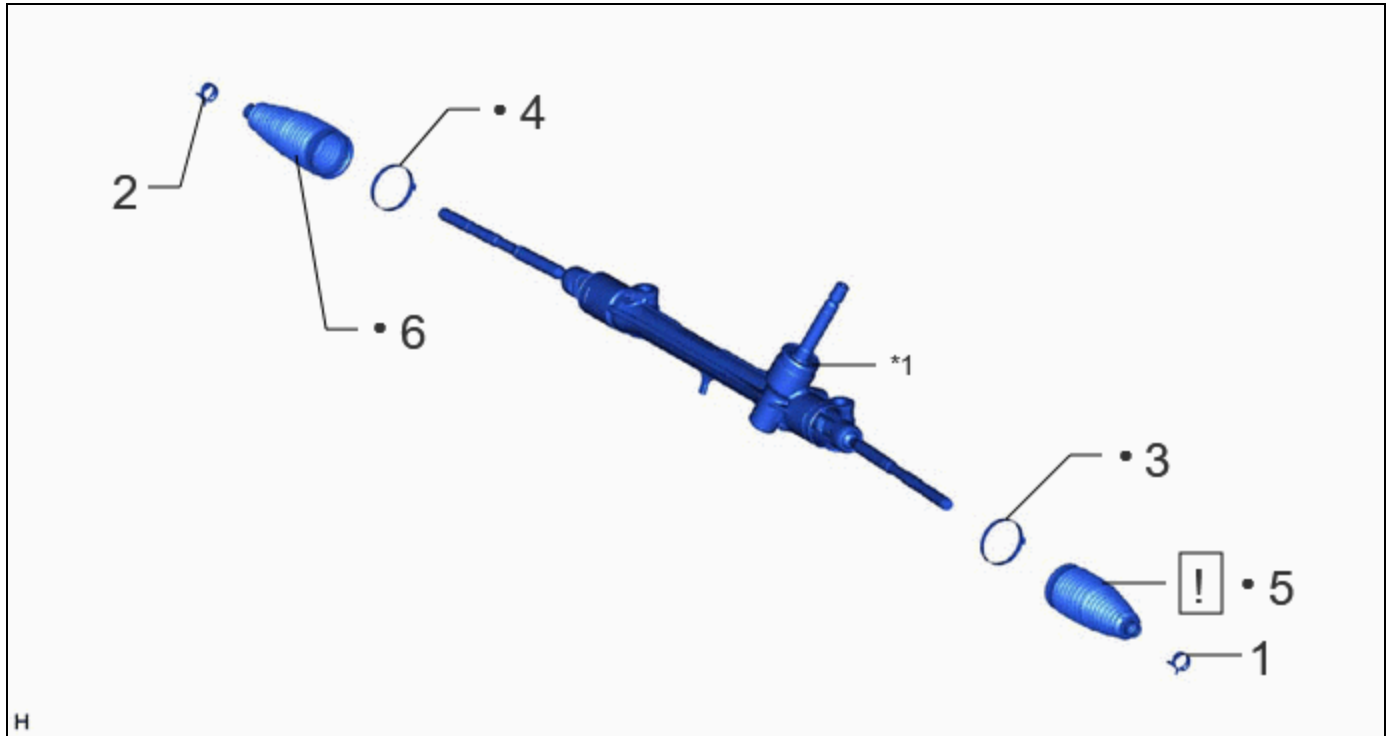


<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM1000000029PO2
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> STEERING GEAR / LINKAGE: STEERING GEAR: DISASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## DISASSEMBLY

### CAUTION / NOTICE / HINT

#### COMPONENTS (DISASSEMBLY)

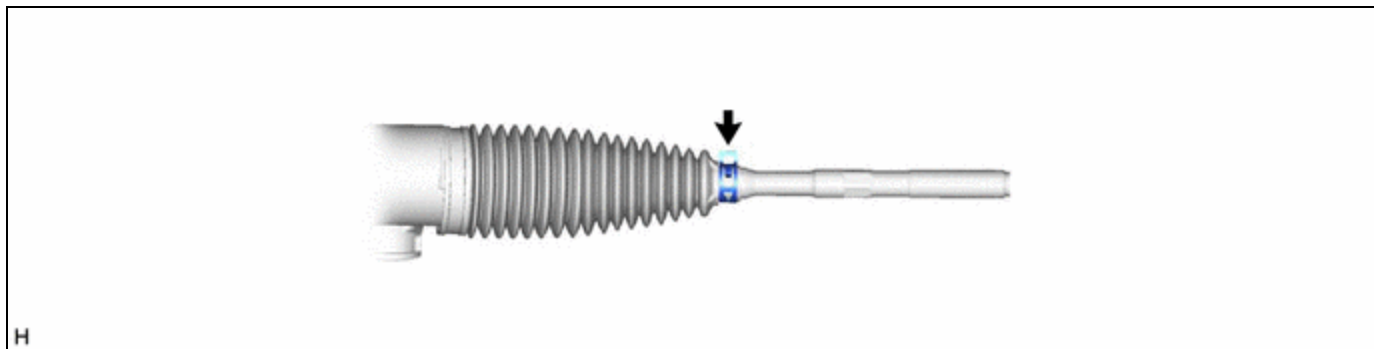


PROCEDURE		PART NAME CODE			
1	STEERING RACK BOOT CLIP (for LH Side)	45535B	-	-	-
2	STEERING RACK BOOT CLIP (for RH Side)	45535B	-	-	-
3	STEERING RACK BOOT CLAMP (for LH Side)	45535A	-	-	-
4	STEERING RACK BOOT CLAMP (for RH Side)	45535A	-	-	-
5	NO. 2 STEERING RACK BOOT	45536	<a href="#">INFO</a>	-	-
6	NO. 1 STEERING RACK BOOT	45535	-	-	-

*1	STEERING GEAR ASSEMBLY	-	-
•	Non-reusable part	-	-

## PROCEDURE

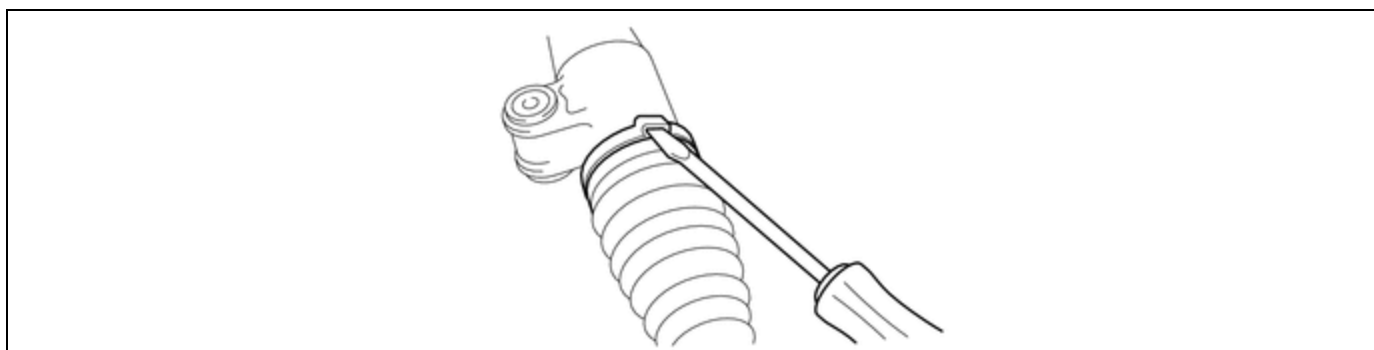
### 1. REMOVE STEERING RACK BOOT CLIP (for LH Side)



### 2. REMOVE STEERING RACK BOOT CLIP (for RH Side)

(a) Perform the same procedure as for the LH side.

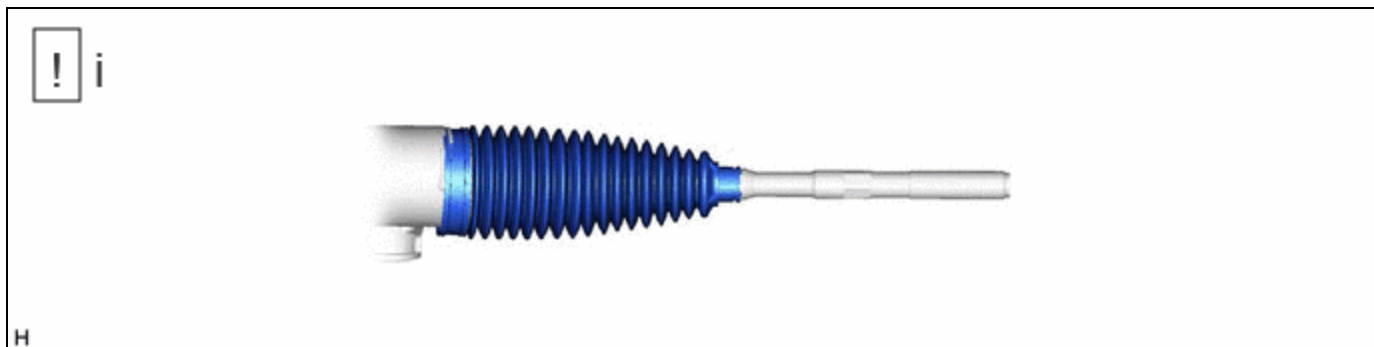
### 3. REMOVE STEERING RACK BOOT CLAMP (for LH Side)



### 4. REMOVE STEERING RACK BOOT CLAMP (for RH Side)

(a) Perform the same procedure as for the LH side.

### 5. REMOVE NO. 2 STEERING RACK BOOT



(1) Remove the No. 2 steering rack boot.

#### NOTICE:

- Check that there is no water, foreign matter or rust inside of the removed No.2 steering rack boot.
- If there is no water, foreign matter or rust inside of the No. 2 steering rack boot, pull out the rack bar and check for water, foreign matter or rust.
- If water or foreign matter in either part, replace them with a new steering gear assembly.
- In order to avoid water or foreign matter from adhering to the parts, do not touch the parts unless working in a dust-free, indoors environment.

## 6. REMOVE NO. 1 STEERING RACK BOOT

(a) Perform the same procedure as for the No. 2 steering rack boot.

