

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000002925R
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> DOOR / HATCH: BACK DOOR CLOSER ECU: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## REMOVAL

## CAUTION / NOTICE / HINT

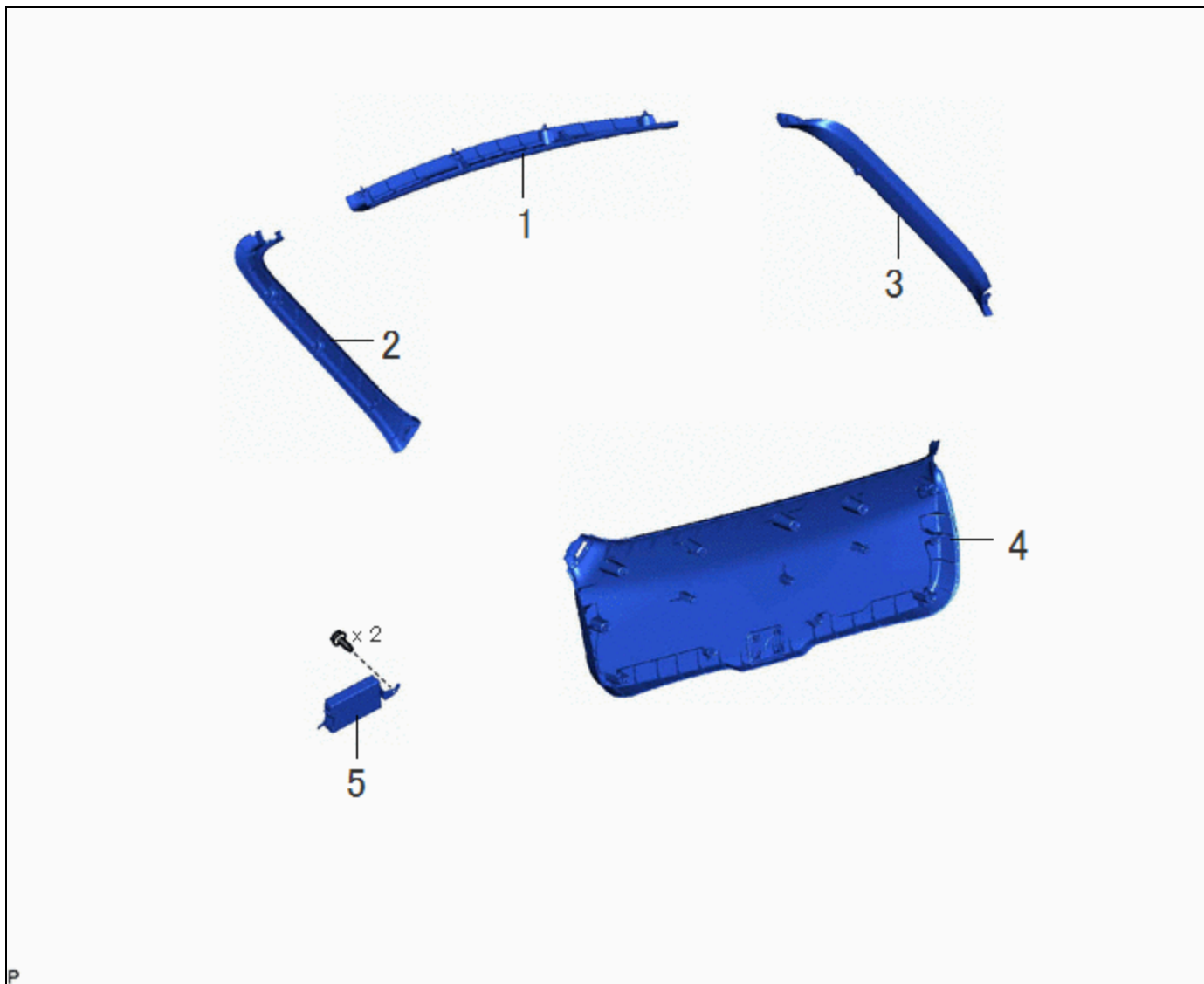
The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during multiplex network door ECU removal/installation are shown below.




### **Necessary Procedures After Parts Removed/Installed/Replaced**

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
<ul style="list-style-type: none"> <li>Multiplex network door ECU</li> </ul>	Reset back door close position	Power Back Door System	<a href="#">INFO</a>

## CAUTION / NOTICE / HINT

### **COMPONENTS (REMOVAL)**



PROCEDURE		PART NAME CODE			
1	BACK DOOR UPPER TRIM PANEL ASSEMBLY	64790B	-	-	-
2	BACK DOOR SIDE GARNISH LH	67938A	-	-	-
3	BACK DOOR SIDE GARNISH RH	67937B	-	-	-
4	BACK DOOR TRIM BOARD ASSEMBLY	67750	-	-	-
5	MULTIPLEX NETWORK DOOR ECU	89222A	-	-	-

## PROCEDURE

### 1. REMOVE BACK DOOR UPPER TRIM PANEL ASSEMBLY

Click here [INFO](#)

### 2. REMOVE BACK DOOR SIDE GARNISH LH

Click here [INFO](#)

### 3. REMOVE BACK DOOR SIDE GARNISH RH

(a) Use the same procedure for the LH side.

### 4. REMOVE BACK DOOR TRIM BOARD ASSEMBLY

Click here [INFO](#)

### 5. REMOVE MULTIPLEX NETWORK DOOR ECU

