.

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000002A0DF			
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 - ]			
Title: SPECIFICATIONS: SEAT BELT: TORQUE SPECIFICATIONS; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]					

## **TORQUE SPECIFICATIONS**

RM TITLE	PART TIGHTENED			KGF*CM	FT.*LBF
FRONT SEAT INNER BELT ASSEMBLY	Front seat inner belt assembly x Front seat assembly			428	31
FRONT SEAT OUTER BELT ASSEMBLY	Front shoulder belt anchor adjuster assembly x Vehicle body		42	428	31
	Front seat outer belt assembly x Vehicle body		12.5	127	9
	Front seat outer belt assembly (Shoulder Anchor) x front shoulder belt anchor adjuster assembly		42	428	31
	Front seat outer belt assembly (Floor Anchor) x Vehicle body		42	428	31
REAR SEAT INNER BELT ASSEMBLY	for LH Side	Rear seat inner with center belt assembly LH x Vehicle body	42	428	31
	for RH Side	Rear seat inner belt assembly RH x Vehicle body	42	428	31
REAR SEAT OUTER BELT ASSEMBLY	Rear seat outer belt assembly with bracket (Bolt A) x Vehicle body		12.5	127	9
	Rear seat outer belt assembly with bracket (Bolt B) x Vehicle body		42	428	31
	Rear seat outer belt assembly with bracket (Shoulder Anchor) x Vehicle body		42	428	31
REAR CENTER SEAT OUTER BELT ASSEMBLY	Rear center outer seat belt assembly x Rear seatback frame sub-assembly RH		42	428	31
CHILD RESTRAINT SEAT ANCHOR BRACKET	Child restraint seat anchor bracket sub-assembly x Vehicle body			199	14

ΤΟΥΟΤΑ