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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]		
Title: HYBRID / BATTERY CONTROL: HYBRID BATTERY SYSTEM (for PHEV Model): P33DA1E-P33DC1E; Hybrid/EV					
Battery Stack 1 Circuit Resistance	Out of Range; 2023 - 2024	MY Prius Prime [03/2023 -]			

DTC	P33DA1E	Hybrid/EV Battery Stack 1 Circuit Resistance Out of Range
DTC	P33DB1E	Hybrid/EV Battery Stack 2 Circuit Resistance Out of Range
DTC	P33DC1E	Hybrid/EV Battery Stack 3 Circuit Resistance Out of Range

DESCRIPTION

The HV battery is composed of 72 cells (3.7 V each) in series. The battery ECU assembly monitors the internal resistance of each HV battery cell to detect malfunctions of the HV battery.

DTC NO.	DETECTION ITEM	DTC DETECTION CONDITION	TROUBLE AREA	MIL	WARNING INDICATE	DTC OUTPUT FROM	PRIORITY	NOTE
P33DA1E	Hybrid/EV Battery Stack 1 Circuit Resistance Out of Range	The difference in internal resistance of each cell of the No. 1 HV supply stack sub-assembly exceeds the threshold. (1 trip detection logic)	 No. 1 HV supply stack subassembly Service plug grip 	Comes on	Master Warning: Comes on	HV Battery	А	SAE Code: P33DA
P33DB1E	Hybrid/EV Battery Stack 2 Circuit Resistance Out of Range	The difference in internal resistance of each cell of the No. 2 HV supply stack sub-assembly exceeds the threshold. (1 trip detection logic)	supply	Comes	Master Warning: Comes on	HV Battery	Α	SAE Code: P33DB
P33DC1E	Hybrid/EV Battery Stack 3 Circuit	The difference in internal resistance of each cell of the No. 3	No. 3 HV supply stack sub-assembly	Comes	Master Warning: Comes on	HV Battery	А	SAE Code: P33DC

DTC NO.	DETECTION ITEM	DTC DETECTION CONDITION	TROUBLE AREA	MIL	WARNING INDICATE	DTC OUTPUT FROM	PRIORITY	NOTE
	Resistance Out of Range	HV supply stack sub-assembly exceeds the threshold. (1 trip detection logic)	Service plug grip					

HINT:

These DTCs can be stored after clearing DTCs and driving the vehicle for approximately 10 minutes.

MONITOR DESCRIPTION

If there is an abnormal internal resistance in the battery cells, the battery ECU assembly determines that a malfunction has occurred. When the malfunction detection condition is satisfied, the battery ECU assembly will illuminate the MIL and store a DTC.

MONITOR STRATEGY

Related DTCs	P33DA (INF P33DA1E), P33DB (INF P33DB1E), P33DC (INF P33DC1E): Battery cell malfunction
Required sensors/components	HV battery
Frequency of operation	Continuous
Duration	TMC's intellectual property
MIL operation	1 driving cycle
Sequence of operation	None

TYPICAL ENABLING CONDITIONS

The monitor will run whenever the following DTCs are not stored	TMC's intellectual property	
Other conditions belong to TMC's intellectual property	-	

TYPICAL MALFUNCTION THRESHOLDS

TMC's intellectual property	-
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COMPONENT OPERATING RANGE

	DTC P33DA (INF P33DA1E) is not detected
Battery ECU assembly	DTC P33DB (INF P33DB1E) is not detected
	DTC P33DC (INF P33DC1E) is not detected

CONFIRMATION DRIVING PATTERN

HINT:

• After repair has been completed, clear the DTC and then check that the vehicle has returned to normal by performing the following All Readiness check procedure.

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• When clearing the permanent DTCs, refer to the "CLEAR PERMANENT DTC" procedure.

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- 1. Clear the DTCs (even if no DTCs are stored, perform the clear DTC procedure).
- 2. Turn the ignition switch off and wait for 2 minutes or more.
- 3. Drive the vehicle on urban roads for approximately 10 minutes.[*1]

HINT:

• [*1]: Normal judgment procedure.

The normal judgment procedure is used to complete DTC judgment and also used when clearing permanent DTCs.

- This DTC may not be stored if the vehicle is stopped or being driven at a constant speed.
- 4. Enter the following menus: Powertrain / HV Battery / Utility / All Readiness.
- 5. Check the DTC judgment result.

HINT:

- If the judgment result shows NORMAL, the system is normal.
- If the judgment result shows ABNORMAL, the system has a malfunction.
- If the judgment result shows INCOMPLETE or N/A, perform the normal judgment procedure again.

CAUTION / NOTICE / HINT

CAUTION:

Refer to the precautions before inspecting high voltage circuit.

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NOTICE:

• After the ignition switch is turned off, there may be a waiting time before disconnecting the auxiliary negative (-) battery terminal.

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• When disconnecting and reconnecting the auxiliary battery.

HINT:

When disconnecting and reconnecting the auxiliary battery, there is an automatic learning function that completes learning when the respective system is used.

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PROCEDURE

1. CHECK DTC

(a) Check the DTCs that were output when the vehicle was brought to the workshop.

RESULT	PROCEED TO	
"P33DA1E" is output.	А	

RESULT	PROCEED TO
"P33DB1E" is output.	В
"P33DC1E" is output.	С

B GO TO STEP 4

C GO TO STEP 6



2. CHECK TOTAL DISTANCE DRIVEN

(a) Read the odometer to check the total distance the vehicle has been driven.

RESULT		PROCEED TO
Total distance driven is less than 200000 km (124280 mile)		
Total distance driven is 200000	Current total distance driven - total distance driven when service plug grip replaced = less than 200000 km (124280 mile) *1	А
km (124280 mile) or more Other than above		В

HINT:

*1: If the service plug grip has been replaced, use the total distance driven since it was replaced.

A REPLACE NO. 1 HV SUPPLY STACK SUB-ASSEMBLY



3. REPLACE NO. 1 HV SUPPLY STACK SUB-ASSEMBLY

HINT:

Click here NFO

NEXT REPLACE SERVICE PLUG GRIP

4. CHECK TOTAL DISTANCE DRIVEN

(a) Read the odometer to check the total distance the vehicle has been driven.

RESULT		PROCEED TO
Total distance driven is less than 200000 km (124280 mile)		
Total distance driven is 200000	Current total distance driven - total distance driven when service plug grip replaced = less than 200000 km (124280 mile) *1	A
km (124280 mile) or more	Other than above	В

HINT:

*1: If the service plug grip has been replaced, use the total distance driven since it was replaced.





5. REPLACE NO. 2 HV SUPPLY STACK SUB-ASSEMBLY

HINT:

Click here

NEXT REPLACE SERVICE PLUG GRIP

6. CHECK TOTAL DISTANCE DRIVEN

(a) Read the odometer to check the total distance the vehicle has been driven.

RESULT		PROCEED TO
Total distance driven is less than 200000 km (124280 mile)		
Total distance driven is 200000 km (124280 mile) or more	Current total distance driven - total distance driven when service plug grip replaced = less than 200000 km (124280 mile) *1	А
	Other than above	В

HINT:

*1: If the service plug grip has been replaced, use the total distance driven since it was replaced.

A REPLACE NO. 3 HV SUPPLY STACK SUB-ASSEMBLY



7. REPLACE NO. 3 HV SUPPLY STACK SUB-ASSEMBLY

HINT:

Click here NFO





