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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: STEERING COLUMN: STEERING SYSTEM: PRECAUTION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

PRECAUTION

HANDLING PRECAUTIONS FOR STEERING SYSTEM

- (a) Care must be taken when replacing parts. Incorrect replacement may affect the performance of the steering system and result in a driving hazard.

HANDLING PRECAUTIONS FOR SRS AIRBAG SYSTEM

- (a) This vehicle is equipped with a Supplemental Restraint System (SRS). Failure to carry out service operations in the correct sequence could cause the SRS to unexpectedly deploy during servicing. This may cause a serious accident. Before servicing (including inspection, replacement, removal, and installation of parts), be sure to read the precautionary notices for Supplemental Restraint System.

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HANDLING PRECAUTIONS FOR STEERING COLUMN

- (a) Do not release the tilt lever when the steering column assembly is not installed on the vehicle.

HANDLING PRECAUTION FOR SPIRAL CABLE

- (a) Do not remove/install the spiral cable with sensor sub-assembly with the auxiliary battery connected and the ignition switch ON.
- (b) Do not rotate the spiral cable with sensor sub-assembly without the steering wheel assembly installed, with the auxiliary battery connected and the ignition switch ON.
- (c) Ensure that the steering wheel assembly is installed and aligned straight when inspecting the steering sensor.
- (d) Be sure that the spiral cable is in the center position during installation and when removing and installing the steering wheel.

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CAUTION:

If the steering wheel is turned without the spiral cable installed in the center position, the cable may break.

