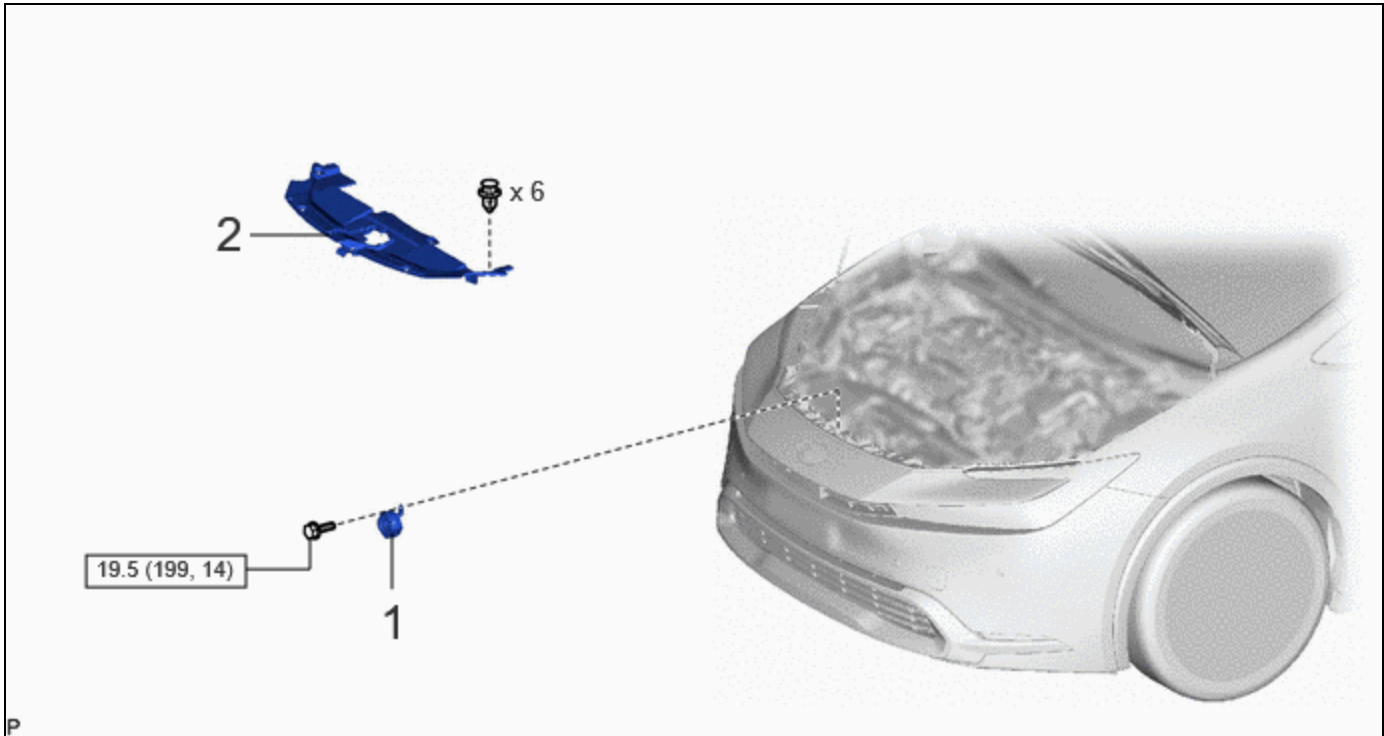


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029BIT
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: ACOUSTIC VEHICLE ALERTING SYSTEM: VEHICLE APPROACHING SPEAKER: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE			
1	VEHICLE APPROACHING SPEAKER ASSEMBLY	86570	-	-	-
2	RADIATOR SUPPORT OPENING COVER	53289A	-	-	-

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE

1. INSTALL VEHICLE APPROACHING SPEAKER ASSEMBLY

Torque:

19.5 N·m {199 kgf·cm, 14 ft·lbf}

2. INSTALL RADIATOR SUPPORT OPENING COVER

