

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002A264
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SPECIFICATIONS: INTERIOR PANELS / TRIM: TORQUE SPECIFICATIONS; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

TORQUE SPECIFICATIONS

RM TITLE	PART TIGHTENED	N*M	KGF*CM	FT.*LBF	IN.*LBF
INSTRUMENT PANEL SAFETY PAD	Instrument panel safety pad sub-assembly (Bolt <A>) x Instrument panel reinforcement assembly	20	204	15	
	Instrument panel safety pad sub-assembly (Bolt) x Vehicle body	13	133	10	
	Instrument panel safety pad sub-assembly (Nut <F>) x Instrument panel reinforcement assembly	6.0	61		53
	Antenna cord sub-assembly (Bolt <D>) x Vehicle body	10	102	7	
	Lower instrument panel sub-assembly (Bolt) x Vehicle body	13	133	10	
	Lower instrument panel finish panel assembly (Bolt) x Vehicle body	13	133	10	
FRONT CONSOLE BOX	Rear console box assembly x Vehicle body	13	133	10	
ROOF HEADLINING	Front Door Check Assembly x Vehicle Body	30	306	22	
	Rear Seat Air Bag Assembly x Vehicle Body	16	163	12	
	Rear Seatback Hinge Sub-Assembly x Vehicle Body	18.1	185	13	
ROOF SUNSHADE	Sunshade Housing Assembly x Vehicle Body	9.8	100		87

