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| <b>Model Year Start:</b> 2023  | <b>Model:</b> Prius Prime | <b>Prod Date Range:</b> [03/2023 - ] |
| <b>Title:</b> SPECIFICATIONS: DOOR / HATCH: TORQUE SPECIFICATIONS; 2023 - 2024 MY Prius Prius Prime [03/2023 - ] |                           |                                      |

## TORQUE SPECIFICATIONS

| RM TITLE                         | PART TIGHTENED   | N*M | KGF*CM | FT.*LBF | IN.*LBF |
|----------------------------------|--|-----|--------|---------|---------|
| HOOD                             | Hood hinge x Hood panel  | 13  | 133    | 10      |         |
|                                  | Hood stay bracket x Hood panel   | 13  | 133    | 10      |         |
| HOOD LOCK CONTROL CABLE ASSEMBLY | Hood lock assembly x Vehicle body  | 8.0 | 82     |         | 71      |
| FRONT DOOR                       | Front door hinge x Vehicle body  | 26  | 265    | 19      |         |
|                                  | Front door hinge x Front door panel  | 21  | 214    | 15      |         |
|                                  | Front door lock striker x Vehicle body   | 23  | 235    | 17      |         |
|                                  | Front door check assembly x Vehicle body   | 30  | 306    | 22      |         |
|                                  | Front door check assembly x Front door panel                                     | 5.5 | 56     |         | 49      |
|                                  | Front door outside handle frame sub-assembly x Front door panel                  | 4.0 | 41     |         | 35      |
|                                  | Front door lock cylinder assembly (for Driver Side) x Front door panel           | 4.0 | 41     |         | 35      |
|                                  | Front door outside handle cover RH (for Front Passenger Side) x Front door panel | 4.0 | 41     |         | 35      |
|                                  | Front door front lower frame sub-assembly x Front door panel                     | 8.5 | 87     |         | 75      |
|                                  | Front door rear lower frame sub-assembly x Front door panel                      | 8.5 | 87     |         | 75      |
|                                  | Front door window regulator assembly x Front door panel                          | 8.0 | 82     |         | 71      |

| RM TITLE                   | PART TIGHTENED   | N*M | KG*CM | FT.*LBF | IN.*LBF |
|----------------------------|--|-----|-------|---------|---------|
|                            | Front door glass sub-assembly x Front door window regulator assembly | 8.0 | 82    |         | 71      |
| REAR DOOR                  | Rear door hinge x Vehicle body                                       | 26  | 265   | 19      |         |
|                            | Rear door hinge x Rear door panel                                    | 21  | 214   | 15      |         |
|                            | Rear door lock striker x Vehicle body                                | 23  | 235   | 17      |         |
|                            | Rear door outside handle assembly x Rear door panel                  | 5.0 | 51    |         | 44      |
|                            | Rear door trim bracket x Rear door panel                             | 8.0 | 82    |         | 71      |
|                            | Rear door window regulator assembly x Rear door panel                | 8.0 | 82    |         | 71      |
|                            | Rear door glass sub-assembly x Rear door window regulator assembly   | 8.0 | 82    |         | 71      |
|                            | Rear door window division bar sub-assembly (Bolt) x Rear door panel  | 8.5 | 87    |         | 75      |
|                            | Rear door check assembly x Vehicle body                              | 30  | 306   | 22      |         |
|                            | Rear door check assembly x Rear door panel                           | 5.5 | 56    |         | 49      |
| BACK DOOR                  | Back door hinge x Back door panel                                    | 19  | 194   | 14      |         |
|                            | Back door lock striker x Vehicle body                                | 23  | 235   | 17      |         |
|                            | Back door lower stopper x Back door panel                            | 6.0 | 61    |         | 53      |
| POWER BACK DOOR DRIVE UNIT | Back door damper stay lower bracket x Back door panel                | 13  | 133   | 10      |         |
|                            | Back door damper stay upper bracket x Vehicle body                   | 7.5 | 76    |         | 66      |
| BACK DOOR CLOSER ECU       | Multiplex network door ECU x Back door panel                         | 8.4 | 86    |         | 74      |

| RM TITLE               | PART TIGHTENED  | N*M  | KGF*CM | FT.*LBF | IN.*LBF |
|------------------------|---|------|--------|---------|---------|
| BACK DOOR SUPPORT      | Back door stay bolt x Back door panel                               | 13   | 133    | 10      |         |
|                        | Back door damper stay upper bracket x Vehicle body                  | 7.5  | 76     |         | 66      |
| CHARGE LID OPENER UNIT | AC charger inlet cable (Nut) x Battery charge port lid sub-assembly | 8.0  | 82     |         | 71      |
|                        | AC charger inlet cable (Bolt) x Vehicle body                        | 10.0 | 102    | 7       |         |
|                        | Battery charge port lid sub-assembly x Vehicle body                 | 12.0 | 122    | 9       |         |

