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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SPECIFICATIONS: STEERING COLUMN: TORQUE SPECIFICATIONS; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

TORQUE SPECIFICATIONS

PART TIGHTENED	N*M	KG*CM	FT.*LBF	IN.*LBF
Steering wheel assembly set bolt	62	632	46	
No. 2 steering intermediate shaft assembly x Steering gear assembly	64	653	47	
No. 2 steering intermediate shaft assembly x Steering column assembly	64	653	47	
Steering column assembly set bolt	36	367	27	
Steering column assembly set nuts	36	367	27	
No. 2 knee protector bracket set bolt	10	102	7	
No. 1 air duct set bolt	9.8	100		87
Multiplex network steering ECU x Steering wheel assembly	2.3	23		20

