

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM1000000029TL5
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> MAINTENANCE: M20A-FXS SPARK PLUG: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## REMOVAL

### CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during spark plug removal/installation are shown below.

#### Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
<ul style="list-style-type: none"> <li>Replacement of ignition coil assembly</li> <li>Replacement of spark plug</li> </ul>	Inspection after repair	<ul style="list-style-type: none"> <li>Poor idle, etc.</li> <li>Engine start function, etc.</li> </ul>	<a href="#">INFO</a>

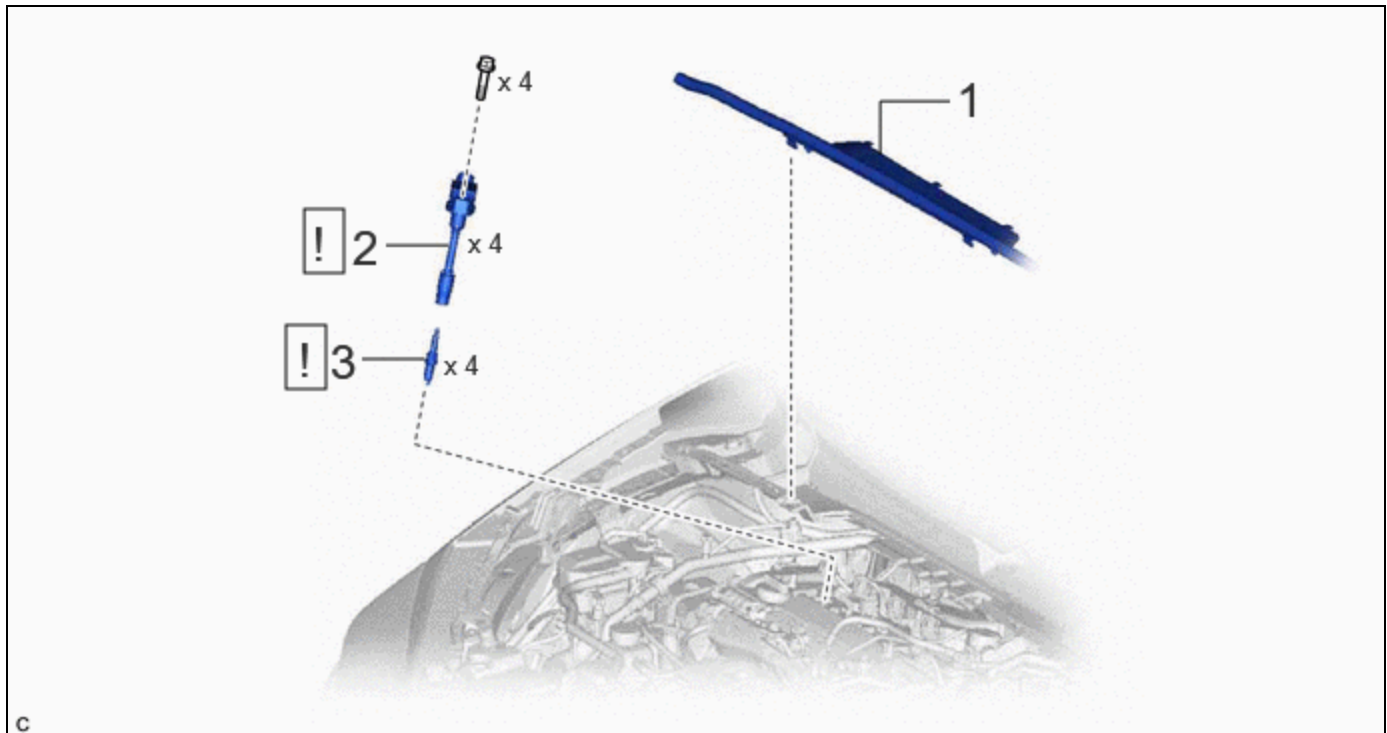
**NOTICE:**




This procedure includes the removal of small-head bolts. Refer to Small-Head Bolts of Basic Repair Hint to identify the small-head bolts.

Click here [INFO](#)

### CAUTION / NOTICE / HINT

#### COMPONENTS (REMOVAL)




	PROCEDURE	PART NAME CODE			
1	CENTER NO. 2 COWL TOP VENTILATOR LOUVER	55784B	-	-	-
2	IGNITION COIL ASSEMBLY	19500	<a href="#">INFO</a>	-	-
3	SPARK PLUG	19100P	<a href="#">INFO</a>	-	-

## PROCEDURE

### 1. SEPARATE CENTER NO. 2 COWL TOP VENTILATOR LOUVER

Click here [INFO](#)

### 2. REMOVE IGNITION COIL ASSEMBLY

	Click here <a href="#">INFO</a>
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### 3. REMOVE SPARK PLUG

	<p><b>NOTICE:</b></p> <p>If a spark plug has been struck or dropped, replace it.</p>
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