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|---|---------------------------|--------------------------------------|
| Last Modified: 12-04-2024 | 6.11:8.1.0 | Doc ID: RM1000000029TL6 |
| Model Year Start: 2023 | Model: Prius Prime | Prod Date Range: [12/2022 -] |
| Title: MAINTENANCE: M20A-FXS SPARK PLUG: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -] | | |

INSTALLATION

CAUTION / NOTICE / HINT

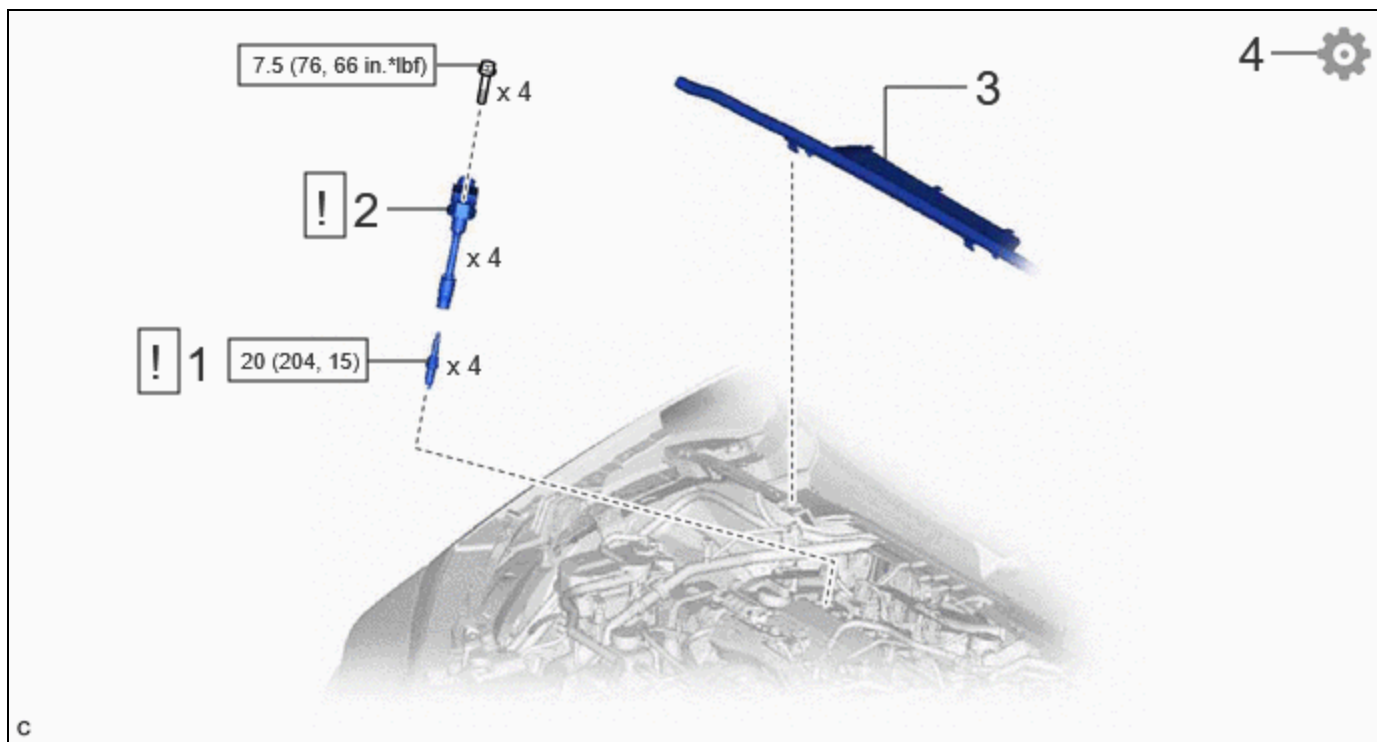
NOTICE:

This procedure includes the installation of small-head bolts. Refer to Small-Head Bolts of Basic Repair Hint to identify the small-head bolts.


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CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



| | PROCEDURE | PART NAME CODE | | | |
|---|---|----------------|----------------------|---|----------------------|
| 1 | SPARK PLUG | 19100P | INFO | - | - |
| 2 | IGNITION COIL ASSEMBLY | 19500 | INFO | - | - |
| 3 | CENTER NO. 2 COWL TOP VENTILATOR LOUVER | 55784B | - | - | - |
| 4 | PERFORM INITIALIZATION | - | - | - | INFO |

| | | | |
|---|---|---|---|
|  | N*m (kgf*cm, ft.*lbf): Specified torque | - | - |
|---|---|---|---|

PROCEDURE


1. INSTALL SPARK PLUG

| | |
|---|---|
|  | NOTICE: If a spark plug has been struck or dropped, replace it. |
|---|---|

Torque:

20 N·m {204 kgf·cm, 15 ft·lbf}

2. INSTALL IGNITION COIL ASSEMBLY

| | |
|---|---------------------------------|
|  | Click here INFO |
|---|---------------------------------|

3. INSTALL CENTER NO. 2 COWL TOP VENTILATOR LOUVER

4. PERFORM INITIALIZATION

(a) Perform "Inspection After Repair" after replacing an ignition coil assembly or spark plug.

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