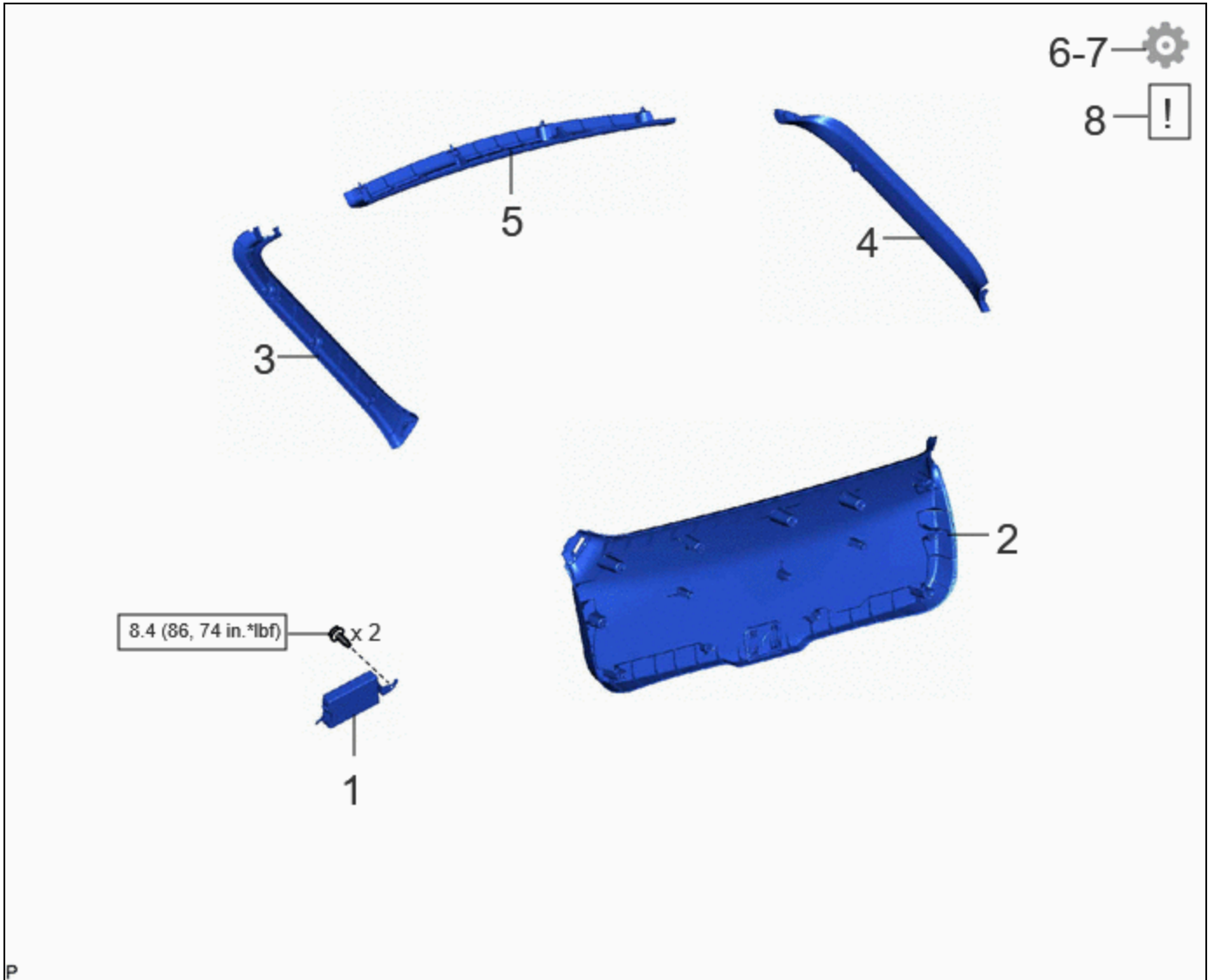


<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000002925S
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> DOOR / HATCH: BACK DOOR CLOSER ECU: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		




## INSTALLATION


### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE			
1	MULTIPLEX NETWORK DOOR ECU	89222A	-	-	-
2	BACK DOOR TRIM BOARD ASSEMBLY	67750	-	-	-

	PROCEDURE	PART NAME CODE			
3	BACK DOOR SIDE GARNISH LH	67938A	-	-	-
4	BACK DOOR SIDE GARNISH RH	67937B	-	-	-
5	BACK DOOR UPPER TRIM PANEL ASSEMBLY	64790B	-	-	-
6	INITIALIZE POWER BACK DOOR SYSTEM	-	-	-	<a href="#">INFO</a>
7	UPDATE ECU SECURITY KEY	-	-	-	<a href="#">INFO</a>
8	INSPECT POWER BACK DOOR SYSTEM	-	<a href="#">INFO</a>	-	-

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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## PROCEDURE

### 1. INSTALL MULTIPLEX NETWORK DOOR ECU

Torque:

8.4 N·m {86 kgf·cm, 74 in·lbf}

### 2. INSTALL BACK DOOR TRIM BOARD ASSEMBLY

### 3. INSTALL BACK DOOR SIDE GARNISH LH

### 4. INSTALL BACK DOOR SIDE GARNISH RH

### 5. INSTALL BACK DOOR UPPER TRIM PANEL ASSEMBLY


### 6. INITIALIZE POWER BACK DOOR SYSTEM

Click here [INFO](#)

### 7. UPDATE ECU SECURITY KEY

Click here [INFO](#)

### 8. INSPECT POWER BACK DOOR SYSTEM

	Click here <a href="#">INFO</a>
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