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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: M20A-FXS (BATTERY / CHARGING): CHARGING SYSTEM: PRECAUTION; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

PRECAUTION

CHARGING SYSTEM PRECAUTION

CAUTION:

- Orange wire harnesses and connectors indicate high-voltage circuits. To prevent electric shock, always follow the procedure described in the repair manual.

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- To prevent electric shock, wear insulated gloves when working on wire harnesses and components of the high



voltage system.

NOTICE:

- Make sure to perform the necessary procedures (adjustment, calibration, initialization, or registration) after parts related to the charging system have been removed/installed or replaced.

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- If the auxiliary battery is fully depleted or the READY indicator does not illuminate, recharge the auxiliary battery.
- Never disconnect the auxiliary battery while the ignition switch is on (READY).
- Before giving the auxiliary battery a quick charge, disconnect the auxiliary battery cables.
- Check the auxiliary battery again before the vehicle is returned to the customer.
- When replacing the auxiliary battery with a new one, use an auxiliary battery with the same physical dimensions, a collective ventilation system and a 20-hour rate (20 Hr) capacity of 55 Ah or more.

INITIALIZATION**NOTICE:**

- After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.

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- When disconnecting and reconnecting the auxiliary battery.

HINT:

When disconnecting and reconnecting the auxiliary battery, there is an automatic learning function that completes learning when the respective system is used.

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