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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SPECIFICATIONS: BRAKE SYSTEM (OTHER): TORQUE SPECIFICATIONS; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

TORQUE SPECIFICATIONS

Brake Fluid

PART TIGHTENED	N*M	KGF*CM	IN.*LBF
Front disc brake bleeder plug	8.3	85	73
Rear disc brake bleeder plug	8.3	85	73

Brake Pedal

PART TIGHTENED	N*M	KGF*CM	FT.*LBF	IN.*LBF
Master cylinder push rod nut	25.5	260	19	
Brake pedal stroke sensor x Brake pedal support assembly	8.5	87		75
Brake pedal support assembly x Brake booster with master cylinder assembly	12.7	130	9	
Brake pedal support assembly x Instrument panel reinforcement assembly	Specified tightening torque	23.6	241	17
	For use with SST	10.6	108	8

Brake Booster

PART TIGHTENED	N*M	KGF*CM	FT.*LBF
Brake booster with master cylinder assembly x Brake pedal support assembly	12.7	130	9
Brake line union nut (12 mm)	Specified tightening torque	19.5	199
	For use with a union nut wrench	17.4	177

