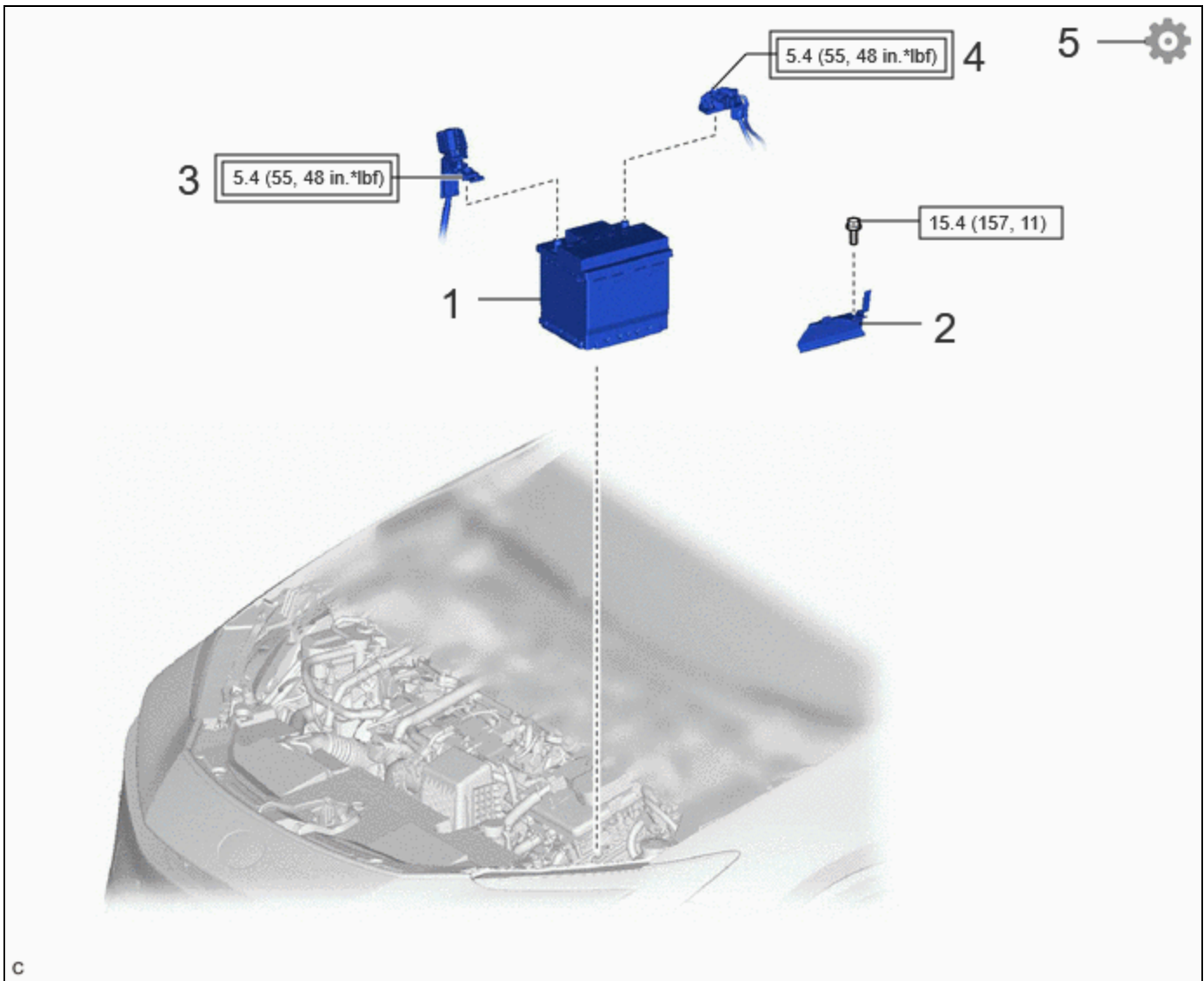


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000028XAU
Model Year Start: 2023	Model: Prius	Prod Date Range: [12/2022 -]
Title: MAINTENANCE: 2ZR-FXE AUXILIARY BATTERY: INSTALLATION; 2023 - 2024 MY Prius [12/2022 -]		




INSTALLATION



CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE	!	📄	⚙️
1	AUXILIARY BATTERY	-	-	-	-
2	NO. 2 BATTERY CLAMP	74482	-	-	-

	PROCEDURE	PART NAME CODE			
3	POSITIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
4	NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
5	INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	INFO

	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)		N*m (kgf*cm, ft.*lbf): Specified torque
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PROCEDURE

1. INSTALL AUXILIARY BATTERY

2. INSTALL NO. 2 BATTERY CLAMP

Torque:

15.4 N·m {157 kgf·cm, 11 ft·lbf}

3. CONNECT CABLE TO POSITIVE AUXILIARY BATTERY TERMINAL

Torque:

5.4 N·m {55 kgf·cm, 48 in·lbf}

4. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL

Torque:

5.4 N·m {55 kgf·cm, 48 in·lbf}

5. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL

HINT:

When disconnecting and reconnecting the auxiliary battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

