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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SPECIFICATIONS: SEAT: TORQUE SPECIFICATIONS; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

TORQUE SPECIFICATIONS

RM TITLE	PART TIGHTENED	N*M	KG*CM	FT.*LBF	IN.*LBF
FRONT SEAT ASSEMBLY (for Manual Seat)	Front seat assembly x Vehicle body	37	377	27	
	Separate type front seatback assembly x Separate type front seat cushion assembly	42	428	31	
	Vertical adjuster gear x Front seat adjuster assembly (w/ Vertical Adjuster)	5.0	51		44
	Seat cushion climate control blower assembly x Front seat adjuster assembly (w/ Climate Control Seat System)	3.2	33		28
FRONT SEAT ASSEMBLY (for Power Seat)	Front seat assembly x Vehicle body	37	377	27	
	Separate type front seatback assembly x Separate type front seat cushion assembly	42	428	31	
	Seat cushion climate control blower assembly x Front seat adjuster assembly (w/ Climate Control Seat System)	3.2	33		28
REAR SEAT ASSEMBLY	Rear seatback assembly x Vehicle body	36.8	375	27	
	Rear seatback lock assembly x Rear seatback frame sub-assembly	30	306	22	
	Rear seat center armrest assembly x Rear seatback frame sub-assembly	21	214	15	
POWER SEAT TRACK RAIL ASSEMBLY	Upper seat track rail sub-assembly x Front seat adjuster assembly	25	255	18	
FRONT POWER SEAT MOTOR ASSEMBLY	Power seat tilt motor assembly x Front seat adjuster assembly	5.0	51		44

RM TITLE	PART TIGHTENED	N*M	KGF*CM	FT.*LBF	IN.*LBF
	Power seat lifter motor assembly x Front seat adjuster assembly	5.0	51		44

