Last Modified: 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM10000002BZQB		
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 - ]		
<b>Title:</b> MAINTENANCE: FRONT BRAKE FLEXIBLE HOSE: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 - ]				

## **REMOVAL**

## **CAUTION / NOTICE / HINT**

The necessary procedures (adjustment, calibration, initialization, or registration) that must be performed after parts are removed and installed, or replaced during front flexible hose removal/installation are shown below.

### Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK	
Tires	<ul> <li>Initialization*1*2</li> <li>Tire Position Identification*1*2</li> </ul>	Tire Pressure Warning System	Refer to Procedures Necessary When Replacing Parts (for Tire Pressure Warning System)	
Tiles	Rear television camera assembly optical axis (Back camera position setting)*3	Parking Assist Monitor System	INFO	
	Parking assist ECU initialization*3	Panoramic View Monitor System	INFO	
	raiking assist LCO initialization 5	Advanced Park	INFO	

<sup>\*1:</sup> Also necessary after performing a tire rotation.

### HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

### Items for which learning is completed by driving the vehicle

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	INFO

### Items for which learning is completed by operating the vehicle normally

<sup>\*2:</sup> It is not necessary to perform this procedure if the tire pressure warning valve and transmitters are installed to the same location.

<sup>\*3:</sup> The vehicle height changes because of tire replacement.

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	
Power Door Lock Control System*1  • Back door opener	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	
Power Back Door System*2	Reset back door close position	
Air Conditioning System	for HEV Model:  After the ignition switch is turned to ON, the servo motor standard position is recognized.  for PHEV Model:  After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.	-
*1: w/o Power Back Door System		
*2: w/ Power Back Door System		

## **CAUTION / NOTICE / HINT**

### **NOTICE:**

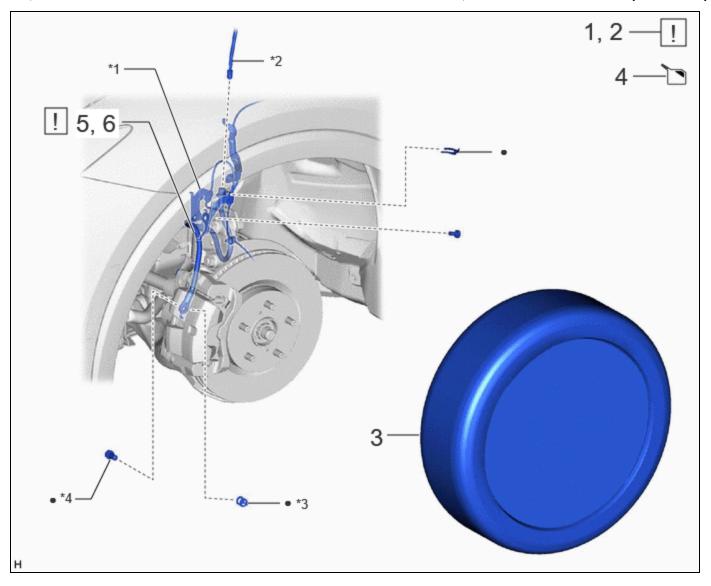
If both left and right front flexible hoses are disconnected at the same time, be sure to place an identification mark on each hose to indicate its installation position.

### HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

# **CAUTION / NOTICE / HINT**

## **COMPONENTS (REMOVAL)**



	PROCEDURE	PART NAME CODE	!		<b>\$</b>
1	PRECAUTION	-	INFO	-	-
2	DISABLE BRAKE CONTROL	-	INFO	-	-
3	FRONT WHEEL	-	-	-	-
4	DRAIN BRAKE FLUID	-	-	INFO	-
5	DISCONNECT FRONT FLEXIBLE HOSE	47313J	INFO	-	-
6	REMOVE FRONT FLEXIBLE HOSE	47313J	INFO	-	-

*1	FRONT SPEED SENSOR	*2	BRAKE LINE
*3	GASKET	*4	UNION BOLT
•	Non-reusable part	-	-

# **PROCEDURE**

### 1. PRECAUTION



### **NOTICE:**

After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.

Click here

### 2. DISABLE BRAKE CONTROL



### 3. REMOVE FRONT WHEEL

Click here NFO

### 4. DRAIN BRAKE FLUID



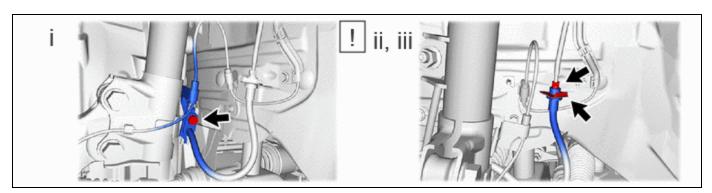
### **NOTICE:**

If brake fluid leaks onto any painted surface, immediately wash it off.

### 5. DISCONNECT FRONT FLEXIBLE HOSE



### 6. REMOVE FRONT FLEXIBLE HOSE



- (1) Remove the bolt and separate the front flexible hose from the front shock absorber assembly.
- (2) Using a union nut wrench, disconnect the brake line while holding the front flexible hose with a wrench.

#### **NOTICE:**

- Do not kink or damage the brake line.
- Do not allow any foreign matter such as dirt or dust to enter the brake line from the connecting parts.
  - (3) Remove the clip and front flexible hose from the vehicle body.

