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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: POWER ASSIST SYSTEMS: POWER STEERING ECU: POWER STEERING ECU INITIAL SETTING; 2023 - 2024		
MY Prius Prius Prime [12/2022 -]	

POWER STEERING ECU INITIAL SETTING

PROCEDURE

1. POWER STEERING ECU INITIAL SETTING (TORQUE SENSOR ZERO POINT CALIBRATION AND ASSIST MAP WRITING)

NOTICE:

If any of the following conditions are met, perform Power Steering ECU Initial Setting (torque sensor zero point calibration and assist map writing):

- The power steering ECU assembly has been replaced.
- The electric power steering column sub-assembly has been replaced.
- There is a difference in steering effort between turning left and right.
- (a) Perform Power Steering ECU Initial Setting (torque sensor zero point calibration and assist map writing).
 - (1) Align the front wheels straight ahead and center the steering wheel.
 - (2) Turn the ignition switch off.
 - (3) Connect the GTS to the DLC3.
 - (4) Turn the ignition switch to ON.
 - (5) Turn the GTS on.
 - (6) Enter the following menus: Chassis / EMPS / Utility / Power Steering ECU Initial Setting.

Chassis > EMPS > Utility



NOTICE:

- Do not turn the steering wheel sharply.
- During the torque sensor zero point calibration the steering wheel will shudder. Do not touch the steering wheel until at least 3 seconds have elapsed after the shuddering has stopped.
 - (7) Check for RoBs.

Click here

Chassis > EMPS > Utility

TESTER DISPLAY		
Vehicle Control History (RoB)		

NOTICE:

When Power Steering ECU Initial Setting (torque sensor zero point calibration and assist map writing) are completed, make sure to check for vehicle control history (RoB).



