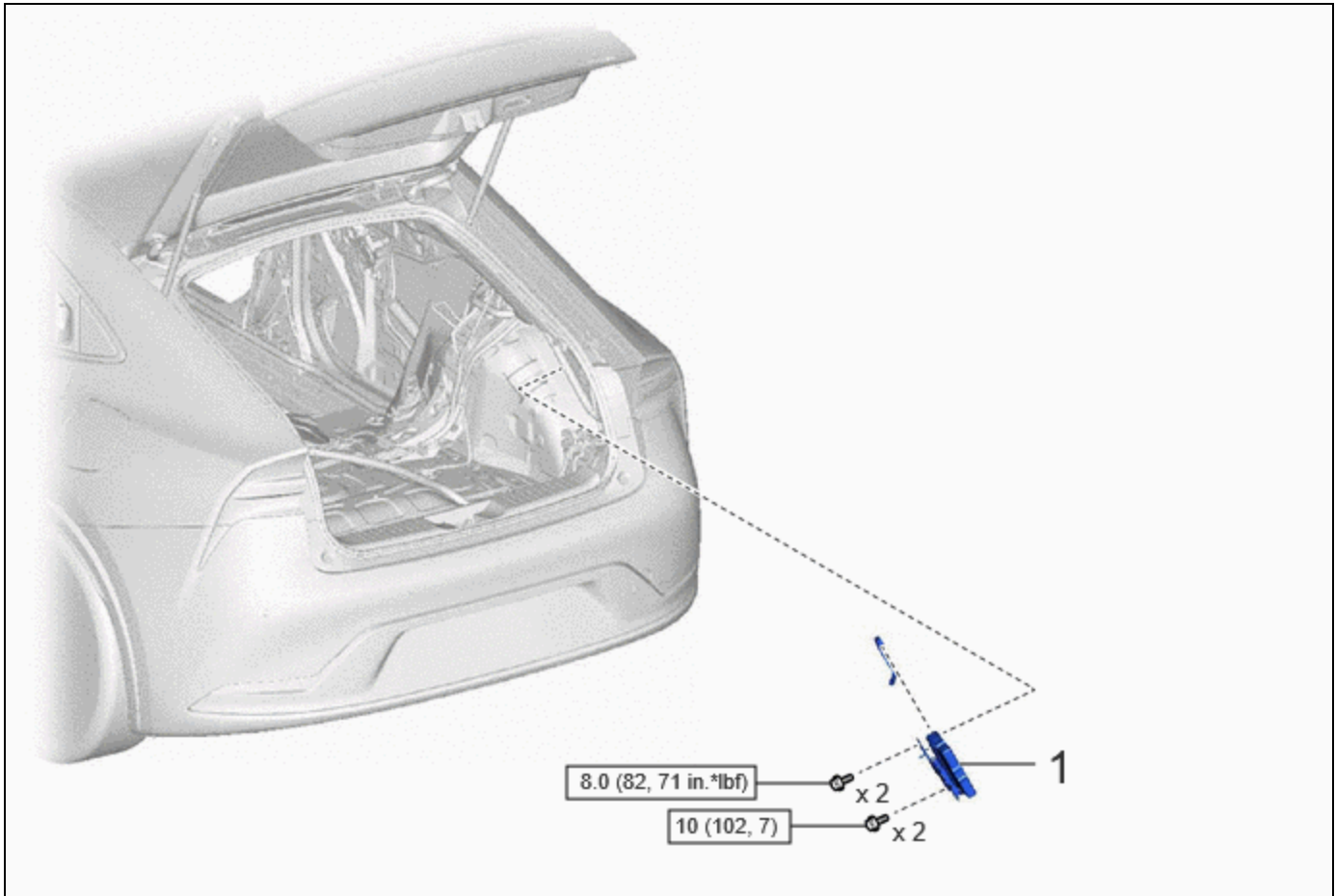


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002B7X2
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: HYBRID / BATTERY CONTROL: PLUGIN CHARGE CONTROL ECU (for PHEV Model): INSTALLATION; 2023 - 2024 MY Prius Prime [03/2023 -]		

INSTALLATION

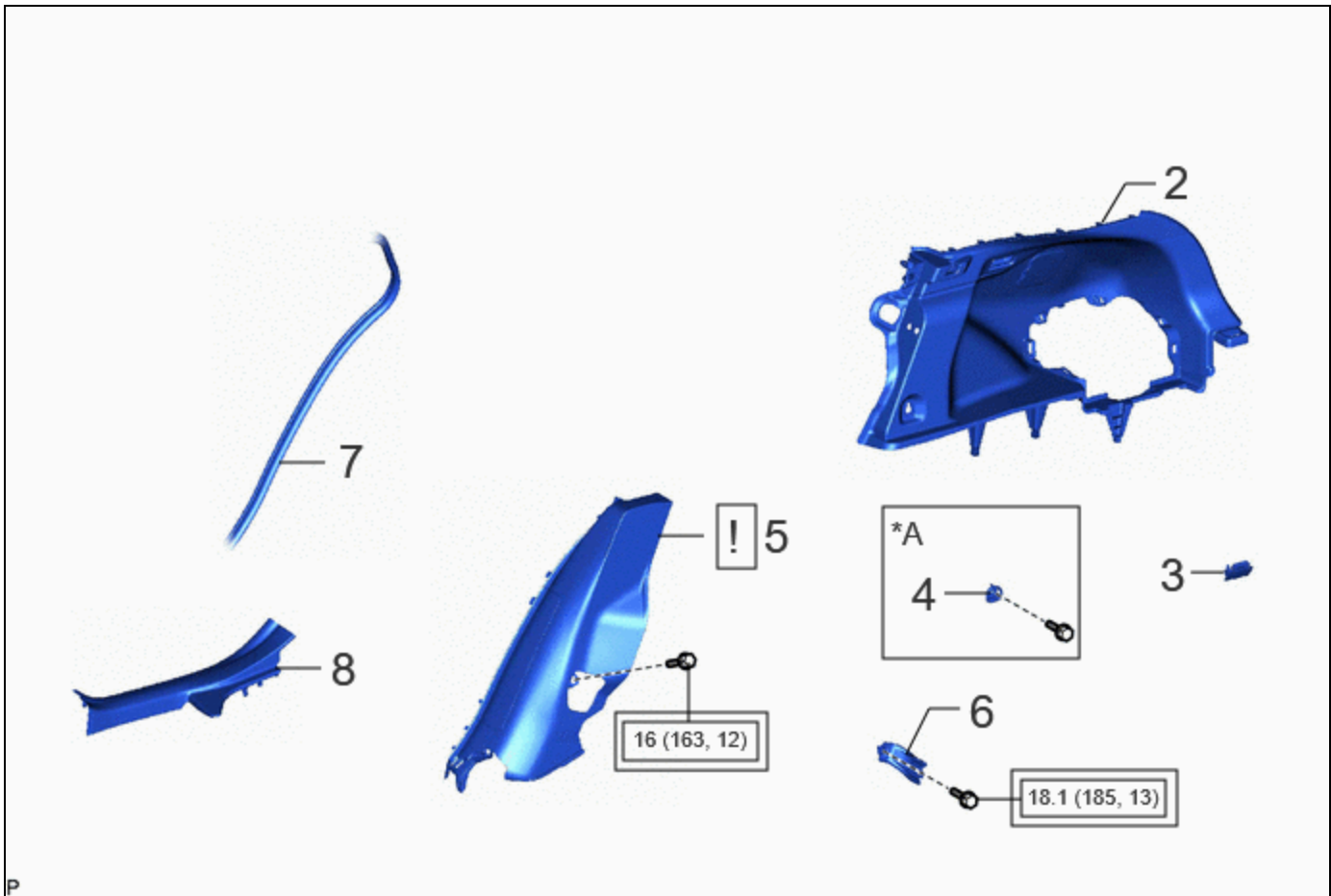
CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



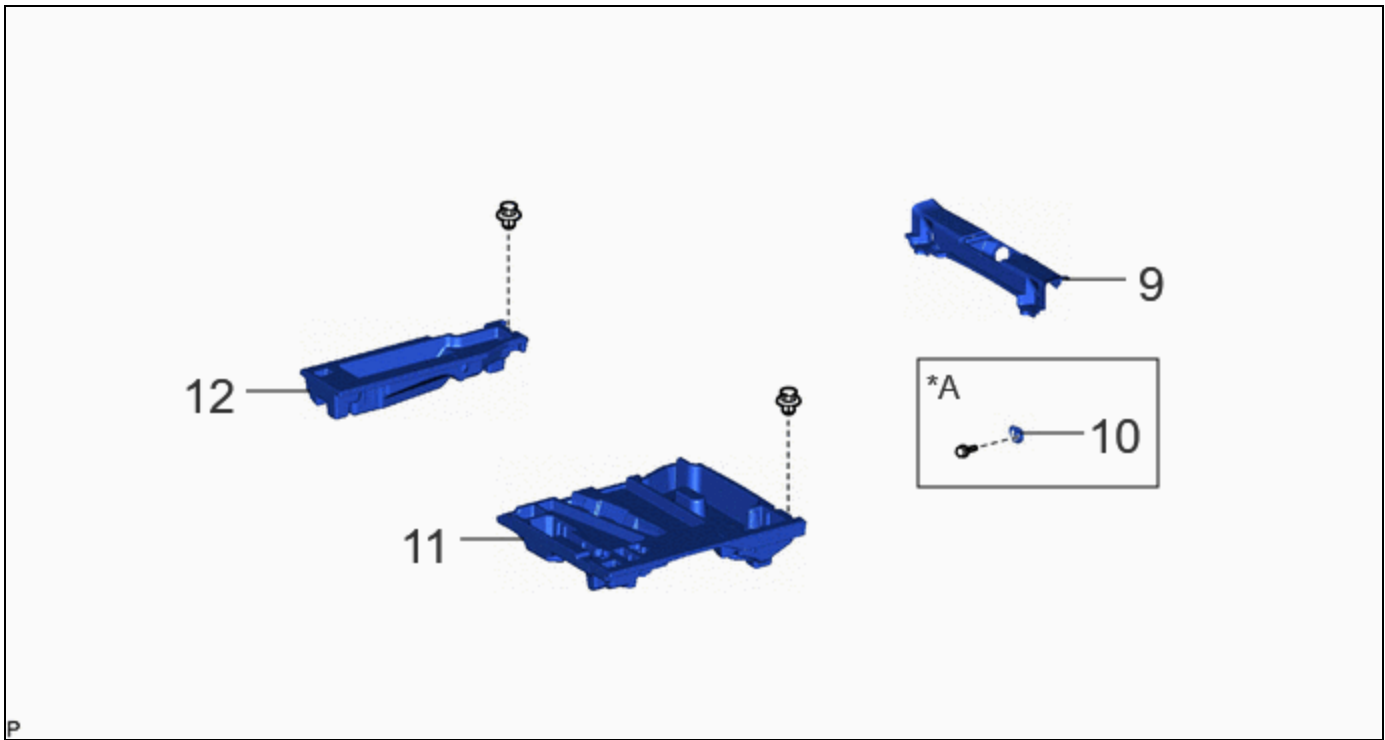
PROCEDURE		PART NAME CODE			
1	PLUGIN CHARGE CONTROL ECU ASSEMBLY	89260E	-	-	-




	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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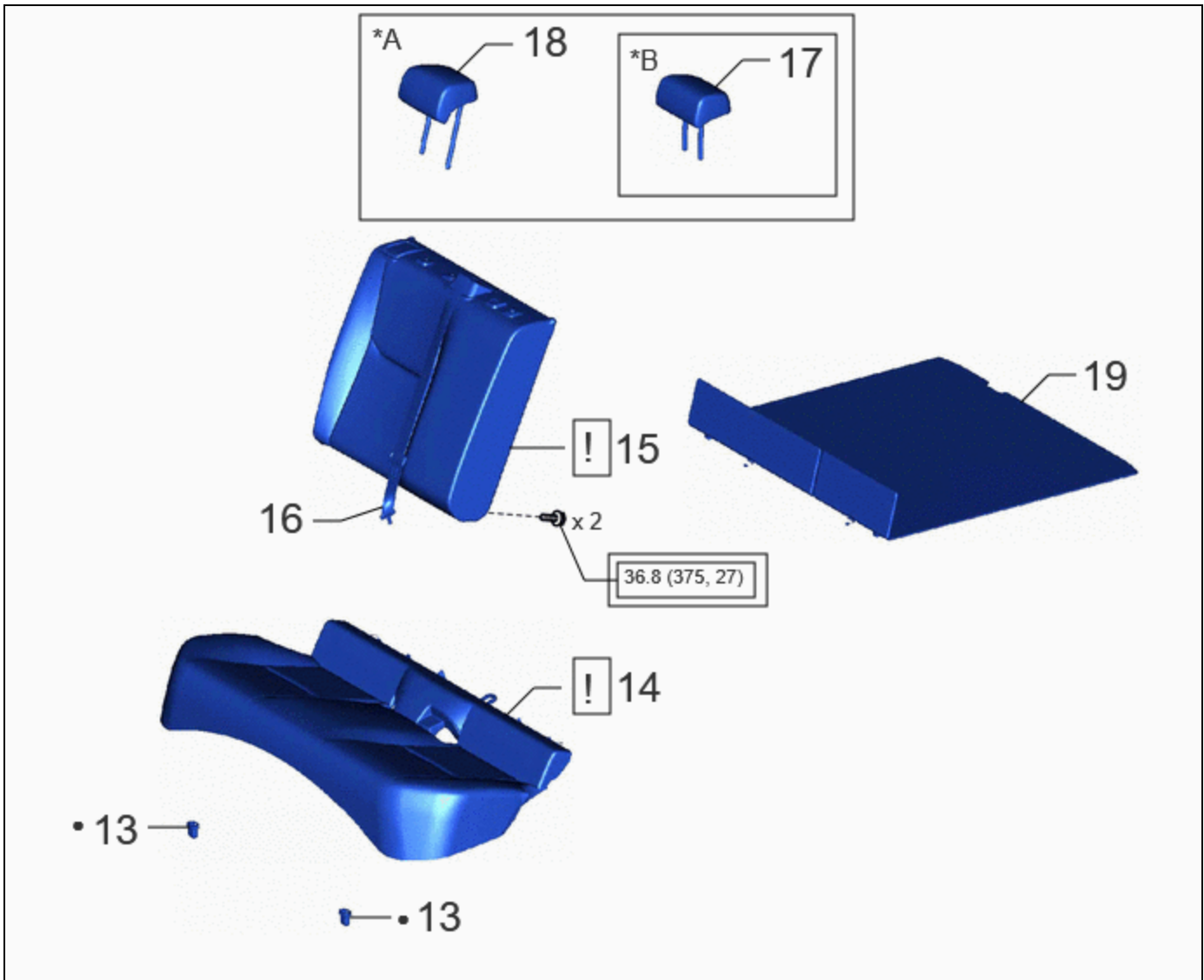
PROCEDURE		PART NAME CODE			
2	DECK TRIM SIDE PANEL ASSEMBLY RH	64730B	-	-	-
3	NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY	81330	-	-	-
4	LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-
5	REAR SEAT SIDE GARNISH RH	62551F	INFO	-	-
6	REAR SEAT BACK HINGE SUB-ASSEMBLY RH	71303C	-	-	-
7	REAR DOOR OPENING TRIM WEATHERSTRIP RH	62331A	-	-	-
8	REAR DOOR SCUFF PLATE INSIDE RH	67917F	-	-	-

*A	for RH Side	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-




PROCEDURE		PART NAME CODE			
9	REAR DECK TRIM COVER	64716D	-	-	-
10	LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-
11	DECK FLOOR BOX LH	64997	-	-	-
12	DECK FLOOR BOX RH	64995	-	-	-

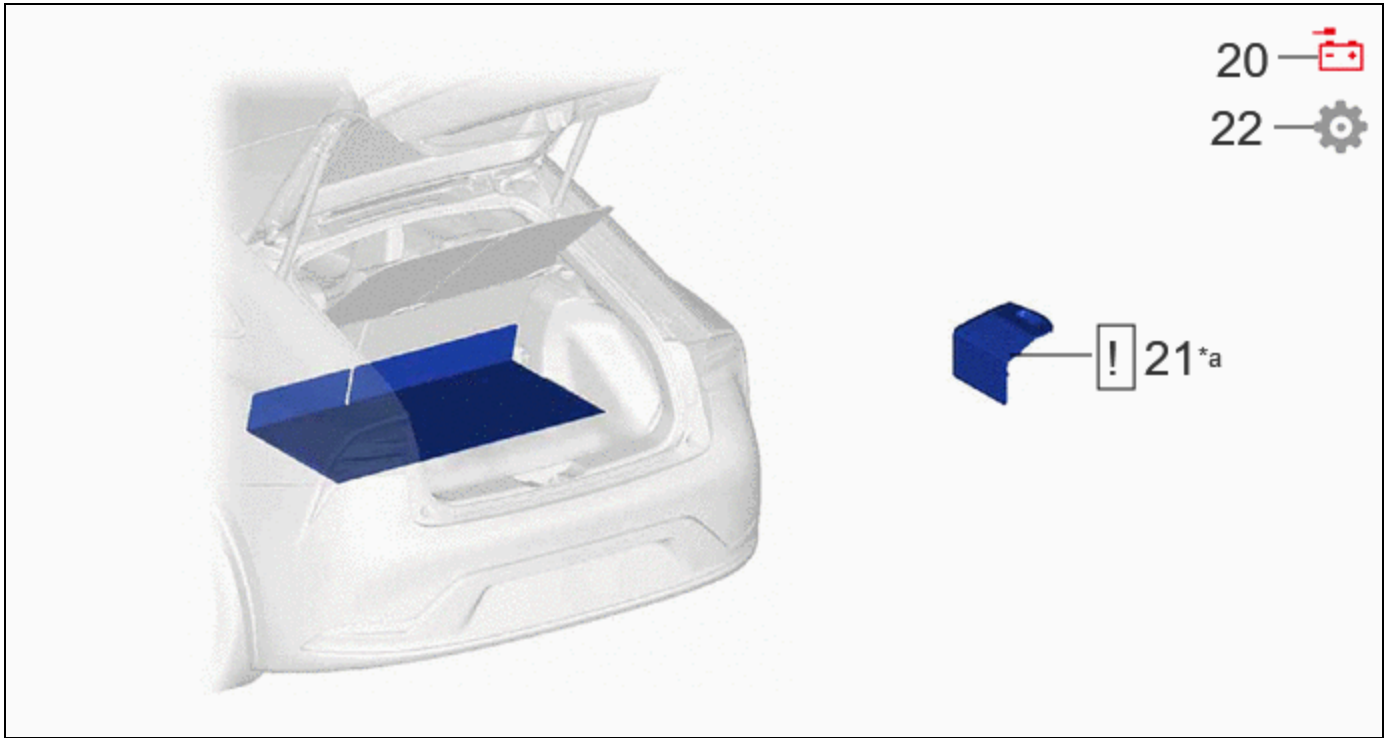
*A	for Rear Side	-	-
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PROCEDURE		PART NAME CODE			
13	REAR SEAT CUSHION LOCK HOOK	72693	-	-	-
14	REAR SEAT CUSHION ASSEMBLY	-	INFO	-	-
15	REAR SEATBACK ASSEMBLY RH	-	INFO	-	-
16	REAR CENTER SEAT OUTER BELT ASSEMBLY	73350C	-	-	-
17	REAR SEAT CENTER HEADREST ASSEMBLY	71960B	-	-	-
18	REAR SEAT HEADREST ASSEMBLY	71940A	-	-	-
19	DECK BOARD ASSEMBLY	58410B	-	-	-

*A	for RH Side	*B	w/ Center Headrest
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	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	<ul style="list-style-type: none"> • Non-reusable part
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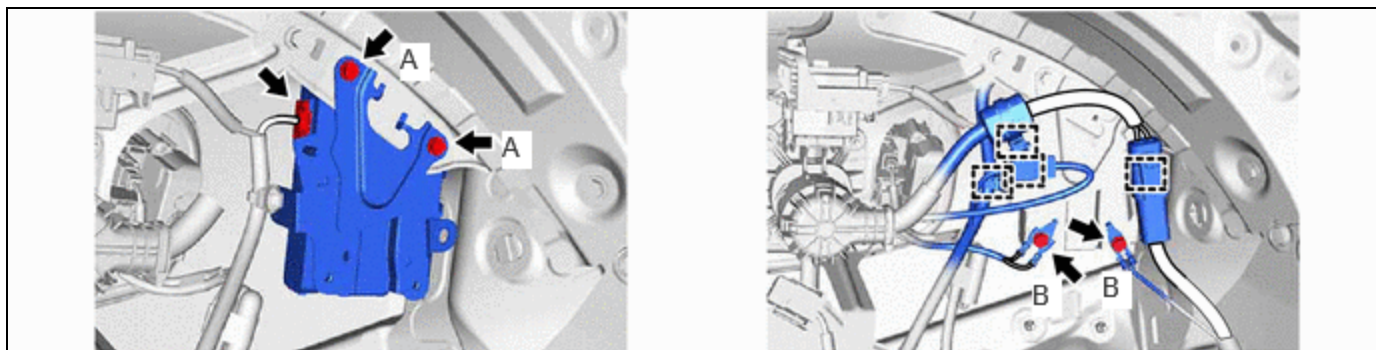


	PROCEDURE	PART NAME CODE			
20	NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
21	BATTERY SERVICE HOLE COVER ASSEMBLY	58440	INFO	-	-
22	INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	INFO

*a	<p>HINT: As the illustration shown is an example, the actual details may differ.</p>	-	-
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PROCEDURE

1. INSTALL PLUGIN CHARGE CONTROL ECU ASSEMBLY


**Torque:****Bolt A :****8.0 N·m {82 kgf·cm}****Bolt B :****10 N·m {102 kgf·cm}****2. INSTALL DECK TRIM SIDE PANEL ASSEMBLY RH****3. INSTALL NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY****4. INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY (for RH Side)****5. INSTALL REAR SEAT SIDE GARNISH RH**

Use the same procedure as for the LH side.

Click here [INFO](#)**6. INSTALL REAR SEAT BACK HINGE SUB-ASSEMBLY RH**

(a) Use the same procedure as for the LH side.

Click here [INFO](#)**7. CONNECT REAR DOOR OPENING TRIM WEATHERSTRIP RH****8. INSTALL REAR DOOR SCUFF PLATE INSIDE RH****9. INSTALL REAR DECK TRIM COVER****10. INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY (for Rear Side)****11. INSTALL DECK FLOOR BOX LH****12. INSTALL DECK FLOOR BOX RH****13. INSTALL REAR SEAT CUSHION LOCK HOOK****14. INSTALL REAR SEAT CUSHION ASSEMBLY**Click here [INFO](#)**15. INSTALL REAR SEATBACK ASSEMBLY RH**

	Click here INFO
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16. CONNECT REAR CENTER SEAT OUTER BELT ASSEMBLY

17. INSTALL REAR SEAT CENTER HEADREST ASSEMBLY (for RH Side)


18. INSTALL REAR SEAT HEADREST ASSEMBLY (for RH Side)

19. INSTALL DECK BOARD ASSEMBLY

20. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL

Click here [INFO](#)

21. INSTALL BATTERY SERVICE HOLE COVER ASSEMBLY

	Click here INFO
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22. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL

HINT:

When disconnecting and reconnecting the auxiliary battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

