM COVER	64721K	-	-	-
8	POWER BACK DOOR SENSOR ASSEMBLY LH	84280D	-	-	-
9	POWER BACK DOOR SENSOR ASSEMBLY RH	84270G	-	-	-

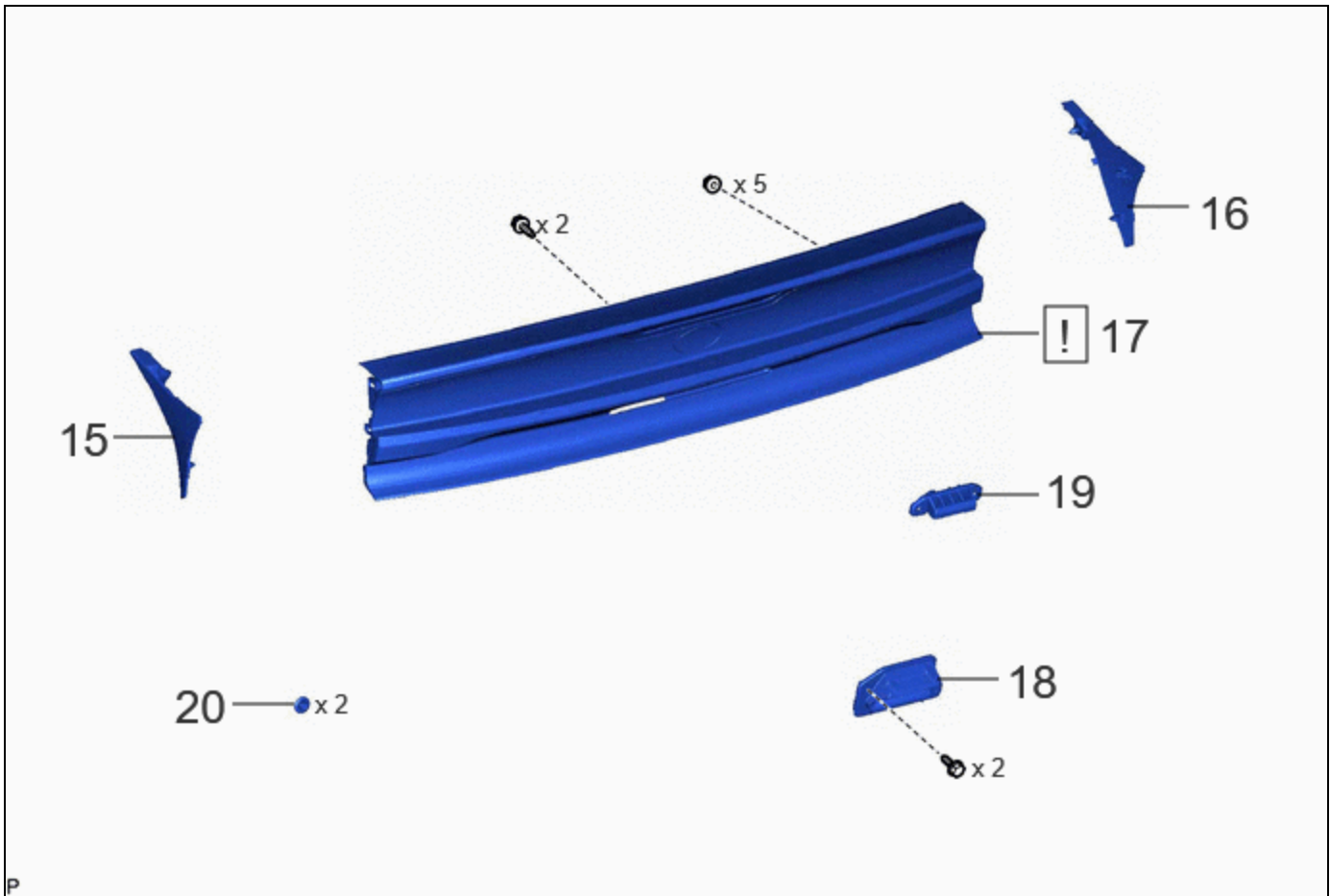
*A	w/ Power Back Door	-	-
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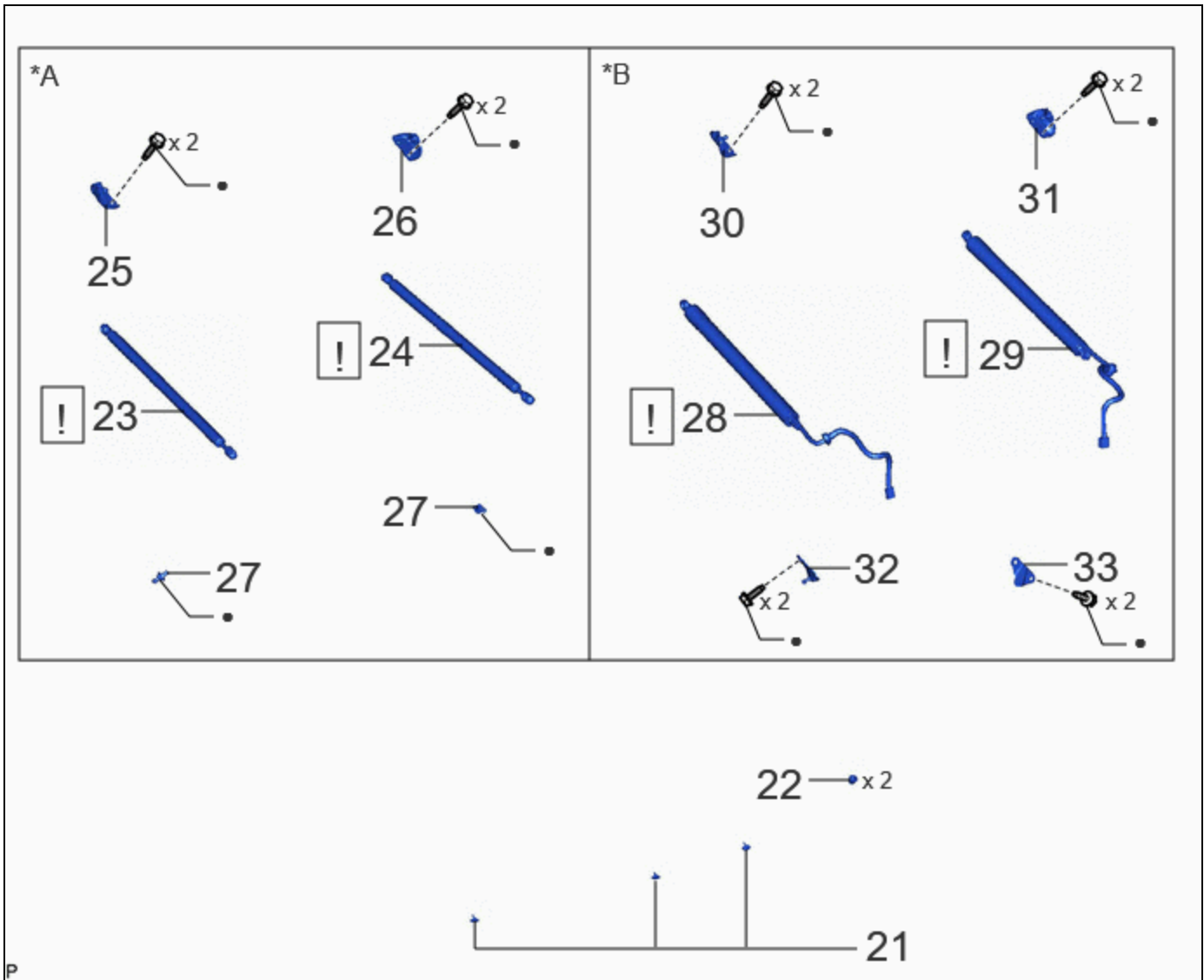
	PROCEDURE	PART NAME CODE			
10	MULTIPLEX NETWORK DOOR ECU	89222A	-	-	-
11	POWER BACK DOOR WARNING BUZZER	89747E	-	-	-
12	BACK DOOR LOCK ASSEMBLY WITH COURTESY LIGHT SWITCH	69350P	INFO	-	-

PROCEDURE		PART NAME CODE			
13	BACK DOOR LOWER STOPPER LH	67282F	-	-	-
14	BACK DOOR LOWER STOPPER RH	67281G	-	-	-




*A	w/ Power Back Door	*B	w/o Power Back Door
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PROCEDURE		PART NAME CODE			
15	BACK DOOR OUTSIDE GARNISH LOWER MOULDING LH	76816	-	-	-
16	BACK DOOR OUTSIDE GARNISH LOWER MOULDING RH	76815	-	-	-
17	REAR LIGHT ASSEMBLY	-	INFO	-	-
18	TELEVISION REAR CAMERA ASSEMBLY	86790D	-	-	-
19	BACK DOOR OPENER SWITCH ASSEMBLY	84840G	-	-	-
20	HOLE PLUG	-	-	-	-



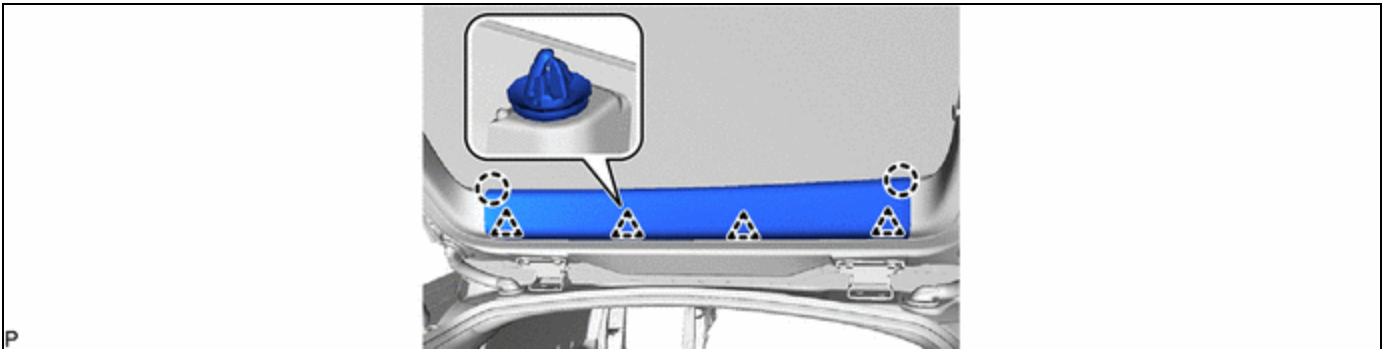
PROCEDURE		PART NAME CODE			
21	DOOR DUST PROOF SEAL	67837L	-	-	-
22	BACK DOOR PANEL CUSHION	67005B	-	-	-
23	BACK DOOR STAY ASSEMBLY LH	68960	INFO	-	-
24	BACK DOOR STAY ASSEMBLY RH	68950C	INFO	-	-
25	BACK DOOR DAMPER STAY UPPER BRACKET LH	68946	-	-	-
26	BACK DOOR DAMPER STAY UPPER BRACKET RH	68945	-	-	-
27	BACK DOOR STAY BOLT	68961	-	-	-
28	POWER BACK DOOR UNIT ASSEMBLY LH	68920A	INFO	-	-
29	POWER BACK DOOR UNIT ASSEMBLY RH	68910B	INFO	-	-
30	BACK DOOR DAMPER STAY UPPER BRACKET LH	68946	-	-	-
31	BACK DOOR DAMPER STAY UPPER BRACKET RH	68945	-	-	-

PROCEDURE		PART NAME CODE			
32	BACK DOOR DAMPER STAY LOWER BRACKET LH	68948	-	-	-
33	BACK DOOR DAMPER STAY LOWER BRACKET RH	68947	-	-	-

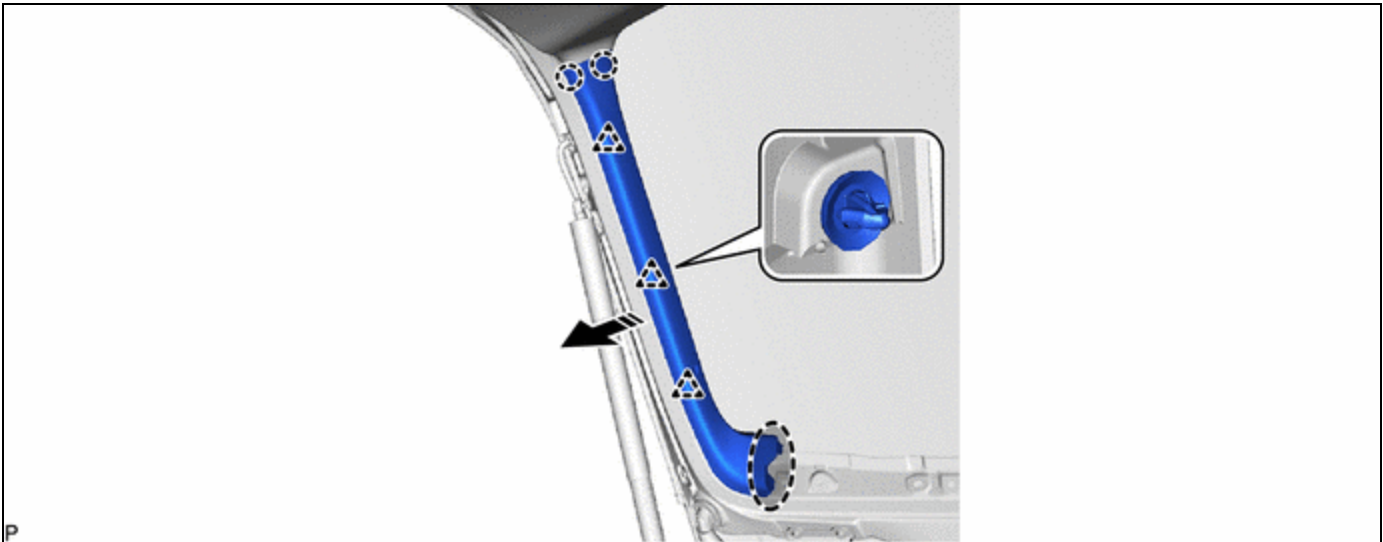
*A	w/o Power Back Door	*B	w/ Power Back Door
•	Non-reusable part	-	-



PROCEDURE

1. REMOVE BACK DOOR UPPER TRIM PANEL ASSEMBLY



2. REMOVE BACK DOOR SIDE GARNISH LH

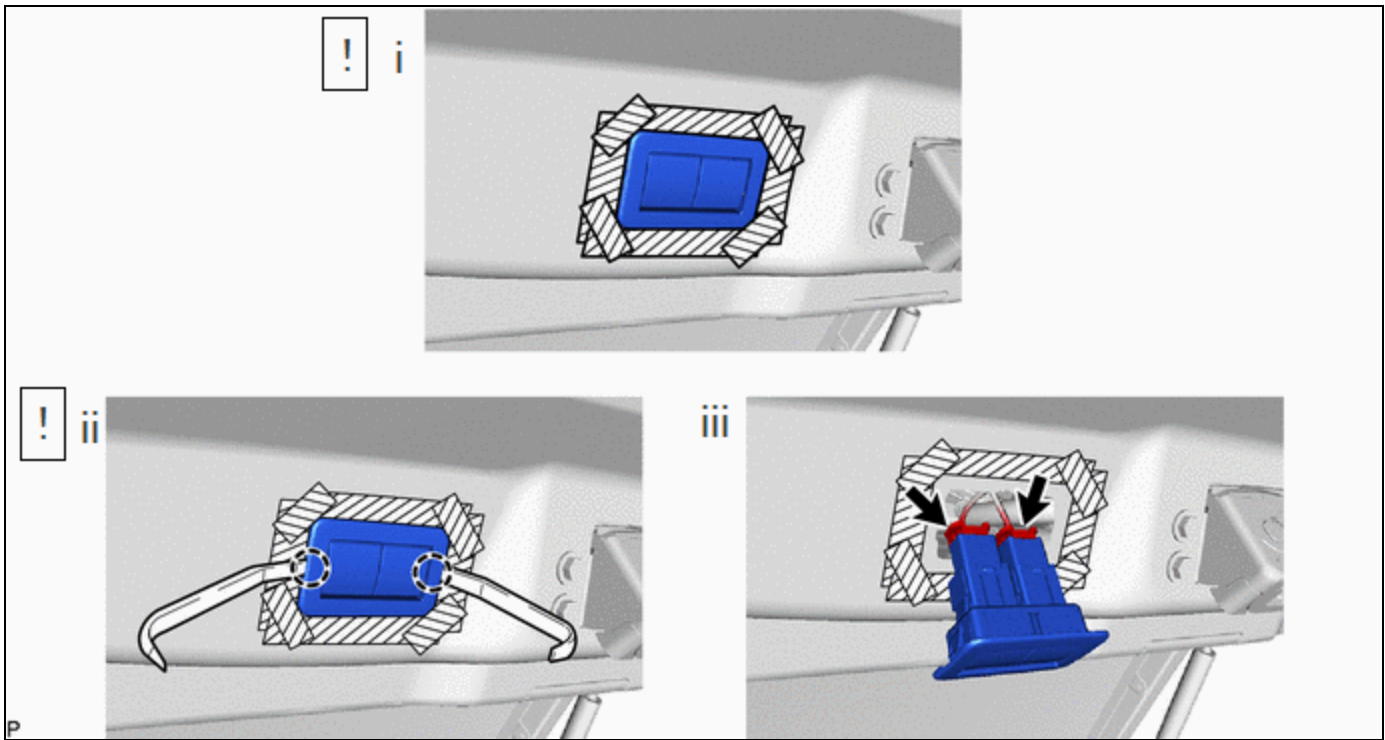


	Place Hand Here		Remove in this Direction
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3. REMOVE BACK DOOR SIDE GARNISH RH

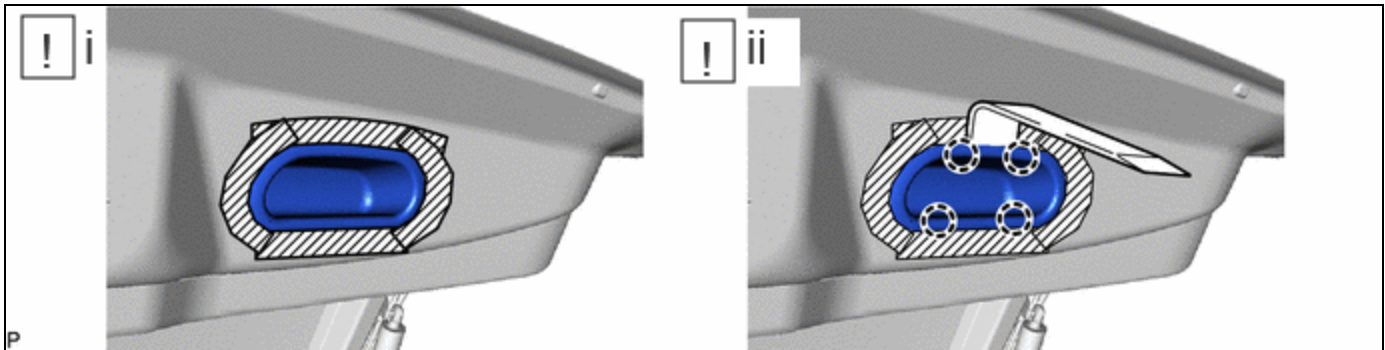
(a) Use the same procedure as for the LH side.

4. REMOVE GLIDE DOOR INSIDE HANDLE BASE ASSEMBLY (w/ Power Back Door)



- (1) Apply protective tape to the back door panel assembly as shown in the illustration.
- (2) Using a moulding remover, disengage the 2 claws.
- (3) Disconnect the 2 connectors to remove the glide door inside handle base assembly.

5. REMOVE DOOR PULL HANDLE

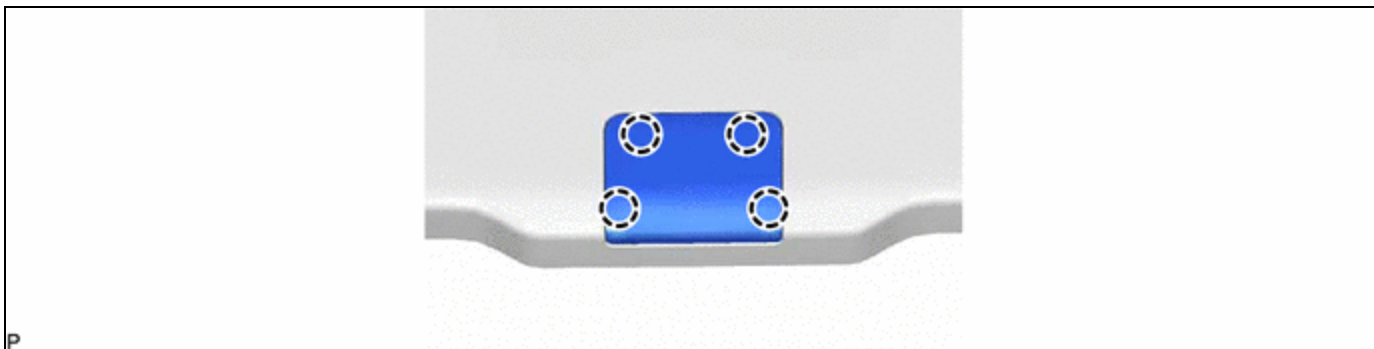


- (1) Apply protective tape to the back door panel assembly as shown in the illustration.
- (2) Using a moulding remover, disengage the 4 claws to remove the door pull handle.

6. REMOVE BACK DOOR TRIM BOARD ASSEMBLY



7. REMOVE LUGGAGE COMPARTMENT TRIM COVER



8. REMOVE POWER BACK DOOR SENSOR ASSEMBLY LH (w/ Power Back Door)

Click here [INFO](#)

9. REMOVE POWER BACK DOOR SENSOR ASSEMBLY RH (w/ Power Back Door)

(a) Use the same procedure as for the LH side.

10. REMOVE MULTIPLEX NETWORK DOOR ECU (w/ Power Back Door)

Click here [INFO](#)

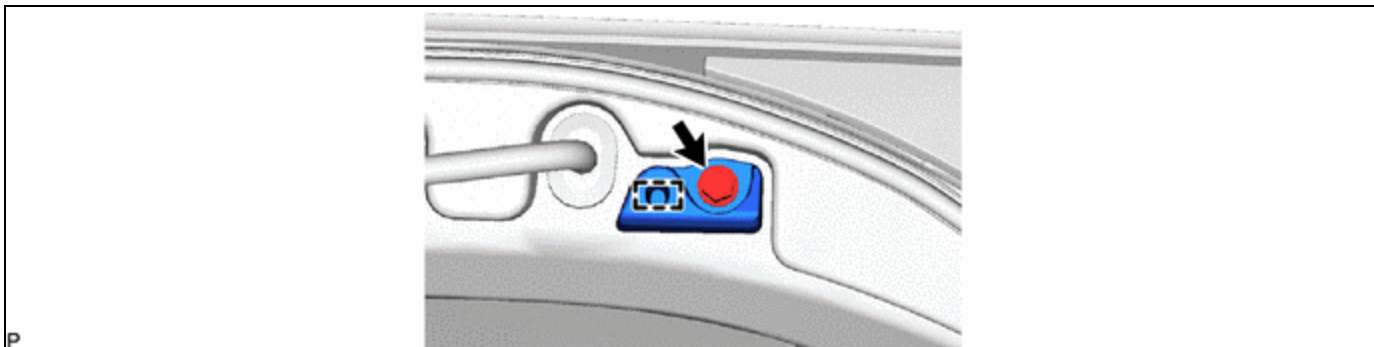
11. REMOVE POWER BACK DOOR WARNING BUZZER (w/ Power Back Door)

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12. REMOVE BACK DOOR LOCK ASSEMBLY WITH COURTESY LIGHT SWITCH



13. REMOVE BACK DOOR LOWER STOPPER LH



14. REMOVE BACK DOOR LOWER STOPPER RH

(a) Use the same procedure as for the LH side.


15. REMOVE BACK DOOR OUTSIDE GARNISH LOWER MOULDING LH

Click here [INFO](#)

16. REMOVE BACK DOOR OUTSIDE GARNISH LOWER MOULDING RH

(a) Use the same procedure as for the LH side.

17. REMOVE REAR LIGHT ASSEMBLY

	Click here INFO
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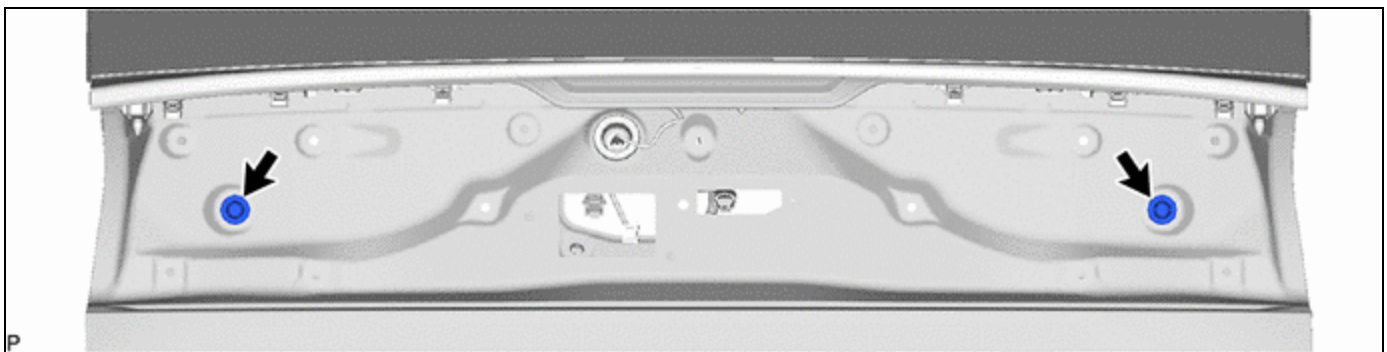
18. REMOVE TELEVISION REAR CAMERA ASSEMBLY

Click here [INFO](#)

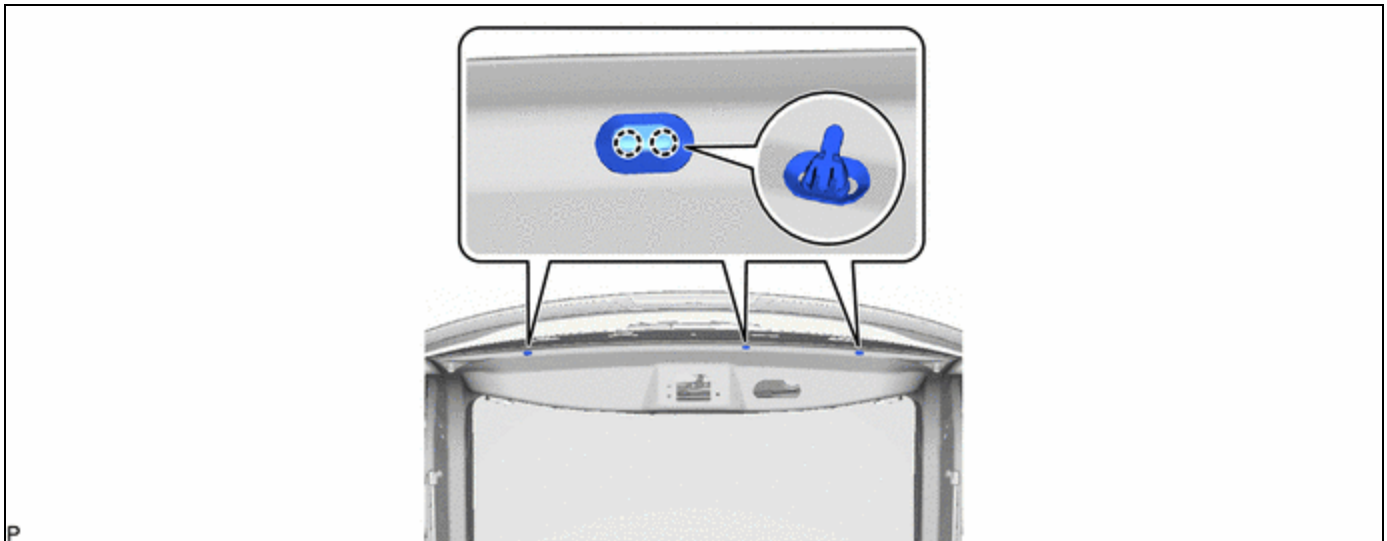
19. REMOVE BACK DOOR OPENER SWITCH ASSEMBLY

Click here [INFO](#)

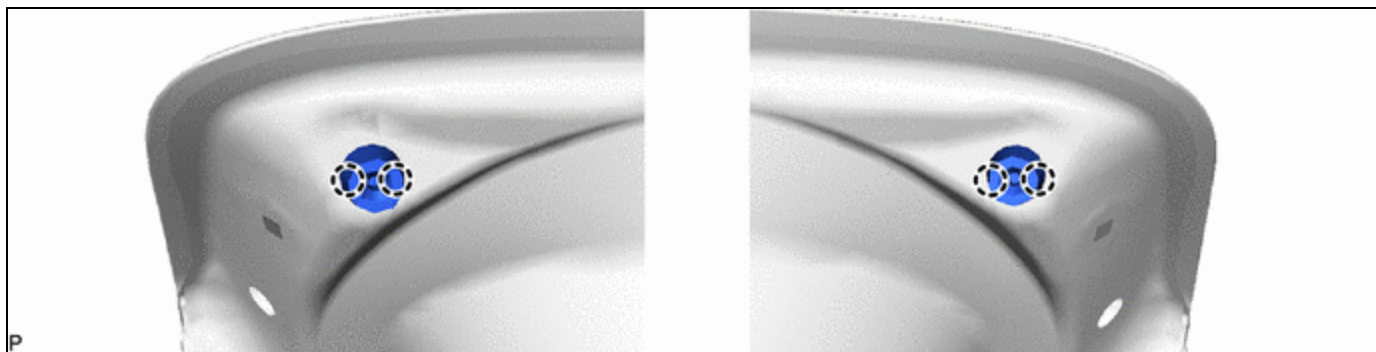
20. REMOVE HOLE PLUG



21. REMOVE DOOR DUST PROOF SEAL



22. REMOVE BACK DOOR PANEL CUSHION



23. REMOVE BACK DOOR STAY ASSEMBLY LH (w/o Power Back Door)

	Click here INFO
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24. REMOVE BACK DOOR STAY ASSEMBLY RH (w/o Power Back Door)

(a) Use the same procedure as for the LH side.

25. REMOVE BACK DOOR DAMPER STAY UPPER BRACKET LH (w/o Power Back Door)

Click here [INFO](#)

26. REMOVE BACK DOOR DAMPER STAY UPPER BRACKET RH (w/o Power Back Door)

(a) Use the same procedure as for the LH side.

27. REMOVE BACK DOOR STAY BOLT (w/o Power Back Door)

Click here [INFO](#)

28. REMOVE POWER BACK DOOR UNIT ASSEMBLY LH (w/ Power Back Door)

	Click here INFO
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29. REMOVE POWER BACK DOOR UNIT ASSEMBLY RH (w/ Power Back Door)

(a) Use the same procedure as for the LH side.

30. REMOVE BACK DOOR DAMPER STAY UPPER BRACKET LH (w/ Power Back Door)

Click here [INFO](#)

31. REMOVE BACK DOOR DAMPER STAY UPPER BRACKET RH (w/ Power Back Door)

(a) Use the same procedure as for the LH side.

32. REMOVE BACK DOOR DAMPER STAY LOWER BRACKET LH (w/ Power Back Door)

Click here [INFO](#)

33. REMOVE BACK DOOR DAMPER STAY LOWER BRACKET RH (w/ Power Back Door)

(a) Use the same procedure as for the LH side.

