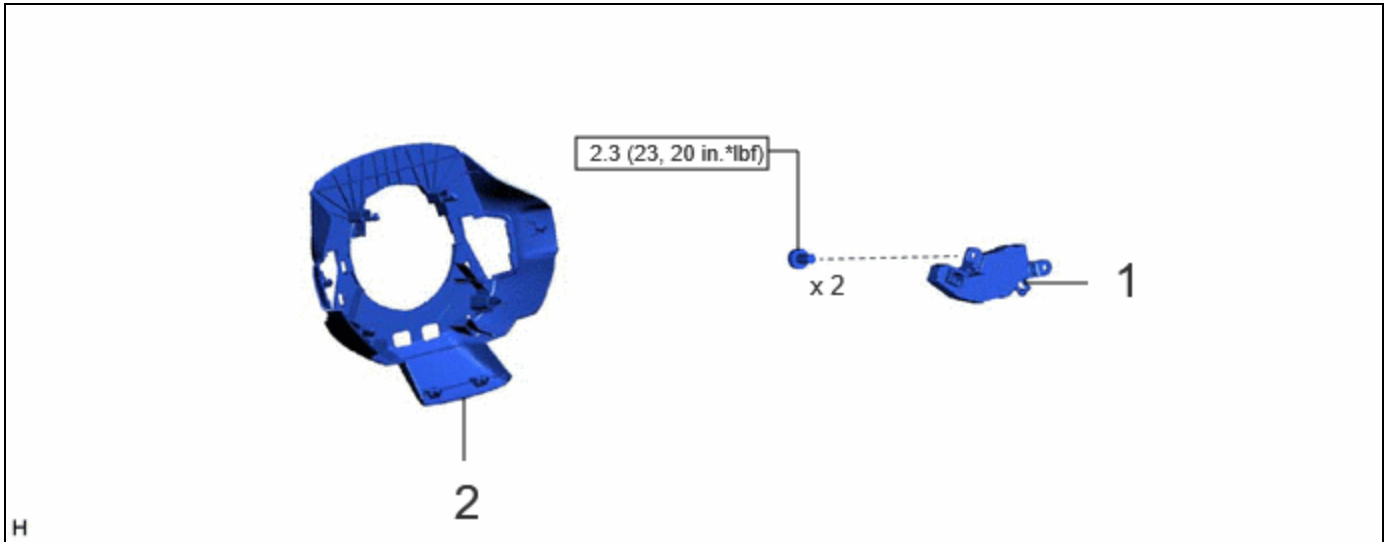


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029TKT
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: STEERING COLUMN: HEATED STEERING WHEEL CONTROLLER: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE			
1	MULTIPLEX NETWORK STEERING ECU	864A1A	-	-	-
2	LOWER STEERING WHEEL BOSS COVER	45184	-	-	-

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE

1. INSTALL MULTIPLEX NETWORK STEERING ECU

Torque:

2.3 N·m {23 kgf·cm, 20 in·lbf}

2. INSTALL LOWER STEERING WHEEL BOSS COVER

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