Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002A31F			
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]		
Title: SPECIFICATIONS: THEFT DET Prius Prime [12/2022 -]	ERRENT / KEYLESS ENTRY:	TORQUE SPECIFICATIONS; 2023 - 2	2024 MY Prius		

TORQUE SPECIFICATIONS

DIGITAL KEY RECEIVER (for Outside Luggage Compartment)

PART TIGHTENED	N*M	KGF*CM	IN.*LBF
BLE indoor digital key receiver assembly (for outside luggage compartment) x Vehicle body	7.5	76	66

DIGITAL KEY ECU

PART TIGHTENED	N*M	KGF*CM	IN.*LBF
Digital key ECU assembly x Vehicle body	10	102	89

ELECTRICAL KEY OSCILLATOR (for Outside Luggage Compartment)

PART TIGHTENED	N*M	KGF*CM	IN.*LBF
Electrical key antenna x Vehicle body	7.5	76	66

ENGINE HOOD COURTESY SWITCH

PART TIGHTENED		KGF*CM	IN.*LBF
Hood lock assembly x Vehicle body (Bolt)	8.0	82	71
Hood lock assembly x Vehicle body (Hood lock bolt)	8.0	82	71

CERTIFICATION ECU

PART TIGHTENED		N*M	KGF*CM	IN.*LBF
Junction block bracket x Instrument panel reinforcement assembly	Bolt	8.0	82	71
	Nut	8.0	82	71



